

# S/I Side Steps Installation

## 1999-2014 Ford F150

(Single, Double, Triple)

1) Your hardware kit includes:

(6) 1/2"x1-1/2" bolts with nuts, flat washers, lock washers to attach the steps to the supplied mounting brackets (Fig. A).

(6 - Long) M8 – 1.25x30mm bolts and u-nuts, (6 - Short) 5/16"x1" bolts and nuts to attach the brackets to the truck rocker panel or body (Fig. B).

- 2) Steps are left (driver) and right (passenger) side specific. Start with either side and lay the appropriate step next to the truck to determine which factory mounting holes on the back side of the rocker panel line up best with the mounting holes on the step.
- 3) If there are no factory u-nuts in place, slide a supplied u-nut over an upper bolt hole using the rectangular shaped opening for access. Use either pair of holes that will best align the step brackets (Fig. C).
- 4) Raise a mounting bracket in place and secure it using one of the long metric bolts - finger tight. Run a short SAE bolt up through the bottom of the bracket and through the pinch weld. Secure it with a supplied nut - finger tight. Repeat the process for all the brackets. (Fig. D)
- 5) Place a flat washer on the 1/2x1-1/2" bolts and, using a helper, lift a step into place and insert the bolts through the step and bracket - pointing to the inside. Secure each one with a flat washer, lock washer and nut on the back side - finger tight. Everything will be hanging loosely.
- 6) Tighten the bracket to body bolts first. Then, adjust the height of the step bar to your liking and tighten the 1/2" step to bracket bolts, nuts. Check all fasteners after a week to ensure they are still tight. (Fig. E)
- 7) Enjoy your S/I Side Steps!

