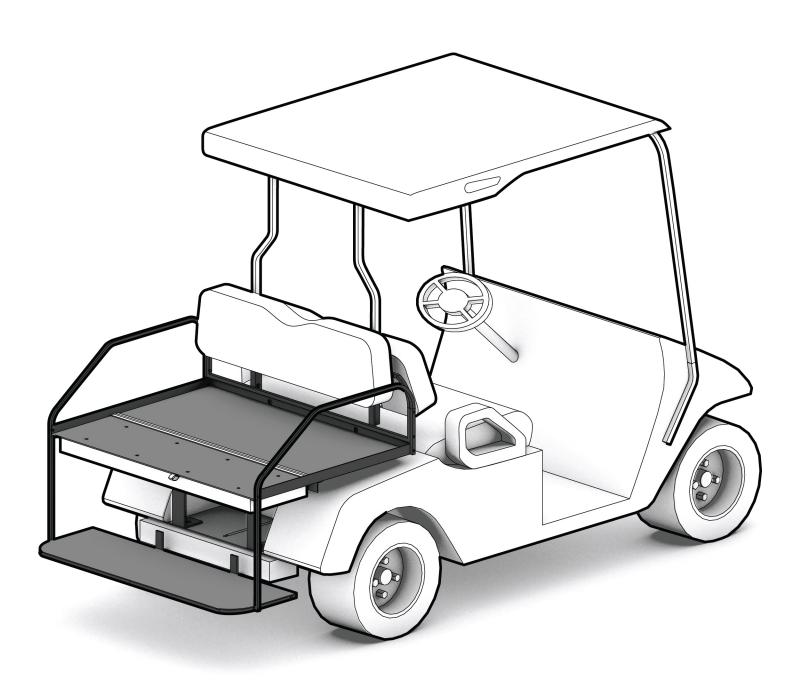
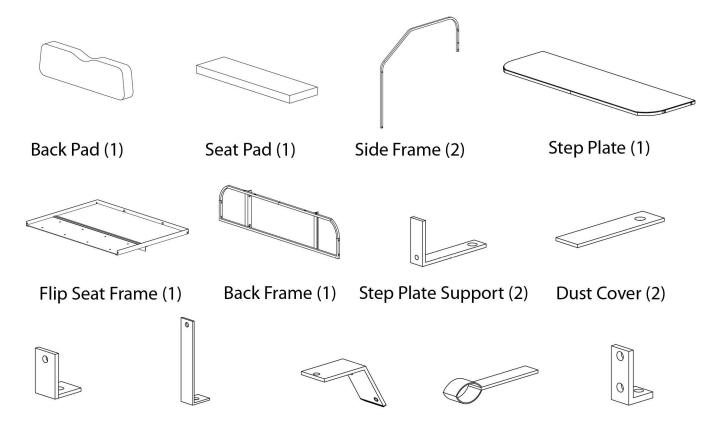
TXT Rear Flip Seat Kit

instruction manual





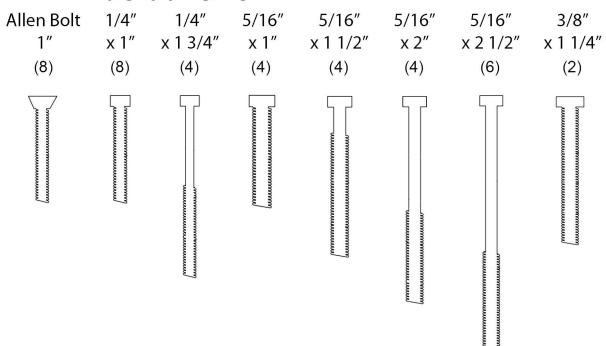
Parts List



Front Support (2) Rear Support (2) Front Seat Support (2) Seat Pull (1) Rear Seat Support(2)

Parts not shown in proportion.

Bolts - actual size



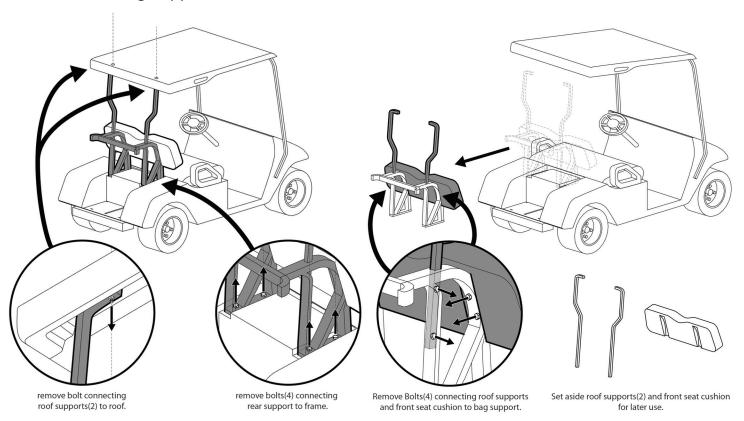
Nuts & Washers

1/4"	5/16"	3/8"	1/4"	5/16"	5/16"
Washer	Washer	Washer	Nyloc Nut	Nyloc Nut	Acorn Nut
(16)	(36)	(2)	(4)	(16)	(2)

Installation

1. Unbolt existing supports

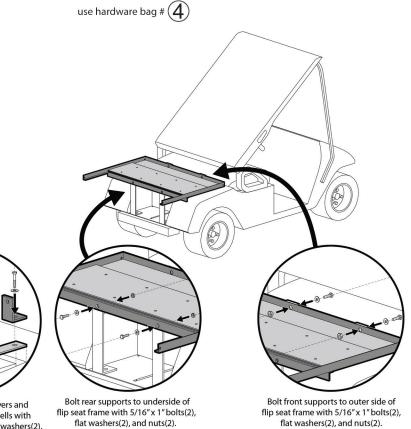
2. Remove rear support and dissasemble.



3. Install flip seat frame supports.

use hardware bag # 3

4. Install flip seat frame.



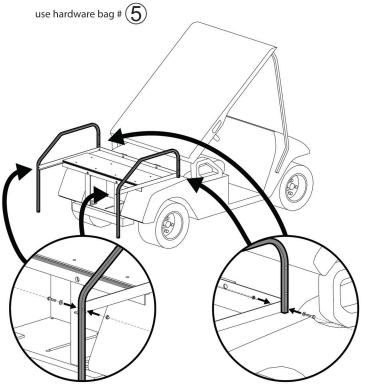


Place aluminum dust covers and front supports in frame wells with 3/8" x 1 1/4" bolts(2) and flat washers(2).

Parts not shown in proportion.

Installation

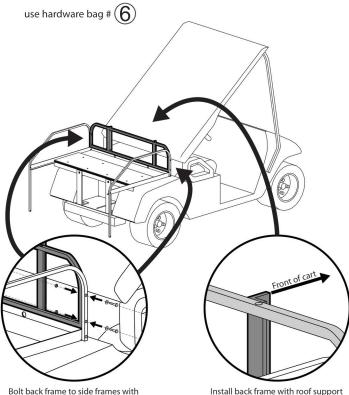
5. Install Side Frames.



Bolt side frames to rear of flip seat frame with 5/16" x 1 1/2" bolts(2), flat washers(2), and acorn nuts(2).

Bolt side frames to front of flip seat frame with 5/16"x 1 1/2" bolts(2), flat washers(2), and nyloc nuts(2).

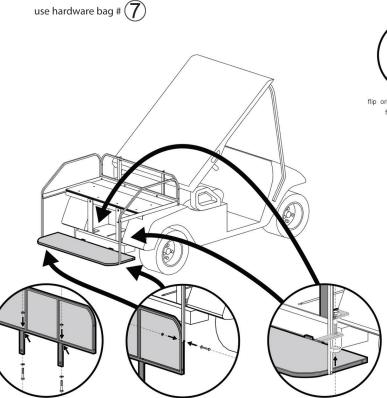
6. Install back frame.



5/16" x 2 1/2" bolts(4), flat washers(4), and nyloc nuts(4).

Install back frame with roof support brackets facing the front of the cart.

7. Install step plate.

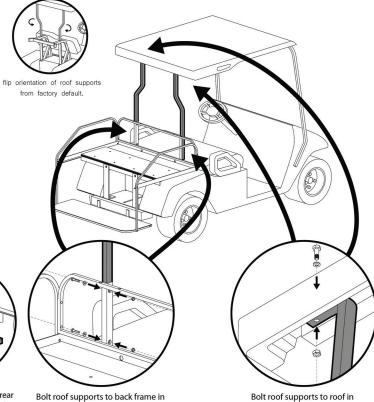


Bolt step plate supports loosely to step plate with 5/16" x 2" bolts(2), flat washers(2), and nuts(2).

Bolt step plate to side frames with 5/16" x 2 1/2" bolts(2), flat washers(2), and nuts(2).

connect step plate supports to rear support bolts on underside of bumber with flat washers(2), and nuts(2).

8. Re-install roof supports.



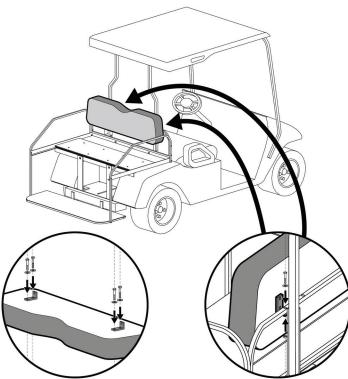
Bolt roof supports to back frame in reverse orientation from factory default, using original hardware.

reverse orientation from factory default, using original hardware.

Installation

9. Install rear seat back pad.

use hardware bag #(9)

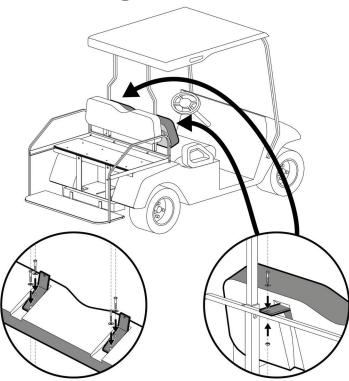


Bolt rear seat supports(2) to back of rear seat back pad with 1/4" x 1" bolts(4) and flat washers(4).

Bolt rear seat back pad to underside of back frame with 1/4" x 1 3/4" bolts(2), flat washers(2), and nuts(2).

10. Re-install front seat back pad.

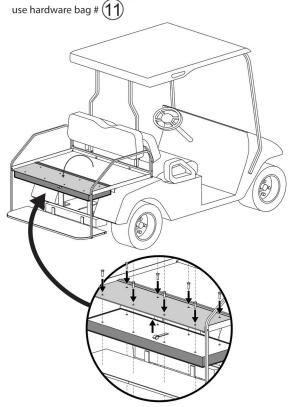
use hardware bag # (9)



Bolt front seat supports to back of front seat back pad with 1/4" x 1" bolts(4), and flat washers(4).

Bolt front seat back pad to top side of back frame with 1/4" x 1 3/4" bolts(2), flat washers(2), and nuts(2).

11. Install flip-seat pad.



Attach flip seat pad to underside of cargo panel with allen bolts(8). Secure seat pull in between pad and panel.

5 Parts not shown in proportion.