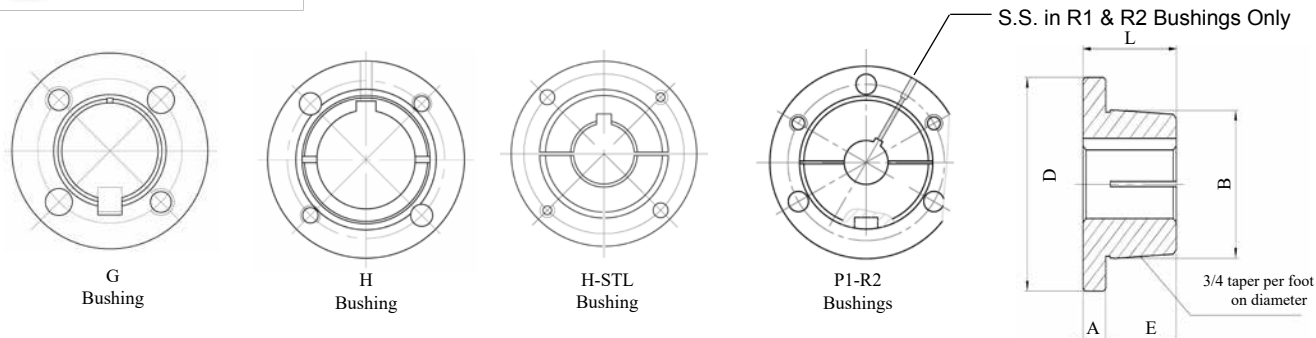


## DOUBLE SPLIT TAPER BUSHINGS



Double Split Taper Bushing - Dimensions (inches)						I d bol Required	Cap Screws Grade 5 Min.	
Bushing	A	B	D	E	L		Qty.	Size
G	1/4	1.172	2	3/4	1	1 9/16	2	1/4 x 5/8
H*	11/32	1 5/8	2 1/2	1	1 11/32	2	2	1/4 x 1
H-STL**	1/4	1 5/8	2 1/2	1	1 1/4	2	2	1/4 x 3/4
P1	13/32	1 15/16	3	1 17/32	1 15/16	2 7/16	3	5/16 x 1
P2	13/32	1 15/16	3	2 17/32	2 15/16	2 7/16	3	5/16 x 1
Q1	17/32	2 7/8	4 1/8	1 31/32	2 1/2	3 3/8	3	3/8 x 1 1/4
Q2	17/32	2 7/8	4 1/8	2 31/32	3 1/2	3 3/8	3	3/8 x 1 1/4
R1	5/8	4	5 3/8	2 1/4	2 7/8	4 5/8	3	3/8 x 1 3/4
R2	5/8	4	5 3/8	4 1/4	4 7/8	4 5/8	3	3/8 x 1 3/4

\*Standard H bushings are made out of powdered metal and include a set screw over the keyway.

\*\*STL H bushings are optional and are made out of steel. These do not have a set screw.

Bushing	Bore Range-inch	Wt.	Key Seat- inch
<b>G</b>	3/8, 7/16, .....	0.40	None
	1/2, 9/16 .....	0.40	1/8 x 1/16
	5/8, 11/16, 3/4, 13/16, 7/8 .....	0.40	3/16 x 3/32
	15/16, 1 .....	0.40	1/4 x 1/16 *
<b>H</b>	3/8**, 7/16**, .....	0.90	None
	1/2**, 9/16** .....	0.90	1/8 x 1/16
	5/8, 11/16, 3/4, 13/16, 7/8 .....	0.90	3/16 x 3/32
	15/16, 1, 1 1/16, 1 1/8, 1 3/16, 1 1/4 .....	0.90	1/4 x 1/8
	1 5/16, 1 3/8 .....	0.90	5/16 x 1/16 *
	1 3/8†, 1 7/16**, 1 1/2** .....	0.90	3/8 x 1/16 *
<b>P1</b>	1/2, 9/16, .....	1.70	1/8 x 1/16
	5/8, 21/32, 11/16, 3/4, 25/32, 13/16, 7/8 .....	1.70	3/16 x 3/32
	15/16, 31/32, 1, 1 1/16, 1 1/8, 1 3/16, 1 1/4 .....	1.70	1/4 x 1/8
	1 5/16, 1 3/8 .....	1.70	5/16 x 5/32
	1 7/16, 1 1/2, 1 5/8, 1 11/16, 1 3/4 .....	1.70	3/8 x 3/16
<b>P2</b>	3/4, 13/16, 7/8 .....	2.18	3/16 x 3/32
	15/16, 1, 1 1/16, 1 1/8, 1 3/16, 1 1/4 .....	2.18	1/4 x 1/8
	1 5/16, 1 3/8 .....	2.18	5/16 x 5/32
	1 7/16, 1 1/2, 1 9/16, 1 5/8, 1 11/16 .....	2.18	3/8 x 3/16
<b>Q1</b>	3/4, 13/16, 7/8 .....	4.60	3/16 x 3/32
	15/16, 1, 1 1/16, 1 1/8, 1 3/16, 1 1/4, .....	4.60	1/4 x 1/8
	1 5/16, 1 3/8 .....	4.60	5/16 x 5/32
	1 7/16, 1 1/2, 1 9/16, 1 5/8, 1 11/16, 1 3/4 .....	4.60	3/8 x 3/16
	1 13/16, 1 7/8, 1 15/16, 2, 2 1/16, 2 1/8, 2 3/16, 2 1/4 .....	4.60	1/2 x 1/4
	2 5/16, 2 3/8, 2 7/16, 2 1/2, 2 9/16, 2 5/8, 2 11/16 .....	4.60	5/8 x 5/16

Bushing	Bore Range-inch	Wt.	Key Seat- inch
<b>Q2</b>	1, 1 1/16, 1 1/8, 1 3/16, 1 1/4 .....	5.80	1/4 x 1/8
	1 5/16, 1 3/8 .....	5.80	5/16 x 5/32
	1 7/16, 1 1/2, 1 9/16, 1 5/8, 1 11/16, 1 3/4 .....	5.80	3/8 x 3/16
	1 13/16, 1 7/8, 1 15/16, 2 .....	5.80	1/2 x 1/4
	2 1/16, 2 1/8, 2 3/16, 2 1/4 .....	5.80	1/2 x 1/4
	2 5/16, 2 3/8, 2 7/16, 2 1/2, 2 9/16, .....	5.80	5/8 x 5/16
<b>R1</b>	1 1/8, 1 3/16, 1 1/4 .....	9.95	1/4 x 1/8
	1 5/16, 1 3/8, .....	9.95	5/16 x 5/32
	1 7/16 .....	9.95	3/8 x 3/16
	1 1/2, 1 9/16, 1 5/8, 1 11/16, 1 3/4 .....	9.95	3/8 x 3/16
	1 13/16, 1 7/8, 1 15/16, 2, 2 1/16, 2 1/8, 2 3/16, 2 1/4 .....	9.95	1/2 x 1/4
	2 5/16, 2 3/8, 2 7/16, 2 1/2 .....	9.95	5/8 x 5/16
	2 9/16, 2 5/8, 2 11/16, 2 3/4 .....	9.95	5/8 x 5/16
	2 13/16, 2 7/8, 2 15/16, 3, 3 1/8, 3 3/16, 3 1/4 .....	9.95	3/4 x 3/8
	3 3/8, 3 7/16, 3 1/2, 3 5/8, 3 3/4 .....	9.95	7/8 x 7/16
<b>R2</b>	1 3/8 .....	14.38	5/16 x 5/32
	1 7/16, 1 1/2, 1 9/16, 1 5/8, 1 11/16, 1 3/4 .....	14.38	3/8 x 3/16
	1 13/16, 1 7/8, 1 15/16, 2, 2 1/16, 2 1/8, 2 3/16, 2 1/4 .....	14.38	1/2 x 1/4
	2 5/16, 2 3/8, 2 7/16, 2 1/2 .....	14.38	5/8 x 5/16
	2 9/16, 2 5/8, 2 11/16, 2 3/4 .....	14.38	5/8 x 5/16
	2 13/16, 2 7/8, 2 15/16, 3, 3 1/8, 3 3/16, 3 1/4 .....	14.38	3/4 x 3/8
	3 3/8, 3 7/16, 3 1/2, 3 5/8, 3 3/4 .....	14.38	7/8 x 7/16

\* Shallow Keyseat - Keystock supplied with bushing

\*\* These H bushings are only available in steel.

† Oversize Key

Note: A rectangular key is supplied with bushings that have shallow keyseats. This key will fit the standard depth keyseat on the shaft and the shallow keyseat on the bushing.

Ordering Example: (P1-1) or (Q1-1.1/16) or (H1-1/16) or (H1-1/16-STL)

All sizes except H are made out of **Ductile Iron**.