

Distributed as:

CGC-1288 & CGC-5288

Multi-Purpose Grinding Oil

## 1. Identification

**Product identifier** Rustlick™ G-25J

**Other means of identification**  
**Part Number** 75012, 75052, 75552

**Recommended use** Synthetic rust inhibitor

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

### Manufacturer

**Company name** ITW Pro Brands

**Address** 616 East Industrial Street  
Dewitt, IA 52742

**Country** (U.S.A.)

Tel +1 800-452-5823

**In Case of Emergency** CHEMTREC: 1-800-424-9300 for US/ 703-527-3887 outside US

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards** Skin corrosion/irritation Category 1  
Serious eye damage/eye irritation Category 1

**Environmental hazards** Not classified.

**OSHA defined hazards** Not classified.

### Label elements



**Signal word** Danger

**Hazard statement** Causes severe skin burns and eye damage. Causes serious eye damage.

**Precautionary statement**

**Prevention** Do not breathe mist/vapors. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

**Response** If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse.

**Storage** Store locked up.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** None known.

**Supplemental information** None.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
DIPA		110-97-4	5 - 10
Monoethanolamin		141-43-5	5 - 10
Diethanolamine		111-42-2	0.1 - 1

Chemical name	Common name and synonyms	CAS number	%
Tolyltriazole		29385-43-1	0.1 - 1

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
<b>Ingestion</b>	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
<b>Most important symptoms/effects, acute and delayed</b>	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Alcohol resistant foam. Dry powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.  Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

#### 7. Handling and storage

<b>Precautions for safe handling</b>	Do not breathe vapors. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
<b>Conditions for safe storage, including any incompatibilities</b>	Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

#### 8. Exposure controls/personal protection

##### Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value
Monoethanolamin (CAS 141-43-5)	PEL	6 mg/m <sup>3</sup>
		3 ppm

**US. ACGIH Threshold Limit Values**

Components	Type	Value	Form
Diethanolamine (CAS 111-42-2)	TWA	1 mg/m <sup>3</sup>	Inhalable fraction and vapor.
Monoethanolamin (CAS 141-43-5)	STEL	6 ppm	
	TWA	3 ppm	
Triethanolamine (CAS 102-71-6)	TWA	5 mg/m <sup>3</sup>	

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value
Diethanolamine (CAS 111-42-2)	TWA	15 mg/m <sup>3</sup>
		3 ppm
Monoethanolamin (CAS 141-43-5)	STEL	15 mg/m <sup>3</sup>
		6 ppm
	TWA	8 mg/m <sup>3</sup> 3 ppm

**US. Workplace Environmental Exposure Level (WEEL) Guides**

Components	Type	Value	Form
OCTAMETHYLCYCLOTET RASILOXANE (CAS 556-67-2)	TWA	10 ppm	
Propylene Glycol (CAS 57-55-6)	TWA	10 mg/m <sup>3</sup>	Aerosol.

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**

**US - California OELs: Skin designation**

Diethanolamine (CAS 111-42-2) Can be absorbed through the skin.

**US ACGIH Threshold Limit Values: Skin designation**

Diethanolamine (CAS 111-42-2) Danger of cutaneous absorption

**Appropriate engineering controls**

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear safety glasses with side shields (or goggles) and a face shield.

**Skin protection**

**Hand protection** Wear appropriate chemical resistant gloves.

**Other** Wear appropriate chemical resistant clothing.

**Respiratory protection** In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

Physical state	Liquid.
Form	Liquid.
Color	Dark green.
Odor	Mild.
Odor threshold	Not available.
pH	9.8@ 10%
Melting point/freezing point	Not available.
Initial boiling point and boiling range	> 212 °F (> 100 °C)
Flash point	> 199.4 °F (> 93.0 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.

### Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower(%)	Not available.
Explosive limit - upper(%)	Not available.

Vapor pressure Not available.

Vapor density > 1

Relative density Not available.

### Solubility(ies)

Solubility (water) Soluble.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

### Other information

Explosive properties Not explosive.

Oxidizing properties Not oxidizing.

Specific gravity 1.08

## 10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Avoid temperatures exceeding the decomposition temperature. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Strong acids. Strong oxidizing agents. Peroxides. Phenols.

Hazardous decomposition products Carbon oxides.

## 11. Toxicological information

### Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

**Skin contact** Causes severe skin burns.

Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

**Eye contact** Causes serious eye damage.

**Ingestion** Causes digestive tract burns.

**Symptoms related to the physical, chemical and toxicological characteristics** Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

**Information on toxicological effects**

**Acute toxicity**

<b>Components</b>	<b>Species</b>	<b>Test Results</b>
Oiethanolamine (CAS 111-42-2)		
<b>Acute</b>		
<b>Oral</b>		
LOSO	Rat	710 mg/kg
OIPA (CAS 110-97-4)		
<b>Acute</b>		
<b>Dermal</b>		
LOSO	Rabbit	8000 mg/kg, 24 Hours
<b>Oral</b>		
LOSO	Rat	> 2000 mg/kg
Monoethanolamin (CAS 141-43-5)		
<b>Acute</b>		
<b>Dermal</b>		
LOSO	Rabbit	1000 mg/kg
<b>Inhalation</b>		
<i>Vapor</i>		
LC50	Rat	> 1.3 mg/l, 6 Hours
<b>Oral</b>		
LOSO	Rat	1100 mg/kg
OCTAMETHYLCYCLOTETRASILOXANE (CAS 556-67-2)		
<b>Acute</b>		
<b>Dermal</b>		
LOSO	Rat	> 2000 mg/kg, 24 Hours
Propylene Glycol (CAS 57-55-6)		
<b>Acute</b>		
<b>Dermal</b>		
LOSO	Rabbit	> 2000 mg/kg, 24 Hours
<b>Oral</b>		
LOSO	Rat	22000 mg/kg
Tolyltriazole (CAS 29385-43-1)		
<b>Acute</b>		
<b>Dermal</b>		
LOSO	Rabbit	> 2000 mg/kg, 24 Hours
<b>Oral</b>		
LOSO	Rat	720 mg/kg
Triethanolamine (CAS 102-71-6)		
<b>Acute</b>		
<b>Dermal</b>		
LOSO	Rabbit	> 2000 mg/kg

Components	Species	Test Results
<b>Oral</b> LD50	Rat	6400 mg/kg
<b>Skin corrosion/irritation</b>	Causes severe skin burns and eye damage.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye damage.	
<b>Respiratory or skin sensitization</b>		
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.	
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.	
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1 % are mutagenic or genotoxic.	
<b>Carcinogenicity</b>	Risk of cancer cannot be excluded with prolonged exposure.	
<b>ACGIH Carcinogens</b>		
Diethanolamine (CAS 111-42-2)	A3 Confirmed animal carcinogen with unknown relevance to humans.	
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>		
Diethanolamine (CAS 111-42-2)	2B Possibly carcinogenic to humans.	
Triethanolamine (CAS 102-71-6)	3 Not classifiable as to carcinogenicity to humans.	
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)</b>	Not listed.	
<b>US. National Toxicology Program (NTP) Report on Carcinogens</b>	Not listed.	
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.	
<b>Specific target organ toxicity • single exposure</b>	Not classified.	
<b>Specific target organ toxicity • repeated exposure</b>	Not classified.	
<b>Aspiration hazard</b>	Not an aspiration hazard.	
<b>Chronic effects</b>	Prolonged inhalation may be harmful. May be harmful if absorbed through skin. Prolonged exposure may cause chronic effects.	
	Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.	

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Diethanolamine (CAS 111-42-2)		
<b>Aquatic</b>		
<i>Acute</i>		
Crustacea	EC50	Water flea (Ceriodaphnia dubia) 61.8 - 86.04 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 100 mg/l, 96 hours
Monoethanolamin (CAS 141-43-5)		
<b>Aquatic</b>		
<i>Acute</i>		
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss) 114 - 196 mg/l, 96 hours
Propylene Glycol (CAS 57-55-6)		
<b>Aquatic</b>		
<i>Acute</i>		
Crustacea	EC50	Water flea (Daphnia magna) > 10000 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 710 mg/l, 96 hours

Components	Species	Test Results
Triethanolamine (CAS 102-71-6)		
<b>Aquatic</b>		
<i>Acute</i>		
Crustacea	EC50	Water flea (Ceriodaphnia dubia) 565.2 - 658.3 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 10610 - 13010 mg/l, 96 hours

**Persistence and degradability** No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential**

**Partition coefficient n-octanol / water (log Kow)**

Diethanolamine	1.43
DIPA	-0.82
Monoethanolamin	-1.31
OCTAMETHYLCYCLOTETRASILOXANE	5.1
Propylene Glycol	-0.92
Triethanolamine	-1

**Mobility in soil** Not established.

**Other adverse effects** None known.

**13. Disposal considerations**

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** D002: Waste Corrosive material [pH <=2 or >=12.5, or corrosive to steel]  
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

**14. Transport information**

**DOT**

<b>UN number</b>	UN2491
<b>UN proper shipping name</b>	Ethanolamine solutions
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	8
<b>Packing group</b>	III
<b>Special precautions for user</b>	Read safety instructions, SOS and emergency procedures before handling.
<b>Special provisions</b>	1B3, T4, TP1
<b>Packaging exceptions</b>	154
<b>Packaging non bulk</b>	203
<b>Packaging bulk</b>	241

**IATA**

<b>UN number</b>	UN2491
<b>UN proper shipping name</b>	Ethanolamine Solution
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	No.
<b>ERG Code</b>	BL
<b>Special precautions for user</b>	Read safety instructions, SOS and emergency procedures before handling.

**Other information**

**Passenger and cargo aircraft** Allowed with restrictions.  
**Cargo aircraft only** Allowed with restrictions.

**IMDG**

**UN number** UN2491  
**UN proper shipping name** ETHANOLAMINE SOLUTION  
**Transport hazard class(es)**  
**Class** 8  
**Subsidiary risk** -  
**Packing group** III  
**Environmental hazards**  
**Marine pollutant** No.

**Ems** F-A, S-B

**Special precautions for user** Read safety instructions, SOS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.

**DOT****IATA; IMDG****15. Regulatory information**

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**Toxic Substances Control Act (TSCA)****TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

OCTAMETHYLCYCLOTETRASIOXANE 1.0 % One-Time Export Notification only.  
 (CAS 556-67-2)

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Diethanolamine (CAS 111-42-2) Listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)****SARA 302 Extremely hazardous substance**

Not listed.



**SARA 311/312 Hazardous chemical** Yes  
**Classified hazard categories** Skin corrosion or irritation  
Serious eye damage or eye irritation

**SARA 313 (TRI reporting)**  
Not regulated.

#### Other federal regulations

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Diethanolamine (GAS 111-42-2)

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

#### US state regulations

**US. New Jersey Worker and Community Right-to-Know Act**

Diethanolamine (GAS 111-42-2)  
Monoethanolamin (GAS 141-43-5)  
Propylene Glycol (GAS 57-55-6)  
Triethanolamine (GAS 102-71-6)

**California Proposition 65**



**WARNING,** This product can expose you to Diethanolamine, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

Diethanolamine (GAS 111-42-2) Listed: June 22, 2012

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

Diethanolamine (GAS 111-42-2)  
OCTAMETHYLCYCLOTETRASILOXANE (CAS 556-67-2)

#### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	No
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

#### 16. Other information, including date of preparation or last revision

**Issue date** 06-22-2020  
**Revision date** 06-17-2021  
**Version#** 03

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Dewitt cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use.

**Revision information**

Transport Information: Proper Shipping Name/Packing Group