

CUT Flock

Technical Data Sheet

velflex

Description

CUT Flock is a our premium flock product. Perfect for single colour heat transfers logos and branding where style and class is important. Digital transfers with a soft velvet feel.

Product Specifications

Type	Finish	Material	Material Thickness	Support (Backing)	Support Thickness
Cut	Velvet	Rayon Viscose	500µ	Polyester	100µ

Product Availability

CUT Flock is available for purchase in 0.5m x 10m rolls and is also sold by the metre.

Colour	Item Code	Colour	Item Code
Azure Blue	VCCFVC-050-AB	Marine Blue	VCCFVC-050-MB
Beige	VCCFVC-050-BE	Orange	VCCFVC-050-O
Black Noir	VCCFVC-050-K	Pink Oeillet	VCCFVC-050-PK
Brown Marron	VCCFVC-050-BR	Rouge Red	VCCFVC-050-RR
Golden Yellow	VCCFVC-050-GY	Royal Blue	VCCFVC-050-RB
Green Vert	VCCFVC-050-G	Signal Red	VCCFVC-050-SR
Grey Gris	VCCFVC-050-GR	Sky Blue	VCCFVC-050-SB
Lemon Citron	VCCFVC-050-L	White Blanc	VCCFVC-050-W

Application Guidelines

Please see Application Instructions overleaf.

Application Tape	Time	Temperature	Pressure	Peel	Fabrics
N/A	14-16s	160-165° C	Moderate	Cold	Cotton, Polyester, Cotton Polyester blends

* Application Guidelines are provided as a recommendation only. They will vary depending on the machine, fabric and environmental conditions.

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Application Instructions

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Cutting

EQUIPMENT/MATERIALS: Cutter

- If using a printer/cutter, ensure to set heaters to OFF.
- Feed vinyl into the cutter with the glue side facing upwards.
- Cut the design in 'mirror' on the glue side. This means there is no need for application tape.
- Perform test cuts to ensure proper blade depth when cutting.
- Do not cut through the backing. Also cutting too deep will result in weeding difficulties.
- The backing should only be lightly scored when cutting.

Weeding

EQUIPMENT/MATERIALS: Weeding tool

- Weed away excess vinyl, i.e. anything that is not going to be applied to the garment.
- Only the desired vinyl should be left on backing sheet, ready for application.

Heat Pressing

EQUIPMENT/MATERIALS: Heat press

- Place transfer on garment in desired position, and heat press according to application guidelines.
- Once pressed, peel away application tape from the transfer (as per application guidelines).
- For best results and increased washability: After removing the backing, cover transfer with silicon/teflon paper and perform a second press for 5 seconds.

Washing

- Please note strong washing powder and detergents (i.e. detergents with strong additives) are harsh and can strip colour from the garment. We recommend modest washing powders and detergents to maintain brightness and longevity of the heat transfers.
- Washing in cold water with garments turned inside out is recommended. Transfers can be washed up to max. 40°C (this is also subject to the care instructions of the garment).
- Transfers cannot be directly ironed. If ironing over transfers, place a piece of fabric over the transfer prior to ironing.
- Do not bleach or tumble dry.

For more information on any of our products or equipment, please visit the Velflex website or give us a call.