

PRF-500 Manual Ring Grinder Instructions

GOODSON

Tools and Supplies for Engine Builders

156 Galewski Drive • P.O. Box 847 • Winona, MN 55987-0847
Toll-Free 1-800-533-8010 • Local 507-452-1830 • www.goodson.com

PRF-500

**Please read instructions
before using.**

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Set-Up:

Secure the fastening bracket to the base of the filer (by means of the screw and nut found in the base) with the hole extending from the base as shown in the illustration.

By means of this bracket the filer may be screwed to a work bench or held in a bench vise.



To File Rings:

Lay the rings on the guide plate and against the tapered locators. Compress the ring to force the ends against the sides of the cutter. Turn the handle in the direction indicated by the arrow to produce a clean parallel cut.

NOTE: After cutting, deburr sharp edges with a fine file or hand stone. Cutter files can be changed quickly by removing the nut on the shaft under the body of the filer.

Replacement Parts:

Order No. PRF-870-DW Replacement Cutting Wheel
DFS-2 Diamond File Set
DFS-16 Diamond Hand File 600-Grit
RS-103 Abrasive Stick for Rings