

# S/I Side Steps Installation

## 2006-2009 Dodge Ram 2500/2500

(Single, Double, Triple)

1) Your hardware kit includes:

(8) Special 3/8" T-Bolts, washers, lock nuts and (8) 1/4"x1-1/4" bracket to body bolts, washers, nuts (Fig 1A).

(8) Mounting Brackets – 6 angled and 2 that are slightly flatter on one side (Fig 1B).

(8) 1/2"x1-1/2" step to mounting bracket nuts, flat washers, lock washers (Fig 1C).

- 2) Steps are left (driver) and right (passenger) side specific. Start with either side and lay the appropriate step next to the truck to determine which mounting holes on the back side of the rocker panel line up best with the mounting holes on the step (there are several covered with tape). The two mounting brackets that are flatter on one side will be used at the front of the cab due to the shape of the rocker panel there. All brackets should point to the front of the truck.
- 3) Remove the factory tape from just the oval-shaped holes to be used (Fig 2). Slide a T-bolt through the hole and rotate it 90 degrees so that the tabs are vertical (Fig 3).
- 4) While holding the T-bolt securely with your fingers, slip the mounting bracket over the threads far enough to grab the end of the bolt. It's a little tricky – take care not to lose the T-bolt inside the rocker panel (Fig 4). Install a washer and nut but leave them loose enough to adjust the bracket height.
- 5) Center the small hole of the bracket over the pinch weld at the lower edge and mark the location. Using your mark as a guide, carefully drill a 15/64" hole through the pinch weld. Secure with a supplied 1/4" bolt, washer, and nut. Leave these loose too. Repeat steps 4 and 5 with the remaining brackets. Remember, the two odd brackets are used at the front.
- 6) Place a flat washer on the 1/2x1-1/2" bolts and, using a helper, lift a step into place and insert the bolts through the step and bracket - pointing to the inside. Secure each one with a flat washer, lock washer and nut on the back side - finger tight. Everything will be hanging loosely.
- 7) Adjust the height of the steps to your liking and tighten all the nuts and bolts securely. Check all fasteners after a week of driving to ensure they are still tight (Fig 5).

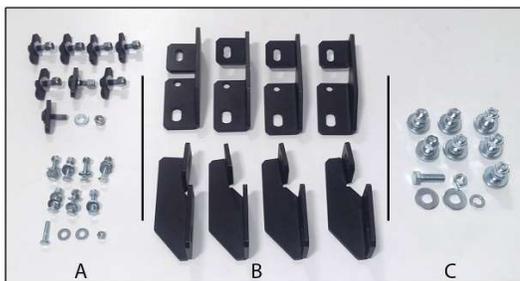


Fig. 1



Fig. 2



Fig. 3



Fig. 4



Fig. 5