



**SPYDER**  
INDUSTRIES



## S/I Side Steps Installation

2017-2019 Ford F250/F350

(Single, Double, Triple)

- 1) Your hardware kit includes:
  - (6) Step mounting brackets
  - (18) M8 x 1.25 bracket to body nuts (Fig. 1-A)
  - (6) 1/2"x1-1/2" step to bracket bolts, nuts, flat washers, lock washers (Fig. 1-B)
- 2) Steps are left (driver) and right (passenger) side specific. Start with either side and lay the appropriate step next to the truck. Mounting locations on our steps will roughly align with factory installed studs on the back side of each rocker panel.
- 3) Hang a mounting bracket on each set of studs and secure with the supplied 8mm nut and flat washers (Fig. 2). One or the other upper holes in the bracket will remain unused. Leave the fasteners finger tight for now.
- 4) Place a flat washer on the 1/2x1-1/2" bolts and, using a helper, lift a step into place and insert the bolts through the step and bracket - pointing to the inside. Secure each one with a flat washer and nut on the back side - finger tight. Everything will be hanging loosely (Fig. 3)
- 5) Tighten the bracket to body nuts first. Then, adjust the height of the step bar to your liking and tighten the 1/2" step to bracket bolts, nuts. Check all fasteners after a week of driving to ensure they are still tight.
- 6) Enjoy your S/I Side Steps!

Fig. 1

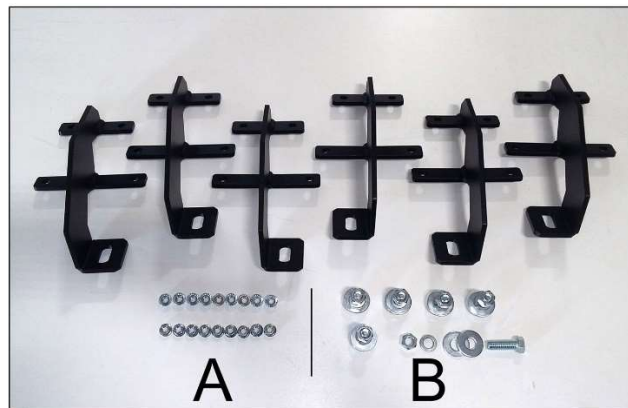


Fig. 2



Fig. 3

