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1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

GHS product identifier

Product Name Valve Seat Cutting Fluid | SCF-2 | SCF-10

Other means of identification

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Semi-synthetic metalworking fluid

Uses advised against No information available

Manufacturer

Manufacturer Name/Address/Phone Number

ITW Pro Brands
616 East Industrial Street
DeWitt, IA 52742
TEL: 1-800-241-8334 for US/ +1 770-243-8800 outside US

Distributed By

GOODSON Tools & Supplies
156 Galewski Drive
Winona, MN 55987
TEL: 1-800-533-8010 | 1-507-452-1830

Emergency telephone number

Emergency Telephone Number

CHEMTREC: 1-800-424-9300 for US/ 703-527-3887 outside US

2. HAZARDS IDENTIFICATION

Classification

This chemical is considered hazardous according to the OSHA Hazard Communication Standard 2012 (29 CFR 1910.1200)

Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 2A
Skin Sensitization	Category 1

GHS Label elements, including precautionary statements

Emergency Overview

Signal Word

Danger

Hazard Statements

- Causes skin irritation
- Causes serious eye irritation
- May cause an allergic skin reaction



Appearance: Golden Yellow, Brown

Physical State: Liquid

Odor: Mild

Precautionary Statements**Prevention**

- Wash face, hands and any exposed skin thoroughly after handling.
- Avoid breathing dust/fume/gas/mist/vapors/spray.
- Contaminated work clothing should not be allowed out of the workplace.
- Obtain special instructions before use.
- Do not handle until all safety precautions have been read and understood.
- Wear protective gloves/protective clothing/eye protection/face protection.

General Advice

- If exposed or concerned: Get medical attention/advice Eyes
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- If eye irritation persists: Get medical advice/attention.

Skin

- IF ON SKIN: Wash with plenty of soap and water.
- Take off contaminated clothing and wash before reuse.
- If skin irritation or rash occurs: Get medical advice/attention.

Storage

- Store locked up.

Disposal

- Dispose of contents/container to an approved waste disposal plant.

Hazard Not Otherwise Classified (HNOC)

Not applicable

Other information

6% of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION / INFORMATION ON INGREDIENTS
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Chemical Name	CAS-No	Weight %	Trade secret
Petroleum distillates, hydrotreated heavy naphthenic	64742-52-5	10-30	*
Ethanolamine	141-43-5	1-5	*
Tripropylene glycol monomethyl ether	25498-49-1	1-5	*
Hexahydro-1,3,5-tris(2-hydroxyethyl)-S-triazine	4719-04-4	1-5	*
Ethanol, 2-[(2-aminoethyl)amino]-	111-41-1	0.1-1	*

**The exact percentage (concentration) of composition has been withheld as a trade secret.*

4. FIRST AID MEASURES

Description of necessary first-aid measures

Eye Contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Skin Contact	Wash skin with soap and water. If skin irritation or rash occurs: Get medical advice/attention. Remove and wash contaminated clothing before re-use.
Inhalation	If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
Ingestion	IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell

Most important symptoms/effects, acute and delayed

Most Important Symptoms/Effects Irritation, Hives, Itching, Rashes.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to Physician May cause sensitization by skin contact.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media None

Specific Hazards Arising from the Chemical

May burn if exposed to high temperature. Use water spray to cool unopened containers.

Explosion Data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Use personal protective equipment. Avoid contact with skin, eyes and clothing. Wash thoroughly after handling.

Environmental Precautions

Environmental Precautions Do not flush into surface water or sanitary sewer system. See Section 12 for additional Ecological Information.

Methods and materials for containment and cleaning up

Methods for Containment Dike to collect large liquid spills.

Methods for Cleaning Up Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Use personal protective equipment. Sweep up and shovel into suitable containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Wear personal protective equipment. Avoid contact with skin, eyes and clothing. Wash thoroughly after handling. Remove and wash contaminated clothing before re-use.

Conditions for safe storage, including any incompatibilities

Storage Keep container tightly closed.

Incompatible Products Strong oxidizing agents.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Ethanolamine 141-43-5	STEL: 6 ppm TWA: 3 ppm	TWA: 3 ppm TWA: 6 mg/m ³ (vacated) TWA: 3 ppm (vacated) TWA: 8 mg/m ³ (vacated) STEL: 6 ppm (vacated) STEL: 15 mg/m ³	IDLH: 30 ppm TWA: 3 ppm TWA: 8 mg/m ³ STEL: 6 ppm STEL: 15 mg/m ³
Ethanol, 2-[(2-aminoethyl)amino]- 111-41-1	"	(vacated) TWA: 0.1 mg/m ³ Formaldehyde	TWA: 0.1 mg/m ³ formaldehyde

ACGIH TLV: American Conference of Governmental Industrial Hygienists - Threshold Limit Value. OSHA PEL: Occupational Safety and Health Administration - Permissible Exposure Limits. NIOSH IDLH: Immediately Dangerous to Life or Health.

Appropriate engineering controls

Engineering Measures

Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/Face Protection Tightly fitting safety goggles.
Skin and Body Protection Wear protective gloves/clothing.
Respiratory Protection I If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures When using, do not eat, drink or smoke. Provide regular cleaning of equipment, work area and clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties**

Physical State	Liquid	Appearance	Golden Yellow, Brown
Odor	Characteristic	Odor Threshold	No information available
Property	Values	Remarks/ - Method	
Ph	9.6	at 10%	
Melting Point/Range	No data available	None known	
Boiling Point/Boiling Range	>102 °C / > 215 °F	None known	
Flash Point	> 93 °C / > 200 °F	PMCC	
Evaporation rate	<1	None known	
Flammability (solid, gas)	No data available	None known	
Flammability Limits in Air			
upper flammability limit	No data available		
lower flammability limit	No data available		
Vapor Pressure	No data available	None known	
Vapor Density	>1	None known	
Specific Gravity	1.02	None known	
Water Solubility	Emulsifies	None known	
Solubility in other solvents	No data available	None known	
Partition coefficient: n-octanol/water	No data available	None known	
Autoignition Temperature	No data available	None known	
Decomposition Temperature	No data available	None known	
Viscosity	No data available	None known	
Flammable Properties	Not flammable		
Explosive Properties	No data available		
Oxidizing Properties	No data available		
<u>Other information</u>			
VOC Content (%)	None		

10. STABILITY AND REACTIVITY

Reactivity

No data available.

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Hazardous Polymerization

Hazardous polymerization does not occur.

Conditions to avoid

High temperatures.

Incompatible materials

Strong oxidizing agents.

Hazardous decomposition products

Carbon oxides, Hydrocarbons, Nitrogen oxides (NOx).

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation

Eye Contact

Skin Contact

Ingestion

There is no data available for this product

There is no data available for this product

Causes serious eye irritation.

Causes skin irritation. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

There is no data available for this product.

Component Information

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Ethanolamine	= 1720 mg/kg (Rat)	= 1 mL/kg (Rabbit) = 1025 mg/kg (Rabbit)	-
Tripropylene glycol monomethyl ether	= 3184 mg/kg (Rat)	= 15440 mg/kg (Rabbit)	-
Hexahydro-1,3,5-tris(2-hydroxyethyl)-S-triazine	= 763 mg/kg (Rat)	-	-
Ethanol, 2-[(2-aminoethyl)amino]-	= 2000 mg/kg (Rat)	= 2250 mg/kg (Rat) = 3560 mg/kg (Rabbit)	-

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Rash

Delayed and immediate effects and also chronic effects from short and long term exposure

Sensitization May cause sensitization by skin contact.
Mutagenic Effects No information available.
Carcinogenicity Petroleum products are known to cause cancer because of carcinogenic components (e.g. benzene, DMSO). These carcinogenic components are typically found in crude petroleum products and are removed through the refinement process.

ACGIH: (American Conference of Governmental Industrial Hygienists)

None

IARC: (International Agency for Research on Cancer)**OSHA: (Occupational Safety & Health Administration)**

X – Present

Reproductive Toxicity No information available
STOT - single exposure No information available.
STOT - repeated exposure No information available.
Aspiration Hazard No information available.

Numerical measures of toxicity - Product

Acute Toxicity 15% of the mixture consists of ingredient(s) of unknown toxicity.
The following values are calculated based on chapter 3.1 of the GHS document:
LD50 Oral 28426 mg/kg; Acute toxicity estimate

12. ECOLOGICAL INFORMATION**Ecotoxicity**

The environmental impact of this product has not been fully investigated.

15 % of the mixture consists of components(s) of unknown hazards to the aquatic environment

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Petroleum distillates, hydrotreated heavy naphthenic 64742-52-5		LC50 96 h: > 5000 mg/L (Oncorhynchus mykiss)		EC50 48 h: > 1000 mg/L (Daphnia magna)
Triethanolamine 102-71-6	EC50 72 h: = 216 mg/L (Desmodesmus subspicatus) EC50 96 h: = 169mg/L (Desmodesmus subspicatus)	LC50 96 h: 10600 - 13000 mg/L flow-through (Pimephales promelas) LC50 96 h: > 1000 mg/L static (Pimephales promelas) LC50 96 h: 450 - 1000 mg/L static (Lepomis macrochirus)		EC50 24 h: = 1386 mg/L (Daphnia magna)
Flexahydro-1,3,5-tris(2-hydroxyethyl)-S-triazine 4719-04-4			EC50 = 28.9 mg/L 15 min	

**Persistence and Degradability
Bioaccumulation**No information available.
No information available.

Chemical Name	Log Pow
Ethanolamine	-1.91
Ethanol, 2-[(2-aminoethyl)amino]-	-1.46

Other Adverse Effects

No information available.

13. DISPOSAL CONSIDERATIONS**Waste Disposal Methods**

This material, as supplied, is not a hazardous waste according to Federal regulations (40CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements.

Contaminated Packaging

Do not re-use empty containers.

14. TRANSPORT INFORMATION**DOT**

Not regulated

TDG

Not regulated.

MEX

Not regulated

15. REGULATORY INFORMATION**International Inventories****TSCA**

Complies

Legend**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List**U.S. Federal Regulations**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical Name	CAS-No	Weight %	SARA 313 - Threshold Values %
Tripropylene glycol monomethyl ether	25498-49-1	1-5	1.0

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals.

Chemical Name	CAS-No	California Prop. 65
1,4-Dioxane	123-91-1	Carcinogen
Ethylene oxide	75-21-8	Carcinogen Developmental Female Reproductive Male Reproductive
Propylene oxide	75-56-9	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania	Illinois	Rhode Island
Petroleum distillates, hydrotreated heavy naphthenic				X	
Ethanolamine	X	X	X	X	X
Ethanol, 2-[(2- aminoethyl)amino]-	X	X	X		X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazard 1	Flammability 1	Instability 0	Physical and Chemical Hazards -
<u>HMIS</u>	Health Hazard 1	Flammability 1	Physical Hazard 0	Personal Protection X

**Indicates a chronic health hazard.*

Prepared By

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Revision Date 17-Dec-2014

Revision Note No information available.

General Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet