



## **For Light Commercial and Industrial Applications.**

Designed to provide accurate pressure reduction, BD 240 is primarily utilized for commercial, industrial and multi-installation applications. The gas pressure regulator is equipped with a spring-loaded measuring unit and is available in various options for specific applications, especially a fixed factor billing model for PFM applications that ensures outlet pressure accuracy to +/- 1% absolute pressure. The BD 240 is supported by Honeywell's global expertise and unmatched local support capabilities.

**Proven Technology. Superior Performance.**

# Key Features

## Introduction

Specifically designed for safe, accurate pressure reduction for gas service to domestic, light commercial and light industrial applications. The Type 240 are high pressure direct acting, diaphragm operated regulators. Pressure reduction on relatively low flow rates up to 2,600 scfh or 75 m<sup>3</sup>/hr. Certified to Canadian Standard CAN/CGA 6.18. Use with confidence on any non-corrosive natural and manufactured gases.

## Features

- Available on a wide range of body connections from 3/4" to 1 1/2"
- Available with full internal relief, limited internal relief or without internal relief valve
- Body and vent available in any orientation
- Large inlet pressure range
- Wide outlet pressure range up to 3 psig
- Wide capacity range
- Available with Over (OPCO) or Over & Under (UPCO/OPCO) Pressure Safety Devices
- Ease of maintenance
- Also available in a pilot loaded version.

## Technical Specifications

### Applications, Features, Technical Data

#### Materials of Construction

Component	Material
Body	Straight Body—Ductile Iron
Diaphragm Casings	Die Cast Aluminum
Diaphragm	Molded Nitrile Rubber with Nylon Re-Inforcing
Valve Seat	Buna N Rubber
Diaphragm Plates	Steel
Orifice	Aluminum, Brass or Stainless Steel
Fasteners	Steel
Vent Screen	Stainless Steel
Top Cap	Cast Aluminum

#### Body Sizes

Straight	Straight
Inlet 1/2", 3/4", 1"	Inlet 1 1/4", 1 1/2"
Outlet 1/2", 3/4", 1"	Outlet 1 1/4", 1 1/2"
Connections Available with BSP or NPT Threads	Connections to ASA or PN Standards

#### Weights

With Straight Body	4.63 lbs/2.1 kg
With OPCU	Add 1.1 lbs/0.5 kg
With OPCU/OPCO	Add 1.76 lbs/0.8 kg

#### Ambient Temperature Range

-40°F to 140°F/-40°C to 60°C

#### Spring Selection & Relief Capacity

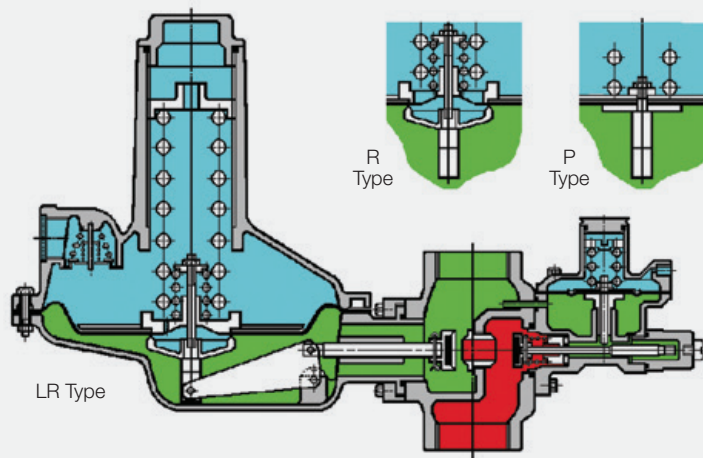
Spring	Set Point	Relief Pressure Range (mbar)
126	4"-8" wg	15-20
131	6"-14" wg	18-35
127	10"-17" wg	25-42
392	16"-30" wg	39-75
393	1-2 psig	69-138
394	2-3 psig	138-207

## Internal Relief Valve

There are 3 options regarding the use of an automatic Internal Relief Valve (IRV) as a means of over-pressure protection.

- P type—No Internal Relief Valve
- R type—Full Capacity Internal Relief Valve
- LR type—Limited Capacity Internal Relief Valve.

The IRV setting on the two versions, R or LR, can be adjusted independently of any outlet pressure adjustment.



## Over and Under Pressure Cut-Off Valves

An intergral Over, or combined Over and Under Pressure, Cut-Off valve can be fitted to the back of the regulator body. This “OPCO,” or “UPCO/OPCO” valve will automatically close and completely shut off the gas supply should the outlet pressure rise above, or fall below, pre-determined levels. The cut-off valve will remain closed, even if the pressure is restored, until the reason for the abnormal condition is corrected and the cut-off valve is manually re-opened.

BDRMG Type 290 Over Pressure Cut-Off		BDRMG Type 290H Over Pressure Cut-Off	
Spring #	Spring Range	Spring #	Spring Range
861	14"- 28" wg	868	2-7.5 psig
868	27"- 67" wg		

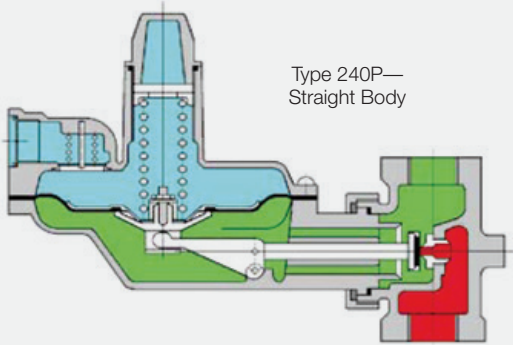
  

BDRMG Type 309 Over & Under Pressure Cut-Off			
Over Pressure		Under Pressure	
Spring #	Spring Range	Spring #	Spring Range
1175	20"- 45" wg	1138	4"- 10" wg
1174	45"- 90" wg		

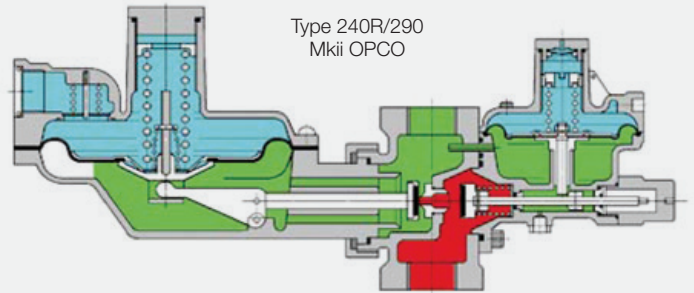
  

Fire Rated Version	
Available with thermal version with cast steel casting rather than aluminum. The internal components are stainless steel rather than brass. If the unit was to be engulfed in a fire (up to a temperature of 650°C), the cut-off valve will limit forward gas leakage to a minimum.	

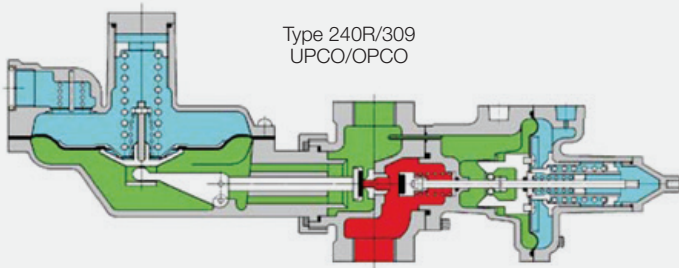
## Sectional Diagrams



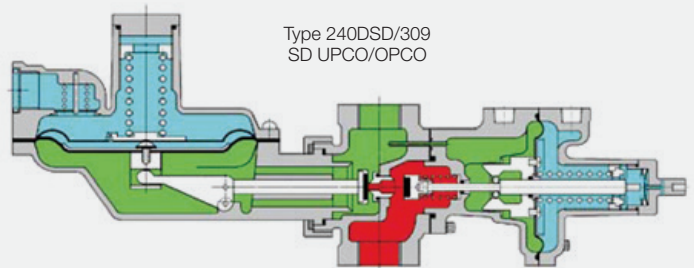
Type 240P—  
Straight Body



Type 240R/290  
Mkii OPCO



Type 240R/309  
UPCO/OPCO

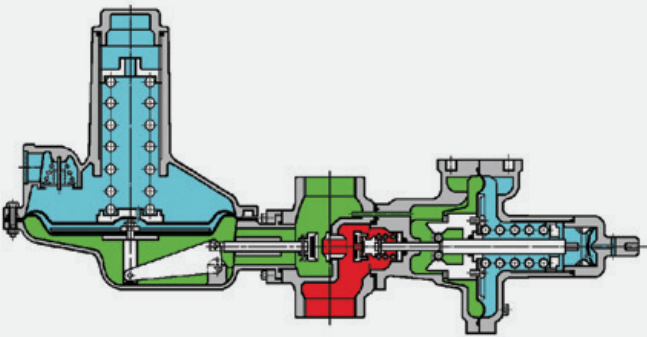


Type 240DSD/309  
SD UPCO/OPCO

## Application

Specifically designed for safe, accurate pressure reduction inside a building where an external vent line is not practical—commonly known as a “vent-free” regulator. Extensively used for service to commercial and industrial applications.

For natural gas and all non-corrosive gaseous media.



## Characteristics

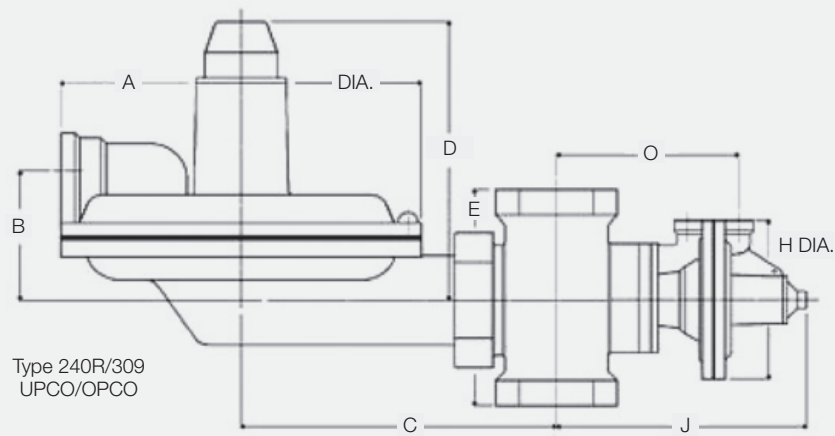
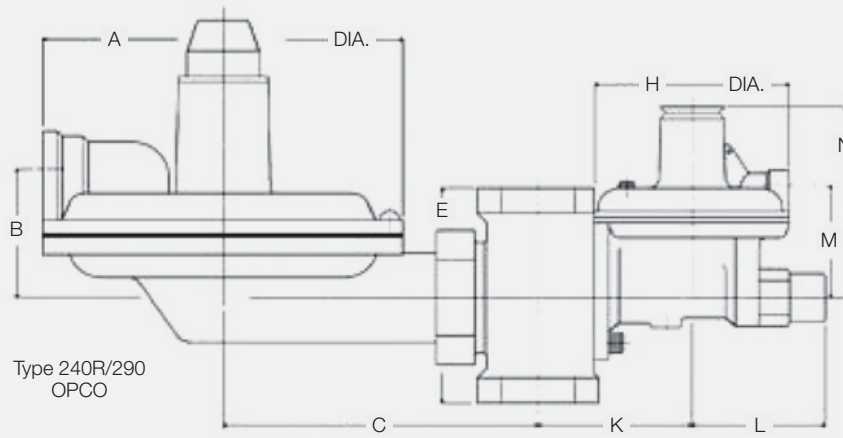
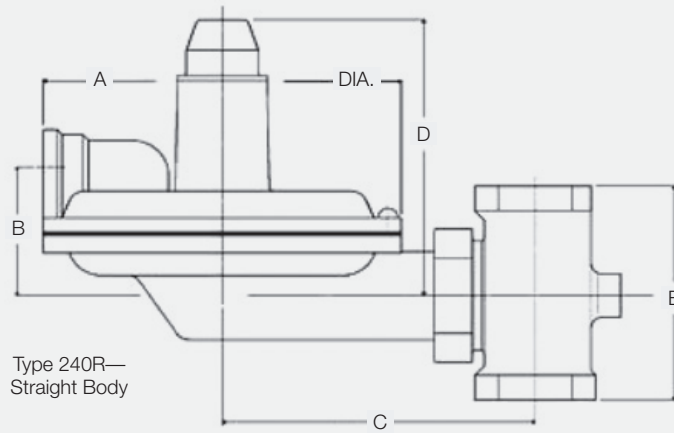
The Safety Diaphragm versions are always fitted with an intergral Over Pressure Cut-Off (OPCO) Valve, or combined OPCO and Under Pressure Cut-Off (UPCO) Valve to monitor and maintain a safe outlet pressure.

Both the regulator and the safety device (Cut-Off valve) are fitted with Safety Diaphragms (SD). These are specifically designed to restrict any leakage to atmosphere and contain the gaseous media at a safe and allowable level in the event of the main diaphragm leaking or rupturing.

The SD version is not available with an internal relief valve because of the installation of the safety diaphragm.

The safety device are also fitted with a thermal sensor that will automatically close the Cut-Off Valve, thus shutting off the gas supply, should the unit be exposed to a temperature in excess of 206°F (97°C).

## Dimensional Drawings



### Vent Connection Tapped $\frac{3}{4}$ "

Body Size	A	B	C	D	E	F	G	H	J	K	L	M	N	O
$\frac{1}{2}$ ", $\frac{3}{4}$ " & 1"	6 $\frac{3}{4}$ "	2 $\frac{1}{4}$ "	6"	5 $\frac{1}{4}$ "	4"	2"	2"	3 $\frac{3}{4}$ "	5 $\frac{3}{4}$ "	4 $\frac{1}{4}$ "	2 $\frac{1}{2}$ "	2 $\frac{1}{4}$ "	3 $\frac{3}{4}$ "	3 $\frac{3}{4}$ "
1 $\frac{1}{4}$ " & 1 $\frac{1}{2}$ "	6 $\frac{3}{4}$ "	2 $\frac{1}{4}$ "	6"	5 $\frac{1}{4}$ "	5"	5"	2"	3 $\frac{3}{4}$ "	5 $\frac{3}{4}$ "	4 $\frac{1}{4}$ "	2 $\frac{1}{2}$ "	2 $\frac{1}{4}$ "	3 $\frac{3}{4}$ "	3 $\frac{3}{4}$ "

# Typical Capacities

sm<sup>3</sup>/hour (natural gas, 0.6 sg) scfh (natural gas, 0.6 sg)

Spring No. and Outlet Pressure	Inlet Pressure		Orifice Diameter (Millimetres/Inches)																			
			mbar	psig	1/8" (3.2mm)	3.5mm	3/16" (5mm)	1/4"	7mm	5/16"	9mm	3/8"	7/16" (11mm)	1/2"								
	20	8" wc							2.4	85	2.5	90	2.7	95	2.8	100	3.1	108	3.8	135	4.1	144
Spring 126 Range 10-20 mbar (4"-8" wc) Set Point 15 mbar (6" wc) Drop 2.5 mbar (1" wc)	25	10					1.9	68	2.5	90	2.7	95	3.2	112	3.4	120	3.7	130	4.4	157	4.8	171
	45	18					2.5	90	3.4	121	4.0	140	4.2	148	4.6	164	4.8	171	5.9	207	6.4	225
	70	1 psig	2.3	80	2.4	84	3.7	130	5.1	180	5.5	194	6.1	216	6.5	230	7.1	252	8.2	288	8.7	306
	210	3	3.8	135	4.4	155	6.0	212	6.7	238	8.9	315	9.3	328	11.3	400	12.1	427	20.4	720	21.7	765
	345	5	5.5	193	5.8	206	8.8	310	12.2	432	14.4	510	14.8	522	17.5	620	18.5	652	25.5	900	31.9	1125
	690	10	8.7	306	9.8	348	15.8	558	22.9	810	24.2	855	31.9	1125	35.4	1250	40.8	1440	44.6	1575	51.0	1800
	1 bar	15	12.1	427	13.8	490	19.1	675	25.5	900	30.4	1075	38.2	1350	41.0	1450	44.6	1575	51.0	1800		
	1.5	22	14.8	522	19.5	690	38.2	1350	51.0	1800	51.0	1800	51.0	1800	51.0	1800						
	2.0	30	16.6	585	26.4	935	44.6	1575	51.0	1800	51.0	1800	51.0	1800	51.0	1800						
	2.5	37	18.5	652	31.0	1096	46.7	1650	51.0	1800	51.0	1800										
	3.0	45	22.9	810	34.7	1226	51.0	1800	51.0	1800	51.0	1800										
	4.0	60	25.5	900	37.4	1322	51.0	1800														
	6.0	90	31.9	1125	38.3	1354	51.0	1800														
	7.0	100	38.2	1350	40.2	1420																
	8.0	117	44.6	1575	46.0	1625																
8.6	125	51.0	1800																			
Spring 131 Range 15-35 mbar (6"-14" wc) Set Point 25 mbar (10" wc) Drop 3.7 mbar (1 1/2" wc)	45	18" wc					2.2	76	2.8	99	3.0	105	3.6	126	4.0	140	4.1	144	5.1	180	5.4	189
	70	1 psig	1.8	63	2.4	85	3.1	108	4.1	144	5.0	177	5.1	180	5.7	202	5.9	207	8.0	283	8.3	292
	210	3	3.7	130	4.2	148	6.1	216	6.4	225	9.0	322	8.7	306	109.0	385	11.2	396	16.6	585	17.8	630
	345	5	5.0	175	6.4	226	8.3	292	11.5	405	14.3	506	13.8	486	16.9	598	17.2	607	25.5	900	26.8	945
	690	10	8.3	292	8.6	303	15.3	540	21.7	765	22.1	780	30.6	1080	31.3	1107	38.2	1350	42.1	1485	48.4	1710
	1 bar	15	11.5	405	12.4	439	18.9	666	25.5	900	30.1	1064	38.2	1350	40.2	1420	44.6	1575	51.0	1800		
	1.5	22	14.5	513	19.0	670	36.8	1300	51.0	1800	51.0	1800	51.0	1800	51.0	1800						
Capacities are identical to those for Spring No. 126 given above																						
Spring 127 Range 25-43 mbar (10"-17" wc) Set Point 37.5 mbar (15" wc) Drop 5.6 mbar (2 1/4" wc)	45	18" wc					2.2	76	2.4	86	2.8	99	3.0	106	3.2	112	3.9	139	4.2	148		
	70	1 psig					2.8	99	3.8	135	4.4	158	4.7	166	5.2	185	5.5	193	7.5	265	7.6	270
	210	3	3.7	130	5.5	194	6.1	216	6.4	225	8.4	298	8.7	306	10.9	385	11.2	396	16.6	585	17.8	630
	345	5	5.0	175	6.9	245	8.3	292	11.5	405	13.4	475	13.8	486	16.7	590	17.2	607	25.5	900	26.8	945
	690	10	8.3	292	10.4	368	15.3	540	21.7	765	26.5	935	30.6	1080	36.5	1290	38.2	1350	42.1	1485	48.4	1710
	1 bar	15	11.5	405	14.6	516	18.9	666	25.5	900	37.1	1310	38.2	1350	43.8	1548	44.6	1575	51.0	1800		
	1.5	22	14.5	513	20.1	710	36.8	1300	51.0	1800	51.0	1800	51.0	1800	51.0	1800						
Capacities are identical to those for Spring No. 126 given above																						
Spring 392 Range 40-75 mbar (16"-30" wc) Set Point 60 mbar (24" wc) Drop 9.5 mbar (3.8" wc)	70	1 psig	1.5	52	1.7	60	2.0	72	3.8	134	4.0	142	4.7	166	5.2	185	5.6	198	6.7	237	6.9	244
	210	3	2.7	96	3.2	113	3.7	130	6.2	218	6.6	232	7.5	265	9.7	345	10.8	380	13.7	485	15.1	535
	345	5	3.9	139	4.8	168	5.6	198	10.1	356	12.7	450	13.5	478	14.0	495	14.6	514	20.1	711	22.4	791
	690	10	7.4	260	8.5	300	9.6	340	15.2	538	17.7	625	21.4	756	24.1	850	26.3	930	38.2	1350	41.9	1480
	1 bar	15	11.4	401	11.7	414	15.9	562	19.3	682	26.7	942	29.6	1044	36.4	1287	37.4	1322	40.9	1445	54.7	1930
	1.5	22	13.4	472	15.0	530	29.7	1050	37.1	1310	42.1	1485	44.3	1565	47.6	1680	55.8	1970	73.6	2600	31.9	1125
	2.0	30	18.7	660	19.5	688	35.7	1260	44.3	1565	50.4	1780	51.8	1830	73.6	2600	40.8	1440	44.6	1575	51.0	1800
	2.5	37	22.7	802	23.5	830	43.2	1525	51.5	1820	65.1	2300	73.6	2600	73.6	2600	44.6	1575	51.0	1800		
	3.0	45	25.1	885	25.6	905	44.7	1580	58.6	2072	73.6	2600	51.0	1800	51.0	1800						
	4.0	60	29.6	1045	32.6	1150	46.8	1652	65.1	2300	73.6	2600	51.0	1800	51.0	1800						
	6.0	90	47.0	1660	59.5	2100	65.1	2300	51.0	1800	51.0	1800										
7.0	100	49.3	1742	65.1	2300	51.0	1800	51.0	1800	51.0	1800											
8.0	117	51.5	1820	65.1	2300	51.0	1800															
8.6	125	54.7	1930	38.3	1354	51.0	1800															

(cont. next page)

## Typical Capacities (cont.)

sm<sup>3</sup>/hour (natural gas, 0.6 sg) scfh (natural gas, 0.6 sg)

Spring No. and Outlet Pressure	Inlet Pressure		Orifice Diameter (Millimetres/Inches)																			
	mbar	psig	1/8" (3.2mm)	3.5mm	3/16" (5mm)	1/4"	7mm	5/16"	9mm	3/8"	7/16" (11mm)	1/2"										
Spring 393 Range 70-140 mbar (1-2 psig) Set Point 105 mbar (42" wc) Droop 16 mbar (6.3" wc)	210	3	3.0	107	3.3	115	4.1	145	7.4	262	7.8	277	8.7	307	10.0	354	10.5	370	12.8	452	15.0	530
	345	5	5.9	208	6.2	218	7.0	247	12.0	424	12.3	436	14.0	494	14.6	515	15.0	530	21.0	740	23.9	845
	690	10	8.9	316	9.8	346	12.9	454	16.3	575	17.7	625	21.9	774	29.2	1032	31.3	1105	33.3	1178	40.3	1425
	1 bar	15	12.2	430	13.3	471	17.3	610	20.3	718	23.2	820	28.5	1005	36.2	1277	37.1	1310	38.6	1364	53.8	1900
	1.5	22	15.0	528	18.3	645	24.9	878	29.4	1040	35.0	1235	37.2	1315	48.5	1712	54.4	1920	73.6	2600		
	2.0	30	18.0	635	22.5	796	34.7	1225	40.1	1416	40.7	1437	48.9	1726	60.5	2135						
	2.5	37	22.0	779	27.4	968	42.9	1516	47.4	1675	48.8	1722	57.6	2034	73.6	2300						
	3.0	45	26.2	925	30.6	1080	44.7	1578	55.2	1952	57.2	2020										
	4.0	60	30.4	1075	37.4	1322	44.9	1585	57.6	2035												
	6.0	90	43.0	1518	48.0	1700	50.4	1780														
	7.0	100	49.3	1740	52.4	1850	55.2	1950														
	8.0	117	50.4	1780	65.1	2300																
	8.6	125	51.0	1800	65.1	2300																
Spring 394 Range 140-210 mbar (2-3 psig) Set Point 175 mbar (70" wc) Droop 26 mbar (10.5" wc)	210	3	2.7	94	2.8	97	2.9	102	4.6	161	5.0	178	6.3	222	6.6	235	7.0	248	9.3	328	11.0	387
	345	5	4.6	162	4.8	169	5.0	177	8.0	282	8.7	309	11.0	390	11.4	404	12.0	425	15.9	560	19.0	670
	690	10	7.5	264	8.9	315	11.9	420	14.1	498	17.4	613	22.4	792	23.4	826	26.5	935	27.4	967	33.6	1185
	1 bar	15	10.2	359	10.6	375	14.2	502	16.2	573	20.0	707	24.4	861	29.7	1048	33.5	1184	37.4	1320	45.7	1614
	1.5	22	11.8	418	13.6	482	24.1	852	30.0	1061	36.2	1280	39.2	1385	43.0	1518	43.2	1525	57.5	2030		
	2.0	30	14.0	495	15.0	530	30.2	1065	35.4	1252	40.4	1426	44.6	1575	46.7	1650	49.7	1755				
	2.5	37	19.2	678	20.4	722	33.8	1195	42.3	1493	46.2	1630	51.4	1815	61.2	2160						
	3.0	45	20.9	737	23.5	830	35.1	1238	45.4	1604	50.8	1795	54.4	1920								
	4.0	60	26.3	928	31.0	1095	38.5	1360	48.2	1703	51.8	1830										
	6.0	90	36.7	1296	40.0	1412	42.1	1485														
	7.0	100	41.4	1462	45.7	1615	45.0	1590														
	8.0	117	48.4	1708	51.7	1825																
	8.6	125	49.2	1737	52.4	1850																

Please Note: The capacities given above are for the 1/2", 3/4" or 1" body. A larger body (1 1/4" & 1 1/2") is also available, however these larger bodies do not significantly increase the capacity of the regulator. These larger bodies are offered for customer convenience when larger pipework is used. The capacity of regulators of this type is determined by the internal orifice size rather than the body size. The capacity of the 1 1/4" & 1 1/2" regulators is approximately 7 1/2% greater than the figures listed above.

## Additional Information

- Regulator & Relief Valve Performance Graphs/Charts
- Installation, Operation, Maintenance & Spares Kits Manuals
- Website & Complete Product Portfolio Brochures
- On-site Sales/Engineering Assistance
- Regulator Training & Seminars
- Specialty Assemblies & Design (i.e heating, propane industries, etc.)
- Station Design & Assembly
- Certification Documents (CE, CSA, ASA, etc.)
- Customer Specific Labeling (hard stamp or adhesive).

## Additional Products

Manufactured Canada (BDRMG Canada)

- Domestic, Commercial and Light Industrial Type Regulators
- Corresponding Safety Devices (Over Pressure and Under Pressure Cut Off)
- Appliance Regulators
- "Farm-Tap" Regulators

- Regulator Assemblies (specific to customer applications)
- Station Design and Assembly
- Meter Connections (i.e. swivels, cap nuts, etc.)
- Filters & Sediment Expansion Loop Assemblies
- Custom Machining (any application).

## Additional Products

Manufactured by various Group members

- Regulators for any application (low, medium, high or ultra high pressures)
- Safety Devices
- Underground Gas Control Modules
- Station Design and Assembly (any pressure or application)
- Meters and Complete Metering Stations (rotary, ultrasonic, etc.)
- Electronic Flow Correctors
- Odorizers
- Data Logging & Recording, Control Systems.

**For More Information**

To learn more about Honeywell's Low Pressure Gas Regulators, visit [www.honeywellprocess.com](http://www.honeywellprocess.com) or contact your Honeywell account manager.

**Honeywell Process Solutions**

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The Honeywell logo is displayed in a bold, red, sans-serif font.

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