

## S/I Side Steps Installation

2014-2018 - Chevy/GMC – 1500/2500/3500 – Diesel Only  
(Single, Double, Triple)

1) Your hardware installation kit includes:

- (8) Mounting brackets total (2 are two-piece)
- (8) 8mm x 30mm bracket to body bolts, flat washers, u-nuts
- (8) 3/8" x 1-1/4" bracket to pinch weld bolts, washers, nuts
- (8) 1/2" x 1-1/2" step to bracket bolts with nuts, flat washers and lock washers (Fig. 1).

- 2) Steps are left (driver) and right (passenger) side specific. Start with either side and lay the appropriate step next to the truck. Mounting locations on our steps should roughly align with factory holes on the back side of the rocker panel and pinch weld. On some models you'll find threaded holes near the front (Fig 2). Other holes will have rubber plugs (Fig 3). Remove the rubber plugs and insert the 8mm u-nuts (Fig 4).
- 3) On the driver side hang four of the standard brackets on the back side of each rocker panel using the factory threaded holes and/or u-nuts you inserted using the supplied 8mm x 30mm bolts and flat washers. Insert the 3/8" x 1-1/4" bolts through the brackets and holes in the pinch weld (Fig 5).
- 4) On the passenger side remove the cover from the DEF tank for better access (Fig 6). The two-piece brackets will be used next to the tank. Set the upper half of a two-piece bracket next to the rocker panel in line with an upper and pinch weld hole. You may use a 7/16" nut and bolt to temporarily hold it in place while you thread the upper 8mm bolt (Fig 7). Add the lower half of the bracket – sandwiching the pinch weld between the two pieces (Fig 6).
- 5) Install the remaining standard brackets on the passenger side as outlined in step 3.
- 6) Place a flat washer on the 1/2" x 1-1/2" bolts and, using a helper, lift a step into place and insert the bolts through the step and bracket - pointing to the inside. Secure each one with a flat washer and nut on the back side - finger tight. Everything will be hanging loosely.
- 7) Tighten the bracket to body bolts first. Then, adjust the height of the step bar to your liking and tighten the 1/2" step to bracket bolts, nuts. Replace DEF tank cover. Check all fasteners after a week of driving to ensure they are still tight.



Fig. 1

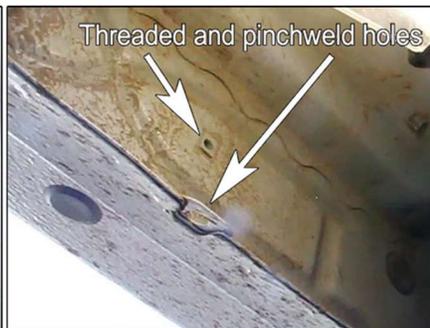


Fig. 2



Fig. 3

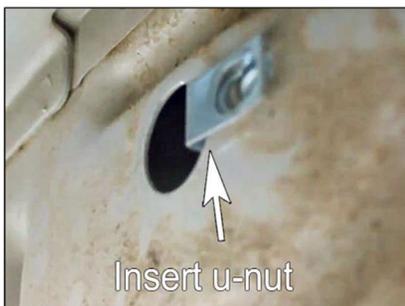


Fig. 4



Fig. 5



Fig. 6



Fig. 7