

Newly Updated

GOODSON
Tools and Supplies for Engine Builders

INVENTORY CLOSEOUT

All Items Subject to Stock on Hand | No Rainchecks | No Returns | All Sales Final

Last Chance Items!

All Items in this list only have ONE left in stock! Grab them while you can, because when these items are gone, they are GONE.

Description	Order No.	Sale Price
.500" Core Reamer - Winona	DRV-79	\$51.61
Diesel Valve Guide Installer .640"/.440" International DT 466	DVG-466I	16.11
HyperFinish Mandrel Dmnd 6.5mm	HFM-251C	166.91
Micro Grain Harley Guide-Cast .5665" OD .339"ID +.002"Sz 1.750" OAL	HVG-5202C	5.69
Harley Keeper 4 pcs. Incl.	HVK-7MMSGC-4	7.67
Indexable Seat Cutter 1 1/4"	KPI-1250	133.97
.1565 Cobalt Vlv Guide Reamer	MR-156	32.41
.1585 Cobalt Vlv Guide Reamer	MR-158	27.87
Neway Cutter 2.5" x 65°	NCU-25065	142.34
.3427 Solid Tpr Pilot .297 Top	P-1343N	10.61
26X1 3/4X8 CSS Raw Crkwhl	RCS-262800	371.77 <i>Sold Out!</i>
28X1X8 CSS Raw Crkwhl	RCS-281608	315.97
.344 Titanium Coated VG Reamer	TNR-344-B	39.83
Radiac Flywheel Grndg Whl 4"	U335368	44.37
Radiac Surf Gr Whl 14" KW	U354540	109.22
Sunnen Shoe (2)	VB-B	29.93
Sunnen Diamond Abrasive Sleeve	VG-344-20D5	231.09
Boring Bar Holder 6-Edge f/VN	VN-136	79.11
M8 Int Vlv Guide Std Cast Ir	20-21020C	4.16
Radiac CBN Wheel 150 Grit	274735	113.47 <i>Sold Out!</i>
Neway Cutter Body 1 1/8"	NCU-103	73.26

2024

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High Speed Steel Finish Reamers

• For Cast Iron only • Use dry
• Use at 400 to 500 RPM

1/4" Square Drive

Inch/MM	Order No.	Sale
.435"/11.05	WR-435-G	\$20.32

Solid Tapered Pilots

OE Kwik-Way .385" Top

Inch	Order No.	Sale
.2630"	034-2630-00	\$12.93
.2820"	034-2820-00	12.93

Goodson .375" Top

Inch	Order No.	Sale
.2393"	P-5239N	17.71

Goodson .385" Top

Inch	Order No.	Sale
.3770"	P-5377S	18.39

Goodson Extended Length .385" Top

Inch	Order No.	Sale
.3720"	P-5372SL	41.66

Abrasive Cartridge Rolls



Perfect for porting, polishing, deburring and more!

50 Pack Straight Rolls

Dia.	Grit	Order No.	Sale
1/4"	60	SCR-1-250-60	\$10.82

1" Long Bulk Straight Cartridge Rolls

Dia.	Grit	Order No.	Sale
1/4"	80	SCR125080B-EA	1.29/EA

Abrasive Flapwheels



• 1" wide
• 1/4" x 20 thread

Qty.	Dia.	Grit	Order No.	Sale
1	2"	80	APK-8	\$5.26

Kwik-Way Valve Seat Grinding Stones



• 13/16" x 13 thread

Inch	45°	Sale
23/4"	KW-2245-GP	\$8.12

Nickel-Chrome

Inch	45°	Sale
2"	KW-1630-NC	5.57
25/8"	KW-2145-NC	8.47



General Purpose Black & Decker Style Valve Seat Grinding Stones
• 9/16" x 16 thread

Inch	00°	Sale
1 3/8"	BD-1000A-GP	\$5.46
	BD-1100-GP	5.38
1 7/15"	BD-1100A-GP	4.45
1 7/8"	BD-1500-GP	4.37
2 1/4"	BD-1800-GP	4.53

Inch	30°	Sale
1 3/8"	BD-1130-GP	5.39
2"	BD-1630-GP	4.37

Inch	45°	Sale
1 7/8"	BD-1545-GP	5.32
2 1/4"	BD-1945-GP	4.95

11/32" Bronze-Wall® Tooling

• Use Insert Tool to install bushings into tapped guide bore
• Use Broach to pre-size Bronze-Wall® Bushings before installation

Description	Order No.	Sale
11/32" Broach	BW-626-G	\$19.47

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Description	Order No.	Sale Price	Description	Order No.	Sale Price
SAE Stud Installer 3/8" Coarse	ASI-375C	\$18.61	Harley Keeper Set (4 per set)	HVK-311A-4	\$7.55
Driver Sleeve for AVG-304HD	AVG-750D	12.20	Harley Keeper Set (4 per set)	HVK-311B-4	7.31
Bronze Vlv Guide 1/4" ID .283 OD	BVG-283-125	4.31	EVO/Twin Cam Seals (20)	HVS-6MM	10.00
Button Screw for CF-2003	CF-2003-S	1.25	Indexable Seat Cutter 1 7/16"	KPI-1437	119.50
Last Blast-Ford/Chr Red	CLB-59	4.59	Indexable Seat Cutter 1 3/4"	KPI-1750	118.05
Speed-Lead Liners 6.6mm-30	CL-660	6.32	Indexable Seat Cutter 2 1/8"	KPI-2125	114.44
Speed Lead Liners 6.6mm	CL 660A	35.32	Seat Cutter Driver .375 Pilot	KWP-60-375	56.42
Cork Superfine Polish Belt (1)	CPB-91-3/4	2.51	Sunnens CBN Stone	K12-NM57	40.33
Rechargeable Head Lamp	DFL 624	29.50	6" Raw Bold for LDP-BK	LDP-6	1.53
Right Hand Double Duty Tip HLD	DTAM-312R	14.11	Hardware Kit for Levels	LEV-HWKIT	19.09
Rep. Vacuum Plate for DVC-100	DVC-20	12.65	Machine Screw Nut for LEV-TR	LEV-NUT	1.14
Diesel Valve Guide Installer	DVG-L12I	11.53	Nut for LEV-12 & 8	LEV-NUT-R	4.17
Diesel Valve Guide Installer	DVG-L10I	11.53	Set Screw for LEV-TR	LEV-SCREW	1.66
Auto Degree Wheel Adaptor Kit	DW-MK2	10.57	Replacement Screw for LEV-12 & 8	LEV-SCREW-R	4.40
Sunnens Stone Set	EUA-107	13.78	Sunnens Eccentric Sleeve	LN-0116A	95.45
Hook for FT-HOOK	FT-HOOK	1.19	Newway Cutter 2"x42°	NCU-20042	127.11
Gas Porting Drill Fixture Kit	GPT-078	34.11	Newway Cutter 2.5"x47°	NCU-25047	142.34
Ruby Segment for Surf Grinder	GS-SVS-3	11.84	Newway Hex Key 5/64"	NHK-564	2.61
Valve Guide Brush - Steel 3mm	GVP-7S	3.17	Expander for .281 Exp Pilot	P-1281-EXP	3.41
Valve Guide Bruse - Steel 4mm	GVP-8S	3.58	.281 Expanding Pilot .297 Top	P-1281NX	25.22
Harley Black Tulip Valve	HBV-1610S	15.10	Expander for .315 Exp Pilot	P-1315-EXP	3.71
Harley Black Tulip Valve	HBV-1811-7TG	13.10	Replacement 7mm Collet	P-275-COLLET	9.09
Extreme Duty Harley Valve	HEV-5	11.30	Collet for .281 Exp. Pilot	P-281-COLLET	9.75
Hyper Finish Mandrel 11/32"	HFM-344	102.11	Replacement Expander for .281	P-281-EXP	4.27
Hyper Finish Repl. Stone	BHFS-040	78.83	Collet for .406 Long Exp Pilot	P-406L-COL	8.26
Hyper Finish Repl. Stone	BHFS-050	61.11			
Hyper Finish Repl. Stone	BHFS-050	70.34			
1.125" Nylon Cleaning Brush	HPOG-1125N	3.85			
2" Nylon Cleaning Brush	HPOG-2000N	14.56			
2.250" Nylon Cleaning Brush	HPOG-2250N	15.05			
2.5" Nylon Cleaning Brush	HPOG-2500N	15.38			
3" Nylon Cleaning Brush	HPOG-3000N	15.79			
3.5" Nylon Cleaning Brush	HPOG-3500N	13.31			
4" Nylon Cleaning Brush	HPOG-4000N	13.76			
4.5" Nylon Cleaning Brush	HPOG-4500N	14.87			
.750" Nylon Cleaning Brush	HPOG-750N	3.73			
Valve Seal .562 OD Top	HV-7MM	15.00			
Micro Grain Harley Guide-Cast	HVG-5100C	5.68			
Micro Grain Harley Guide-Cast	HVG-5101C	5.69			
Micro Grain Harley Guide-Cast	HVG-5200C	5.69			
Mag Bronze Harley Valve Guide	HVG-5300	5.69			
Mag Bronze Harley Valve Guide	HVG-5406	5.69			
Mag Bronze Harley Valve Guide	HVG-6601	5.69			

ORDER BY PHONE - 1-800-533-8010 OR 507-452-1830

UPDATED MARCH 2024

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Description	Order No.	Sale Price	Description	Order No.	Sale Price
Expander for .453 Pilot	P-453-EXP	\$3.71	Radiac Flywheel Grinding Wheel 4"	U335372	42.93
Collet for .453 Long Exp Pilot	P-453L-COL	8.26	Radiac Flywheel Grinding Wheel 3"	U360974	32.69
Collet for .500 Long Exp Pilot	P-500L-COL	9.75	Flexhone 7/32" Dia. 320 Grit	VGf-5.5MM-320	13.10
Collet for 6.5mm Expanding Pilot	P-65MM-COLLET	8.65	Repl. Valve Guide for VGR-K10	VGR-250	2.59
Collet for 9mm Pilot	P-9MM-COLLET	9.75	Sunnens Guide Driver	VGS-192A	25.11
9mm Split Pilot .375 Top	P-9MM-VNX	82.11	Chamber Pad 2" Rubber	VKI-2	3.28
Sunnens Mandrel Adaptor	PAK16-A	39.10	Vacuum Gauge 2" Dial with Chrome	VT-GAUGE	13.38
6.61mm Serdi Style Carb Pilot	PCS-661	90.11	KW Adaptor 21/32 18 - 13/16 13	031-1310-65	19.96
8.01mm Serdi Style Carb Pilot	PCS-801	98.57	H.D Wheel Dresser RAW	031-1900-02R	525.65
9.51mm Serdi Style Carb Pilot	PCS-951	99.27	Casting Base 30K	031-1901-50	22.61
9.52mm Serdi Style Carb Pilot	PCS-952	96.11	KW Casting, Swivel Plate	031-1908-51	9.87
26X1 1/2X8 CSS Raw Crkwhl	RCS-262408	329.42	4 Wheel Guard	031-1909-83	6.76
26X2X8 CSS Raw Crkwhl	RCS-263208	377.62	Casting Carrier Clamp	031-1910-50	5.53
26X2 1/4X8 CSS Raw Crkwhl	RCS-263608	430.72	Casting Carry Arm 30K C13.12	031-1915-13	13.83
2" Roll Lock Kit, 1 Hldr/Disc	RLH-2KIT	9.83	KPMI Exhaust Valve 1.700	20-20985	14.05
3" Roll Lock Kit, 1 Hldr/Disc	RLH-3KIT	10.51	HD MWKE8 Bhive Spg TiN Rtr	20-21000	109.17
Repl. Carbide Tip for Bear (1)	RT-B	1.88	M8 Bk Int Vlv 1.591" D. 3 Grv	20-21015	14.06
Repl. Tip Hoffman	RT-HF	5.28	Stem Seals .372/.531 (32)	5712	28.40
Carbide Cutting Tip Rels 2000	RT-RL	3.40			
.360 Round Carbide Tip	RT-360	3.24			
Repl. Carbide Tip AMMCO Truck	RT-373	5.39			
Sunnens Truing Sleeve	S-185	6.14			
Handheld Refractometer	S/7443587	1.11			
Sunnens Water Based Honing Coolant	SCC-205	255.64			
HD Single Character Stamp	SCH-1/4	4.76			
HD Single Character Stamp	SCH-3/16	4.82			
Serdi Drive Flat Top Standard	SER-5700	167.44			
Serdi Drive Flat Top Large	SER-5710	167.44			
Sunnens Honing Stone for SL (6)	SL-3	47.80			
Stroker Mimic Pointer for 350	SM-351	17.16			
Sunnens Truing Sleeve	ST-1500	27.82			
Sunnens Truing Sleeve	ST-2500	41.41			
Complete Arm Assem. for SWD-UNI	SWD-UNI-ARM	110.92			
Sioux VSW 2 3/4"	SX-2245-GP	5.60			
Sioux VSW 2 3/4"	SX-2245-NC	5.81			
Sioux VSW 2 7/8"	SX-2245A-GP	6.04			
Sioux VSW 2 7/8"	SX-2245A-NC	6.28			
Sioux VSW 11/16"	SX-300A-NC	11.83			
Sioux VSW 13/16"	SX-400A-NC	11.84			
Screw 4/40x5/16 Flat Head SS	TFM-440	1.14			
6-32x3/8" Philips Pan Mach Screw	TFM-632A	1.14			

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