

FOR COMPLETE PRODUCT MANUAL AND WARRANTY INFORMATION PLEASE VISIT FIELDONEPAINTBALL.COM

SAFETY WARNING! This is not a toy. Misuse may cause serious injury or death. Eye protection designed specifically for paintball and compliant with ASTM standards must be worn by the user and persons within range. Must be 18 years of age or older to purchase. Persons under 18 years of age must have adult supervision. **READ OWNER'S MANUAL BEFORE USING. ALWAYS COVER BARREL.** Always de-gas your marker, discharging any stored gas in a safe direction, and remove the barrel, loader, air system and any paintballs to make the marker easier and safer to work on.

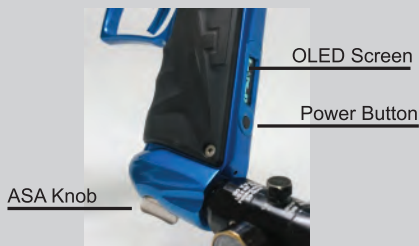
MARKER SETUP Ensure the marker is turned off before you begin. Make sure that the OLED screen located on the rear of the grip frame is blank.

BARREL COVER- Consult the Acculock Quick-start Guide (included) for instructions on assembling barrel.

BARREL COVER- A barrel cover or barrel blocking device must be used before the F1 Force (or any other marker) is connected to an air source. To install the barrel cover place the barrel cover over the tip of the barrel and the cord around the rear of the marker (fig 2). By adjusting the cord lock make sure there is tension on the cover so it cannot slip free .

AIR UP- The F1 Force is powered by high pressure compressed air. Use of CO2 may damage the marker and will void the F1 warranty. High Pressure Air systems with the output pressure of 250 psi to 550 psi is recommended to be used with the F1 Force. Before attaching the High Pressure Air system to your F1 Force make sure the Cam Drive Knob (fig 1) located on the bottom of the ASA is turned counter clockwise until it stops. Inspect the inside of the ASA and clean out any dirt or debris before screwing in the air system. When filling your air system make sure the fill nipple is clean and clear of debris to avoid getting dirt into the system. Once the High pressure air system is filled attach it to the F1 Force by screwing it into the ASA (fig 3). Once the High Pressure Air System is screwed all the way into the ASA, supply air to your F1 Force by turning the cam drive knob (fig 4) located on the bottom of the ASA clockwise until it locks in place. You should hear the marker pressurize.

1.



2. Attach and COVER BARREL



3. Screw in air source



4. Turn on air.



POWER UP- The F1 Force is an electronic paintball marker powered by 2 AA batteries located in the fore-grip or 1 Field One LiPo battery located in the grip frame (optional). AA Batteries are included from the factory. Batteries should be changed or charged every 50,000 shots or when the Power Level Indicator is low. Always use high quality batteries. Low cost zinc/carbon or rechargeable AA batteries should be avoided. For more on electronics and settings consult the Electronics and Eye Quick Start Guide. To turn on your F1 Force press and hold the power button located on the rear of the grip frame below the OLED screen for 2 seconds or until the OLED display lights up (fig 5). The OLED screen will illuminate displaying the home screen. To Power down the marker press and hold the power button for 4 seconds. A 3...2...1 countdown will appear on the OLED screen then the screen will go dark and the marker will shut down.

LOAD UP- Attach your loader into the Lever Lock Feed-neck by opening the lever (fig 6). You may loosen the locking lever if necessary by turning the thumb screw or the lever counter clockwise (fig 7). Insert the loader into the feed-neck and lock the lever securing the loader in place (fig 8). Do not over-tighten the thumb screw or the lever. The F1 Force is capable of high rates of fire. It is recommended that you use a high performance motorized loader.

ADJUST YOUR VELOCITY- You must test your velocity at the start of each paintball session. Make sure that your loader is filled with paintballs and turned on. You must wear eye protection specifically designed for paintball and compliant with ASTM standards. Remove the barrel cover and fire the paintball marker over the chronograph to measure the velocity. To adjust your velocity insert a 1/8 inch allen wrench into the velocity adjustment screw (located on the bottom of the ASA just forward of the ASA on/off knob. To increase the velocity turn the screw clockwise. To decrease the velocity turn the screw counter clockwise (fig 9). The range of adjustment is about 25 feet per second (FPS) per 1/4 turn. Shoot 2 to 3 shots in between each adjustment to stabilize the pressure before re-testing over the chronograph. Never adjust the velocity of your F1 Force in excess of 300 FPS.

AIR OFF AND POWER DOWN- Remove your loader and remove paintballs from the feed-neck and breach. To de-gas your marker turn the cam drive knob counter-clockwise until it stops. Turn the eyes on your gun off by double tapping the power button then pull the trigger to insure the gun is completely de-gassed. Power down by holding the power button for 4 seconds. Remove your bottle from the ASA.

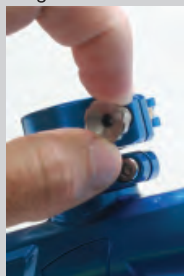
5. Turn on Marker by Holding Power Button



6. Open the lever to allow the loader to slide into the feedneck



7. Loosen the locking lever if necessary by turning the thumb screw.



8. Attach the loader to the Feed-Neck and close the lever to tighten.



9. Use 1/8 allen wrench to adjust velocity. Clockwise increases velocity. Counter clockwise decreases velocity.

