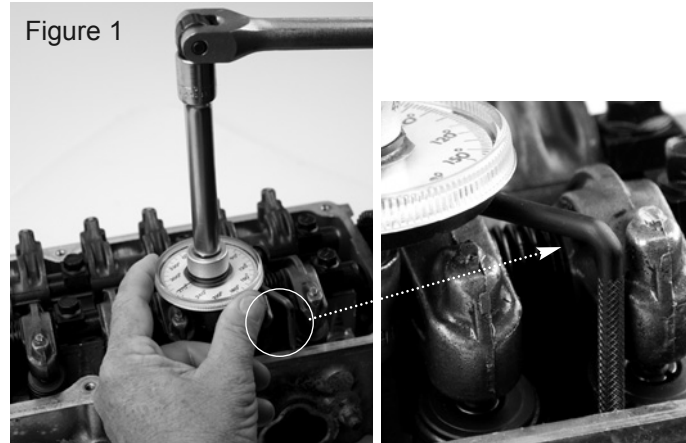


# TQR-455

## Torque Angle Gauge Instructions

**Please read instructions before using.**

1. Tighten the fastener to the correct torque value according to service manual.
2. The typical set up shown with gauge position stop shown against valve cover rail is circled in Figure 1. (stop can be against any solid area to prevent rotation)
3. Rotate angle pointer bezel, to angle needed.
4. Turn fastener through angle gauge. Dial is held from rotating by stop bar. Top of tool rotates with pointer. Rotate until pointer aligns with angle set in step 3.
5. The fastener is now torqued to angle.



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