Spyder Series Headache Rack
Installation Instructions
(Dodge with RAM Box)

Your installation kit consists of two-piece bed rails and mounting hardware (Fig. 1)

A) (6) 3/8"x3/4" and (2) 3/8"x 1-1/4" bed rail assembly to rack bolts, nuts, washers
B) (4) 5/8"x 1-1/2" and (2) 3/8"x1-3/4" L-Bracket to truck bed track & bed rail bolts, nuts, washers
C) (2) 7/16"x1-1/4" bed rail to bed cap bolts, nuts, washers

1) Slide the heads of (2) 5/8" bolts into the bed track horizontally. They'll point to the center of the truck bed and serve as studs. Slide the head of a single 3/8" bolt into the upper track slot vertically so that it points up. It will serve as a stud. Place the L-Shaped bracket over the large 'studs' in the track and secure loosely with nuts and washers (Fig. 2)
2) Set the gusseted main section of bed rail on the corner of the truck bed over the vertical 'stud'. You may temporarily join the two brackets together with a nut and bolt while positioning the assembly (Fig. 3).
3) Using a helper, temporarily set the rack into the bed rail assemblies to check width. Adjust rails as necessary. Remove the rack and, using the bracket as a template, drill a 7/16" hole through the bed cap. Reach between the cab and bed under the lip to secure with nuts and washers (Fig. 4).
4) Tighten the fasteners associated with the bed rail assembly and track.
5) Carefully set the rack back into the bed rails. Use the 3/8" fasteners and flat washers (Section A of Fig. 1) to secure the rack to the bed rail assemblies (Fig. 5)
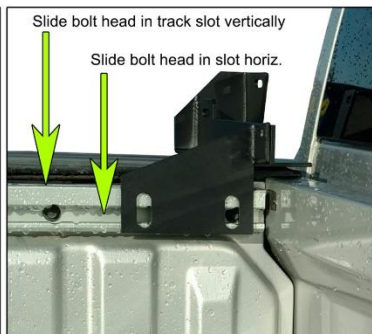6) Be sure to check that all fasteners properly tightened. Enjoy!

A   B   C

Fig. 1

Slide bolt head in track slot vertically

Slide bolt head in slot horiz.

Fig. 2

Fig. 3

Drill 7/16" hole through bed cap

Fig. 4

Bed Rail Assembly to Rack Mounting Holes with 3/8" Bolts

Fig. 5