

# **Instruction Manual**

# PAPERLESS RECORDER COMMUNICATION FUNCTION (Ethernet)

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# 1. COMMUNICATION FUNCTIONS

# 1.1 General

- This equipment provides a communication function (optional) using an Ethernet interface.
- The following functions are available as Ethernet communication functions.
  - (1) FTP server function

Permits take-out of files from the compact flash of the paperless recorder, using personal computer's browser (Internet Explorer) or DOS prompt.

- (2) Web server function
  - Permits check of measured values and event information recorded in the paperless recorder, using personal computer's browser (Internet Explorer).
- (3) E-mail send function

Permits E-mail transmission in a fixed period and also on occurrence of an alarm.

(4) MODBUS TCP/IP function

Permits exchange of data with host computer, programmable controller, graphic display panel, etc. by MODBUS TCP/IP communication.

# 2. ETHERNET COMMUNICATION FUNCTIONS

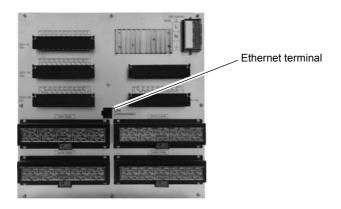
FTP server function, web server function, E-mail send function and MODBUS TCP/IP function can be used for Ethernet communication.

Setting of IP address, etc. is essential for connection of a paperless recorder to Ethernet. Be sure to consult with the system manager of your company.

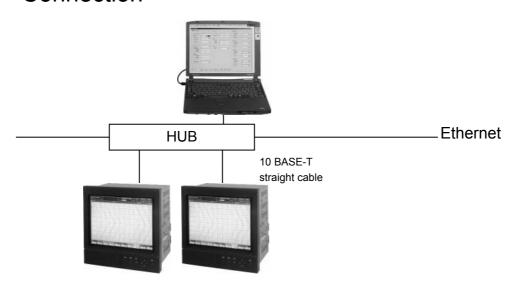
# 2.1 LAN port specification

Item	Specification
Transmission rate	10 Mbps 10BASE-T
Transmission method	Base band
Maximum network length or maximum node interval	500 m (cascade in 4 stages)
Maximum segment length	100 m (between node and hub)
Cable for connection	UTP (twisted-pair cable without shield) 22-26 AWG
Protocol	TCP/IP

# 2.2 Connection to the terminal



## 2.3 Connection



Node to hub distance : Up to 100 m Maximum number of nodes per network : 100 nodes

Recommended cable : 10 BASE-T twisted-pair cable, Category 5

# 2.4 Setting Ethernet communicating conditions

- Set IP address, subnet mask and default gateway for connection of the paperless recorder to Ethernet. (Consult with the system manager of your company for the values to be set.)
- Communicating conditions setting items

Item	Value at delivery	Setting range	Remarks
IP address	192.168. 1. 1	0 to 255 for each digit	Turn ON the power again after
Sugnet mask	255.255.255. 0	0 to 255 for each digit	setting change.
Default gateway	0. 0. 0. 0	0 to 255 for each digit	

# 2.5 Ethernet communicating conditions setting operation

(1) Select "Ethernet setting" from the "Parameter setting" menu screen, and press the [ENT] key.

```
Basic setting
Channel setting copy
Channel setting copy
Display setting
Fvalue calculation setting
Totalize setting
Message setting
Original unit definition
DI function setting
Math channel setting
Math channel setting
Constant setting
Constant setting
E-mail setting
E-mail setting
User account setting
Config and rec password set
```

(2) Move the cursor to "IP address", and set an IP address.

```
Ethernet
IP address
                             : 192. 168. 1.
: 255. 255. 255.
Subnet mask
Default gateway
FTP server function
                              ON
FTP access control
                             :ON
Web server function E-mail function MODBUS TCP/IP
                             :ON
                             :ON
                             : ON
MAC address
                             :00:40:1A:81:00:00
(NOTE)
When a setup of this screen is changed,
please re-switch on a power supply.
```

- (3) Move the cursor to "Subnet mask", and set a subnet mask.
- (4) Move the cursor to "Default gateway", and set a default gateway.

# 3. FTP SERVER FUNCTION

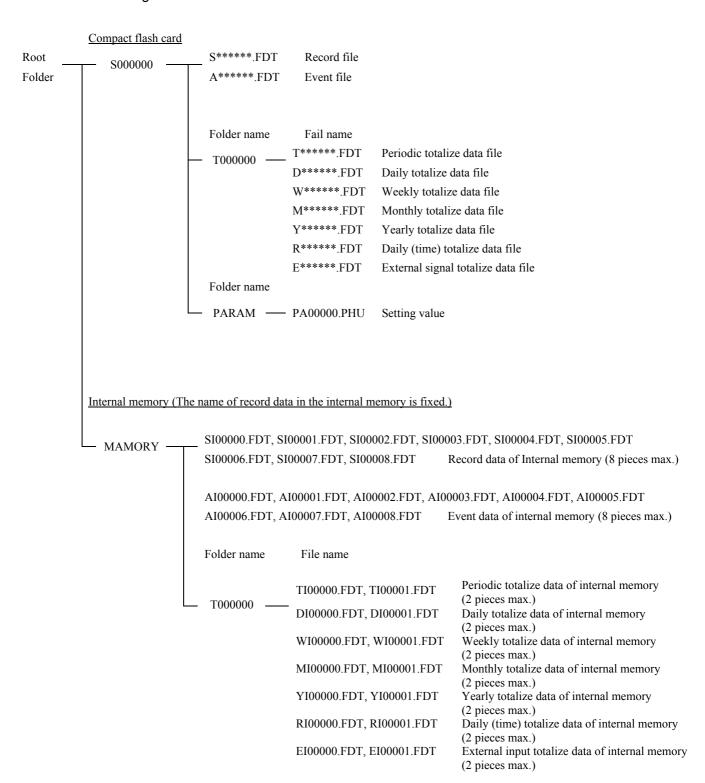
# 3.1 Description of FTP server function

- This function permits take-out of record files from the compact flash of the recorder, using browser or DOS prompt.
- This function permits take-out of record data from the internal memory of the recorder, using browzer or DOS prompt.
- This function permits deletion of record files from the compact flash of the recorder, using browser or DOS prompt. (Users of Administrator, Engineer and Operator level can be deleted.)
- This function permits changing names of record files recorded on the compact flash of the recorder, using browser or DOS prompt. (Users of Administrator, Engineer and Operator level can be changed.)
- Use Internet Explorer made by Microsoft as the personal computer's browser.
- Up to eight (8) user names and passwords may be set for those who are permitted to log in the FTP server.
- If the FTP server access verify function is OFF, log-in to the FTP server is permitted with common user name "ftp" (without password).
- When log-in or log-off to/from the FTP server is executed, the subject information is displayed on the Ethernet communication log screen.
- The FTP server permits log-in by one user only at a time.
- Record data in the internal memory of recorder becomes binary format regardless of "Record data format" setting in the main body.
- The folder configuration of FTP server is shown below.

## [Caution]

- The communication automatically disconnects, if no FTP communication request is made for 10 minutes.
- The display motion of the paperless recorder may slow down when taking out a file of large size.
- While the compact flash of the paperless recorder is accessed by FTP communication, do not take out the compact flash.
  - Furthermore, when the FTP server function is used, inhibit access to the compact flash in the "Memory card abstract" screen, before taking out the compact flash.
- Do not delete or change the name of a file while the file is being recorded or integrated.
- Attributes of all files in the FTP server are displayed as read-only as hidden files.
- If the Ethernet communication is shut down while the FTP server is in log-in status, log-in is not permitted until the communication is automatically disconnected ten (10) minutes later.

## Folder name / Setting value file



# 3.2 Setting FTP server function

• Execute setting of FTP server function and of access verification, for using the FTP server function. Furthermore, set names and passwords of those who use the FTP server function.

## FTP server function setting items

Item	Value at delivery	Setting range	Remarks
FTP server function	OFF	ON, OFF	Turn ON the power again
FTP access control	OFF	ON, OFF	after setting is changed.

## • User name setting items

Item	Value at delivery	Setting range	Remarks
User 1 to 8 name	(Blank)	Up to 16 letters may be set.	
User 1 to 8 password	(Blank)	Up to 8 letters may be set.	
User 1 to 8 level	Administrator	Administrator, Engineer,	
		Operator, Guest	

# 3.3 FTP server function setting operation

## FTP server function setting

(1) Execute setting of the FTP server function first of all. Select "Ethernet setting" from the "Parameter setting" menu screen, and press the [ENT] key.

```
Ethernet setting
IP address
Subnet mask
Default gateway
FTP server func
                         : ON
            function
             control
                         :ON
Web server function
       function
TCP/IP
                         :ON
MODBUS
                         :ON
MAC address
                         :00:40:1A:81:00:00
(NOTE)
When a setup of this screen is changed,
please re-switch on a power
```

- (2) Move the cursor to "FTP server function", and select FTP server function ON/OFF. The FTP server function can be used, if ON is set.
- (3) Move the cursor to "FTP access control", and select FTP server verify function ON/OFF. No password is required at the time of log-in to the FTP server, if OFF is set.

## • User name setting

(1) Set user names and passwords. Select "User account setting" from the "Parameter setting" menu screen, and press the [ENT] key.

	User	account se	etting .
User 4 User 5	name name name	: USER( : : : : : :	<b>0</b> 1

(2) Move the cursor to the user to be set, and press the [ENT] key.

```
User name : PHU
Password : 99999999
User level : Administrator
```

- (3) Set a user name using up to 16 letters.
- (4) Set a password using up to 8 letters.
- (5) Select a user access level out of "Administrator", "Engineer", "Operator" amd "Guest". If "Guest" was selected, file deletion is not permitted, although log-in to the FTP server is permitted.

# 3.4 FTP server operation

- Connect the FTP server to the paperless recorder from the browser, by performing operation in the sequence indicated below.
- (1) Start Internet Explorer from a personal computer on Ethernet.
- (2) Enter the IP address of the paperless recorder in the address column in the following manner.

FTP: //(recorder's IP address)

Enter FTP: //192.168.1.2 in case the IP address of the paperless recorder is 192.168.1.2.

- (3) The screen that requests entry of user name and password appears. Enter a user name and password.
- (4) "S000000" and "MEMORY" directories are displayed on the browser.

Select "S000000" folder to display the record file in the compact flash.

Select "MEMORY" folder to display the record data in the internal memory.

- (5) The recorded record file is displayed on the browser.
- (6) Select the file to be fetched, and copy it into an arbitrary folder in PC.
- (7) When a compact flash is selected, the record file can be deleted. Select the file to be deleted, and delete it.

# 4. WEB SERVER FUNCTION

# 4.1 Description of web server function

- The web server function permits monitoring of measured values and event log in the paperless recorder using personal computer's browser.
- Use Internet Explorer made by Microsoft as the personal computer's browser.
- [Caution] Monitoring from cell phone's browser is not permitted. If connection to recorder's web server is made from a cell phone, the recorder may halt in the worst case. Do not attempt to monitor data in the paperless recorder from a cell phone.
  - An error may arise depending on the circumstances of the communication, as the period of update of the browser is 10 seconds.
    - The screen of the PC is displayed again, if the update button of the browser is pressed in such a case.
  - The characters may not be displayed normally depending on the setting of the browser.

# 4.2 Setting web server function

- Set the web server function for permitting its use.
- Set items

Item	Value at delivery	Setting range	Remarks
Web server function	OFF	ON, OFF	Turn ON the power again after setting is changed.

# 4.3 Web server function setting operation

(1) Select "Ethernet setting" from the "Parameter setting" menu screen, and press the [ENT] key.

```
IP address :192.168. 1. 1
Subnet mask :255.255.255. 0
Default gateway : 0. 0. 0. 0
FTP server function :ON
FTP access control :ON
Web server function :ON
E-mail function :ON
MODBUS TCP/IP :ON

MAC address :00:40:1A:81:00:00

(NOTE)
When a setup of this screen is changed, please re-switch on a power supply.
```

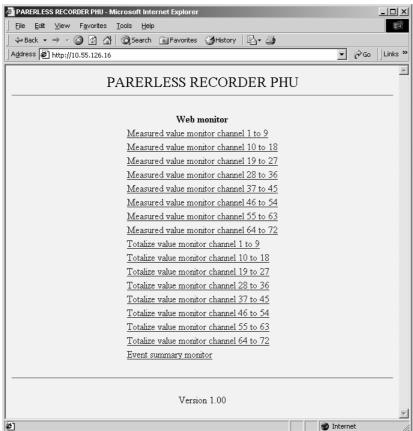
(2) Move the cursor to "Web server function", and select web server function ON/OFF. Use of the web server function is permitted if ON is set.

# 4.4 Web server operation

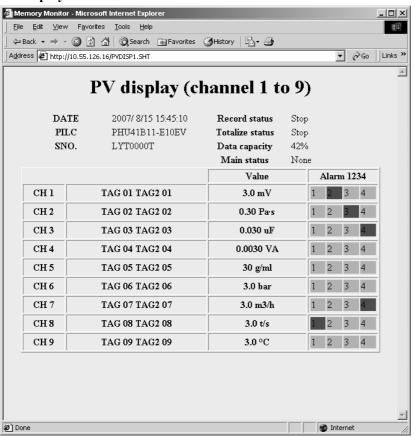
- Connect the web server to the paperless recorder from the personal computer's browser, by performing operation in the sequence indicated below.
- (1) Start Internet Explorer from a personal computer on Ethernet.
- (2) Enter the IP address of the paperless recorder in the address column in the following manner. http://(recorder's IP address)
  - Enter http: //192.168.1.2 in case the IP address of the paperless recorder is 192.168.1.2.
- (3) The paperless recorder monitor screen is displayed on the browser.

## 4.5 Web monitor screen

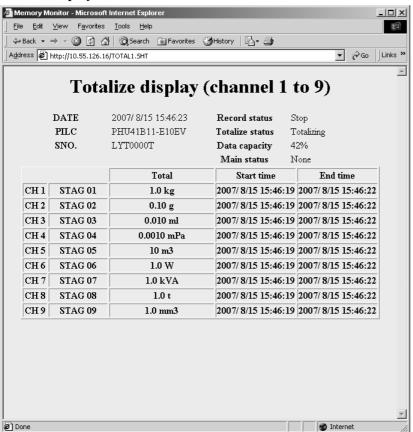
- Connect to the web server of the paperless recorder, and the following screen appears.
- (1) Web monitor menu screen



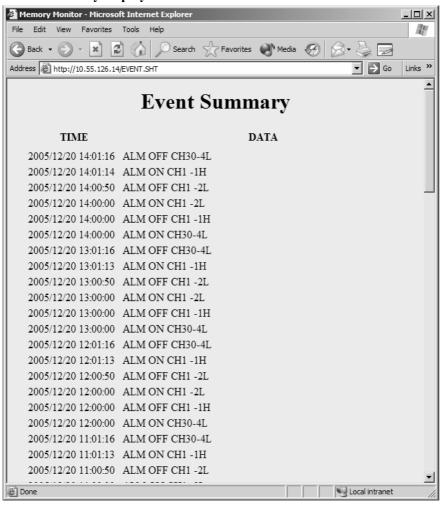
## (2) PV display screen



## (3) Totalize display screen



## (4) Event Summary display screen



# 5. E-MAIL SEND FUNCTION

# 5.1 Description of E-mail send function

- E-mails can be transmitted from the paperless recorder. (Receipt of E-mails is not permitted.)
- E-mails can be transmitted in any of the states indicated below.
  - (1) An alarm arose or was cancelled.
  - (2) An external input (DI) was ON or OFF.
  - (3) Any error occurred to the main unit. (Battery end or compact flash full occurred, if an alarm of an arbitrary channel arose.)
  - (4) Once every fixed period (The period may be selected out of 1 hour, 2 hours, 3 hours, 4 hours, 6 hours, 12 hours and 24 hours.)
- Up to eight (8) addresses can be registered for transmission of E-mails.
- Measured values of each channel can be attached to each E-mail.
- E-mail transmission test can be conducted in the E-mail trigger setting screen.

## [Caution]

- Up to sixteen (16) E-mail send requests can be transmitted continuously, but not more than 16.

  No transmission will be implemented if the number of E-mail send requests exceeds 16. Therefore, make setting so that E-mail send requests will not occur continuously.
- For sending E-mails, it is necessary to register the paperless recorder in the mail server.
   Consult with the system manager of your company, for registration to the mail server.
- If E-mail send fails, the E-mail send requests are cancelled.
- Even if E-mail is sent, there is a possibility where the E-mail does not reach the destination because of incorrect address, etc.
- If two or more E-mail addresses are set as send destinations in the E-mail trigger setting, the error message is not recorded on the communication log unless all the attempts to send E-mails fail.

# 5.2 Setting E-mail function

- Set E-mail send/receive addresses and E-mail send trigger, for permitting use of the E-mail function. (Consult with the system manager of your company, for the values to be set.)
- E-mail function set items

Item	Value at delivery	Setting range	Remarks
E-mail function	OFF	ON, OFF	Turn ON the power again after setting change.

## • E-mail send/receive address set items

Item	Value at delivery	Setting range	Remarks
SMPT IP address	0. 0. 0. 0	0 to 255 for each digit	
Sender's mail address	(Blank)	Up to 64 letters may be set.	
Sebder's mail name	(Blank)	Up to 32 letters may be set.	
Receiver's mail addree	(Blank)	Up to 64 letters may be set.	
1 to 8			

## • E-mail send trigger set items

Item	Value at delivery	Setting range	Remarks
Trigger timing	None	None, DI ON, DI OFF,	
		Alarm ON, Alarm OFF,	
		Warning, Timer cycle	
DI No.	DI 1	DI 1 to 16	Trigger timing = DI ON, DI OFF
Alarm Channel	Channel 1	Channel 1 to 72	Trigger timing = Alarm ON, OFF
Alarm No.	1	1 to 4	
Warning type	Alarm ON (All ch)	Alarm ON (All ch),	Trigger timing = Warning
		All warning, No battery,	
		CF full	
Time cycle	1 hour	1, 2, 3, 4, 6, 12 hour, 1 day	Trigger timing = Timer cycle
Time base (hour)	0	0 to 23	
Title	(Blank)	Up to 32 letters may be set.	
Text 1	(Blank)	Up to 32 letters may be set.	
Text 2	(Blank)	Up to 32 letters may be set.	
PV value affixation	OFF	ON, OFF	
Receiver's add No.	None	Receiver's address	
		No. 1, 2, 3, 4, 5, 6, 7, 8	

# 5.3 E-mail function setting operation

## • Setting E-mail function

(1) Set the E-mail function first of all. Select "Ethernet setting" from the "Parameter setting" menu screen, and press the [ENT] key.

```
Ethernet setting

IP address :192.168. 1. 1
Subnet mask :255.255.255.00
Default gateway : 0. 0. 0. 0
FTP server function :ON
FTP access control :ON
Web server function :ON
E-mail function :ON
MODBUS TCP/IP :ON

MAC address :00:40:1A:81:00:00

(NOTE)
When a setup of this screen is changed, please re-switch on a power supply.
```

(2) Move the cursor to "E-mail function", and select E-mail function ON/OFF. The E-mail send function can be used, if ON is set.

## • Setting E-mail send/receive addresses

(1) Select "E-mail setting" from the "Parameter setting" menu screen, and press the [ENT] key.

```
E-mail setting

SMTP IP address :192.168. 2. 3

Sender's mail
Add :PHU@test.co.jp
Name :PHU USER
Receiver's mail
Add 1 :test1@test.co.jp
Add 2 :mail_taro@test.co.jp
Add 3 :
Add 4 :
Add 5 :
Add 5 :
Add 6 :
Add 7 :
Add 8 :

(NOTE)
Please do not set the blank to the E-mail address.
```

- (2) Move the cursor to "SMTP IP address", and set the IP address of the mail server.
- (3) Move the cursor to "Sender's mail Add", and set the sender's mail address.
- (4) Move the cursor to "Sender's mail Name", and set the sender's name.
- (5) Move the cursor to "Receiver's mail Add", and set up to eight (8) receivers' mail addresses.

## • Setting E-mail send trigger

(1) Select "E-mail trigger setting" from the "Parameter setting" menu screen, and press the [ENT] key.

```
E-mail trigger setting
E-mail trigger 1 setting
E-mail
E-mail
                       2 setting
3 setting
          trigger
         trigger
E-mail
          trigger
                       4 setting
Ē-mail
                       5 setting
         trigger
                       6 setting
7 setting
E-mail
E-mail
         trigger
          trigger
                          setting
E-mail trigger 8 setting
E-mail trigger 9 setting
E-mail trigger 10 setting
```

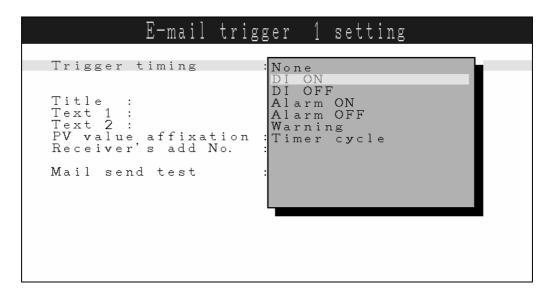
(2) Up to ten (10) patterns of E-mail send timing may be set. Select a send timing to be selected, and press the [ENT] key.

```
Trigger timing :DI ON
DI NO. :DI 2

Title :Product1 manufacturing beginning
Text 1 :Product1 manufacturing beginning
Text 2 :Boiler35
PV value affixation :ON
Receiver's add No. : 1 2

Mail send test :Hit [ENT] key
```

(3) Move the cursor to "Trigger timing", and select an E-mail send timing.



Select one of the followings as an E-mail send timing.

When a timing is selected, particulars set items are displayed for each timing type. Set these items also.

1) DI ON, DI OFF

E-mails can be sent by DI ON/OFF.

When DI ON/OFF timing is selected, set items for the DI No. to be used are displayed. Set the DI No. to be used for judgment.

2) Alarm ON, Alarm OFF

E-mails can be sent by the alarm occur/cancel information.

When alarm ON/OFF timing is selected, set items for the channel No. and alarm No. to be used are displayed. Set the channel No. and alarm No. to be used for judgment.

3) Warning

E-mails can be sent by warning occur information.

When warning is selected, set items for the warning information to be used are displayed. Set the warning information to be used for judgment.

4) Timer cycle

E-mails can be sent in a fixed period.

When timer cycle is selected, set items for the send period and reference time are displayed. Set the E-mail send period and reference time.

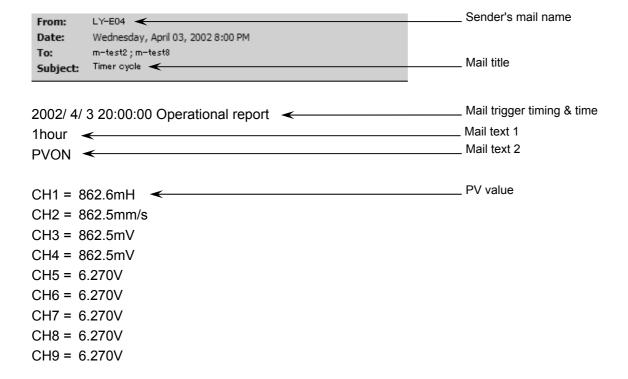
- (4) Move the cursor to "Title", and set the E-mail title.
- (5) Move the cursor to "Text 1", "Text 2", and set a comment of two (2) lines to be described in the E-mail.
- (6) Move the cursor to "PV value affixation", and set whether to indicate measured values of all the channels in the E-mail. All the channels can be indicated, ON is set.
- (7) Move the cursor to "Receiver's add No.", and select an address No. to receive the E-mail. The E-mail is sent to each address No. for which ON was set.
- (8) An E-mail send test can be conducted by moving the cursor to "Mail sent test" and by then pressing the [ENT] key.

# 5.4 E-mail send test operation

- Conduct an E-mail send test with the paperless recorder, by performing operation in the sequence indicated below.
- (1) Select "E-mail trigger setting" from the "Parameter setting" menu screen, and press the [ENT] key.
- (2) Select an E-mail trigger setting No. to conduct a send test, and then press the [ENT] key.
- (3) Move the cursor to "Mail send test", and then press the [ENT] key.

## 5.5 E-mail send contents

The paperless recorder sends an E-mail with following contents.



# 6. MODBUS TCP/IP FUNCTION

# 6.1 Description of MODBUS TCP/IP function

- The MODBUS TCP/IP protocol permits use of MODBUS protocol (MODBUS RTU) on an Ethernet interface.
- MODBUS TCP/IP communication is executed through port 502.
- The MODBUS TCP/IP function permits read/write of set values from/to the paperless recorder.

# 6.2 Setting MODBUS TCP/IP function

- Make MODBUS TCP/IP function setting to permit the use of MODBUS TCP/IP function.
- Specify station No. to evaluate the device with which communication is to be carried out.

## • Set items

Item	Factory default	Setting range	Remarks
MODBUS TCP/IP	OFF	ON, OFF	Turn on the power after the setting is changed.
MODBUS Station NO.	1	0 to 255	Communication is not carried out if 0 is selected.

# 6.3 MODBUS TCP/IP function setting operation

(1) Select "Ethernet setting" from the "Parameter setting" menu screen, and press the [ENT] key.

```
IP address :192.168. 1. 1
Subnet mask :255.255.255. 0
Default gateway : 0. 0. 0. 0
FTP server function :ON
FTP access control :ON
Web server function :ON
E-mail function :ON
MODBUS TCP/IP :ON

MAC address :00:40:1A:81:00:00

(NOTE)
When a setup of this screen is changed, please re-switch on a power supply.
```

- (2) Move the cursor to "MODBUS TCP/IP", and select MODBUS TCP/IP function ON/OFF. The MODBUS TCP/IP function can be used, if ON is set.
- (3) Select "Basic setting" on the Parameter setting" menu screen, and press the [ENT] key.
- (4) Move the cursor to "MODBUS Station No." and select a desired station No.

# 7. MODBUS TCP/IP COMMUNICATION PROTOCOL

## 7.1 General

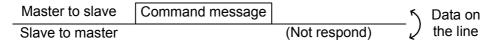
The communication system by the MODBUS TCP/IP protocol is that the communication is always started from the master station and a slave station responds to the received message.

Transmission procedures is as shown below.

- 1) The master station sends a command message to a slave station.
- 2) The slave station checks that the station No. in the received message matches with the own station No. or not.
- 3) If matched, the slave station executes the command and sends back the response message.
- 4) If mismatched, the slave station leaves the command message and wait for the next command message.
  - a) In case when the station No. in the received command message matches with the own slave station No.

Master to slave	Command message		5	Data on
Slave to master		Response message		the line

b) In case when the station No. in the received command message mismatches with the own slave station No.



5) To assure safety, provide a structure where the response message is checked and retry is made three (3) times or more if no response is made or an error occurs.

The master station can individually communicate with any one of slave stations connected on the same line upon setting the station No. in the command message.

# 7.2 Composition of Message

Command message and response message consist of 6 fields; Transaction Identifier, Protocol Identifier, Length Unit Identifier, Station No., Function code and Data code. And these are send in this order.

Transaction Identifier (2 bytes)
Protocol Identifier (2 bytes)
Length Unit Identifier ( 2 bytes)
Station No. (1 byte)
Function code (1 byte)
Data (2 to 133 bytes)

Fig.7-1 Composition of message

In the following, each field is explained.

## (1) Transaction Identifier

Identification of a MODBUS Request / Response transaction.

## (2) Protocol Identifier

Set 0 for MODBUS TCP/IP.

## (3) Length Unit Identifier

Number of bytes of data part.

## (4) Station No.

Station No. is the number specifing a slave station. The command message is received and operated only by the slave station whose station No. matches with the No. set in the parameter "MODBUS Station No." For details of setting the parameter "MODBUS Station No.", refer to chapter 6.

## (5) Function code

This is a code to designate the function executed at a slave station. For details, refer to section 7.4.

## (6) Data

Data are the data required for executing function codes. The composition of data varies with function codes. For details, refer to chapter 8.

A register number is assigned to each data in the recorder. For reading/writing

the data by communication, designate the register number.

Note that the register number transmitted on message is expressed as its relative address.

The relative address is calculated by the following expression.

$$\boxed{\text{Relative address}} = \left( \text{The lower 4 digits of the } \boxed{\text{register number}} \right) - 1$$

For example, when the resister number designated by a function code is 40003,

Relative address = (lower 4 digits of 40003) 
$$- 1$$
  
= 0002

is used on the message.

# 7.3 Response of Slave Station

## (1) Response for normal command

To a relevant message, the slave station creates and sends back a response message which corresponds to the command message. The composition of message in this case is the same as in section 7.2.

Contents of the data field depend on the function code. For details, refer to Chapter 8.

## (2) Response for abnormal command

If contents of a command message have an abnormality (for example, non-actual function code is designated) other than transmission error, the slave station does not execute that command but creates and sends back a response message at error detection.

The composition of response message at error detection is as shown in Fig.7-2  $\,$  The value used for function code field is function code of command message plus  $80_{\rm H}$ .

Table 7-1 gives error codes.

Transaction Identifier
Protocol Identifier
Length Unit Identifier
Station No.
Function code + 80H
Error code

Fig.7-2 Response message at error detection

E 1.	Contonto	Description
Error code	Contents	Description
01H	Illegal function code	Non-actual function code is designated.
		Check for the function code.
02H	Illegal data address	A relative address of a resister number to which the
		designated function code can not be used.
03H	Illegal data number	Because the designation of number is too much, the area
		where resister number do not exist is designated.
04H	Device error	Communication with slave equipment failed. Check the
		communication specification for the slave equipment

Table 7-1 Error Code

## (3) No response

Under any of the following items, the slave station takes no action of the command message and sends back no response.

- A station number transmitted in the command message differs from the station number specified to the slave station.
- A transmission error is detected.
- Station No. of a slave station is set to 0.

# 7.4 Function Code

According to MODBUS protocol, register numbers are assigned by function codes.

Each function code acts on specific register number.

This correspondence is shown in Table 7-2, and the message length by function is shown in Table 7-3.

Table 7-2 Correspondence between function codes and objective address

Function code			<b>→</b>	Resister No.		
No.	Function	Object		No. Contents		ts
03 <sub>H</sub>	Read-out (continuously)	Holding register		4xxxx	Read-out/write-in	word data
04 <sub>H</sub>	Read-out (continuously)	Input register		3xxxx	Read-out	word data
10 <sub>H</sub>	Write-in (continuously)	Holding register		4xxxx	Read-out/write-in	word data

Table 7-3 Function code and message length

[Unit: byte]

Function		Number of Command message		Response message		
code	Contents	designatable data	Minimum	Maximum	Minimum	Maximum
03 <sub>H</sub>	Read-out of word data	64 words	12	12	11	137
04 <sub>H</sub>	Read-out of word data (read-out only)	64 words	12	12	11	137
$10_{\mathrm{H}}$	Write-in of continuous word data	64 words	15	141	12	12

# 7.5 FIX Processing (Cautions in data write)

The instrument is provided inside with a non-volatile memory (F-ROM) for holding the setting parameters.

Data written in the non-volatile memory is not lost even if turning off the power.

To hold parameters that were written in the internal memory via communication after turning off the power, the FIX process is effective. It allows parameters to be written in nonvolatile memory.

Fig.7-1 shows the FIX procedure.

### Cautions:

- Write in the non-volatile memory takes approximately 2 seconds.
- While writing, do not turn off the power of the PHU. Otherwise, the data in the non-volatile memory will be destroyed, whereby the PHU could not be used any longer.
- Don't change parameters on the front panel when performing the FIX procedure, or memory error may result.
- The non-volatile memory (F-ROM) is a device where the number of write-in times is limited. The guaranteed number of write-in times of the non-volatile memory used on the instrument is 100,000 minimum. Therefore, limit the times of change of parameter setting to absolute minimum. Refrain from carrying out the FIX processing periodically for example or while such is not absolutely required.

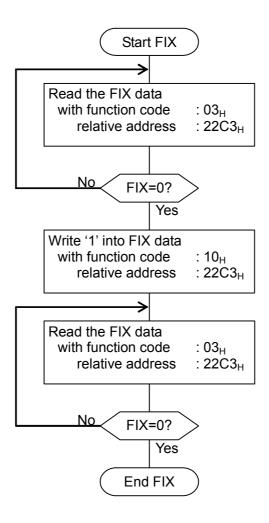


Fig.7-1 FIX procedure

# 8. DETAILS OF MESSAGE

# 8.1 Read-out of Word Data [Function code: 03<sub>H</sub>]

Function code	Max. word number read-out in one message	Relative data address	Register No.	Kind of data
		$0000_{\mathrm{H}}$ to $22\mathrm{AF}_{\mathrm{H}}$	40001 to 48880	Storage enable data
$03_{\mathrm{H}}$	64 words	22B0 <sub>H</sub> to 2327 <sub>H</sub>	48881 to 49000	Storage disable data
		2328 <sub>H</sub> to 270F <sub>H</sub>	49001 to 49999	Storage enable data

## (1) Message composition

Command message composition(byte)

Transaction	Upper
Identifier	Lower
Protocol Identifier	Upper
	Lower
Length Unit	Upper
Identifier	Lower
Station No.	
Function code	
Read-out start No.	Upper
(relative address)	Lower
Read-out word	Upper
number	Lower

1 to 64

## Response message composition(byte)

recoponico moccag	o compou	
Transaction	Upper	
Identifier	Lower	
Protocol Identifier	Upper	
	Lower	
Length Unit	Upper	
Identifier	Lower	
Station No.		
Function code		
Read-out byte number		
Contents of the	Upper	
first word data	Lower	
Contents of the Upper		
next word data	Lower	
,	~	
Contents of the	Upper	
last word data	Lower	

Read-out word number×2

## \* Arrangement of read-out word data

	MSB LSB
	Upper byte of contents of the first word data
	Lower byte of contents of the first word data
	Upper byte of contents of the next word data
	Lower byte of contents of the next word data
7	,
	Upper byte of contents of the last word data
	Lower byte of contents of the last word data

## (2) Function explanations

Word data of continuous word numbers from the read-out start No. can be read. Read-out word data are transmitted from the slave station in the order of upper and lower bytes.

## (3) Message transmission (example)

Reading range start and range end in Channel 1 from No. 2 station is shown below.

Relative address of range start in Channel 1: 001B<sub>H</sub> (Register No.40028), Data number: 02<sub>H</sub>

Command message composition (byte)

Upper	00 <sub>H</sub>	
Lower	00 <sub>H</sub>	
Upper	00 <sub>H</sub>	
Lower	00 <sub>H</sub>	
Upper	00 <sub>H</sub>	
Lower	06 <sub>H</sub>	
Station No.		
	03 <sub>H</sub>	
Upper	00 <sub>H</sub>	
Lower	1B <sub>H</sub>	
Upper	00 <sub>H</sub>	
Lower	02 <sub>H</sub>	
	Lower Upper Lower Upper Lower Upper Upper Upper	

Response message composition	(hvt	e)	۱
1 (COPOLICE ILICODAGE COLLIDODILIOLI	1016	$\mathbf{c}$	,

respense message composition (byte)				
Transaction	Upper	00 <sub>H</sub>		
Identifier	Lower	00 <sub>H</sub>		
Protocol Identifier	Upper	00 <sub>H</sub>		
	Lower	00 <sub>H</sub>		
Length Unit	Upper	00 <sub>H</sub>		
Identifier	Lower	07 <sub>H</sub>		
Station No.	02 <sub>H</sub>			
Function code		03 <sub>H</sub>		
Read-out byte		04 <sub>H</sub>		
number				
Contents of the	Upper	00 <sub>H</sub>		
first word data Lower		00 <sub>H</sub>		
Contents of the	Upper	0F <sub>H</sub>		
next word data	Lower	A0 <sub>H</sub>		

\* Meaning of data to be read

Channel 1 Range start  $00 00_{\rm H} = 0$ 

(contents of the first word data)

Channel 1 Range end  $0FA0_H = 4000$ 

(contents of the next word data)

Where the unit is °C with decimal point position set at 1,

Channel 1 Range start = 0.0°C

Channel 1 Range end = 400.0°C

Point For "Point" decimal point, refer to Section 9.1.

# 8.2 Read-out of Read-out Only Word Data [Function code: 04<sub>H</sub>]

Function code	Max. word number read-out in one message	Relative data address	Register No.
$04_{\rm H}$	64 words	$0000_{\mathrm{H}}$ to $07\mathrm{CF}_{\mathrm{H}}$	30001 to 31200

## (1) Message composition

Command message con	nposition(by	te
---------------------	--------------	----

Upper
Lower
Upper
Lower
Upper
Lower
Upper
Lower
Upper
Lower

Response message composition(byte)

c compos		
Upper		
Lower		
Upper		
Lower		
Upper		
Lower		
Function code		
Read-out byte number		
Upper		
Lower		
Upper		
Lower		
~		
Upper		
Lower		

Read-out word number×2

## \* Arrangement of read-out word data

MSB	LSB
Upper byte of contents of the first word	d data
Lower byte of contents of the first word	d data
Upper byte of contents of the next word	d data
Lower byte of contents of the next word	d data
~	,
Upper byte of contents of the last word	d data
Lower byte of contents of the last word	l data

1 to 64

## (2) Function explanations

Word data of continuous word numbers from the read-out start No. can be read. Read-out word data are transmitted from the slave station in the order of upper and lower bytes.

## (3) Message transmission (example)

Reading measured value in Channel 2 from No. 1 station is shown below. Relative address of measured value in Channel 2:  $0065_H$  (Register No.30102), Data number:  $01_H$ 

Command message composition (byte)

Command message composition (b)		
Transaction	Upper	00 <sub>H</sub>
Identifier	Lower	00 <sub>H</sub>
Protocol Identifier	Upper	00 <sub>H</sub>
	Lower	00 <sub>H</sub>
Length Unit	Upper	00 <sub>H</sub>
Identifier	Lower	06 <sub>H</sub>
Station No.		01 <sub>H</sub>
Function code		04 <sub>H</sub>
Read-out start No. (relative address)	Upper	00 <sub>H</sub>
	Lower	65 <sub>H</sub>
Read-out word	Upper	00 <sub>H</sub>
number	Lower	01 <sub>H</sub>

Response message composition (byte)

Transaction	Upper	00 <sub>H</sub>
Identifier	Lower	00 <sub>H</sub>
Protocol Identifier	Upper	00 <sub>H</sub>
	Lower	00 <sub>H</sub>
Length Unit	Upper	00 <sub>H</sub>
Identifier	Lower	05 <sub>H</sub>
Station No.		01 <sub>H</sub>
Function code		04 <sub>H</sub>
Read-out byte		02 <sub>H</sub>
number		
Contents of the	Upper	01 <sub>H</sub>
first word data	Lower	4F <sub>H</sub>

\* Meaning of data to be read

Channel 2 Measured value

 $01 \, 4F_{\rm H} = 335$ 

(contents of the first word data)

Where the unit is °C with decimal point position set at 1, Channel 2 Measured value = 33.5°C

Point

For "Point" decimal point, refer to Section 9.1.

# 8.3 Write-in of Continuous Word Data [Function code: 10<sub>H</sub>]

Function code	Max. word number read-out in one message	Relative data address	Register No.	Kind of data
		$0000_{\mathrm{H}}$ to $22\mathrm{AF}_{\mathrm{H}}$	40001 to 48880	Storage enable data
$10_{\mathrm{H}}$	64 words	$22B0_{\mathrm{H}}$ to $2327_{\mathrm{H}}$	48881 to 49000	Storage disable data
		2328 <sub>H</sub> to 270F <sub>H</sub>	49001 to 49999	Storage enable data

## (1) Message composition

Command message of	omposition(byte	)
Transaction	Upper	
Identifier	Lower	
Protocol Identifier	Upper	
	Lower	
Length Unit Identifier	Upper	
	Lower	
Station No.		
Function code		
Write-in start No.	Upper	
(relative address)	Lower	
Write-in word	Upper	}1 to 64
number	Lower	}1 to 64
Write-in byte number		Write-in word
First write-in	Upper	number×2
word data	Lower	
Next write-in	Upper	
word data	Lower	
		L
Last write-in	Upper	
word data	Lower	

Response message composition(byte) Transaction Identifier Upper Lower Protocol Identifier Upper Lower Length Unit Identifier Upper Lower Station No. Function code Write-in start No. Upper (relative address) Lower

Upper

Lower

Write-in word

number

Arrangement of read-out word data

MSB	LSB
Upper byte of contents of the first word	data
Lower byte of contents of the first word	data
Upper byte of contents of the next word	data
Lower byte of contents of the next word	data
	,
Upper byte of contents of the last word	data
Lower byte of contents of the last word	data

## (2) Function explanations

Word data of continuous word number is written from write-in start address. Write-in word data are transmitted from master station in the order of upper and lower bytes.

## (3) Message transmission (example)

Writing Subtract channel = channel 2, PV shift = 20.0°C, and PV gain = 110.0% in

Channel 1 of No. 1 station is shown below.

Subtract channel =  $0002_{\rm H}$  ( = 2D : channel 2)

 $PV \text{ shift} = 00C8_{H} ( = 200D )$ 

Input filter =  $044C_{H}$  ( = 1100D )

Relative address of Subtract channel in Channel 1: 0014<sub>H</sub>(Register No.40021), Data number: 03<sub>H</sub>

Command message composition (byte)

Command message composition (byte)					
Transaction Identifier	Upper	00 <sub>H</sub>			
	Lower	00 <sub>H</sub>			
Protocol Identifier	Upper	00 <sub>H</sub>			
	Lower	00 <sub>H</sub>			
Length Unit Identifier	Upper	00 <sub>H</sub>			
	Lower	$0D_H$			
Station No.	01 <sub>H</sub>				
Function code	10 <sub>H</sub>				
Write-in start No.	Upper	00 <sub>H</sub>			
(relative address)	Lower	14 <sub>H</sub>			
Write-in word number	Upper	00 <sub>H</sub>			
	Lower	03 <sub>H</sub>			
Write-in byte number	06 <sub>H</sub>				
First write-in	Upper	00 <sub>H</sub>			
word data	Lower	02 <sub>H</sub>			
Next write-in	Upper	00 <sub>H</sub>			
word data	Lower	C8 <sub>H</sub>			
Last write-in	Upper	04 <sub>H</sub>			
word data	Lower	4C <sub>H</sub>			

Response message composition (byte)

Transaction Identifier	Upper	00 <sub>H</sub>
	Lower	00 <sub>H</sub>
Protocol Identifier	Upper	00 <sub>H</sub>
	Lower	00 <sub>H</sub>
Length Unit Identifier	Upper	00 <sub>H</sub>
	Lower	06 <sub>H</sub>
Station No.	01 <sub>H</sub>	
Function code		10 <sub>H</sub>
Write-in start No.	Upper	00 <sub>H</sub>
(relative address)	Lower	14 <sub>H</sub>
Write-in word number	Upper	00 <sub>H</sub>
	Lower	03 <sub>H</sub>

**Point** 

Since the transmission data can not include a decimal point, data of 110.0 is transmitted as "1100".

For transmission format of each data, refer to the address map (Chapter 9).

>Caution>

If the write-in command message is sent to any slave station during the FIX process, response is not returned from it.

# 9. ADDRESS MAP AND DATA FORMAT

## 9.1 Data Format

## 9.1.1 Transmission data format

Transmitted data is "numeric value" and not "ASCII code".

## 9.1.2 Control of decimal point

A decimal point is not included on the transmission data.

Align decimal point for data that have decimal point (decimal point is eliminated in transmission, and added in receiving).

## 9.1.3 Data with input error

When input error (Over, Under, Burnout or Error) occurs in display data, read data from measured values are as follows.

Display data	Read data
Over	32767
Under	-32767
Burnout	-32768
Error	-32768

Detection of input error during communication can be performed at address 30173 = Channel status.

## 9.1.4 Range of write-in data

When data is written in each parameter, the write-in data should be kept within the setting range. PHU accepts the write-in data beyond the range. However, be careful since the PHU performance will not be guaranteed.

# 9.2 Address Map

For detailed contents about individual parameter function or setting range, refer to the operation manual.

Data type Long: long data The data of this address is manipulated in unit of word. 1 data/2 address

Word: word data The data of this address is manipulated in unit of word. 1 data/1 address

Byte: byte data The data of this address is manipulated in unit of byte. A maximum of 2 data/1 address

Bit: Bit data The data of this address is manipulated in unit of bit. A maximum of 16 data/1 address

# 9.2.1 Word data [read-out / write-in]: Function code [03H, 10H]

Register No.	Data type	Memory contents			Read-out data / Write-in data setting range	Remarks
4XXXX						
40001	Byte			1st, 2nd characters	Set Tag 1 (8 characters) by the ASCII code.	
40002	Byte		Tog 1	3rd, 4th characters		
40003	Byte		Tag 1	5th, 6th characters		
40004	Byte	1		7th, 8th characters		
40005	Byte	1		1st, 2nd characters	Set Tag 2 (8 characters) by the ASCII code.	
40006	Byte	1	T 2	3rd, 4th characters		
40007	Byte	1	Tag 2	5th, 6th characters		
40008	Byte	1		7th, 8th characters		
40009	Word	1	Color		1 to 14 ( Please refer to Table 1)	
40010	Word	1	Input type		0 to 33 ( Please refer to Table 2)	
40011	Word	1	Input filter	[	0 to 900 (0 to 900 sec)	
40012	Word	1	Unit		0 to 167 ( Please refer to Table 3)	
40013		1	Scaling		0: OFF, 1: ON	
40014		1	Masuring	start	-1000 to 5500 ( Please refer to Table 4)	
40015		1	Masuring		-1000 to 5500 ( Please refer to Table 4)	
40016		1	Engineerin		-32767 to 32767	
40017		1	Engineerin		-32767 to 32767	
40018			Decimal p		0 to 4 ( Please refer to Table 5)	
40019		1	Square roo		0: OFF, 1: ON	
40020		†				Reserve
40021			Subtract c	hannel	0 to 72 (0: Subtract OFF, 1 to 72: channel 1 to 72)	
40022	Word	1	PV shift		-32767 to 32767	
40023	Word	Channel 1	nel I PV gain		0 to 32767 (0.00 to 327.67%)	
40024		setting				Reserve
40025		(64				Reserve
40026		words)	Recording	mode	0: With record, 1: Display only	
40027		1	Recording		0: Min-Max rec., 1: Point record, 2: Average rec.	
40028			Range star		-32767 to 32767 ( Please refer to Table 6)	
40029			Range end		-32767 to 32767 ( Please refer to Table 6)	
40030		1				Reserve
		†				Reserve
40032		†				Reserve
40033		1				Reserve
40034		1				Reserve
40035		1				Reserve
40036		1	Fvalue cal	uculation	0: OFF, 1: ON	
40037		1		luculation	0: OFF, 1: Totalizer, 2: Counter, 3: Timer	
40038		1	1 Starries of	1st, 2nd characters	Set Totalize Tag (8 characters) by the ASCII code.	
40039		1	Totalize	3rd, 4th characters	the state of the s	
40040		1	tag	5th, 6th characters		
40041		1		7th, 8th characters		
	Word	1	Totalize ui		0 to 167 ( Please refer to Table 3)	
40043		1	Totalize cu		-32767 to 32767 ( Please refer to Table 6)	
40044		1	Totalize so		1 to 32767	
40045		1	Totalize ty		0 to 6 ( Please refer to Table 7)	
40046		1	External in		0 to 303 ( Please refer to Table 8)	
40047		1	Totalize ba	•	0: /s, 1: /min, 2: /h, 3: /day	
40047		1	Reset oper		0: OFF, 1: ON	
	Word	+	Acset oper	uuoli	o. orr, i. or	Reserve

Register No.	Data type	Memory contents	Read-out data / Write-in data setting range	Remarks
to				Reserve
40065	Word	Channel 2 setting	Same allocation as in Channel 1	
40129	Word	Channel 3 setting	Same allocation as in Channel 1	
40193 to	Word	Channel 4 setting	Same allocation as in Channel 1	
40257 to	Word	Channel 5 setting	Same allocation as in Channel 1	
40321 to	Word	Channel 6 setting	Same allocation as in Channel 1	
40385 to	Word	Channel 7 setting	Same allocation as in Channel 1	
40449 to	Word	Channel 8 setting	Same allocation as in Channel 1	
40513 to	Word	Channel 9 setting	Same allocation as in Channel 1	
40577 to	Word	Channel 10 setting	Same allocation as in Channel 1	
40641 to	Word	Channel 11 setting	Same allocation as in Channel 1	
40705 to	Word	Channel 12 setting	Same allocation as in Channel 1	
40769 to	Word	Channel 13 setting	Same allocation as in Channel 1	
40833 to	Word	Channel 14 setting	Same allocation as in Channel 1	
40897 to	Word	Channel 15 setting	Same allocation as in Channel 1	
40961 to	Word	Channel 16 setting	Same allocation as in Channel 1	
41025 to	Word	Channel 17 setting	Same allocation as in Channel 1	
41089 to	Word	Channel 18 setting	Same allocation as in Channel 1	
41153 to	Word	Channel 19 setting	Same allocation as in Channel 1	
41217 to		Channel 20 setting	Same allocation as in Channel 1	
41281 to		Channel 21 setting	Same allocation as in Channel 1	
41345 to	Word	Channel 22 setting	Same allocation as in Channel 1	
41409 to	Word	Channel 23 setting	Same allocation as in Channel 1	
41473 to	Word	Channel 24 setting	Same allocation as in Channel 1	
41537 to		Channel 25 setting	Same allocation as in Channel 1	
41601 to	Word	Channel 26 setting	Same allocation as in Channel 1	
41665 to		Channel 27 setting	Same allocation as in Channel 1	
41729 to		Channel 28 setting	Same allocation as in Channel 1	
41793 to	Word	Channel 29 setting	Same allocation as in Channel 1	
41857 to	Word	Channel 30 setting	Same allocation as in Channel 1	
41921 to	Word	Channel 31 setting	Same allocation as in Channel 1	
41985 to	Word	Channel 32 setting	Same allocation as in Channel 1	
42049	Word	Channel 33 setting	Same allocation as in Channel 1	

	1	1	T	1
Register No.	Data type	Memory contents	Read-out data / Write-in data setting range	Remarks
42113	Word	Channel 34 setting	Same allocation as in Channel 1	
to	11014	Chamber 5 1 deving	Owner and the comment of	
42177 to	Word	Channel 35 setting	Same allocation as in Channel 1	
42241 to	Word	Channel 36 setting	Same allocation as in Channel 1	
42305 to	Word	Channel 37 setting	Same allocation as in Channel 1	
42369 to	Word	Channel 38 setting	Same allocation as in Channel 1	
42433 to	Word	Channel 39 setting	Same allocation as in Channel 1	
42497 to	Word	Channel 40 setting	Same allocation as in Channel 1	
42561 to	Word	Channel 41 setting	Same allocation as in Channel 1	
42625	Word	Channel 42 setting	Same allocation as in Channel 1	
42689	Word	Channel 43 setting	Same allocation as in Channel 1	
42753	Word	Channel 44 setting	Same allocation as in Channel 1	
42817	Word	Channel 45 setting	Same allocation as in Channel 1	
to 42881	Word	Channel 46 setting	Same allocation as in Channel 1	
to 42945	Word	Channel 47 setting	Same allocation as in Channel 1	
43009	Word	Channel 48 setting	Same allocation as in Channel 1	
to 43073	Word	Channel 49 setting	Same allocation as in Channel 1	
43137	Word	Channel 50 setting	Same allocation as in Channel 1	
43201	Word	Channel 51 setting	Same allocation as in Channel 1	
to 43265	Word	Channel 52 setting	Same allocation as in Channel 1	
to 43329	Word	Channel 53 setting	Same allocation as in Channel 1	
to 43393	Word	Channel 54 setting	Same allocation as in Channel 1	
43393 to	woru	Chamier 34 Setting	Same anocation as in Channel 1	
43457	Word	Channel 55 setting	Same allocation as in Channel 1	
43521	Word	Channel 56 setting	Same allocation as in Channel 1	
43585	Word	Channel 57 setting	Same allocation as in Channel 1	
to 43649	Word	Channel 58 setting	Same allocation as in Channel 1	
43713	Word	Channel 59 setting	Same allocation as in Channel 1	
to 43777	Word	Channel 60 setting	Same allocation as in Channel 1	
to 43841	Word	Channel 61 setting	Same allocation as in Channel 1	
to 43905	Word	Channel 62 setting	Same allocation as in Channel 1	
to 43969		Channel 63 setting	Same allocation as in Channel 1	
to 44033		Channel 64 setting	Same allocation as in Channel 1	
to		-	Same allocation as in Channel 1	
44097	word	Channel 65 setting	Same anocation as in Channel 1	

	1					
Register No.	Data type	Memory c	ontents		Read-out data / Write-in data setting range	Remarks
to						
44161	Word	Channel 6	6 setting		Same allocation as in Channel 1	
to	*** 1	CI 1.0	<del></del>			
44225	Word	Channel 6	/ setting		Same allocation as in Channel 1	
to 44289	Word	Channel 6	Q catting		Same allocation as in Channel 1	
44289 to	Word	Chamie	o setting		Same anocation as in Chamier 1	
44353	Word	Channel 6	9 setting		Same allocation as in Channel 1	
to	77014	CHAINIT O	, 00mmg		Came anotation as in Chamer 1	
44417	Word	Channel 7	0 setting		Same allocation as in Channel 1	
to						
44481	Word	Channel 7	1 setting		Same allocation as in Channel 1	
to						
44545	Word	Channel 7	2 setting		Same allocation as in Channel 1	
to			T	1		
44609		Channel 1		Alarm type	0: OFF, 1: H alarm, 2: L alarm	
44610		alarm	No.1	Set point	-32767 to 32767 ( Please refer to Table 6)	
44611		setting				Reserve
44612	Word	(16		DO relay No.	0 to 36 (0: None, 1 to 36: DO1 to 36)	
44613	Word	words)	Alarm	Alarm type	0: OFF, 1: H alarm, 2: L alarm	
44614	Word		No.2	Set point	-32767 to 32767 ( Please refer to Table 6)	
44615	Word			•		Reserve
44616		1		DO relay No.	0 to 36 (0: None, 1 to 36: DO1 to 36)	Treserve
44617			Alarm	Alarm type	0: OFF, 1: H alarm, 2: L alarm	
44618			No.3	Set point	-32767 to 32767 ( Please refer to Table 6)	
			10.5	Set point	-32/6/ to 32/6/ (Please feler to Table 6)	D
44619		4		DO 1 11	0.0000000000000000000000000000000000000	Reserve
44620				DO relay No.	0 to 36 (0: None, 1 to 36: DO1 to 36)	
44621			Alarm	Alarm type	0: OFF, 1: H alarm, 2: L alarm	
44622	Word		No.4	Set point	-32767 to 32767 ( Please refer to Table 6)	
44623	Word					Reserve
44624	Word			DO relay No.	0 to 36 (0: None, 1 to 36: DO1 to 36)	
44625	Word	Channel 2	alarm setti		Same allocation as in Channel 1	
to						
44641	Word	Channel 3	alarm setti	ing	Same allocation as in Channel 1	
to				-		
44657	Word	Channel 4	alarm setti	ing	Same allocation as in Channel 1	
to						
44673	Word	Channel 5	alarm setti	ing	Same allocation as in Channel 1	
to						
44689	Word	Channel 6	alarm setti	ing	Same allocation as in Channel 1	
to						
44705	Word	Channel 7	alarm setti	ing	Same allocation as in Channel 1	
to						
44721	Word	Channel 8	alarm setti	ing	Same allocation as in Channel 1	
to		G1 :				
44737	Word	Channel 9	alarm setti	ing	Same allocation as in Channel 1	
to	337 1	CI 1:	0 1	· ·	0 11 ( ) ( )	
44753	Word	Channel 1	0 alarm set	ting	Same allocation as in Channel 1	
44760	Wend	Change 1 1	1 alamı - '	tina	Come ellegation on in Channel 1	
44769	word	Cnannel I	1 alarm set	ung	Same allocation as in Channel 1	
44785	Word	Change 1 1	2 alama == 4	tina	Same allocation as in Channel 1	
	woru	Chaimei I.	2 alarm set	ung	Same anocation as in Chairner 1	
44801	Word	Channal 1	3 alarm set	tina	Same allocation as in Channel 1	
44801 to	word	Channel I.	s ataim set	ung	Same anocation as in Channel 1	
44817	Word	Channel 1	A alarm act	ting	Same allocation as in Channel 1	
	word	Chaine 1	+ aiaiiii set	ung	Same anocation as in Chamber 1	
44833	Word	Channal 1	5 alarm set	tina	Same allocation as in Channel 1	
44833 to	word	Chaine 1	o ataitii set	ung	Same anocation as in Chamber 1	
44849	Word	Channel 1	6 alarm set	ting	Same allocation as in Channel 1	
to	woru	Chamiei I	o aiaiiii scl	,,,,,,,	Same anocation as in Chaillet 1	
i i i						1

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Register No.	Data type	Memory contents	Read-out data / Write-in data setting range	Remarks
44865	Word	Channel 17 alarm setting	Same allocation as in Channel 1	
44881	Word	Channel 18 alarm setting	Same allocation as in Channel 1	
to	woru	Channel 18 diarm setting	Same anocation as in Chainlet 1	
44897	Word	Channel 19 alarm setting	Same allocation as in Channel 1	
44913	Word	Channel 20 alarm setting	Same allocation as in Channel 1	
44913 to	word	Channel 20 alarm setting	Same anocation as in Channel 1	
44929	Word	Channel 21 alarm setting	Same allocation as in Channel 1	
44945	Word	Channel 22 alarm setting	Same allocation as in Channel 1	
to	word	Chainer 22 diams setting	Same anocation as in Chamier 1	
44961	Word	Channel 23 alarm setting	Same allocation as in Channel 1	
44977	Word	Channel 24 alarm setting	Same allocation as in Channel 1	
to	word	Chainer 24 diarm setting	Same anocation as in Chainer 1	
44993	Word	Channel 25 alarm setting	Same allocation as in Channel 1	
45009	Word	Channel 26 alarm setting	Same allocation as in Channel 1	
to				
45025	Word	Channel 27 alarm setting	Same allocation as in Channel 1	
45041	Word	Channel 28 alarm setting	Same allocation as in Channel 1	
to				
45057	Word	Channel 29 alarm setting	Same allocation as in Channel 1	
45073	Word	Channel 30 alarm setting	Same allocation as in Channel 1	
to				
45089 to	Word	Channel 31 alarm setting	Same allocation as in Channel 1	
45105	Word	Channel 32 alarm setting	Same allocation as in Channel 1	
to	*** 1	CI 122 I		
45121 to	Word	Channel 33 alarm setting	Same allocation as in Channel 1	
45137	Word	Channel 34 alarm setting	Same allocation as in Channel 1	
45153	Word	Channel 35 alarm setting	Same allocation as in Channel 1	
to	word	Chainer 33 arann setting	Same anocation as in Chamier 1	
45169	Word	Channel 36 alarm setting	Same allocation as in Channel 1	
45185	Word	Channel 37 alarm setting	Same allocation as in Channel 1	
to	word	Chainer 57 diams setting	Same anocation as in Chainer 1	
45201	Word	Channel 38 alarm setting	Same allocation as in Channel 1	
45217	Word	Channel 39 alarm setting	Same allocation as in Channel 1	
to				
45233	Word	Channel 40 alarm setting	Same allocation as in Channel 1	
45249	Word	Channel 41 alarm setting	Same allocation as in Channel 1	
to				
45265 to	Word	Channel 42 alarm setting	Same allocation as in Channel 1	
45281	Word	Channel 43 alarm setting	Same allocation as in Channel 1	
to	***			
45297 to	Word	Channel 44 alarm setting	Same allocation as in Channel 1	
45313	Word	Channel 45 alarm setting	Same allocation as in Channel 1	
to	W/a 1	Channel M alama with	Company of Change 1	
45329 to	word	Channel 46 alarm setting	Same allocation as in Channel 1	
45345	Word	Channel 47 alarm setting	Same allocation as in Channel 1	
to				

No.   Dept.   Memory contents   Near-Out office   Near-Out offic	D : .	D. /					
to control	Register No.	Data type	Memory co	ontents		Read-out data / Write-in data setting range	Remarks
Same allocation as in Channel I   Same allocation as in Channel I	45361	Word	Channel 48	8 alarm setti	ng	Same allocation as in Channel 1	
	45377	Word	Channel 49	9 alarm setti	ng	Same allocation as in Channel 1	
	45393	Word	Channel 50	0 alarm setti	ng	Same allocation as in Channel 1	
	45409	Word	Channel 5	1 alarm setti	ng	Same allocation as in Channel 1	
	45425	Word	Channel 52	2 alarm setti	ng	Same allocation as in Channel 1	
45457   Word   Channel 54 alarm setting   Same allocation as in Channel 1	45441	Word	Channel 53	3 alarm setti	ng	Same allocation as in Channel 1	
45439   Word   Channel 56 alarm setting   Same allocation as in Channel 1	45457	Word	Channel 54	4 alarm setti	ng	Same allocation as in Channel 1	
Same allocation as in Channel 1   Same allocation as in Channel 1	45473	Word	Channel 5:	5 alarm setti	ng	Same allocation as in Channel 1	
45505   Word   Channel 57 alarm setting   Same allocation as in Channel 1	45489	Word	Channel 50	6 alarm setti	ng	Same allocation as in Channel 1	
45521   Word   Channel 58 alarm setting   Same allocation as in Channel 1	45505	Word	Channel 5'	7 alarm setti	ng	Same allocation as in Channel 1	
45537   Word   Channel 59 alarm setting   Same allocation as in Channel 1	45521	Word	Channel 58	8 alarm setti	ng	Same allocation as in Channel 1	
A	45537	Word	Channel 59	9 alarm setti	ng	Same allocation as in Channel 1	
45569   Word   Channel 61 alarm setting   Same allocation as in Channel 1	45553	Word	Channel 60	0 alarm setti	ng	Same allocation as in Channel 1	
Same allocation as in Channel 1   Same allocation as in Channel 1	45569	Word	Channel 6	1 alarm setti	ng	Same allocation as in Channel 1	
Same allocation as in Channel 1   Same allocation as in Channel 1	45585	Word	Channel 62	2 alarm setti	ng	Same allocation as in Channel 1	
A5617   Word   Channel 64 alarm setting   Same allocation as in Channel 1	45601	Word	Channel 63	3 alarm setti	ng	Same allocation as in Channel 1	
A5633   Word   Channel 65 alarm setting   Same allocation as in Channel 1	45617	Word	Channel 64	4 alarm setti	ng	Same allocation as in Channel 1	
45649   Word   Channel 66 alarm setting   Same allocation as in Channel 1	45633	Word	Channel 6:	5 alarm setti	ng	Same allocation as in Channel 1	
A 5665   Word   Channel 67 alarm setting   Same allocation as in Channel 1	45649	Word	Channel 60	6 alarm setti	ng	Same allocation as in Channel 1	
A5681   Word   Channel 68 alarm setting   Same allocation as in Channel 1	45665	Word	Channel 6'	7 alarm setti	ng	Same allocation as in Channel 1	
Same allocation as in Channel 1	45681	Word	Channel 68	8 alarm setti	ng	Same allocation as in Channel 1	
Same allocation as in Channel 1   Same allocation as in Channel 1	45697	Word	Channel 69	9 alarm setti	ng	Same allocation as in Channel 1	
45729   Word   Channel 71 alarm setting   Same allocation as in Channel 1	45713	Word	Channel 70	0 alarm setti	ng	Same allocation as in Channel 1	
Same allocation as in Channel 1	45729	Word	Channel 7	1 alarm setti	ng	Same allocation as in Channel 1	
A5761   Word   Reserve	45745	Word	Channel 72	2 alarm setti	ng	Same allocation as in Channel 1	
45825         Byte         Display group 1         1st, 2nd characters         Set Display name (16 characters) by the ASCII code.           45826         Byte         setting         3rd, 4th characters         5th, 6th characters           45828         Byte         (18 words)         Display name (16 characters) by the ASCII code.           45829         Byte         7th, 8th characters           45830         Byte         11th, 10th characters           45831         Byte         13th, 14th characters           45832         Byte         15th, 16th characters           45833         Word         Display No.1         0: None, 1 to 72: ch1 to 72           Display No.2         0: None, 1 to 72: ch1 to 72	45761	Word					
45826         Byte         group 1         3rd, 4th characters         5th, 6th characters           45828         Byte         (18         Display name         7th, 8th characters         9th, 10th characters           45830         Byte         11th, 12th characters         11th, 12th characters           45831         Byte         13th, 14th characters           45832         Byte         15th, 16th characters           45833         Word         Display No.1         0: None, 1 to 72: ch1 to 72           Display No.2         0: None, 1 to 72: ch1 to 72		Byte	Display		1st, 2nd characters	Set Display name (16 characters) by the ASCII code.	INESEI VE
45828 Byte       (18 words)       Display name       7th, 8th characters       9th, 10th characters         45830 Byte       45831 Byte       13th, 12th characters       13th, 14th characters         45832 Byte       15th, 16th characters         45833 Word       Display No.1       0: None, 1 to 72: ch1 to 72         45834 Word       Display No.2       0: None, 1 to 72: ch1 to 72	45826	Byte	group 1		3rd, 4th characters		
45829   Byte   Words   Name   9th, 10th characters   11th, 12th characters   13th, 14th characters   15th, 16th characters				n			
45830   Byte   11th, 12th characters   13th, 14th characters   13th, 14th characters   15th, 16th ch							
45831     Byte     13th, 14th characters       45832     Byte     15th, 16th characters       45833     Word     Display No.1     0: None, 1 to 72: ch1 to 72       45834     Word     Display No.2     0: None, 1 to 72: ch1 to 72			worus)	name			
45832       Byte       15th, 16th characters         45833       Word       Display No.1       0: None, 1 to 72: ch1 to 72         45834       Word       Display No.2       0: None, 1 to 72: ch1 to 72	45830	Byte	1				
45833         Word         Display No.1         0: None, 1 to 72: ch1 to 72           45834         Word         Display No.2         0: None, 1 to 72: ch1 to 72			1				
45834 Word Display No.2 0: None, 1 to 72: ch1 to 72			†	Display No		0: None. 1 to 72: ch1 to 72.	
			1				
45835 Word Display No.3 0: None, 1 to 72: ch1 to 72			1	Display No		0: None, 1 to 72: ch1 to 72	

	1				1
Register	Data	Memory co	ontents	Read-out data / Write-in data setting range	Remarks
No.	type				
45836			Display No.4	0: None, 1 to 72: ch1 to 72	
45837			Display No.5	0: None, 1 to 72: ch1 to 72	
45838		_	Display No.6	0: None, 1 to 72: ch1 to 72	
45839		_	Display No.7	0: None, 1 to 72: ch1 to 72	
45840			Display No.8	0: None, 1 to 72: ch1 to 72	
45841			Display No.9	0: None, 1 to 72: ch1 to 72	
45842 45843		Disulas an	Display No.10	0: None, 1 to 72: ch1 to 72	
	Word	Display gr	oup 2 setting	Same allocation as Display group 1	
45861	Word	Diamlar, an	oup 3 setting	Same allocation as Display group 1	
To	woru	Display gi	oup 3 setting	Same anocation as Display group 1	
45879	Word	Dienlay or	oup 4 setting	Same allocation as Display group 1	
to	Word	Dispiny gr	oup i setting	Same unocution as Display group 1	
45897	Word	Display gr	oup 5 setting	Same allocation as Display group 1	
to	11014	Dispiny gr	oup to beaming	Sume unecunent as 2 isplay group 1	
45915	Word	Display gr	oup 6 setting	Same allocation as Display group 1	
to		-F 7 &	<u> </u>	The state of the s	
45933	Word	Display gr	oup 7 setting	Same allocation as Display group 1	
to		. , ,	<u> </u>	1 2 3	
45951	Word	Display gr	oup 8 setting	Same allocation as Display group 1	
to					
45969					Reserve
45970		Display	Trend direction	0: Vertical, 1: Horizontal	
45971		group 1	Channel index	0: CH No.disp., 1: Tag No.disp., 2: Unit Disp.	
45972		setting2	Scale display	0: OFF, 1: ON	
45973		(5 words)			Reserve
45974			Display divided	1 to 20	
45975	Word	Display gr	oup 2 setting2	Same allocation as Display group 1	
to					
45980	Word	Display gr	oup 3 setting2	Same allocation as Display group 1	
to					
45985	Word	Display gr	oup 4 setting2	Same allocation as Display group 1	
to	*** 1	D: 1			
45990	Word	Display gr	oup 5 setting2	Same allocation as Display group 1	
45005	XX71	D:1		Company the section of Displacement 1	
45995	word	Display gr	oup 6 setting2	Same allocation as Display group 1	
46000	Word	Dienlay or	oup 7 setting2	Same allocation as Display group 1	
to	word	Dispiay gi	oup / setting2	Same anocation as Display group 1	
46005	Word	Display or	oup 8 setting2	Same allocation as Display group 1	
to	Word	Display 51	oup o setting2	Same unocution as Display group 1	
46010	Word	Display			Reserve
46011		group 1			Reserve
46012		setting3			Reserve
46013		(4 words)	Analog meter	0: Bar graph, 1: Analog meter	
46014		Display gr	oup 2 setting3	Same allocation as Display group 1	
to					
46018	Word	Display gr	oup 3 setting3	Same allocation as Display group 1	
to					
46022	Word	Display gr	oup 4 setting3	Same allocation as Display group 1	
to					
46026	Word	Display gr	oup 5 setting3	Same allocation as Display group 1	
to					
46030	Word	Display gr	oup 6 setting3	Same allocation as Display group 1	
to	***	D: 1	<b>a</b> a		
46034	Word	Display gr	oup 7 setting3	Same allocation as Display group 1	
to	XX7 1	D: 1	0 41: 2	0 11 (	
46038	Word	Display gr	oup 8 setting3	Same allocation as Display group 1	
to		-			
46042	Word	1			Pagarus
46042	Word				Reserve Reserve
46051	Word	Totalize ba	ase time	0 to 1439 ( 0 to 1439min = 00:00 to 23:59)	Reserve
46051		Totalize by		0 to 1439 (0 to 1439min = 00:00 to 23:39) 0 to 9 ( Please refer to Table 9)	+
40032	woru	I rotalize cy	CIC	U to 9 ( 1 tease telet to Table 9)	ļ

Register No.	Data type	Memory c	ontents		Read-out data / Write-in data setting range	Remarks
46053	Word	Weekly ba	se day		0 to 6 ( Please refer to Table 10)	
46054		Monthly b			1 to 31 (1 to 31day)	
46055		Dayly (tin			0 to 1439 ( 0 to 1439min = 00:00 to 23:59)	
46056			ne) stop tir	ne	0 to 1439 ( 0 to 1439min = 00:00 to 23:59)	
46057		External in			0 to 303 ( Please refer to Table 8)	
46058		H-P, L-P ti			1 to 32767 (1 to 32767min)	
46059		AVG time			1 to 32767 (1 to 32767min)	
46060		SUM time		14 . 4 4 .	1 to 32767 (1 to 32767min)	
46061			Formulal	1st calculation	(Please refer to Table 11)	
46062				argument1		
46063 46064		_	Formula1	argument2 2nd calculation		
46065		_	Formulai	argument1		
46065		_		argument2		
46067		Math	Formula1	3rd calculation		
46068		CH 37	Formulai	argument1		
46069		setting		argument2		
46070		(36	Formula2	1st calculation		
46071		words)	1 Offituaz	argument1		
46071				argument2		
40072				urgument2		
42584			Formula4	3rd calculation		
42585			1 Officia+	argument1		
42586				argument2		
46097		Math chan	inel 38 settir	19	Same allocation as Channel 37	
to	***************************************	1110011 011011		-6	Same anotation as channel 5 ,	
46133	Word	Math chan	nel 39 settir	10	Same allocation as Channel 37	
to				-6		
46169	Word	Math chan	nel 40 settir	ng	Same allocation as Channel 37	
to				<u>.                                    </u>		
46205	Word	Math chan	nel 41 settir	ng	Same allocation as Channel 37	
to						
46241	Word	Math chan	nel 42 settir	ng	Same allocation as Channel 37	
to						
46277	Word	Math chan	nel 43 settir	ng	Same allocation as Channel 37	
to						
46313	Word	Math chan	inel 44 settir	ng	Same allocation as Channel 37	
to						
46349	Word	Math chan	nel 45 settir	ng	Same allocation as Channel 37	
to						
46385	Word	Math chan	mel 46 settir	ng	Same allocation as Channel 37	
to						
46421	Word	Math chan	mel 47 settir	ng	Same allocation as Channel 37	
to	***	36.4.1	1.40		0 11 / 01 127	
46457	Word	Math chan	inel 48 settir	ng	Same allocation as Channel 37	
to	XX71	M . 41. 1			Compatible action of Channel 27	
46493		Math chan	nel 49 settir	ng	Same allocation as Channel 37	
46520		Moth ober	nel 50 settir	nα	Same allocation as Channal 27	
46529	word	iviain chan	mei ou settii	ıg	Same allocation as Channel 37	
46565	Word	Math abou	nal 51 gattis	nα	Same allocation as Channel 37	
40303 to	word	iviaui Chan	Math channel 51 setting		Same anocation as Chainer 3/	
46601	Word	Math chan	Math channel 52 catting		Same allocation as Channel 37	
40001	woru	Math channel 52 setting		<u>'5</u>	Same anocation as Chainer 37	
46637	Word	Math chan	nel 53 settir	ıσ	Same allocation as Channel 37	
to	77014	171atii Ciidii	55 501111	<u>'</u> b	Same unocation as Chamber 37	
46673	Word	Math chan	nel 54 settir	າg	Same allocation as Channel 37	
to		171auii Ciidii		·D	Same unocuron as Chamber 37	
46709		Math chan	nel 55 settir	າg	Same allocation as Channel 37	
to	,, 514		55 501111	-0	Zame anotation to Chamber 31	
46745	Word	Math chan	nel 56 settir	ng	Same allocation as Channel 37	
to				<u>.                                    </u>		
46781	Word	Math chan	nel 57 settir	ng	Same allocation as Channel 37	
	,,,,,,					1

	ı				1
Register	Data	Memory contents		Read-out data / Write-in data setting range	Remarks
No.	type	_			
46817	Word	Math channel 58 settir	ng	Same allocation as Channel 37	
46853	Word	Math channel 59 settir	າອ	Same allocation as Channel 37	
to	Word	With Chamier 37 Settin	<u>*5</u>	Sume unocuron as enamers?	
46889	Word	Math channel 60 settir	ıg	Same allocation as Channel 37	
to	*** 1	N. d. 1. 1.61			
46925 to	Word	Math channel 61 settir	1g	Same allocation as Channel 37	
46961	Word	Math channel 62 settir	ng	Same allocation as Channel 37	
to					
46997	Word	Math channel 63 settir	ng	Same allocation as Channel 37	
47033	Word	Math channel 64 settir	າອ	Same allocation as Channel 37	
to	Word	Triadir Chamiler o'r Settin	<u>*5</u>	Sume unocuron as enamers?	
47069	Word	Math channel 65 settir	ıg	Same allocation as Channel 37	
to	XX7 1	M 1 1 166 W		0 11 6 01 127	
47105 to	Word	Math channel 66 settir	1g	Same allocation as Channel 37	
	Word	Math channel 67 settir	ng	Same allocation as Channel 37	
to					
47177	Word	Math channel 68 settir	ng	Same allocation as Channel 37	
47213	Word	Math channel 69 settir	ng	Same allocation as Channel 37	
to	word	Wath channel 09 Setth	ıg	Same anocation as Channel 37	
47249	Word	Math channel 70 settir	ng	Same allocation as Channel 37	
to	*** 1	26.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1			
47285 to	Word	Math channel 71 settir	ıg	Same allocation as Channel 37	
47321	Word	Math channel 72 settir	19	Same allocation as Channel 37	
to			8		
47357		Constant1	Value	-32767 to 32767 ( Please refer to Table 12)	
47358 to	Word		Dicimal point	0 to 4	
47475	Word	Constant60	Value	-32767 to 32767 ( Please refer to Table 12)	
47476			Dicimal point	0 to 4	
47477	Word				Reserve
47482	Word	Time setting	Time set request	1: Time set request.(Automatically clear)	Reserve
47483		Time setting	Year	1 to 99 ( 2001 to 2099year)	Attention:
47484		-	Month	1 to 12 (1 to 12month)	Don't change the time absolutely
47485			Day	1 to 31 (1 to 31day)	during recording
47486		_	Hour	0 to 23 ( 0 to 23hour) 0 to 59 ( 0 to 59minute)	and totalizing.
47487 47488			Minute	0 to 39 ( 0 to 39minute)	Reserve
47489					Reserve
47490		Refreshment cycle		0 to 19 ( Please refer to Table 13)	
47491 47492		LCD lights-out time		0 to 60 ( 0: ON all the time 1 to 60: 1 to 60:	Reserve
47492		File division cycle		0 to 60 (0: ON all the time, 1 to 60: 1 to 60min) 0 to 4 (Please refer to Table 14)	
47494		Memory full alarm		0 to 36 (0: None, 1 to 36: DO1 to 36)	
47495		Record data format	1	0: Ascii, 1: Binary	
47496		-	Target temperture	-32767 to 32767 (-3276.7 to 3276.7°C)	
47497 47498		FValue calculation	Z value  Decimal point	-32767 to 32767 (-3276.7 to 3276.7°C) 0 to 4 ( Please refer to Table 15)	
47498		- varue carcuration	Decimal point	o to 7 (1 icase iciei to faule 13)	Reserve
47500		<u> </u>	Reset temperature	-32767 to 32767 (-3276.7 to 3276.7°C)	
	Word	Battery alarm		0 to 36 (0: None, 1 to 36: DO1 to 36)	
47502		Data format File overwrite		0 to 4 (Please refer to Table 16)	
47503 47504		Display compression		0:OFF, 1:ON 0:1/1, 1: 1/10, 2:1/30, 3:1/60	
47505		Select langage		0 :English, 1:French	
47506	Word	Alarm hysteresis		0 to 10000 ( 0.00 to 100.00%)	
47507		Alarm latch		0: OFF, 1: ON	
47508	word	MODBUS Station No.	•	0 to 255 (0: Communication OFF)	j

Register No.	Data type	Memory co	ontents		Read-out data / Write-in data setting range	Remarks
47509	Word	MODBUS	baud rate		0: 9600bps, 1: 19200bps	
47510	Word	MODBUS	parity		0: None, 1: Odd, 2: Even	
47511	Word	Configurati	ion passwoi	rd	0 to 9999	
47512	Word	CF manage	r password		0 to 9999	
47513	Word	Record pas	sword		0 to 9999	
47514	Word	Security me	ode		0 :Password , 1:Logon	
to					-	Reserve
47531	Byte	Message	Messege	1st, 2nd characters	Set Message (32 characters) by the ASCII code.	
47532	Byte	No.1		3rd, 4th characters		
47533		setting		5th, 6th characters		
47534		(22		7th, 8th characters		
47535		Words)		9th, 10th characters		
47536		1		11th, 12th characters		
47537				13th, 14th characters		
47538				15th, 16th characters		
47539				17th, 18th characters		
47540		1		19th, 20th characters		
47541		╡ !		21th, 22th characters		
47542		╡ !		23th, 24th characters		
47543		╡		25th, 26th characters		
47544		†		27th, 28th characters		
47545		1		29th, 30th characters		
47546		-		31th, 32th characters		
47547		=		51th, 52th characters		Reserve
47548		1				Reserve
47549		-	Messege ti	mina	0 to 2 ( Please refer to Table 17)	Reserve
47550		-		ming argument 1	0 to 2 ( Please Telef to Table 17)	
47551		4		ming argument 2		
		-	Messege ti	ming argument 2		D
47552		14	2		C 11 ( M ) 1	Reserve
47553	1	Messege No.2 setting			Same allocation as Message No. 1	
to		27.0				
47575	Word	Messege N	o.3 setting		Same allocation as Message No. 1	
to						
47597	Word	Messege N	o.4 setting		Same allocation as Message No. 1	
to						
47619	Word	Messege N	o.5 setting		Same allocation as Message No. 1	
to						
47641	Word	Messege N	o.6 setting		Same allocation as Message No. 1	
to						
47663	Word	Messege N	o.7 setting		Same allocation as Message No. 1	
to						
47685	Word	Messege N	o.8 setting		Same allocation as Message No. 1	
to						
47707	Word	Messege N	o.9 setting		Same allocation as Message No. 1	
to						
47729	Word	Messege N	o.10 setting	Ţ	Same allocation as Message No. 1	
to						
47751		1		1st, 2nd characters	Set original unit (7 characters) by the ASCII code.	
					. , , , , , , , , , , , , , , , , , , ,	i
47752	Byte			3rd, 4th characters		
	Byte			3rd, 4th characters		
47753	Byte Byte	Original un	nit 1 setting	3rd, 4th characters 5th, 6th characters		
47753 47754	Byte Byte Byte	Original un	nit 1 setting	3rd, 4th characters		Reserve
47753 47754 47755	Byte Byte Byte Byte	Original un	nit 1 setting	3rd, 4th characters 5th, 6th characters		Reserve Reserve
47753 47754 47755 47756	Byte Byte Byte Byte Byte Byte	Original un	nit 1 setting	3rd, 4th characters 5th, 6th characters		Reserve
47753 47754 47755 47756 47757	Byte Byte Byte Byte Byte Byte Byte			3rd, 4th characters 5th, 6th characters	Same allocation as Original unit 1	
47753 47754 47755 47756 47757 47758	Byte Byte Byte Byte Byte Byte Byte Byte	Original un		3rd, 4th characters 5th, 6th characters	Same allocation as Original unit 1	Reserve
47753 47754 47755 47756 47757 47758 to	Byte Byte Byte Byte Byte Byte Byte Byte	Original un	nit 2 setting	3rd, 4th characters 5th, 6th characters		Reserve
47753 47754 47755 47756 47757 47758 to 47765	Byte Byte Byte Byte Byte Byte Byte Byte		nit 2 setting	3rd, 4th characters 5th, 6th characters	Same allocation as Original unit 1  Same allocation as Original unit 1	Reserve
47753 47754 47755 47756 47757 47758 to 47765	Byte Byte Byte Byte Byte Byte Byte Byte	Original un	nit 2 setting	3rd, 4th characters 5th, 6th characters	Same allocation as Original unit 1	Reserve
47753 47754 47755 47756 47757 47758 to 47765 to 47772	Byte Byte Byte Byte Byte Byte Byte Byte	Original un	nit 2 setting	3rd, 4th characters 5th, 6th characters		Reserve
47753 47754 47755 47756 47757 47758 to 47765 to 47772	Byte Byte Byte Byte Byte Byte Byte Byte	Original un Original un Original un	nit 2 setting nit 3 setting nit 4 setting	3rd, 4th characters 5th, 6th characters	Same allocation as Original unit 1  Same allocation as Original unit 1	Reserve
47753 47754 47755 47756 47757 47758 to 47765 to 47772 to 47779	Byte Byte Byte Byte Byte Byte Byte Byte	Original un	nit 2 setting nit 3 setting nit 4 setting	3rd, 4th characters 5th, 6th characters	Same allocation as Original unit 1	Reserve
47753 47754 47755 47756 47757 47758 to 47765 to 47772	Byte Byte Byte Byte Byte Byte Byte Byte	Original un Original un Original un	nit 2 setting nit 3 setting nit 4 setting nit 5 setting	3rd, 4th characters 5th, 6th characters	Same allocation as Original unit 1  Same allocation as Original unit 1	Reserve

Register	Data	Memory contents		Read-out data / Write-in data setting range	Remarks
No.	type	•			Remarks
47793 to	Byte	Original unit 7 setting		Same allocation as Original unit 1	
47800	Byte	Original unit 8 setting		Same allocation as Original unit 1	
to	2)10	originar anni o setting		outher uncounter up original unit	
47807	Byte	Original unit 9 setting		Same allocation as Original unit 1	
to					
47814	Byte	Original unit 10 setting	g	Same allocation as Original unit 1	
47821	Darka	Oninimal amit 11 nattin		Company of the control of the contro	
to	Буш	Original unit 11 setting	5	Same allocation as Original unit 1	
47828	Byte	Original unit 12 setting	<u> </u>	Same allocation as Original unit 1	
to					
47835	Word				Reserve
to	*** 1	DI 1.0		0 . 5 (Pl	Reserve
47836 47837		DI 1 function DI 2 function		0 to 5 ( Please refer to Table 18) 0 to 5	
47838		DI 3 function		0 to 5	
47839		DI 4 function		0 to 5	
47840		DI 5 function		0 to 5	
47841	Word	DI 6 function		0 to 5	
47842		DI 7 function		0 to 5	
47843		DI 8 function DI 9 function		0 to 5	+
47844 47845		DI 9 function DI 10 function		0 to 5 0 to 5	
47846		DI 10 function		0 to 5	
47847		DI 12 function		0 to 5	
47848		DI 13 function		0 to 5	
47849		DI 14 function		0 to 5	
47850		DI 15 function		0 to 5	
	Word	DI 16 function		0 to 5	Danama
47852 to	Word				Reverse
47861	Word	RCJ ON/OFF		0: OFF, 1: ON	
47862					Reserve
47863					Reserve
47864					Reserve
47865 47866		Front communication Rec.start adjust OFF		0: OFF, 1: ON 0: OFF, 1: ON	_
47867		Rec.start adjust OFF		U. OFF, I. ON	Do not write
to	Word				Do not write
47901	Byte		1st, 2nd characters		Do not write
47902			3rd, 4th characters		Do not write
47903			5th, 6th characters		Do not write
47904	•		7th, 8th characters		Do not write
47905 47906			9th, 10th characters 11th, 12th characters		Do not write  Do not write
47907	_		13th, 14th characters		Do not write
47908	Byte	PILC data	15th, 16th characters		Do not write
47909		1 1LC uata	17th, 18th characters		Do not write
47910			19th, 20th characters		Do not write
47911			21th, 22th characters		Do not write
47912 47913			23th, 24th characters 25th, 26th characters		Do not write  Do not write
47913			27th, 28th characters		Do not write
47915			29th, 30th characters		Do not write
47916	Byte		31th, 32th characters		Do not write
47917			1st, 2nd characters		Do not write
47918			3rd, 4th characters		Do not write
47919 47920			5th, 6th characters 7th, 8th characters		Do not write  Do not write
47920		Serial number	9th, 10th characters		Do not write  Do not write
47922	•		11th, 12th characters		Do not write
47923	Byte		13th, 14th characters		Do not write
47924	Byte		15th, 16th characters		Do not write

	Data type	Memory contents	Read-out data / Write-in data setting range	Remarks
47925	Word			Do not write
to				Do not write

#### Following register No. 48881 to 49000 will not be recorded in the main unit.

Register No.	Data type	Memory contents	Read-out data / Write-in data setting range	Remarks
48900	Word	Register data request	1: Register data (Automatically clear)	
48901	Word			Reserve
48902	Word	Fvalue calculation reset request	1: Fvalue reset (Automatically clear)	
48903	Word	Prohibiting the writing to the memory card	0: Writing permission, 1: Writing prohibition	
48904		Recorder control	( Please refer to Table 19)	
48905	Bit	Message request	( Please refer to Table 20)	
48906	Word	Totalize reset request	1: Totalize reset (Automatically clear)	
48907		Alarm latch clear request	1: Alarm latch clear (Automatically clear)	
48908	Word			Do not write
to				Do not write
48961	Word	Communication input 1 : M01	-32767 to 32767	
48962	Word	Communication input 2 : M02	-32767 to 32767	
48963	Word	Communication input 3: M03	-32767 to 32767	
48964		Communication input 4 : M04	-32767 to 32767	
48965	Word	Communication input 5 : M05	-32767 to 32767	
48966		Communication input 6 : M06	-32767 to 32767	
48967	Word	Communication input 7 : M07	-32767 to 32767	
48968	Word	Communication input 8 : M08	-32767 to 32767	
48969	Word	Communication input 9 : M09	-32767 to 32767	
48970	Word	Communication input 10 : M10	-32767 to 32767	
48971	Word	Communication input 11 : M11	-32767 to 32767	
48972	Word	Communication input12 : M12	-32767 to 32767	
48973	Word	Communication input 13 : M13	-32767 to 32767	
48974	Word	Communication input 14 : M14	-32767 to 32767	
48975	Word	Communication input 15 : M15	-32767 to 32767	
48976		Communication input 16 : M16	-32767 to 32767	
48977	Word	Communication input 17 : M17	-32767 to 32767	
48978	Word	Communication input 18 : M18	-32767 to 32767	
48979	Word	Communication input 19 : M19	-32767 to 32767	
48980	Word	Communication input 20 : M20	-32767 to 32767	
	Word	Communication input 21 : M21	-32767 to 32767	
48982		Communication input 22 : M22	-32767 to 32767	
48983	Word	Communication input 23 : M23	-32767 to 32767	
48984		Communication input 24 : M24	-32767 to 32767	
48985		Communication input 25 : M25	-32767 to 32767	
48986	Word	Communication input 26 : M26	-32767 to 32767	
48987	Word	Communication input 27 : M27	-32767 to 32767	
48988	Word	Communication input 28 : M28	-32767 to 32767	
48989		Communication input 29 : M29	-32767 to 32767	
48990		Communication input 30 : M30	-32767 to 32767	
48991		Communication input 31 : M31	-32767 to 32767	
48992		Communication input 32 : M32	-32767 to 32767	
48993		Communication input 33 : M33	-32767 to 32767	
48994		Communication input 34 : M34	-32767 to 32767	
48995		Communication input 35 : M35	-32767 to 32767	
48996	Word	Communication input 36 : M36	-32767 to 32767	
to				Do not write

### The following addreses are recorded in the main unit.

Register No.	Data type	Memory contents	Read-out data / Write-in data setting range	Remarks
49001	Word			Reserve
49002	Word	E-mail function	0: OFF, 1. ON	
49003	Word	FTP server function	0: OFF, 1: ON	
49004	Word	FTP access control	0: OFF, 1: ON	
49005	Word	Web server function	0: OFF, 1: ON	

Register No.	Data type	Memory contents		Read-out data / Write-in data setting range	Remarks
49006					Reserve
	Word	A CORDANG TICTURE			Reserve
49008		MODBUS TCP/IP fun		0: OFF, 1. ON	
49009 49010		IP address	1st number 2nd number	0 to 255 0 to 255	
49010			3rd number	0 to 255	
49012			4th number	0 to 255	
49013		Subnet mask	1st number	0 to 255	
49014		Suchev mush	2nd number	0 to 255	
49015			3rd number	0 to 255	
49016			4th number	0 to 255	
49017	Word	Default gateway	1st number	0 to 255	
49018			2nd number	0 to 255	
49019			3rd number	0 to 255	
49020			4th number	0 to 255	
	Word	SMTP IP address	1st number	0 to 255	
	Word		2nd number	0 to 255	
			3rd number	0 to 255	
49024		Candon's 11 - 11	4th number	0 to 255	
49025 49026		Sender's mall address	1st, 2nd characters 3rd, 4th characters	Set address (64 characters) by the ASCII code.	
49026		1	5th, 6th characters		
49028			7th, 8th characters		
49029			9th, 10th characters		
49030			11th, 12th characters		
49031			13th, 14th characters		
49032			15th, 16th characters		
49033			17th, 18th characters		
49034			19th, 20th characters		
49035	Byte		21th, 22th characters		
49036			23th, 24th characters		
49037			25th, 26th characters		
49038			27th, 28th characters		
49039			29th, 30th characters		
49040			31th, 32th characters		
	Byte		33th, 34th characters		
49042 49043			35th, 36th characters		
49043			37th, 38th characters 39th, 40th characters		
49045			41th, 42th characters		
49046			43th, 44th characters		
49047			45th, 46th characters		
49048			47th, 48th characters		
49049			49th, 50th characters		
49050	•		51th, 52th characters		
49051	Byte		53th, 54th characters		
49052			55th, 56th characters		
49053			57th, 58th characters		
49054	•		59th, 60th characters		
49055			61th, 62th characters		
49056		G 1 2	63th, 64th characters	G. (20 d) (20 d) (4 d) (4 d) (5 d)	
49057		Sender's mail name	1st, 2nd characters	Set name (32 characters) by the ASCII code.	
49058			3rd, 4th characters		
49059	•		5th, 6th characters		
49060 49061			7th, 8th characters 9th, 10th characters		
49061			11th, 12th characters		
49062		<del> </del>	13th, 14th characters		
49064			15th, 16th characters		
49065			17th, 18th characters		
49066			19th, 20th characters		
49067			21th, 22th characters		
49068	Byte		23th, 24th characters		
49069	Byte		25th, 26th characters		

Register No.	Data type	Memory contents			Read-out data / Write-in data setting range	Remarks
49070	Byte	27th, 28th characters		27th, 28th characters		
49071				29th, 30th characters		
49072				31th, 32th characters		
49073		Receiver	's mail	1st, 2nd characters	Set address (64 characters) by the ASCII code.	
49074			address 1	3rd, 4th characters		
49075				5th, 6th characters		
49076				7th, 8th characters		
49077				9th, 10th characters		
49078				11th, 12th characters		
49079				13th, 14th characters		
49080				15th, 16th characters		
49081				17th, 18th characters		
49082				19th, 20th characters		
49083				21th, 22th characters		
49084				23th, 24th characters		
49085				25th, 26th characters		
49086				27th, 28th characters		
49087				29th, 30th characters		
49088				31th, 32th characters		
49089				33th, 34th characters		
49090				35th, 36th characters		
49091				37th, 38th characters		
49092				39th, 40th characters		
49093				41th, 42th characters		
49094				43th, 44th characters		
49095				45th, 46th characters		
49096				47th, 48th characters		
49097				49th, 50th characters		
49098				51th, 52th characters		
49099				53th, 54th characters		
49100	_			55th, 56th characters		
49101				57th, 58th characters		
49102				59th, 60th characters		
49103				61th, 62th characters		
49104		D : 1		63th, 64th characters		
49105	Byte	Receiver	's mail address	<u>s 2</u>	Same allocation as Receiver's mail address 1	
to	D. 4:	D			Comments of the Province Description of the 11 and 1	
49137		Receiver	's mail address	5 5	Same allocation as Receiver's mail address 1	
401.60		D		- A	Same allocation as Receiver's mail address 1	
49169	Byte	Receiver	's mail address	5 4	Same allocation as Receiver's mail address i	
to	D. 4:	D			Comments of the Province Description of the 11 and 1	
49201	Вуш	Receiver	's mail address	8.3	Same allocation as Receiver's mail address 1	
40222	Dada	Daniman	la	- (	Compatible of Descional mail of days 1	
49233	вуте	Keceiver	's mail address	S 0	Same allocation as Receiver's mail address 1	
49265	Buto	Degainer	la mail addras	- 7	Same allocation as Dagaiyar's mail address 1	
	Буш	Receiver	's mail address	<b>5</b> /	Same allocation as Receiver's mail address 1	
49297	Durto	Dagaine	la mail addes -	. 0	Same allocation as Descriver's	
	Буш	Receiver	's mail address	5 0	Same allocation as Receiver's mail address 1	
49329	Word					Reserve
	woru					Reserve
49331	Ryta	User1	User name	1st, 2nd characters	Set name (16 characters) by the ASCII code.	IVESE! AE
49331			Osei name	3rd, 4th characters	Set hame (10 characters) by the ASCII code.	
49332		setting		5th, 6th characters		
49333			1	7th, 8th characters		
49334			1	9th, 10th characters		
49335			1	11th, 12th characters		
49336				13th, 14th characters		
49337			1	15th, 16th characters		
49338			Decoword	·	Set name (8 characters) by the ASCII code.	
49339			Password	1st, 2nd characters 3rd, 4th characters	bet name to characters) by the ASCII code.	
49340				5th, 6th characters		
49341			1	7th, 8th characters		
47344	Бую			rui, oui characters	0: Administrator, 1: Engineer, 2: Operator,	
	49343 Word User level 0: 3:					

Register No.	Data type	Memory contents			Read-out data / Write-in data setting range	Remarks
49344						Reserve
49345	Byte	User 2 setting			Same allocation as User 1	
to						
49359	Byte	User 3 sett	ing		Same allocation as User 1	
49373	Byte	User 4 sett	ing		Same allocation as User 1	
to	Бую	OSCI I SCI	5		Sume unocuron as eser i	
49387	Byte	User 5 sett	ting		Same allocation as User 1	
to						
49401	Byte	User 6 sett	ing		Same allocation as User 1	
49415	Buta	User 7 sett	ina		Same allocation as User 1	
to	Бук	USCI / SCII	ing		Same anocation as OSCI 1	
49429	Byte	User 8 sett	ting		Same allocation as User 1	
to						
49443	Word					Reserve
49451	Deste	E-mail	T:41.	1-4 2-4 -1	Cat title (22 along atoms) has the ACCH and	Reserve
49451		trigger 1	Title	1st, 2nd characters 3rd, 4th characters	Set title (32 characters) by the ASCII code.	
49453		setting		5th, 6th characters		
49454	Byte	200000		7th, 8th characters		
49455				9th, 10th characters		
49456				11th, 12th characters		
49457				13th, 14th characters		
49458 49459				15th, 16th characters 17th, 18th characters		
49460				19th, 20th characters		
49461				21th, 22th characters		
49462	Byte			23th, 24th characters		
49463				25th, 26th characters		
49464				27th, 28th characters		
49465				29th, 30th characters 31th, 32th characters		
49466 49467			Text 1	1st, 2nd characters	Set text 1 (32 characters) by the ASCII code.	
49468			TCAL I	3rd, 4th characters	Set text 1 (32 characters) by the ASCH code.	
49469				5th, 6th characters		
49470				7th, 8th characters		
49471				9th, 10th characters		
49472				11th, 12th characters		
49473 49474				13th, 14th characters 15th, 16th characters		
49475				17th, 18th characters		
49476				19th, 20th characters		
49477	Byte			21th, 22th characters		
49478				23th, 24th characters		
49479		-		25th, 26th characters		
49480 49481				27th, 28th characters 29th, 30th characters		
49481	Byte	<del>                                     </del>		31th, 32th characters		
49483			Text 2	1st, 2nd characters	Set text 2 (32 characters) by the ASCII code.	
49484	Byte			3rd, 4th characters		
49485				5th, 6th characters		
49486				7th, 8th characters		
49487 49488				9th, 10th characters 11th, 12th characters		
49488				13th, 14th characters		
49490				15th, 16th characters		
49491	Byte			17th, 18th characters		
49492				19th, 20th characters		
49493				21th, 22th characters		
49494				23th, 24th characters		
49495 49496		-		25th, 26th characters 27th, 28th characters		
49490		<del>                                     </del>		29th, 30th characters		
/	J			, , , , , , , , , , , , , , , , , , , ,	<del>!</del>	

Register No.	Data type	Memory contents	Read-out data / Write-in data setting range	Remarks
49498	Byte	31th, 32th characters		
49499	Word	Trigger timing	(Please refer to Table 21)	
49500	Word	Trigger timing argument 1		
49501	Word	Trigger timing argument 2		
49502	Word	PV value affixation	0: OFF, 1: ON	
49503	Word	Receiver's mail address No.	(Please refer to Table 22)	
49504	Word			Reserve
49505	Byte	E-mail trigger 2 setting	Same allocation as E-mail trigger 1	
to		-		
49559	Byte	E-mail trigger 3 setting	Same allocation as E-mail trigger 1	
to				
49613	Byte	E-mail trigger 4 setting	Same allocation as E-mail trigger 1	
to				
49667	Byte	E-mail trigger 5 setting	Same allocation as E-mail trigger 1	
to				
49721	Byte	E-mail trigger 6 setting	Same allocation as E-mail trigger 1	
to	II			
49775	Byte	E-mail trigger 7 setting	Same allocation as E-mail trigger 1	
to				
49829	Byte	E-mail trigger 8 setting	Same allocation as E-mail trigger 1	
to				
49883	Byte	E-mail trigger 9 setting	Same allocation as E-mail trigger 1	
to				
49937	Byte	E-mail trigger 10 setting	Same allocation as E-mail trigger 1	
to	II			
49991	Word			Reserve
to				Reserve
49999	Word	Final address		Reserve

## 9.2.2 Word data [read-out only] : Function code [04H]

Register No.	Data type	Memory contents		Read-out data / Write-in data setting range	Remarks
3xxxx					
30001		System information		(Please refer to Table 23)	-
30002				(2)	Reserve
30003		DO information	DO 1 to 16	(Please refer to Table 24)	
30004			DO 17 to 32		
30005		DI: C ':	DO 32 to 36	(NI C + T11 25)	
30006	Bit	DI information		(Please refer to Table 25)	D
to	XX7 1	) (1 (11 (1		0 ( 1000 (0.00 ( 100.0	Reserve
30076	Word	Memory cord utilization	on	0 to 1000 (0.00 to 100.0%, 100.0% = Memory Full)	D
to	D::		C1 11 4	(N) C + T 11 2 ()	Reserve
30083		-	Channel 1 to 4	(Please refer to Table 26)	
30084		-	Channel 5 to 8		
30085			Channel 9 to 12		
30086		Channel Alarm	Channel 13 to 16		
30087		information	Channel 17 to 20		
30088		-	Channel 21 to 24		
30089			Channel 25 to 28		
30090		_	Channel 29 to 32		
30091		_	Channel 33 to 36		1
30092			Channel 37 to 40		
30093			Channel 41 to 44		
30094		_	Channel 45 to 48		
30095			Channel 49 to 52		
30096			Channel 53 to 56		
30097	Bit		Channel 57 to 60		
30098			Channel 61 to 64		
30099	Bit		Channel 65 to 68		
30100	Bit		Channel 69 to 72		
30101	Word		Channel 1	-32767 to 32767 (No decimal point)	
30102	Word		Channel 2	-32767 to 32767 (No decimal point)	
30103	Word	1 1	Channel 3	-32767 to 32767 (No decimal point)	
to		Measured value		1 /	
30171	Word		Channel 71	-32767 to 32767 (No decimal point)	
30172		=	Channel 72	-32767 to 32767 (No decimal point)	
30173			Channel 1	0: Normal, 1: Burnout, 2: Over, 3: Under, 4: Error	
30174			Channel 2	0: Normal, 1: Burnout, 2: Over, 3: Under, 4: Error	
30175		Channel status	Channel 3	0: Normal, 1: Burnout, 2: Over, 3: Under, 4: Error	
to					
30244	Word		Channel 72	0: Normal, 1: Burnout, 2: Over, 3: Under, 4: Error	
30245		Totalizing value	Channel 1	-99999999 to 999999999 (No decimal point)	
30246		Townzing vuice	Channel 1	(10 decimal point)	1
30247			Channel 2	-999999999 to 999999999 (No decimal point)	
30247			Channel 2	(10 deciniai point)	1
to	20115		CHMINIOI Z		1
30387	Long		Channel 72	-999999999 to 999999999 (No decimal point)	1
30388			Channel 72	(10 deciniai point)	1
30389		Totalizing start time	Channel 1	Greenwich Time	1
30399		Totalizing start tille	Channel 1	Greenwich Thire	1
30390			Channel 2	Greenwich Time	
30391			Channel 2	Greenwich Thire	<del> </del>
30392 to	Long		Chamici Z		<del> </del>
30531	Long		Channel 72	Graenwich Time	<del> </del>
			Channel 72 Channel 72	Greenwich Time	<del>                                     </del>
30532		Totalizing and time		Greenwich Time	<del>                                     </del>
30533 30534		Totalizing end time	Channel 1 Channel 1	OLECHWICH THUC	<del>                                     </del>
			II.	Graenwich Time	1
30535			Channel 2	Greenwich Time	1
30536	Long		Channel 2		1
			C1 1.72	C :1.T'	ļ
to	т				•
30675			Channel 72	Greenwich Time	
	Long	Previous totalized	Channel 72 Channel 72 Channel 1	-99999999 to 99999999 (No decimal point)	

Register No.	Data type	Memory contents		Read-out data / Write-in data setting range	Remarks
30679	Long		Channel 2	-99999999 to 999999999 (No decimal point)	
30680	Long		Channel 2		
to					
30819	Long		Channel 72	-99999999 to 999999999 (No decimal point)	
30820	Long		Channel 72		
30821	Long	Previous totalized	Channel 1	Greenwich Time	
30822	Long	start time	Channel 1		
30823	Long		Channel 2	Greenwich Time	
30824	Long		Channel 2		
to					
30963	Long		Channel 72	Greenwich Time	
30964	Long		Channel 72		
30965	Long	Previous totalized	Channel 1	Greenwich Time	
30966	Long	end time	Channel 1		
30967			Channel 2	Greenwich Time	
30968	Long		Channel 2		
to					
	Long		Channel 72	Greenwich Time	
31108			Channel 72		
31109	Word				Reserve
to					Reserve
31200	Word	Final address			Reserve

Notes) The area marked (Do not write) is a system area. Do not write in there.

## 9.3 Additional Explanation of Address Map

Table 1 Channel color code

Data	color
1	Red
2	Blue
3	Violet
4	Green
5	Sky blue
6	Yellow
7	Gray
8	Indigo
9	Dark red
10	Purple
11	Deep green
12	Pale blue
13	Yellowish green
14	Silver

Table 2 Input type code

Data	Input type		Initial decimal point
0	Skip	Skip	0
1	K-Type TC		
2	E-Type TC		
3	J-Type TC		
4	T-Type TC		
5	R-Type TC		
6	S-Type TC	Thermocounte	1
7	B-Type TC	Thermocouple	1
8	N-Type TC		
9	W-Type TC		
10	L-Type TC		
11	U-Type TC		
12	PN-Type TC		
20	Pt100		
21	JPt100		
22	Ni100	Resistance bulb	1
23	Pt50		
24	Cu50		
30	50mV		2
31	500mV	DC voltage	1
32	1-5V	DC voltage	3
33	0-5V		3

Note) When position of decimal point varies with input type, initialize it.

Table 3 Unit code

Data	Unit	Data	Unit	Data	Unit	Data	Unit	Data	Unit
0	°C	18	t/min	36	mPa	54	mm2	72	ppm
1	°F	19	kg/min	37	Pa	55	cm2	73	ppmNH3
2	%RH	20	g/min	38	kPa	56	m2	74	ppmSO2
3	vol%	21	m3/min	39	MPa	57	g	75	ppmH2S
4		22	1/min	40		58	kg	76	ppmCO
5		23		41		59	t	77	ppmO2
6	t/d	24	t/s	42	mm	60	g/cm3	78	ppmNOx
7	kg/d	25	kg/s	43	cm	61	kg/cm3	79	ppb
8	g/d	26	g/s	44	m	62	g/m3	80	рН
9	m3/d	27	m3/s	45		63	kg/m3	81	mol
10	1/d	28	1/s	46		64		82	%
11		29		47		65		83	%H2
12	t/h	30	mbar	48	ml	66	g/l	84	%CO2
13	kg/h	31	bar	49	L	67	kg/l	85	%He
14	g/h	32	N/mm2	50	kl	68	g/ml	86	%Ar
15	m3/h	33	N/m2	51	mm3	69		87	%O2
16	l/h	34		52	cm3	70		88	%NaCl
17		35		53	m3	71		89	%CO

Data	Unit	Data	Unit	Data	Unit	Data	Unit	Data	Unit
90	mN	108	us	126	Var	144	uSv/h	162	*Unit 7
91	N	109	ms	127	kVar	145	mSv/h	163	*Unit 8
92	N⋅m	110	S	128	uS/cm	146	nGy/h	164	*Unit 9
93	J	111	min	129	uF	147	uGy/h	165	*Unit 1
94	kJ	112	h	130	F	148	um	166	*Unit 1
95		113	day	131	C	149		167	*Unit 1
96	mm/s	114	mV	132	mH	150	Pa·s		
97	mm/min	115	V	133	Н	151	mPa⋅s		
98	mm/h	116	kV	134	m ohm	152			
99	m/s	117	uA	135	ohm	153			
100	m/min	118	mA	136	k ohm	154			
101	m/h	119	A	137	M ohm	155			
102	rps	120	Hz	138	lx	156	*Unit 1		
103	rpm	121	dB	139	cd	157	*Unit 2		
104	rph	122	W	140	lm	158	*Unit 3		
105	m/s2	123	kW	141	cd/m2	159	*Unit 4		
106	rad/s	124	VA	142		160	*Unit 5		
107	km/h	125	kVA	143		161	*Unit 6		

<sup>\*</sup>The unit that was made in Unit 1 to 12: Original unit definition is selected.

Table 4 Measuring start, Measuring end setting limit

Input type	Measuring start, Measuring end limit
50mV	-1000 to 5500 (-10.00 to 55.00mV)
500mV	-100 to 5500 (-10.0 to 550.0mV)
1 to 5V	500 to 5500 (0.500 to 5.500V)
0 to 5V	-100 to 5500 (-0.100 to 5.500V)

Table 5 Decimal point code

Decimal point data	Setting data
0	-32767 to 32767
1	-3276.7 to 3276.7
2	-327.67 to 327.67
3	-32.767 to 32.767
4	-3.2767 to 3.2767

#### Table 6 Data setting limit

# • With Fvalue calculation OFF Input type TC, Pt

	°C (Centigrade)	°F (Fahrenheit)
	Range start, Range end	Range start, Range end
	Alarm No.1 to 4 set point	Alarm No.1 to 4 set point
	Totalize cut value	Totalize cut value
K-Type TC	-2300 to 14000 (-230.0 to 1400.0°C)	-3820 to 25520 (-382.0 to 2552.0°F)
E-Type TC	-2300 to 8300 (-230.0 to 830.0°C)	-3820 to 15260 (-382.0 to 1526.0°F)
J-Type TC	-2300 to 11300 (-230.0 ot 1130.0°C)	-3820 to 20660 (-382.0 to 2066.0°F)
T-Type TC	-2300 to 4300 (-230.0 to 430.0°C)	-3820 to 8060 (-382.0 to 806.0°F)
R-Type TC	-300 to 17900 (-30.0 to 1790.0°C)	-220 to 32540 (-22.0 to 3254.0°F)
S-Type TC	-300 to 17900 (-30.0 to 1790.0°C)	-220 to 32540 (-22.0 to 3254.0°F)
B-Type TC	3700 to 17900 (370.0 to 1790.0°C)	6980 to 32540 (698.0 to 3254.0°F)
N-Type TC	-300 to 13300 (-30.0 to 1330.0°C)	-220 to 24260 (-22.0 to 2426.0°F)
W-Type TC	-300 ot 17900 (-30.0 ot 1790.0°C)	-220 to 32540 (-22.0 to 3254.0°F)
L-Type TC	-2300 to 9300 (-230.0 to 930.0°C)	-3820 to 17060 (-382.0 to 1706.0°F)
U-Type TC	-2300 to 4300 (-230.0 to 430.0°C)	-3820 to 8060 (-382.0 to 806.0°F)
PN-Type TC	-300 to 13300 (-30.0 to 1330.0°C)	-220 to 24260 (-22.0 to 2426.0°F)
Pt100	-2300 to 6300 (-230.0 to 630.0°C)	-3820 to 11660 (-382.0 to 1166.0°F)
JPt100	-2300 to 6300 (-230.0 to 630.0°C)	-3820 to 11660 (-382.0 to 1166.0°F)
Ni100	-900 to 2100 (-90.0 to 210.0°C)	-1300 to 4100 (-130.0 to 410.0°F)
Pt50	-2300 to 6300 (-230.0 to 630.0°C)	-3820 to 11660 (-382.0 to 1166.0°F)
Cu50	-800 to 2300 (-80.0 to 230.0°C)	-3820 to 11660 (-382.0 to 1166.0°F)

#### • Input type Volt

	Scaling OFF	Scaling ON	
	Range start, Range end	Range start, Range end	
	Alarm No.1 to 4 set point	Alarm No.1 to 4 set point	
	Totalize cut value	Totalize cut value	
50mV	-1000 to 5500 (-10.00 to 55.00mV)		
500mV	-100 to 5500 (-10.0 to 550.0mV)	-32767 to 32767 (Please refer to Table 5)	
1 to 5V	500 to 5500 (0.500 to 5.500V)	-32/0/ to 32/0/ (1 lease felet to Table 3)	
0 to 5V	-100 to 5500 (-0.100 to 5.500V)		

#### • With Fvalue calculation ON

	Range start, Range end
	Alarm No.1 to 4 set point
	Totalize cut value
All type	-32767 to 32767 (Please refer to Table 14)

#### Table 7 Totalize type code

Data	Totalize type
0	Periodic
1	Daily
2	Weekly
3	Monthly
4	Annual
5	Daily (Time set)
6	External

Table 8 Totalize input and External input code

Data	Input	Data	Input
0	DI 1	16	CH 1 Alarm No.1
1	DI 2	17	CH 1 Alarm No.2
2	DI 3	18	CH 1 Alarm No.3
3	DI 4	19	CH 1 Alarm No.4
4	DI 5	20	CH 2 Alarm No.1
5	DI 6	21	CH 2 Alarm No.2
6	DI 7	22	CH 2 Alarm No.3
7	DI 8		;
8	DI 9	296	CH 71 Alarm No.1
9	DI 10	297	CH 71 Alarm No.2
10	DI 11	298	CH 71 Alarm No.3
11	DI 12	299	CH 71 Alarm No.4
12	DI 13	300	CH 72 Alarm No.1
13	DI 14	301	CH 72 Alarm No.2
14	DI 15	302	CH 72 Alarm No.3
15	DI 16	303	CH 72 Alarm No.4

Table 9 Totalize cycle code

Data	Totalize type
0	10min
1	20min
2	30min
3	1hour
4	2hour
5	3hour
6	4hour
7	6hour
8	12our
9	24hour

Table 10 Weekly base day code

Data	Weekly base day
0	Sunday
1	Monday
2	Tuesday
3	Wednesday
4	Thursday
5	Friday
6	Saturday

Table 11 Formula code

calculation data = four rules calculation data + function data \* 256

Data	Function data
0	None
1	ABS
2	POW
3	SQR
4	LOG
5	LN
6	EXP
7	RH
8	MAX
9	MIN
10	H-P
11	L-P
12	AVG
13	SUM

Data	Four rules calculation data	
0	Formula end	
1	+ ( Please set it to the 1st calculation )	
2	-	
3	*	
4	/	

#### Argument1,2 data = argument type \* 256 + data number

Data Argument type		Data number limit
0 Input channel		0 to 71 (Channel 1 to 72 : C01 to C72 )
1 Totalizer input		0 to 71 (Channel totalizer 1 to 72 : T01 to T72)
2 Digital input		0 to 15 (DI1 to 16 : D01 to D16 )
3	Communication input	0 to 35(Communication input 1 to 36 : M01 to M36)
4	Constant	0 to 59 (Constant 1 to 60 : K01 to K60 )
5	Temporary data	0 to 2 (Temporary data 1 to 3 : B01 to B03 )

### When setting "POW(C01, T02)\*K03" in Formula 1 of Channel 19, set the following data.

Address	Data	Display	Breakdown
42551	513	(+)POW	Four rules calc. data: "+" (1) + Function data: "POW"(2 * 256)
42552	0	C01	Argument type: Input channel(0 * 256) + Data number: 1 (0)
42553	257	T02	Argument type: Totalizer input(1 * 256) + Data number: 2 (1)
42554	3	*	Four rules calc. data: "*" (3) + Function data: none (0 * 256)
42555	1026	K03	Argument type: Constant(4 * 256) + Data number: 3 (2)
42556	0	(none)	
42557	0	(End)	
42558	0	(none)	
42559	0	(none)	

Table 12 Constant data

Decimal point data	Constant data
0	-32767 to 32767
1	-3276.7 to 3276.7
2	-327.67 to 327.67
3	-32.767 to 32.767
4	-3.2767 to 3.2767

Table 13 Refreshment cycle code

Data	Refreshment cycle
0	1sec
1	2sec
2	3sec
3	5sec
4	10sec
5	20sec
6	30sec
7	1min
8	2min
9	3min
10	5min
11	10min
12	20min
13	30min
14	1hour
15	2hour
16	3hour
17	4hour
18	6hour
19	12hour

Table 14 File division cycle code

Decimal point data	FValue calculation ON channel data	
0	Nodivision	
1	1 hour	
2	1 day	
3	1 week	
4	1 month	

Table 15 FValue calculation decimal point code

Decimal point data	FValue calculation ON channel data
0	-32767 to 32767
1	-3276.7 to 3276.7
2	-327.67 to 327.67
3	-32.767 to 32.767
4	- 3.2767 to 3.2767

Table 16 Date format code

Data	Data format	
0	2005/10/28	
1	28/10/2005	
2	28-Oct-5	
3	10/28/2005	
4	Oct-28-05	

Table 17 Message timing data

Message timing argument 1 and 2 have a significant difference according to the contents of Message timing.

Data	Message timing	argument 1	argument 2
0	None	None	None
1	DI ON	0 to 15 ( DI1 to 16)	None
2	DI OFF	0 to 15 ( DI1 to 16)	None
3	Alarm start	0 to 71 (channel 1 to 72)	0 to 3 ( Alarm No.1 to 4 )
4	Alarm cancel	0 to 71 (channel 1 to 72)	0 to 3 ( Alarm No.1 to 4 )

Table 18 DI function code

Data DI function	
0	Function invalid
1	Rec start/Rec stop
2	Fvalue calc. reset
3	Totalize start/stop
4	Totalize reset
5	LCD ON

Table 19 Recorder control

Bit	Contents	Write data
0	Record start/stop	0: Record stop, 1: Record start
1	Reserve	
2	Totalize start/stop	0: Totalize stop, 1: Totalize start
3	LCD Lighting	0: No change, 1: LCD Lighting
4	Reserve	
5	Reserve	
6	Reserve	
7	Reserve	
8	Reserve	
9	Reserve	
10	Reserve	
11	Reserve	
12	Reserve	
13	Reserve	
14	Reserve	
15	Reserve	

Table 20 Message request

Bit	Contents	Write data
0	Message No.1 request	0: No change, 1: Message request
1	Message No.2 request	0: No change, 1: Message request
2	Message No.3 request	0: No change, 1: Message request
3	Message No.4 request	0: No change, 1: Message request
4	Message No.5 request	0: No change, 1: Message request
5	Message No.6request	0: No change, 1: Message request
6	Message No.7request	0: No change, 1: Message request
7	Message No.8request	0: No change, 1: Message request
8	Message No.9request	0: No change, 1: Message request
9	Message No.10request	0: No change, 1: Message request
10	Reserve	
11	Reserve	
12	Reserve	
13	Reserve	
14	Reserve	
15	Reserve	

Table 21 Trigger timing data

Triggaer timing argument 1 and 2 have a significant difference according to the contents of Trigger timing.

Data	Trigger timing	Argument 1	Argument 2
0	None	None	None
1	DI ON	0 to 15 ( DI1 to 16)	None
2	DI OFF	0 to 15 ( DI1 to 16)	None
3	Alarm ON	0 to 71 (channel 1 to 72)	0 to 3 (Alarm No. 1 to 4)
4	Alarm OFF	0 to 71 (channel 1 to 72)	0 to 3 (Alarm No. 1 to 4)
5	Warning	0 to 3 0: Alarm ON (All ch) 1: All warning 2: No battery 3: CF full	None
6	Timer cycle	0 to 6  0: 1 hour 1: 2 hour 2: 3 hour 3: 4 hour 4: 6 hour 5: 12 hour 6: 1 day	0 to 23 (Base time 0:00 to 23:00)

Table 22 Receiver's mail address No.

Bit	Contnets	Data
0	E-mail address No. 1	0: No receive; 1: Address to receive
1	E-mail address No. 2	0: No receive; 1: Address to receive
2	E-mail address No. 3	0: No receive; 1: Address to receive
3	E-mail address No. 4	0: No receive; 1: Address to receive
4	E-mail address No. 5	0: No receive; 1: Address to receive
5	E-mail address No. 6	0: No receive; 1: Address to receive
6	E-mail address No. 7	0: No receive; 1: Address to receive
7	E-mail address No. 8	0: No receive; 1: Address to receive
8	Reserve	
9	Reserve	
10	Reserve	
11	Reserve	
12	Reserve	
13	Reserve	
14	Reserve	
15	Reserve	

Table 23 System information

Bit	Contents	Read data	
0	Recording status	0: Stop, 1: Recording	
1	CF card capacity	0: Capacity available, 1: No capacity	
2	Channel alarming status	0: OFF, 1: ON	
3	Reserve		
4	Reserve		
5	LCD state	0: ON, 1: OFF	
6	Reserve		
7	Totalizing condition	0: Stop, 1: Totalizing	
8	Battery condition	0: Provided, 1: Not provided	
9	Reserve		
10	CF information	0: No, 1: Yes	
11	Reserve		
12	Reserve		
13	Reserve		
14	Reserve		
15	Reserve		

Table 24 DO information

Bit	Address 30003		Address 30004		Address 30005	
DIL	Contents	Read data	Contents	Read data	Contents	Read data
0	DO 1 information	0: OFF, 1: ON	DO 17 information	0: OFF, 1: ON	DO 33 information	0: OFF, 1: ON
1	DO 2 information	0: OFF, 1: ON	DO 18 information	0: OFF, 1: ON	DO 34 information	0: OFF, 1: ON
2	DO 3 information	0: OFF, 1: ON	DO 19 information	0: OFF, 1: ON	DO 35 information	0: OFF, 1: ON
3	DO 4 information	0: OFF, 1: ON	DO 20 information	0: OFF, 1: ON	DO 36 information	0: OFF, 1: ON
4	DO 5 information	0: OFF, 1: ON	DO 21 information	0: OFF, 1: ON	Reserve	
5	DO 6 information	0: OFF, 1: ON	DO 22 information	0: OFF, 1: ON	Reserve	
6	DO 7 information	0: OFF, 1: ON	DO 23 information	0: OFF, 1: ON	Reserve	
7	DO 8 information	0: OFF, 1: ON	DO 24 information	0: OFF, 1: ON	Reserve	
8	DO 9 information	0: OFF, 1: ON	DO 25 information	0: OFF, 1: ON	Reserve	
9	DO 10 information	0: OFF, 1: ON	DO 26 information	0: OFF, 1: ON	Reserve	
10	DO 11 information	0: OFF, 1: ON	DO 27 information	0: OFF, 1: ON	Reserve	
11	DO 12 information	0: OFF, 1: ON	DO 28 information	0: OFF, 1: ON	Reserve	
12	DO 13 information	0: OFF, 1: ON	DO 29 information	0: OFF, 1: ON	Reserve	
13	DO 14 information	0: OFF, 1: ON	DO 30 information	0: OFF, 1: ON	Reserve	
14	DO 15 information	0: OFF, 1: ON	DO 31 information	0: OFF, 1: ON	Reserve	
15	DO 16 information	0: OFF, 1: ON	DO 32 information	0: OFF, 1: ON	Reserve	

Table 25 DI information

Bit	Contents	Read data
0	DI 1 information	0: OFF, 1: ON
1	DI 2 information	0: OFF, 1: ON
2	DI 3 information	0: OFF, 1: ON
3	DI 4 information	0: OFF, 1: ON
4	DI 5 information	0: OFF, 1: ON
5	DI 6 information	0: OFF, 1: ON
6	DI 7 information	0: OFF, 1: ON
7	DI 8 information	0: OFF, 1: ON
8	DI 9 information	0: OFF, 1: ON
9	DI 10 information	0: OFF, 1: ON
10	DI 11 information	0: OFF, 1: ON
11	DI 12 information	0: OFF, 1: ON
12	DI 13 information	0: OFF, 1: ON
13	DI 14 information	0: OFF, 1: ON
14	DI 15 information	0: OFF, 1: ON
15	DI 16 information	0: OFF, 1: ON

Table 26 Channel Alarm information

All data 0: Alarm OFF, 1: Alarm ON

Bit	Address 30083		Address 30084		Address 30085		Address 30086	
0	Channel 1	Alarm No.1	Channel 5	Alarm No.1	Channel 9	Alarm No.1	Channel 13	Alarm No.1
1		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
2		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
3		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4
4	Channel 2	Alarm No.1	Channel 6	Alarm No.1	Channel 10	Alarm No.1	Channel 14	Alarm No.1
5		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
6		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
7		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4
8	Channel 3	Alarm No.1	Channel 7	Alarm No.1	Channel 11	Alarm No.1	Channel 15	Alarm No.1
9		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
10		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
11		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4
12	Channel 4	Alarm No.1	Channel 8	Alarm No.1	Channel 12	Alarm No.1	Channel 16	Alarm No.1
13		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
14		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
15		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4

Bit	Address 30087		Address 30088		Address 30089		Address 30090	
0	Channel 17	Alarm No.1	Channel 21	Alarm No.1	Channel 25	Alarm No.1	Channel 29	Alarm No.1
1		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
2		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
3		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4
4	Channel 18	Alarm No.1	Channel 22	Alarm No.1	Channel 26	Alarm No.1	Channel 30	Alarm No.1
5		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
6		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
7		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4
8	Channel 19	Alarm No.1	Channel 23	Alarm No.1	Channel 27	Alarm No.1	Channel 31	Alarm No.1
9		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
10		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
11		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4
12	Channel 20	Alarm No.1	Channel 24	Alarm No.1	Channel 28	Alarm No.1	Channel 32	Alarm No.1
13		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
14		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
15		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4

All data 0: Alarm OFF, 1: Alarm ON

Bit	Address 30091		Address 30092		Address 30093		Address 30094	
0	Channel 33	Alarm No.1	Channel 37	Alarm No.1	Channel 41	Alarm No.1	Channel 45	Alarm No.1
1		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
2		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
3		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4
4	Channel 34	Alarm No.1	Channel 38	Alarm No.1	Channel 42	Alarm No.1	Channel 46	Alarm No.1
5		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
6		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
7		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4
8	Channel 35	Alarm No.1	Channel 39	Alarm No.1	Channel 43	Alarm No.1	Channel 47	Alarm No.1
9		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
10		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
11		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4
12	Channel 36	Alarm No.1	Channel 40	Alarm No.1	Channel 44	Alarm No.1	Channel 48	Alarm No.1
13		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
14		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
15		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4

Bit	Address 30095		Address 30096		Address 30097		Address 30098	
0	Channel 49	Alarm No.1	Channel 53	Alarm No.1	Channel 57	Alarm No.1	Channel 61	Alarm No.1
1		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
2		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
3		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4
4	Channel 50	Alarm No.1	Channel 54	Alarm No.1	Channel 58	Alarm No.1	Channel 62	Alarm No.1
5		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
6		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
7		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4
8	Channel 51	Alarm No.1	Channel 55	Alarm No.1	Channel 59	Alarm No.1	Channel 63	Alarm No.1
9		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
10		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
11		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4
12	Channel 52	Alarm No.1	Channel 56	Alarm No.1	Channel 60	Alarm No.1	Channel 64	Alarm No.1
13		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
14		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
15		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4

Bit	Address 3009	99	Address 30100		
0	Channel 65	Alarm No.1	Channel 69	Alarm No.1	
1		Alarm No.2		Alarm No.2	
2		Alarm No.3		Alarm No.3	
3		Alarm No.4		Alarm No.4	
4	Channel 66	Alarm No.1	Channel 70	Alarm No.1	
5		Alarm No.2		Alarm No.2	
6		Alarm No.3		Alarm No.3	
7		Alarm No.4		Alarm No.4	
8	Channel 67	Alarm No.1	Channel 71	Alarm No.1	
9		Alarm No.2		Alarm No.2	
10		Alarm No.3		Alarm No.3	
11		Alarm No.4		Alarm No.4	
12	Channel 68	Alarm No.1	Channel 72	Alarm No.1	
13		Alarm No.2		Alarm No.2	
14		Alarm No.3		Alarm No.3	
15		Alarm No.4		Alarm No.4	

# 10. TROUBLESHOOTING

If the communication is unavailable, check the following items.

Case	of Ethernet communication (common to FTP, web, E-mail and MODBUS TCP/IP)
	Whether the power is turned ON again after communication setup change.
	Whether all devices related to communication are turned ON.
	Whether connections are correct.
	Whether the number of connected instruments and connection distance are as specified.
	Whether conditions for communication are correct.
	☐ IP address
	□ Subnet mask
	☐ Default gateway
	Whether the 12th digit of type code of this Recorder is E?
	$(PHU \square \square)$
Case	of FTP server function
	Whether the user name, the password, and the user level are correct?
	Whether a compact flash has been inserted to the main unit.
Case	of E-mail send function
	Whether conditions for communication are correct.
	☐ SMTP address
	☐ Sender's mail address
	☐ Receiver's mail address
	Whether E-mail send conditions are correct.
Case	of MODBUS TCP/IP communication function
	Whether the station No. designated as send destination by the master station coincides with the station No. of
	this Recorder been connected.
	Whether the station No. of this Recorder is set other than 0.
	If it is 0, the communication function does not work.

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