

Torque Plates Instructions

GOODSON

Tools and Supplies for Engine Builders

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**HCR-4, HCR-6, HFO-7,
HFO-23, HGM-1, HGM-1A,
HGM-2, HFO-9A, HFO-46R,
HGM-LS1, HCH-3-RS**

Please read instructions before using

Torque Plate Installation Tips

- Plate is counterbored for gasket-less use.
- Always use washers under the head bolts.
- Use appropriate head bolts.
- It is advisable to chase threads in block to avoid head bolt damage.
- Always use proper torque specs and tightening sequence for your application.
- Main caps should be installed prior to block boring or honing.
- This information is intended as a basic guideline. It should not be considered as criteria for a perfect result.

