



# S/I Side Steps

2003-2007 - Chevy/GMC - 1500/2500/3500 Gas

All 3 brackets (fig 1) are the same on both sides for this install. Rocker clips are given (6) (fig 2) with 8mm X 30mm long Bolts (6) Use the step rail to locate the hole the clips go into. Side rocker clips into rocker holes (fig 3). Hang brackets with 8mm bolt, then put pinch weld bolt in place 5/16"X 1 ¼" long snug pinch weld bolt (fig 4)



Fig 1



Fig 2



Fig 3



Fig 4



Fig 5

After getting all 6 brackets hung. Use the (6) ½ x1 ½ " bolts to hang the step rails. Put the head of the ½ bolt to inside of the bracket welded to step rail (Fig 5) Step rail is adjustable so don't oven tight to begin with.

Set the step height as you like it tighten all the bolt. After driving for a week go through and make sure all the bolts are still tight. Enjoy your Spyder Industries side steps.