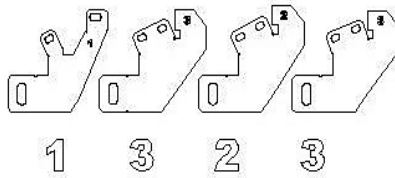


S/I Step Install

2014-2018 Toyota Tundra Double Cab

You get 4 brackets per side. Bracket's have numbers on them (see placement pic for the brackets location) (Fig 1). Brackets uses a 8mm bolt to hold them in place on the truck two per bracket. Bolt brackets in place making brackets finger tight. Hang step from brackets use the ½ bolts provided leaving them a little loose as well. After the step is hung tighten the bracket to the body (8mm).



Number on bracket (Fig 1)

Bracket location on truck

1 2 3 4

The step rail bolt go's in the step as shown bolt head through bracket on step rail



The step to bracket bolts (1/2") are slotted for adjustment raise them or lower them to your liking then tighten the bolts

