

S/I Side Steps Installation

2020 - Chevy/GMC – 1500/2500/3500 – Gas or Diesel
(Double, Triple Steps)

1) Your hardware installation kit includes:

- (6) Mounting brackets - 3 left and 3 right side specific
- (12) 8mm x 20mm bracket to body bolts, flat washers
- (6) 1/2" x 1-1/2" step to bracket bolts with nuts, flat washers and lock washers (Fig. 1).

- 2) Steps are left (driver) and right (passenger) side specific. Start with either side and lay the appropriate step next to the truck. The mounting locations on our steps should roughly align with factory holes on the back and bottom sides of the rocker panels. Each rocker panel has several pairs of threaded holes (Fig 2) that are plugged with barbed plastic push pins (Fig 3). Starting behind the front tire and working your way back, you will use the 1st, 3rd, and 6th pair of holes in the rockers. Remove the push pins by carefully prying or 'unscrewing' them from the threaded holes.
- 3) Align each bracket over a pair of threaded holes (back side and bottom of rocker). The slotted tabs should point to the rear of the truck on each side (Fig 4). Thread the 8mm bolts through the bracket and into the holes.
- 4) Correctly installed, the brackets will align with the mounting location on each step tube. If a bracket is on the wrong pair of holes, there will be an obvious misalignment. If correct, tighten the bottom bolt followed by the upper with a socket wrench.
- 5) Place a flat washer on the 1/2" x 1-1/2" bolts and, using a helper, lift a step into place and insert the bolts through the step and bracket - pointing to the inside. Secure each one with a flat washer, lock washer, and nut on the back side - finger tight. There is some horizontal and vertical adjustment in the main step tube. Position to your liking and snug the nuts.
- 6) Step back and check to see that the steps are level. Finish tightening all of the 1/2" step to bracket bolts, nuts. Check all fasteners after a week of driving to ensure they are still tight.



Fig. 1

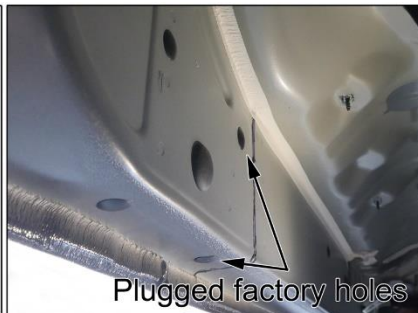


Fig. 2



Fig. 3



Fig. 4

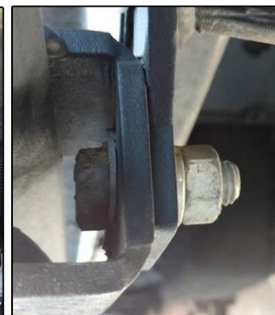


Fig. 5