



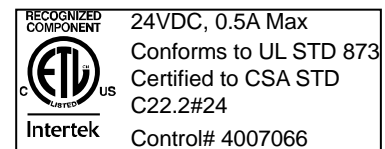
# Model No. RDU+ R2      Support 877-351-4702

## ENHANCED DIGITAL COLOR LCD REMOTE DISPLAY UNIT FOR DFC+



### This manual covers the following products:

- RDU+ Remote Display Unit +
- STS-1 Wall mount space temperature sensor 20-140°F (4-60°C)
- STS-2 Probe mount space temperature sensor 20-250°F (2-121°C)
- BAT Lithium Coin Battery CR2450



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## Overview

The Remote Display Unit+ (RDU+) is an enhanced remote digital control. The control has an eight button interface with a full color LCD. The RDU+ has one integrated temperature sensor and one external temperature sensor that can be connected to provide temperature sensing operation from 40°F (4°C) to 250°F (121°C). All programmable parameters can be accessed through the user setup menu with the eight button interface and LCD. The RDU+ schedule is a complete seven day agenda with adjustable times and settings. Diagnostic screens on the RDU+ provide monitoring of items on the RDU+ and DFC+ for maintenance. The RDU+ connects with the DFC+ using an RS485 serial communication. The RDU+ is powered by 24V DC from the DFC+. User parameters are stored in non-volatile memory, and are retained even during a power outage.

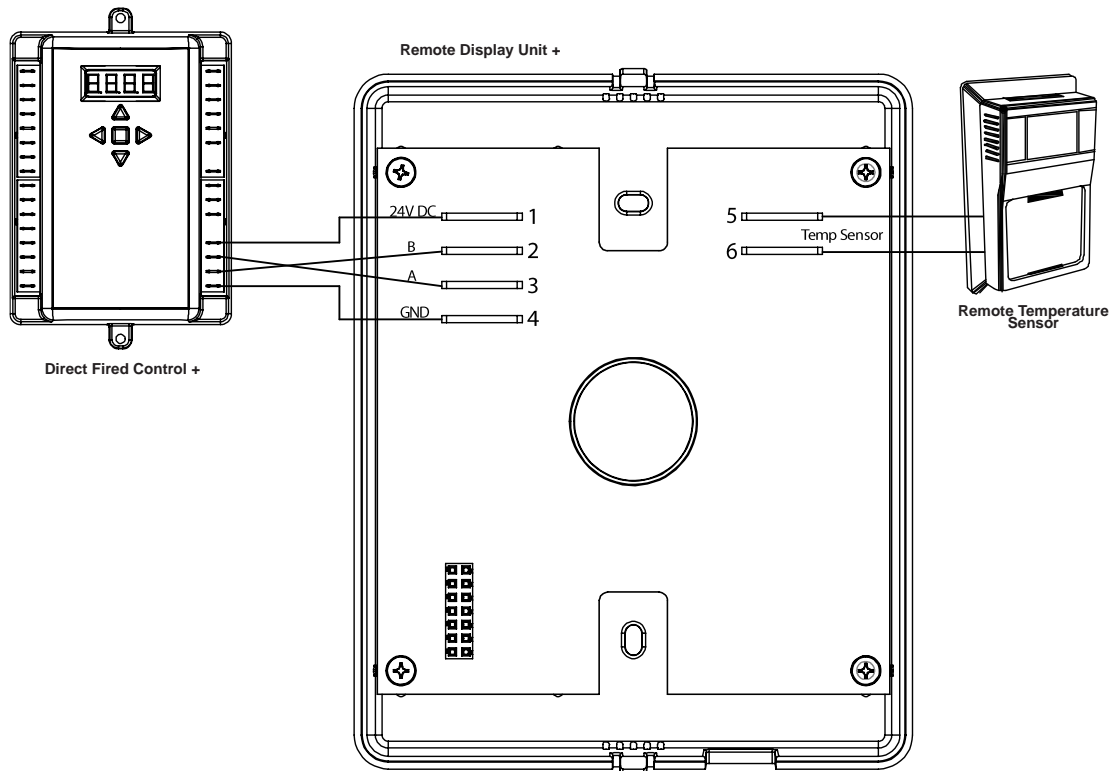


Figure 1: RDU+ Schematic Layout

## Specifications

### Power Requirements

RDU+ Control

RDU+ Real-time Clock

24V DC Supplied by DFC+  
One Battery Lithium Coin (CR2450)

### STS-1 Ambient Temperature Limits(1K PRTD)

Storage

-40-140°F (-40-60°C)

Operating

-40-140°F (-40-60°C)

### STS-2 Ambient Temperature Limits(1K PRTD)

Storage

-40-250°F (-40-121°C)

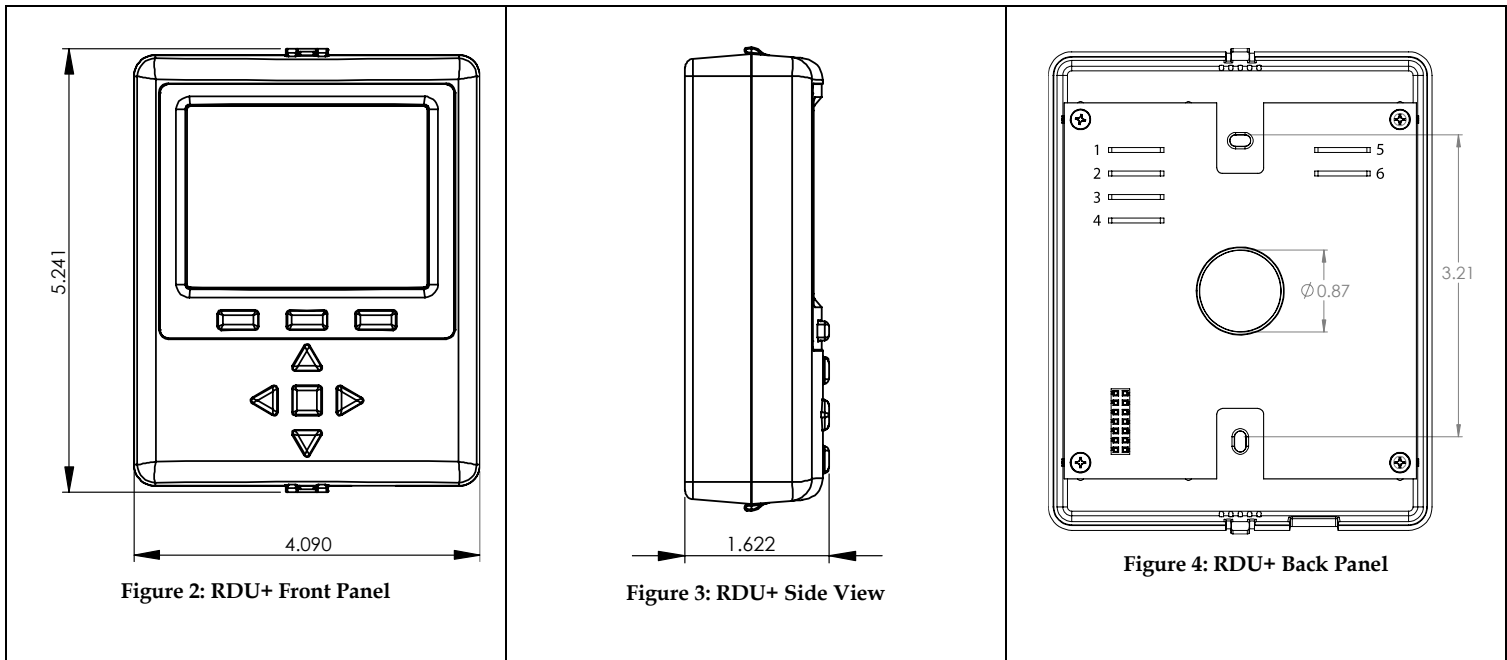
Operating

-40-250°F (-40-121°C)

### Accuracy

+/-3°F (1°C)

# Installation



\*\*\*All dimensions are in inches

The RDU+ may be directly wall mounted, attached to a conduit box, or used as a pendant.

Refer to Figure 4:

### RDU+ Terminal Wiring

1	24V	RDU+ 24VDC
2	B	RS485 "B" Signal
3	A	RS485 "A" Signal
4	GND	RDU+ Ground
5	TMP	External Temp Sensor
6	TMP	External Temp Sensor

A strain relief may be added where a multi-wire cord is used.  
Recommended strain relief:



Heyco Products, Inc.  
Manufacturer Part #: 1832  
Description: Cable Mounting

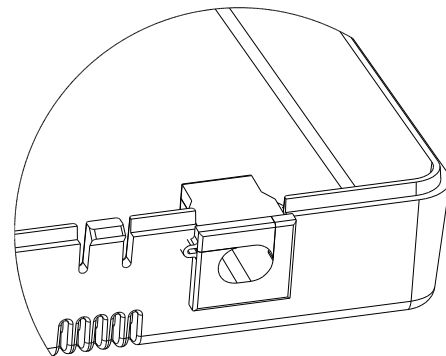
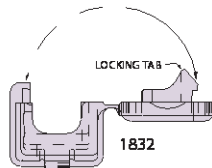
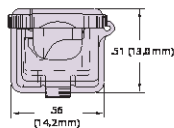
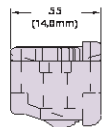
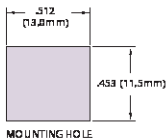


Figure 5: Strain Relief

## Normal Operation

The time and day are displayed on the top left of the home screen. In the center of the LCD are four different temperature readings which are the Space Temp., Outside Temp., Discharge Temp., and the Setpoint. To change the current temperature setpoint use the **UP▲** or **DN▼** keys. Press the **ENT** key to save the changes made. There are three selections at the bottom of the display above their corresponding push buttons. On the home screen, the **BNT1** key controls the fan and can be set to on, off, or schedule. The **BNT2** key controls the Temperature and may be set to schedule, hold, or fan only. The **UP▲** and **DN▼** keys temporarily adjust the setpoint until the next timed schedule event. The hold selection will keep the current setpoint from changing. Use the **BNT3** key to access the systems menus. To select an option made by buttons 1-3 press the **ENT** key and to cancel a selection press the same **BNT1**, **BNT2**, or **BNT3** keys again.

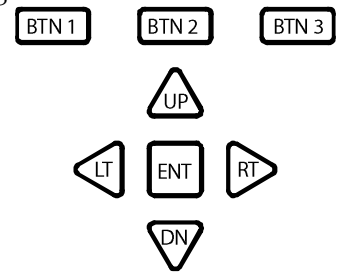


Figure 6: RDU+ Keys

## Programming

To program a parameter in the RDU+, navigate through the menus using the eight button interface. If the password is enabled, a padlock icon will appear on the bottom right of the screen. If the password screen pops up, then enter the correct password "2014" to unlock the control. Once unlocked, after 60 seconds, the RDU+ will relock itself. There are 3 levels of password security and always a password to access the advanced setup items. Password level 1 locks out the system menu setup. Password level 2 only gives the user access to adjust the setpoint temperature. Password level 3 locks the user out completely.

When the control is unlocked, use the **BNT3** key to access the system menus and the **ENT** key to select the desired menu. Once inside the selected menu, use the **BNT1** key to scroll through the multiple pages and the **BNT3** key to access a different system menu. Use the **UP▲** and **DN▼** key to highlight a parameter. Press the **ENT** key to edit a parameter and the highlighted parameter will begin to blink. Use the **UP▲** and **DN▼** key to change the parameter and press the **ENT** key again to save changes. If a parameter has multiple sections then use the **LT◀** and **RT▶** keys to highlight them. For example, when updating the time in the setup menu there are multiple sections to change which are the hours, minutes, and am/pm.

## Menus

Home	→	Brings the user to the home screen where the RDU+ normal operations take place.
Edit Schedule	→	Seven day schedule allowing the user to program the time of day, fan on or off, and the setpoint.
Programs	→	List of 10 editable programs, only for the Paint Spray Booth Application
Setup	→	System settings to adjust the system, fan, and remote setup parameters.
Diagnostics	→	Useful for technician's to detect item issues within the RDU+ and DFC+. Also, maintains a record of the last 8 alarms in the Message History.

## Features



Error messages on the RDU+ will be displayed with a brief detailed message. This will allow users to realize the issue in order to resolve the error faster. Below are the two levels of errors...

- Alarms → Signaled by beeping and a text message highlighted in red. Press any key to silence the alarm and again to clear message.
- Warnings → Signaled by a text message in yellow. Stays at the bottom of the screen.
- FSC Alarm → Flame Safety Control signaled as an Alarm. Press any key to silence the alarm and again to clear message. Press Button 2 to bring up the FSC popup and the Enter key in order to reset the FSC.

#### Automatic Thermostat:

The RDU+ can control the DFC+ automatic inlet thermostat with an adjustable heat and cool deadband remotely. The range of the deadband is programmable from 2°F - 10°F. The burner turns on when the inlet temperature falls below the setpoint minus the heating deadband range. The cooling turns on when the inlet temperature rises above the setpoint plus the cooling deadband range. This allows for the system to save energy and use the outside temperature in order to cool or heat. After the system turns on there is an automated hysteresis of two degrees before the system turns off again.

For example, the system setpoint is at 70°F and both the heat and cool deadband are set to 3°F.

Parameters set: System Setpoint 70°F, Heating deadband 3°F, Cooling deadband 3°F

If the inlet temperature reaches 74°F then the cooling will turn on because of the set deadband range. If the inlet temperature reaches 66°F then the heating will turn on because of the set deadband range.

Inlet temperature rises above  $70^{\circ}\text{F} + 3^{\circ}\text{F} = 73^{\circ}\text{F}$ , at 74°F cooling on  
Inlet temperature falls below  $70^{\circ}\text{F} - 3^{\circ}\text{F} = 67^{\circ}\text{F}$ , at 66°F heating on

With the systems 2°F hysteresis the burner or cooling will not turn back off until the discharge temperature reaches 71°F or 69°F.

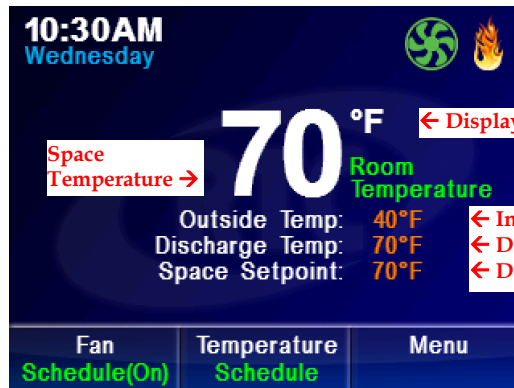
Inlet temperature with hysteresis  $74^{\circ}\text{F} - 2^{\circ}\text{F} = 72^{\circ}\text{F}$ , at 71°F cooling off  
Inlet temperature with hysteresis  $66^{\circ}\text{F} + 2^{\circ}\text{F} = 68^{\circ}\text{F}$ , at 69°F heating off

#### Paint Spray Booth

To use the Paint Spray Booth Application go to the Setup screen from the system menus and switch the application to Paint Spray Booth. There are 10 editable Programs with 10 editable Steps within each Program. The Programs are flexible with the option to change the Program name, Step names, Step time length, and temperature setpoint. A touch screen keyboard is available to create custom Program and Step names preferred by the user. There is a list of predefined Step names to select from. The Step names "End" and "Shutdown" are coded in the software to specify when a Program ends and a Program must include one of these option. The Step name "End" leaves the fan on, while "Shutdown" turns the fan off. To begin a program, press button 2 to launch the first step "Spray" in the Program. The Step name "Spray" is always the first step in a Program and the time during this step does not expire. Press button 2 again to start additional timed steps. See Paint Spray Booth menu map for more detailed information.

Standard Home Screen:

Time and Date →



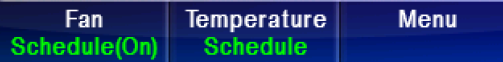
← Displays current setpoint when editing Setpoint

Space Temperature →

← Inlet Temperature

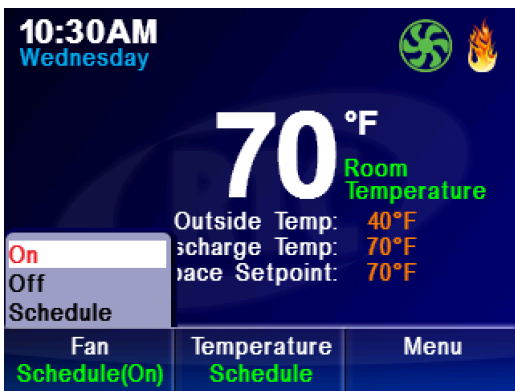
← Discharge Temperature

← Discharge or Space Setpoint

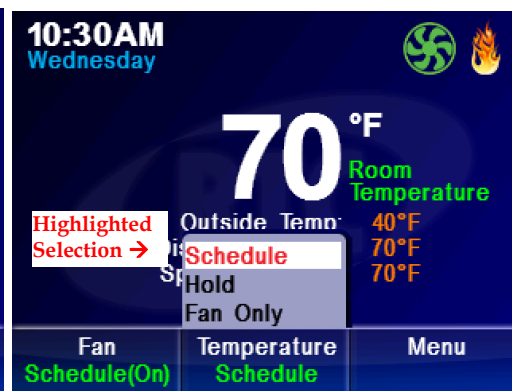


↑ Button 1 Fan Control    ↑ Button 2 Temperature Control    ↑ Button 3 Menus

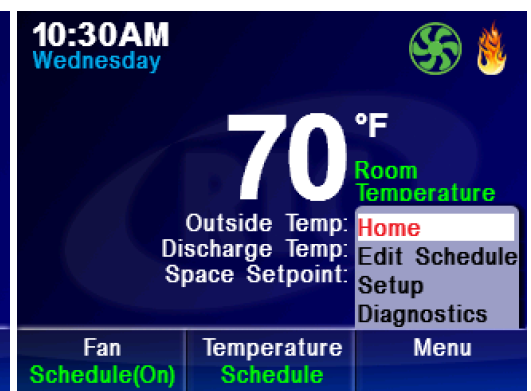
Home Screen Popup Menus:



↑ Fan: Manual On, Off, or use Schedule

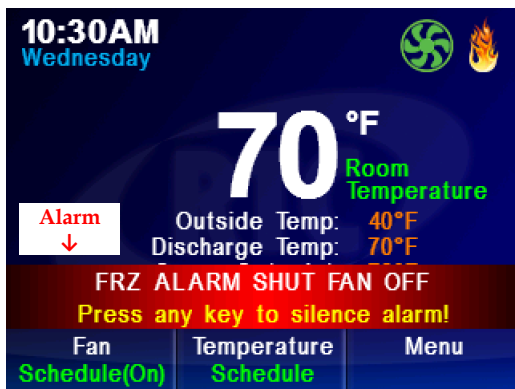


↑ Temperature: Use Schedule, Fan Only, or Hold

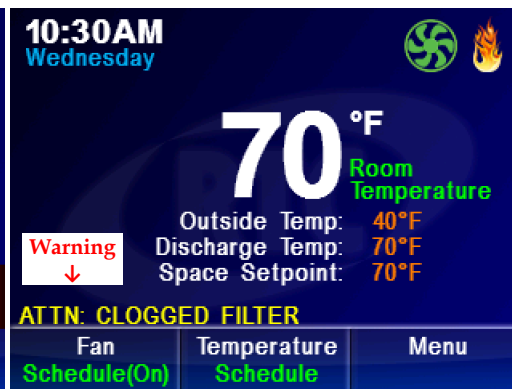


↑ Menu to all system screens. Home, Setup, Schedule, and Diagnostics Screen

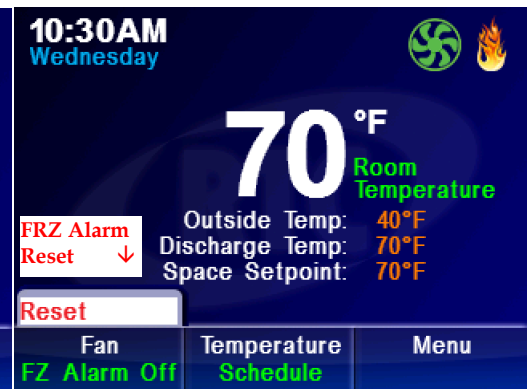
Home Screen Warning and Alarm:



Alarm signaled by beeping and message. Press any key to silence alarm and again to clear message.



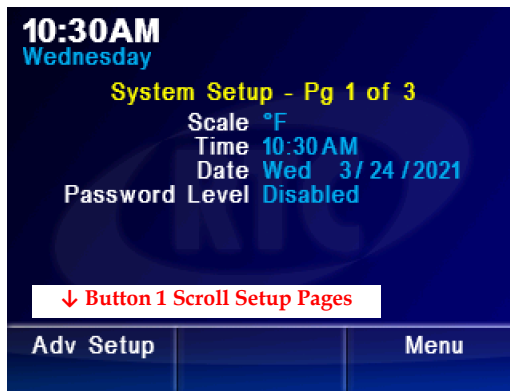
Warning signaled by a message. Press any key to clear message.



Toggles Relay for the Freeze Stat Control

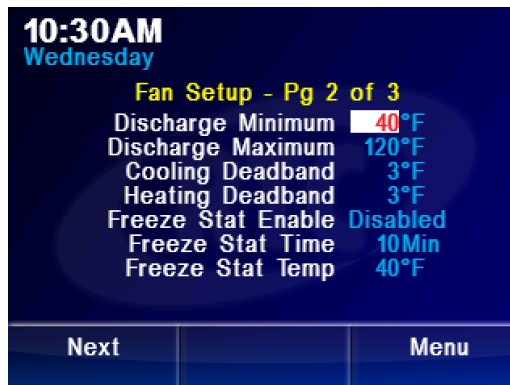
Menu Setup Screen:

Key Notes  
 Password level 1 gives user access to change the setpoint.  
 Password level 2 locks the user out from making any changes.



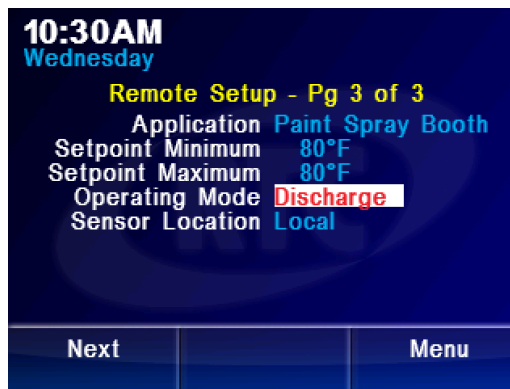
- ← Converts the system unit to either °F or °C
- ← Update the controls real-time clock
- ← Update the Date for the control
- ← Enable or Disable the password.

Key Notes  
 Discharge Minimum ranges from 40-240°F and must be at least 10°F less than the Max.  
 Discharge Maximum ranges from 50-250°F and must be at least 10°F more than the Min.



- ← Set lowest the discharge setpoint can reach (Min 40°F)
- ← Set highest the discharge setpoint can reach (Max 250°F)
- ← Deadband range to turn on cooling if exceeded
- ← Deadband range to turn on heating if exceeded
- ← Enable or Disable the Freeze Stat
- ← Delay Timer before the Freeze Stat trips
- ← Cutoff temperature to shut down the burner and blower

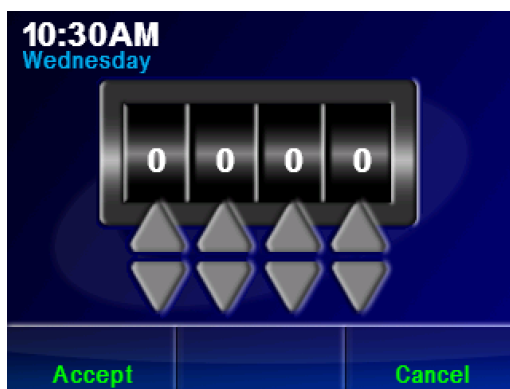
Key Notes  
 Setpoint Minimum ranges from 40-240°F and must be at least 10°F less than the Max.  
 Setpoint Maximum ranges from 50-250°F and must be at least 10°F more than the Min.



- ← Select application for RDU+ usage
- ← Set lowest the Setpoint can be adjusted (Min 40°F)
- ← Set highest the Setpoint can be adjusted (Max 250°F)
- ← Determine whether to use Discharge or Space mode
- ← Determine whether to use the onboard local sensor, remote sensor, or the average between the two sensors

Password Screen:

Key Notes  
 The Password Screen is used as a touch screen. Tap the arrows on the screen in order to scroll the numbers and enter the correct 4 digit password "2014".



- ←Four Digit Password
- ←Touch Screen Arrows

↑ Button 1 Submit Password      Button 3 ↑ Return Home



Schedule Setup Screen:

**Key Notes**  
 Use the arrow keys to maneuver around the schedule until the property to be changed is highlighted. Once highlighted, press the ENT key to select the property. Use the arrow keys to update the property and ENT to save changes.

Day of the week →

Wednesday	Time	Fan	Temp
Time 1	12:00pm	On	80°F
Time 2	12:00pm	On	80°F
Time 3	12:00pm	On	80°F
Time 4	12:00pm	On	80°F

Temperature ← Setpoint

Copy Day  
Paste Day

Next Day Edit Menu

↑ Button 1 Scroll Days    ↑ Button 2 Copy & Paste Day    ↑ Button 3 Menus

**Key Notes**  
 The Schedule is taken into effect when Temperature or Fan on the Home Screen is set to "Schedule".  
 In order to copy and paste a day, have the day to be copied visible. Press BTN2 and select copy. Then Scroll to the day to be pasted with BTN1. Press BTN2 and select paste.

Diagnostics Screen:

10:30AM  
Wednesday

RDU+ Items - Pg 1 of 3

Local Temp 70°F  
 Remote Temp 70°F  
 TB Software rev# V1.00  
 LB Software rev# V2.02.3  
 Bad CRCs 0

Next Menu

RDU+ showing the values of the temperature sensors and bad CRCs which are failed communications between the RDU+ and DFC+ RS485.

10:30AM  
Wednesday

DFC+ Items - Pg 2 of 3

CO2 1000PPM    Relays  
 Outside Temp 40°F    Fan Off  
 Discharge Temp 70°F    Heat Off  
 Current Setpoint 70°F    Cool Off  
 0-10V Input 10.00V    AC Inputs  
 0-10V Output 10.000V    Airflow Off  
 PWM Output 0%    Alarm Off  
 Software rev# V2.03.5    Fan Off  
 Bad CRCs 0    C.Filter Off

Next Menu

DFC+ items showing the various input and output values. Also shown are the positions of the Relay Switches and AC Inputs.

10:30AM  
Wednesday

Message History - Pg 3 of 3

Date, Time, and Alarm →

01/ 01 12:00PM Airflow alarm  
 01/ 01 12:00PM Airflow alarm  
 01/ 01 12:00PM Airflow alarm  
 01/ 01 12:00PM Airflow alarm  
 01/ 01 12:00PM Airflow alarm  
 01/ 01 12:00PM Airflow alarm  
 01/ 01 12:00PM Airflow alarm  
 01/ 01 12:00PM Airflow alarm

Button 1 Scroll Pages →

Next Menu

RDU+ keeps a record of the eight most recent alarms. Used to quickly figure out an issue

Paint Spray Booth Home Screen:

**Date and Time** → 10:30AM Wednesday

**Discharge Setpoint** → Setpoint: 70°F

**Current Step Name** → Step: Step 1

**Program End Time** → End Time: 12:00am

← Program Selected

← Space Temperature

← Current Step Time

Fan Off | Spray | Menu

↑ Button 1 Fan Control    ↑ Button 2 Program Control    ↑ Button 3 Menus

Menu Pop-up

When a program isn't running, the Current Step Name will read "Prep" and Button 2 will read "Spray" on the Home Screen

**Key Notes**

BTN2 key controls the programs operations.

The first operation, when BTN2 key is pressed, is defaulted to Spray.

Use BTN3 key to skip over a step while the program is running.

↑ Button 2 Start Program    ↑ Button 3 Skip Step

↑ Button 2 Cancel Control

Once button 2 is pressed, the current step name will display "Spray", button 2 will display "Start Program", and button 3 will display "Next/Skip Step" on the Home Screen. When button 2 is pressed again, the program and timer counter will begin. The step will display "Step 2" and button 2 will read "Cancel Program" on the Home Screen. To cancel a program anytime, press button 2 once more. If a program was canceled, to continue where a user left off, restart the program and skip through the steps using button 3 until the preferred step is reached. If a program was not canceled, the steps in the program will continue the remaining steps 2 - 10 in order until "End", "Shutdown", or the completion of step 10 is reached.

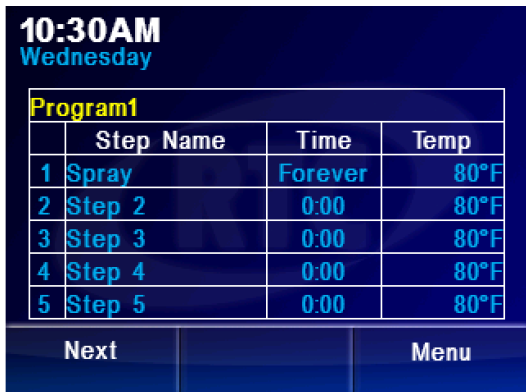
Paint Spray Booth Program Screen:



↑ Button 1 Select Program    ↑ Button 2 Edit Program

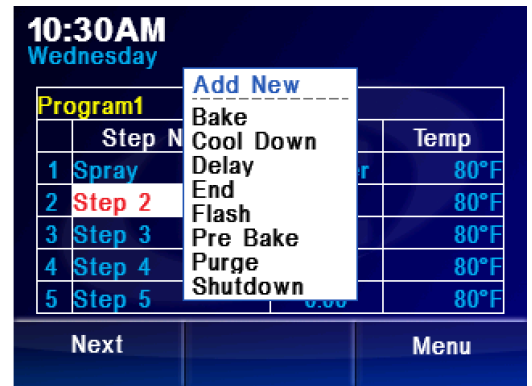
Key Notes  
 RDU+ stores up to 10 Paint Spray Booth Programs.  
 The BTN1 Key returns the user to the Home Screen with the highlighted Program as the newly selected program.  
 The BTN2 Key brings the user to the Step Screen to edit the highlighted program.

Paint Spray Booth Step Screen:



↑ Button 1 Next Screen

Key Notes  
 RDU+ stores up to 10 Step Names per a Program.  
 The BTN1 Key switches through the 10 steps.  
 To edit a field, highlight the field by using the arrow keys and the ENT key to select the field.  
 To edit a Program or Step name. Highlight the name and use the ENT key. The keyboard will appear.



RDU+ keeps a record of eight predefined step names for convenience or the user may create one by selecting "Add New" from the list.

Paint Spray Booth Keyboard Screen:



Key Notes  
 The keyboard is touch screen and may be used with your fingers or soft objects.  
 BTN1 key saves the name change.  
 BTN2 key cancels the name change.  
 BTN3 key clears the name field.  
 SHFT – Uppercase or Lowercase letters  
 SPC – Space  
 BKSP – Backspace  
 !,# – Numbers and Symbols