

## S/I Side Steps Installation

2008-2018 - Chevy/GMC – 1500/2500/3500 – Gas  
 2008-2013 - Chevy/GMC – 1500/2500/3500 - Diesel  
 (Single, Double, Triple Steps)

1) Your hardware installation kit includes:

- (8) Mounting brackets **(You may receive fewer brackets/hardware than pictured, depending on cab configuration)**
- (8) 8mm x 30mm bracket to body bolts, flat washers, u-nuts
- (8) 3/8" x 1-1/4" bracket to pinch weld bolts, washers, nuts
- (8) 1/2" x 1-1/2" step to bracket bolts with nuts, flat washers and lock washers (Fig. 1).

- 2) Steps are left (driver) and right (passenger) side specific. Start with either side and lay the appropriate step next to the truck. Mounting locations on our steps should roughly align with factory holes on the back side of the rocker panel and pinch weld. On some models you'll find threaded holes near the front (Fig 2). Other holes will have rubber plugs (Fig 3). Remove the rubber plugs and insert the 8mm u-nuts (Fig 4).
- 3) Hang the eight brackets on the back side of each rocker panel using the factory threaded holes and/or u-nuts you inserted using the supplied 8mm x 30mm bolts and flat washers. Insert the 3/8" x 1-1/4" bolts through the brackets and holes in the pinch weld (Fig 5). You may leave the fasteners finger tight for now.
- 4) Place a flat washer on the 1/2" x 1-1/2" bolts and, using a helper, lift a step into place and insert the bolts through the step and bracket - pointing to the inside. Secure each one with a flat washer and nut on the back side - finger tight. Everything will be hanging loosely (Fig 6).
- 5) Tighten the bracket to body bolts first. Then, adjust the height of the step bar to your liking and tighten the 1/2" step to bracket bolts, nuts. Check all fasteners after a week of driving to ensure they are still tight.
- 6) Enjoy your S/I Steps!



Fig. 1



Fig. 2



Fig. 3



Fig. 4



Fig. 5



Fig. 6