

SPROCKET

NO.80

Finished Bore

1" PITCH

TYPE F- BORED TO SIZE

No. Teeth	Catalog No	Outside Dia. Do	LTB L	Weight Lbs. (App.)	Stock Finished Bores Includes Keyway and Setscrew
9	80B9F	3.350	15/8	1.6	1 -11/8 -13/16-11/4
10	80B10F	3.680	15/8	1.7	1 -11/8 -13/16-11/4
11	80B11F	4.010	15/8	1.8	1 -11/8 -13/16-11/4 -13/8 -17/16 -11/2 -15/8
12	80B12F	4.330	15/8	3.0	1 -11/8 -13/16-11/4 -13/8 -17/16 -11/2 -15/8 -13/4
13	80B13F	4.660	1 1/2	3.5	1 -11/8 -13/16-11/4 -13/8 -17/16 -11/2 -15/8 -13/4 -17/8 -115/16- 2
14	80B14F	4.980	1 1/2	4.1	1 -11/8 -13/16-11/4 -13/8 -17/16 -11/2 -15/8 -13/4 -17/8 -115/16- 2
15	80B15F	5.300	1 1/2	5.2	1 -11/8 -13/16-11/4 -13/8 -17/16 -11/2 -15/8 -13/4 -17/8 -115/16- 2
16	80B16F	5.630	1 1/2	5.5	1 - -13/16-11/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16
17	80B17F	5.950	1 1/2	6.0	1 - -13/16-11/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16
18	80B18F	6.270	1 1/2	6.5	1 - -13/16-11/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16
19	80B19F	6.590	1 1/2	7.0	1 - -13/16-11/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16
20	80B20F	6.910	1 1/2	8.0	1 - -13/16-11/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16
21	80B21F	7.240	1 3/4	8.9	1 - -13/16-11/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16
22	80B22F	7.560	1 3/4	9.5	1 - -13/16-11/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16
23	80B23F	7.880	1 3/4	10.2	1 - -13/16-11/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16
24	80B24F	8.200	1 3/4	10.8	1 - -13/16-11/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16
25	80B25F	8.520	1 3/4	11.4	1 - -13/16-11/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16
26	80B26F	8.840	2	14.0	1 1/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
27	80B27F	9.160	2	14.7	1 1/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
28	80B28F	9.480	2	15.3	1 1/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
29	80B29F	9.800	2	16.4	1 1/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
30	80B30F	10.110	2	16.7	1 1/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
31	80B31F	10.430	2	18.0	1 1/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
32	80B32F	10.750	2	18.8	1 1/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
33	80B33F	11.070	2	18.9	1 1/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
34	80B34F	11.390	2	20.6	1 1/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
35	80B35F	11.710	2	21.4	1 1/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
36	80B36F	12.030	2	22.4	1 1/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
37	80B37F	12.350	2	23.9	1 1/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
38	80B38F	12.670	2	24.0	1 1/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
39	80B39F	12.990	2	24.9	1 1/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
40	80B40F	13.310	2	26.0	1 1/4 -13/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
41	80B41F	13.630	2	27.1	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
42	80B42F	13.940	2	28.0	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
43	80B43F	14.260	2	29.3	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
44	80B44F	14.580	2	29.3	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
45	80B45F	14.900	2	30.7	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
46	80B46F	15.220	2	32.4	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
47	80B47F	15.540	2	33.3	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
48	80B48F	15.860	2	34.8	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
49	80B49F	16.180	2	35.1	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
50	80B50F	16.500	2	36.6	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
51	80B51F	16.810	2	38.5	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
52	80B52F	17.130	2	40.3	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
53	80B53F	17.450	2	42.2	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
54	80B54F	17.770	2	44.0	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
55	80B55F	18.090	2	46.3	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
56	80B56F	18.410	2	47.3	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
57	80B57F	18.730	2	48.9	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
58	80B58F	19.040	2	50.6	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
59	80B59F	19.360	2	52.2	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16
60	80B60F	19.680	2	58.8	1 3/8 -17/16 -11/2 -15/8 -13/4 - -115/16- 2 -23/16 -27/16 -215/16

Hub diameters vary to suit different Bore Sizes
KEYWAY IS ON CENTER LINE OF TOOTH.