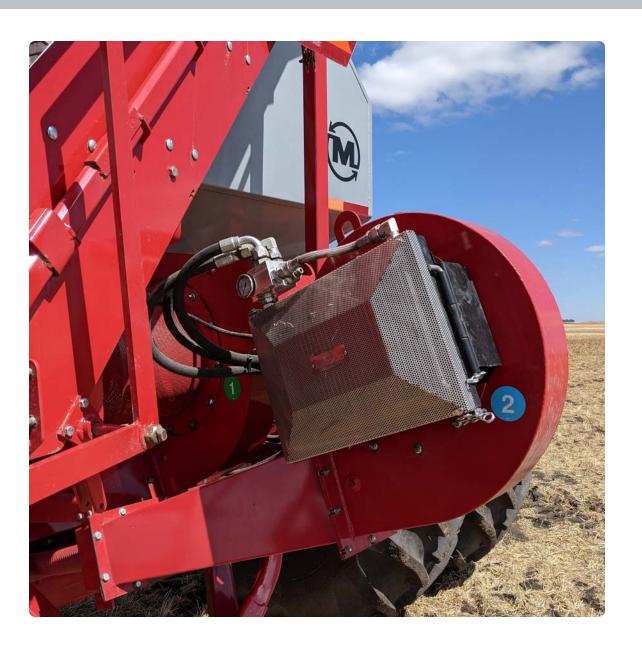
# PART KIT INSTALL INSTRUCTIONS

# **Morris Aircarts**

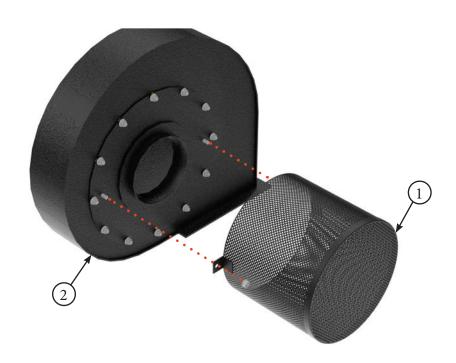
Release Date: 2023-03-01

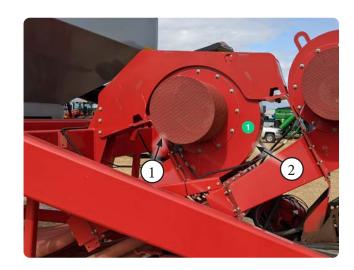
Part Kit #VARIES - Rev 1.0 - AIRGUARD - Blockage Prevention System





Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
STEP	1. Remove existing fan screen (Item 1) from the fan housing (Item 2).	REV #	1.0
		PART KIT #	Varies



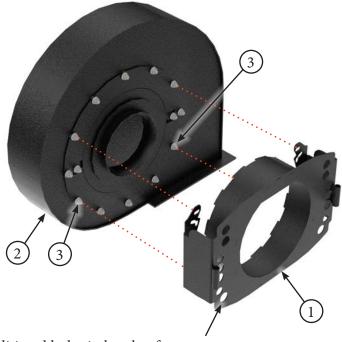




PARTS LIST				
Item	Item Part # Description			
1	1 N28190 Fan Screen /or/ N37821 Fan Screen			

PARTS LIST				
Item Part # Description				
2	2 N28190 Fan Housing /or/ N37821 Fan Housing			

Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
		REV #	1.0
	bolts and nuts (Item 3). Angle mount bracket in a position that ensures the supplied hydraulic hoses reach the fan motor. Additional holes in bracket face (Item 4) are for easy access with an impact driver. Bracket may look different than shown below.	PART KIT #	Varies



Additional holes in bracket face are for easy access with an impact driver.

Use Kit # 9540 for the following Models:

- 6000 Series
- 7000 Series
- 9s Series
- CX8105



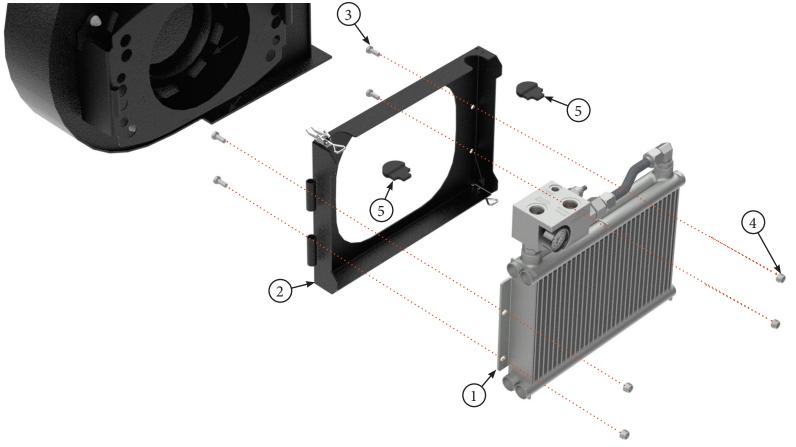
Use Kit # 9630 for the following Models:

- 8 Series
- 9365, 9445, 9450, 9535, 9550, 9650, 9800
- 91000



PARTS LIST			PARTS LIST		
Item	Item Part # Description			Item Part # Description	
1	7556 /or/ 9026	9540 Bracket /or/ 9630 Bracket	3		Existing Hardware
2		Fan Housing			

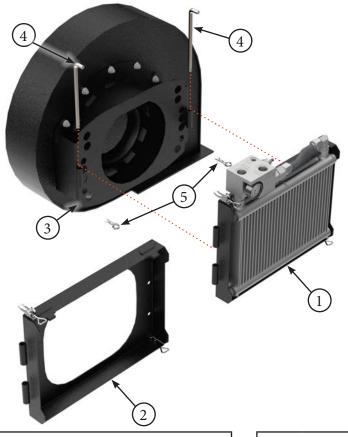
Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
STEP	3. Bolt Oil Cooler/Radiator Assembly (Item 1) to BP System Bracket (Item 2) using	REV #	1.0
	supplied 10mm x 25mm Bolts (Item 3) and 10mm lock nuts (Item 4). If only installing snorkel kit without Radiator, then install plastic plugs (Item 5) onto BP Sytem Bracket (Item 2). This step of the installation may already be completed at the Airguard factory prior to shipping.	PART KIT #	Varies



	PARTS LIST			
Item	Part #	Description		
1	7996	Oil Cooler and Manifold Assembly		
2	2 7546 Main BP System Bracket			
3	7515	Hex Bolt, 10mm x 25mm Grade 8.8		

PARTS LIST				
Item	Part #	Description		
4	7516	Lock Nut, 10mm Grade 8.8		
5	5 7683 BP System Bracket Plug			

Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
STEP	1	REV #	1.0
	System Main Bracket with Oil Cooler (Item 1) or Main Bracket with Plugs (Item 2) to Fan bracket (Item 3) using supplied pivot pins (Item 4). Secure in place with 3.5mm	PART KIT #	Varies
	cotter pins (Item 5).		

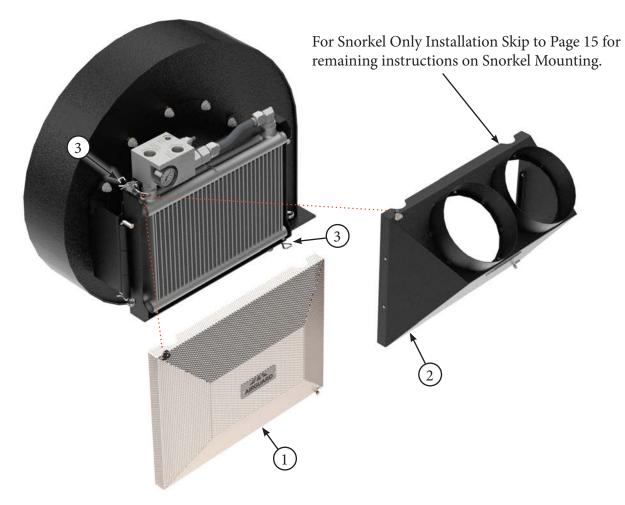


Remove Packaging material and discard, prior to install.

	PARTS LIST				
Item	Part #	Description			
1		BP System Main Bracket with Oil Cooler			
2		BP System Main Bracket with Plugs for Snorkel Only Install			
3		Fan Bracket			

PARTS LIST				
Item	Part #	Description		
4	7502	Pivot Pin For BP Systems		
5	7513	3.5mm Cotter Pin		

Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
STEP			1.0
latches (Item 3).	latches (Item 3).	PART KIT #	Varies



PARTS LIST		
Item	Part #	Description
1	7568	Mesh Screen
2	7977	Snorkel Housing

PARTS LIST		
Item Part #		Description
3		Overcenter Latch

Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
STEP	6. Identify the model of aircart that the Airguard Blockage Prevention System is being	REV #	1.0
	installed on. For models with external check valves, the connections must be made on the tractor side of the hydraulic circuit as shown below.	PART KIT #	Varies

Installation with External Check Valve:

Aircart Models:

6000 Series

7000 Series

8 Series

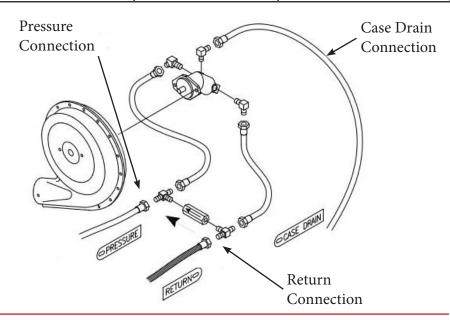
9s Series

CX8105

9365, 9445, 9450, 9535, 9550, 9650

(Prior to March 2014)





Installation with Internal Check Valve:

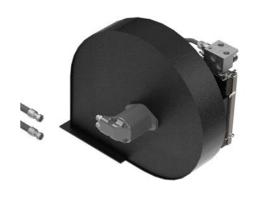
Aircart Models:

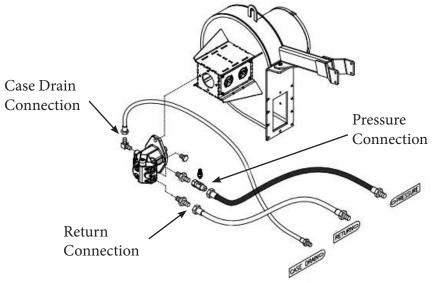
9365, 9445, 9450, 9535,

9550, 9650

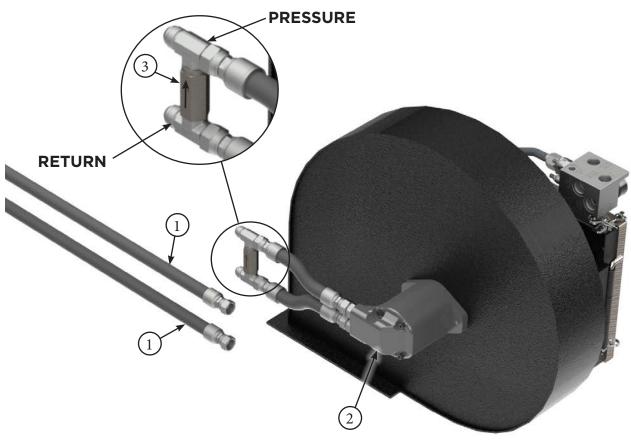
(March 2014 to present)

9800 91000





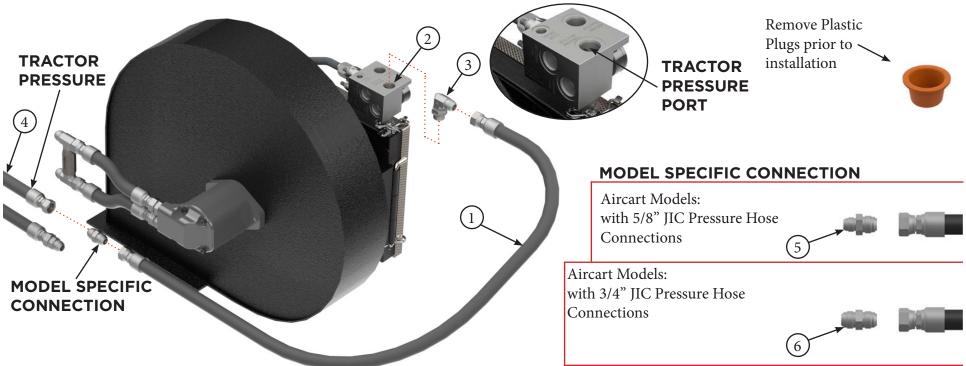
Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
STEP	7. Remove factory hoses (Item 1) from side of fan motor (Item 2). Remove the hos-	REV #	1.0
	es (Item 1) on the tractor side of the external check valve, as shown below. Identify which hose is the pressure side of the circuit. On newer models there is a shut off valve on the pressure side of the circuit. The external check valve will have a directional arrow that always points to the pressure side. If you do not have an external check valve you will attach directly to the fan motor.	PART KIT #	Varies



	PARTS LIST		
Item Part # Description		Description	
1		Existing Hose from Tractor to Fan Motor	
2		Hydraulic Motor	

PARTS LIST		
Item	Part #	Description
3		External Check Valve

Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
STEP	8. Hoses may be routed to suit your specific aircart installation. Install supplied 3/4"	REV #	1.0
	hydraulic hose (Item 1) to the "TRACTOR PRESSURE" port of the radiator block (Item 2), using adapter (Item 3) to make the connection. Use model specific connec-	PART KIT #	Varies
	tion as per instuctions below to attach the other end of the hose to the factory pres-		
	sure line (Item 4) that was removed from the fan motor.		

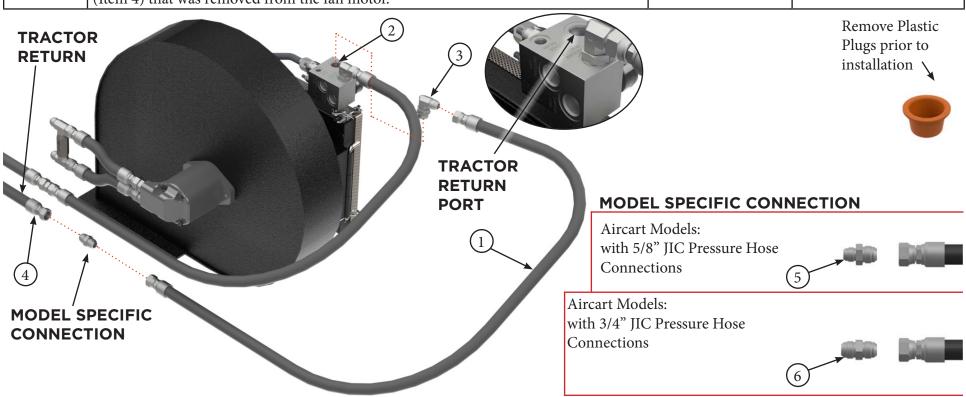


All of the hydraulic connections in Step 8 to 12 should only be hand tightened until all hoses and fittings are installed. Some connections may need to be rotated in order to install other components.

	PARTS LIST		
Item	Part #	Description	
1	9016	BPS 3/4" Hydraulic Hose - 60"	
2		"TRACTOR PRESSURE" Port - BP System Manifold	
3	7506	Fiting - Elbow - 3/4" JIC Male - 3/4" ORB Male	

	PARTS LIST		
Item	Part #	Description	
4		Tractor Supply (Pressure) Hydraulic Hose	
5	7242	Fitting - Straight - 5/8" JIC M - 3/4" JIC M	
6	7538	Fitting - Straight - 3/4" JIC M - 3/4" JIC M	

Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
	9. Install supplied 3/4" hydraulic hose (Item 1) to the "TRACTOR RETURN" port of	REV #	1.0
	the radiator block (Item 2) using adapter (Item 3). Use model specific connection as per instructions below to attach the other end of the hose to the factory pressure line	PART KIT #	Varies
	(Item 4) that was removed from the fan motor.		

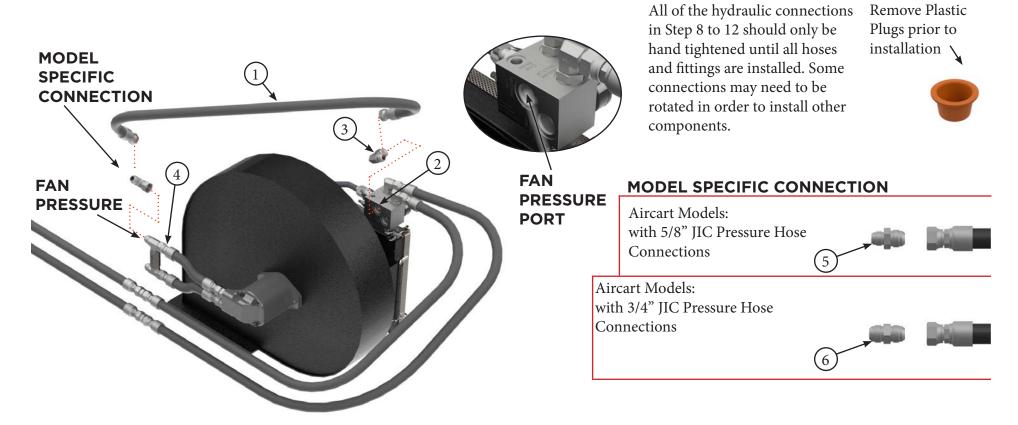


All of the hydraulic connections in Step 8 to 12 should only be hand tightened until all hoses and fittings are installed. Some connections may need to be rotated in order to install other components.

PARTS LIST		
Item	Part #	Description
1	9016	BPS 3/4" Hydraulic Hose - 60"
2		"TRACTOR RETURN" Port - BP System Manifold
3	7506	Fiting - Elbow - 3/4" JIC Male - 3/4" ORB Male

	PARTS LIST		
Item	Part #	Description	
4		Tractor Return Hydraulic Hose	
5	7242	Fitting - Straight - 5/8" JIC M - 3/4" JIC M	
6	7538	Fitting - Straight - 3/4" JIC M - 3/4" JIC M	

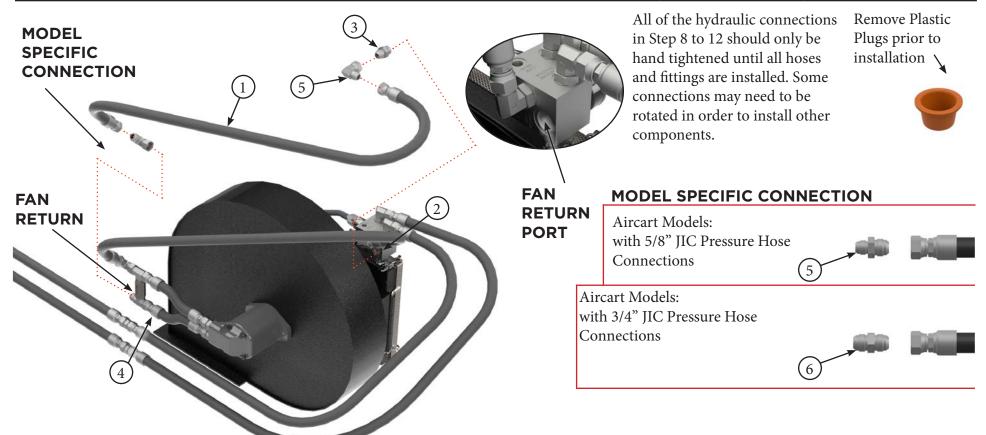
Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
STEP		REV #	1.0
	radiator block (Item 2) using adapter (Item 3). Use model specific connection as per instructions below to attach the other end of the hose to the factory fan pressure line/	PART KIT #	Varies
	port (Item 4) coming from the fan motor.		



	PARTS LIST		
Item	Part #	Description	
1	9016	BPS 3/4" Hydraulic Hose - 60"	
2		"FAN PRESSURE" Port - BP System Manifold	
3	7506	Fiting - Elbow - 3/4" JIC Male - 3/4" ORB Male	

	PARTS LIST		
Item	Part #	Description	
4		Fan Supply (Pressure) Hydraulic Hose	
5	7539	Fitting - Elbow - 3/4" JIC M - 3/4" JIC F	
6	7226	Fitting - Straight - 3/4" JIC M - 5/8" JIC F	

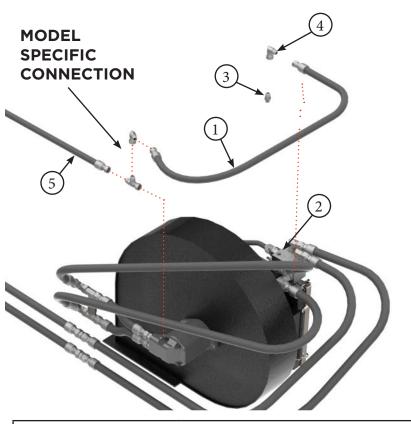
Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
STEP	11. Install supplied 3/4" hydraulic hose (Item 1) to the "FAN RETURN" port of the	REV #	1.0
	radiator block (Item 2) using adapters (Item 3 & 5). Use model specific connection as per instructions below to attach the other end of the hose to the factory fan return line/	PART KIT #	Varies
	port (Item 4) coming from the fan motor.		



PARTS LIST		
Item	Part #	Description
1	9016	BPS 3/4" Hydraulic Hose - 60"
2		"FAN RETURN" Port - BP System Manifold
3	7543	Fitting - Straight - 3/4" JIC Male - 3/4" ORB Male

	PARTS LIST		
Item	Part #	Description	
4		Fan Return Hydraulic Hose	
5	7539	Fitting - Elbow - 3/4" JIC M - 3/4" JIC F	
6	7226	Fitting - Straight - 3/4" JIC M - 5/8" JIC F	

Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
STEP	12. Install supplied 1/2" hydraulic hose (Item 1) to the "CASE DRAIN" port of the	REV #	1.0
	radiator block (Item 2) using adapters (Item 3 & 4). and to the fan motor case drain line (Item 5). Use model specific connection as per instructions below to attach the other end of the hose to the factory fan case drain line/port (Item 5) coming from the fan motor.	PART KIT #	Varies



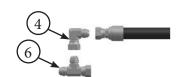
All of the hydraulic connections in Step 8 to 12 should only be hand tightened until all hoses and fittings are installed. Some connections may need to be rotated in order to install other components.

Remove Plastic Plugs prior to installation \

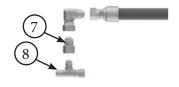
FAN CASE DRAIN PORT

### **MODEL SPECIFIC CONNECTION**

Aircart Models: with 1/2" JIC Case Drain Hose Connections



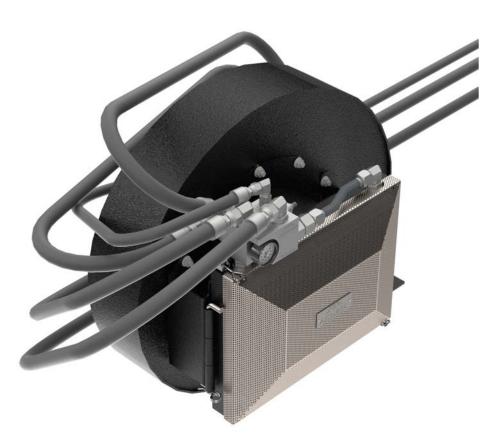
Aircart Models: with 3/8" JIC Case Drain Hose Connections



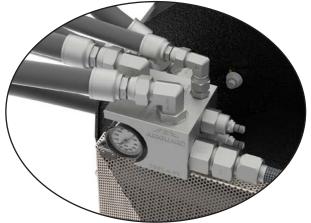
	PARTS LIST		
Item	Part #	Description	
1	7267	BPS 1/2" Hydraulic Hose - 60"	
2		"FAN CASE DRAIN" Port - BP System Manifold	
3	7264	Fitting - Straight - 1/2" JIC Male - 3/8" ORB Male	
4	7686	Fiting - Elbow - 1/2" JIC M - 1/2" JIC F	

	PARTS LIST		
Item	Part #	Description	
5		Fan Case Drain Hydraulic Hose	
6	7263	Fitting - Tee - 1/2" JIC M - M - F	
7	7294	Fitting - Straight - 1/2" JIC M - 3/8" JIC F	
8	7293	Fitting - Tee - 3/8" JIC M - M - F	

Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
	13. Complete the hydraulic installation by ensuring that all connections made in Step	REV #	1.0
	8 to 12 are tightened. Position/Routing of hydraulic hoses may vary to suit each specific machine installation. Zip tie hoses to reduce wear and ensure tidy installation.	PART KIT #	Varies





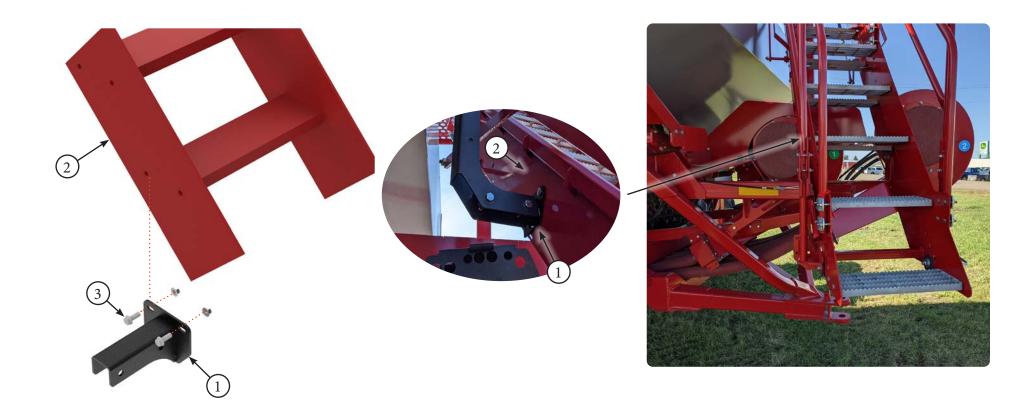


COMPLETED INSTALLATION WITH NO SNORKEL

Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
		REV #	1.0
	Aircart Stair Stringer (Item 2) using existing stair tread hardware (Item 3).	PART KIT #	Varies

## MODEL SPECIFIC CONNECTION - KIT 9005:

Tow Behind with fans at the rear of the Aircart

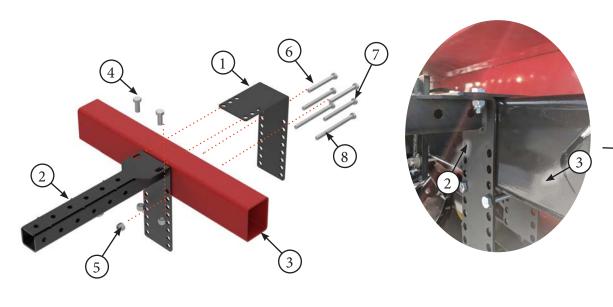


	PARTS LIST		
Item	Part #	Description	
1	7955	John Deere Snorkel Mount Bracket Assembly	
2		Stair Stringer	

PARTS LIST		
Item Part # Description		
3		Existing stair tread hardware

Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-01-01
STEP	15. For installations where fans are at the front of the aircart. Install the brackets	REV #	1.0
	(Item 1 & 2) onto Aircart HSS Frame (Item 3) using supplied hardware. Use 12mm x 30mm (Item 4) and 12mm lock nuts (Item 5) for top connection. Use 12mm x 110mm-160mm (Item 6, 7 or 8) and 12mm lock nuts (Item 5) for bottom connection. Bracket is designed to fit HSS Beams 3"-5" x 3"-10" in vertical or horizonal mount positions.	PART KIT #	Varies

MODEL SPECIFIC CONNECTION - KIT 7860: Tow Between Tow Behind with fans at the front of the Aircart



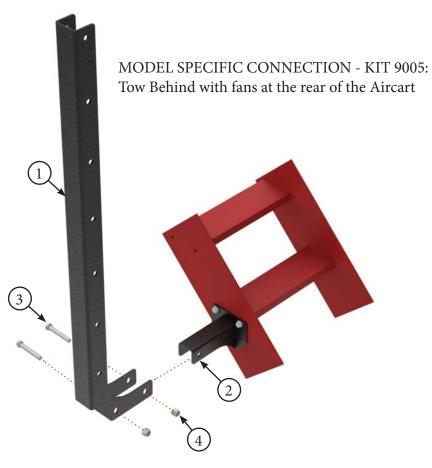


Tow Behind

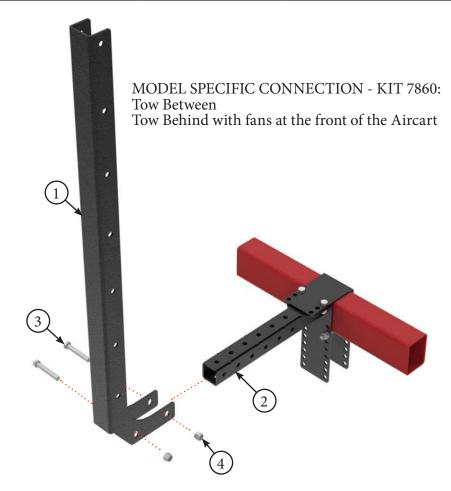
PARTS LIST		
Item	Part #	Description
1	7869	Adjustable HSS Backing Plate
2	7873	Adjustable HSS Bracket Assembly
3		Aircart HSS Frame
4	7861	Hex Bolt, 12mm x 30mm

PARTS LIST		
Item	Part #	Description
5	7669	Lock Nut, 12mm
6	7862	Hex Bolt, 12mm x 110mm
7	7863	Hex Bolt, 12mm x 130mm
8	7864	Hex Bolt, 12mm x 160mm

Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
STEP	16. Mount outer vertical channel (Item 1) to Mount Bracket (Item 2) using supplied	REV #	1.0
	12mm x 80mm Bolts (Item 3) and 12mm lock nuts (Item 4). For installations where fans are at the front of the Aircart, the vertical channel (Item 1) can be installed in	PART KIT #	Varies
	either direction depending on where there is room to fit the snorkel kit.		

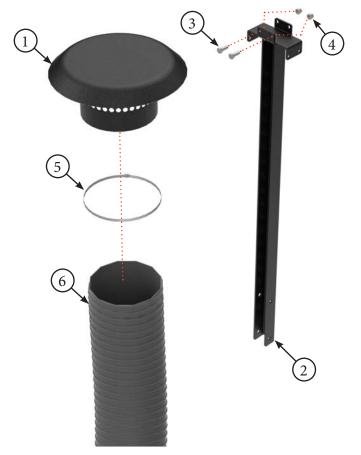


PARTS LIST		
Item	Part #	Description
1	7865	Outer Vertical Channel
2		Mount Bracket



PARTS LIST			
Item	Part #	Description	
3	7859	Hex Bolt, 12mm x 80mm	
4	7669	Lock Nut, 12mm	

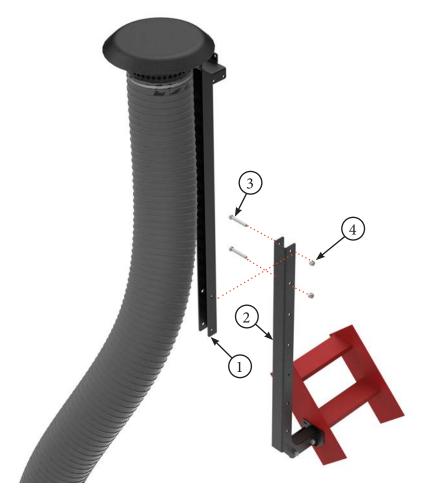
Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
STEP	17. Attach air intakes (Item 1) to upper vertical channel (Item 2) using supplied 10mm	REV #	1.0
	x 25mm Bolts (Item 3) and 10mm lock nuts (Item 4). A maximum of 4 intakes can be mounted. Use bridge clamp (Item 5) to attach 8" flex hose (Item 6) to air intake (Item	PART KIT #	Varies
	1).		



PARTS LIST		
Item	Part #	Description
1	7576	Air Intake Bracket
2	7868	Upper Vertical Channel
3	7515	Hex Bolt, 10mm x 25mm

PARTS LIST		
Item	Part #	Description
4	7516	Lock Nut, 10mm
5	7578	Bridge Clamp, 8"
6	7572	Flexible Snorkel Hose - 8"

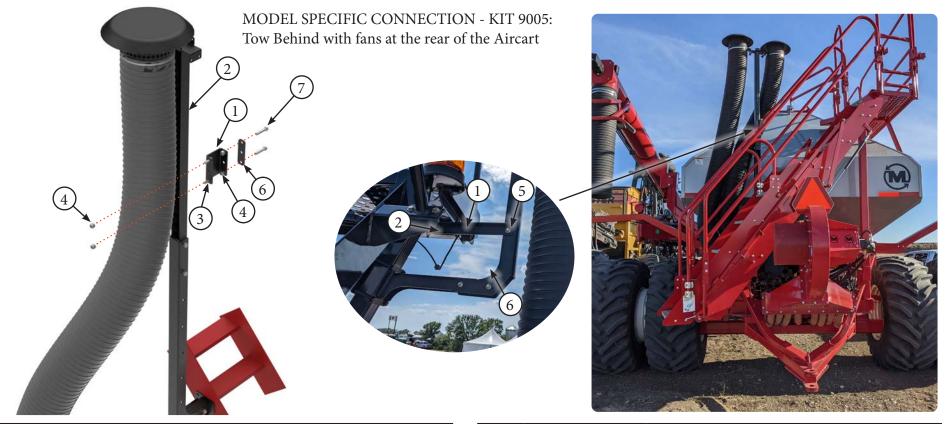
Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
STEP	18. Determine desired height of air intakes and secure upper vertical channel (Item 1)	REV #	1.0
	to lower vertical channel (Item 2) at that location. Use supplied 12mm x 80mm Bolts (Item 3) and 12mm lock nuts (Item 4).	PART KIT #	Varies



PARTS LIST		
Item	Part #	Description
1	7868	Upper Vertical Channel
2	7865	Lower Vertical Channel

PARTS LIST		
Item	Part #	Description
3	7859	Hex Bolt, 12mm x 80mm
4	7669	Lock Nut, 12mm

Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
STEP	19. For Tow Behind models with fans mounted at the rear. Mount stabilizer bracket	REV #	1.0
3) and 12 (Item 5)	(Item 1) to upper vertical channel (Item 2) using supplied 12mm x 30mm Bolts (Item 3) and 12mm lock nuts (Item 4). Attach stabilizer bracket (Item 1) to catwalk railing (Item 5) using backing plate (Item 6) and supplied 12mm x 60mm Bolts (Item 7) and 12mm lock nuts (Item 4).	PART KIT #	Varies



PARTS LIST		
Item	Part #	Description
1	9018	Railing Spacer
2	7868	Upper Vertical Channel
3	7861	Hex Bolt, 12mm x 30mm
4	7669	Lock Nut, 12mm

PARTS LIST		
Item	Part #	Description
5		Catwalk Railing
6	7959	Railing Mount Plate
7	7961	Hex Bolt, 12mm x 60mm

Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
	20. Attach 8" flex hose (Item 1) to snorkel housing (Item 2) using bridge clamp (Item	REV #	1.0
3). Zip tie 8" flex hoses to reduce wear and ensure tidy installation.	PART KIT #	Varies	



PARTS LIST			
Item	Part #	Description	
1	7977	Snorkel Housing	
2	7578	Bridge Clamp, 8"	

PARTS LIST		
Item	Part #	Description
3	7572	Flexible Snorkel Hose - 8"

Title	Airguard Blockage Prevention System Upgrade Instructions	RELEASE DATE	2023-03-01
STEP	Installation is Completed. Ensure all hydraulic connections and bolts are tightened.	REV #	1.0
		PART KIT #	Varies

## COMPLETED INSTALLATION WITH NO SNORKEL

## COMPLETED INSTALLATION WITH SNORKELS

