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Spyder Series Headache Rack Installation Instructions 2005-2019 – Toyota – Tacoma

The Toyota Tacoma uses a unique track system inside the truck bed. Photos here may differ from how yours appear, but the principle is the same.

Hardware includes:

- (6) 5/16" x 3/4" bolts and flat washers to mount attach the bed rails to the rack
- (4) 5/8" x 1-1/2" bolts, flat washers, lock washers, nuts to attach bed rails to truck bed
- (1) Pair of HD bed rails (tool box compatible only)

- 1) Remove the end plug, located near the tail gate, from the track inside the truck bed (Fig. A).
- 2) Slide the head of (2) 5/8" bolts into the track and towards the front of the bed. Do the same on both sides. The bolt threads will be pointing towards opposite sides of the truck.
- 3) Set the bed rails in place (Fig. B) so that the bolt threads pass through the holes in each rail. Slip a large flat washer over the threads of each bolt, followed by a lock washer and finally, a nut. Snug only finger tight to allow for adjustments.
- 4) Using a helper, carefully set the headache rack into the gusseted ends of the bed rails. Thread two 5/16" x 3/4" bolts with flat washers through the front gusset (cab side) and into the rack, and one 5/16" x 3/4" bolt with washer through the rear gusset on the opposite side. The slotted holes in the bed rails will allow for minor adjustment and centering of the headache rack. Tighten only finger tight for now (Fig. C).
- 5) With everything 'loosely' assembled you can fine tune the position of each bed rail in the track to your liking (fully forward). tighten the large nuts followed by the six bolts in the rack.
- 6) Check the fasteners again after a week of driving to make sure they have remained tight.
- 7) Enjoy your Spyder Industries Headache Rack!

