



"If you need a custom angle or size in a Valve Seat Stone, Goodson can do it. We grind seat stones in-house to standard and custom dimensions. Give Goodson a call today."
- Tim, Goodson Production - 9 years of service



CYLINDER HEAD
REBUILDING

CLEANING,
ASSEMBLY & SAFETY

SHORT BLOCK
REBUILDING

CRANKSHAFT/
FLYWHEEL GRINDING

MISCELLANEOUS
TOOLS & SUPPLIES

BRAKE SERVICE
TOOLING

MEASURING
TOOLS

V-TWIN & METRIC
HARD PARTS

SX

Fits Sioux™, KO Lee, US, Thor, Skil, Winona 11/16"x16 thread
Colors may vary due to manufacturing processes

Size Inch mm	General Purpose (GP) 70 Grit				Cool Blue (CB) 80 Grit		Ruby 80 Grit		
	00°	30°	45°	60°	00°	45°	00°	45°	
7/8" 22							SX-500-R	SX-545-R	
15/16" 24							SX-600-R	SX-645-R	
1" 25							SX-700-R	SX-745-R	
1 1/16" 27							SX-800-R	SX-845-R	
1 1/8" 28	SX-900-GP	SX-930-GP	SX-945-GP				SX-900-R	SX-945-R	
1 1/16" 30	SX-900A-GP		SX-945A-GP						
1 1/4" 32	SX-1000-GP	SX-1030-GP	SX-1045-GP	SX-1060-GP	SX-1000-CB	SX-1045-CB	SX-1000-R	SX-1045-R	
1 5/16" 33	SX-1000A-GP		SX-1045A-GP		SX-1000A-CB	SX-1045A-CB			
1 3/8" 35	SX-1100-GP	SX-1130-GP	SX-1145-GP	SX-1160-GP	SX-1100-CB	SX-1145-CB	SX-1100-R	SX-1145-R	
1 1/16" 36	SX-1100A-GP		SX-1145A-GP		SX-1100A-CB	SX-1145A-CB			
1 1/2" 38	SX-1200-GP	SX-1230-GP	SX-1245-GP	SX-1260-GP	SX-1200-CB	SX-1245-CB	SX-1200-R	SX-1245-R	
1 9/16" 39	SX-1200A-GP		SX-1245A-GP		SX-1200A-CB	SX-1245A-CB			
1 5/8" 41	SX-1300-GP	SX-1330-GP	SX-1345-GP	SX-1360-GP	SX-1300-CB	SX-1345-CB	SX-1300-R	SX-1345-R	
1 11/16" 43	SX-1300A-GP		SX-1345A-GP		SX-1300A-CB	SX-1345A-CB			
1 3/4" 44	SX-1400-GP	SX-1430-GP	SX-1445-GP	SX-1460-GP	SX-1400-CB	SX-1445-CB	SX-1400-R	SX-1445-R	
1 7/8" 47	SX-1500-GP	SX-1530-GP	SX-1545-GP	SX-1560-GP	SX-1500-CB	SX-1545-CB	SX-1500-R	SX-1545-R	
2" 51	SX-1600-GP	SX-1630-GP	SX-1645-GP	SX-1660-GP	SX-1600-CB	SX-1645-CB	SX-1600-R	SX-1645-R	
2 1/8" 54	SX-1700-GP	SX-1730-GP	SX-1745-GP		SX-1700-CB	SX-1745-CB	SX-1700-R	SX-1745-R	
2 1/4" 57	SX-1800-GP	SX-1830-GP	SX-1845-GP	SX-1860-GP	SX-1800-CB	SX-1845-CB	SX-1800-R	SX-1845-R	
2 3/8" 60	SX-1900-GP	SX-1930-GP	SX-1945-GP	SX-1960-GP	SX-1900-CB	SX-1945-CB	SX-1900-R	SX-1945-R	
2 1/2" 63	SX-2000-GP	SX-2030-GP	SX-2045-GP		SX-2000-CB	SX-2045-CB	SX-2000-R	SX-2045-R	
2 5/8" 66	SX-2100-GP	SX-2130-GP	SX-2145-GP		SX-2100-CB	SX-2145-CB			
Size Inch mm	Stellite (S) 100 Grit			Finishing (F) 150 Grit			Nickel Chrome 60 Grit		
	00°	30°	45°	00°	30°	45°	00°	30°	45°
7/8" 22				SX-500-F		SX-545-F	SX-500-NC		SX-545-NC
15/16" 24				SX-600-F		SX-645-F	SX-600-NC		SX-645-NC
1" 25				SX-700-F		SX-745-F	SX-700-NC		SX-745-NC
1 1/16" 27				SX-800-F		SX-845-F	SX-800-NC		SX-845-NC
1 1/8" 28	SX-900-S	SX-930-S	SX-945-S	SX-900-F	SX-930-F	SX-945-F	SX-900-NC	SX-930-NC	SX-945-NC
1 1/16" 30	SX-900A-S		SX-945A-S	SX-900A-F		SX-945A-F	SX-900A-NC		SX-945A-NC
1 1/4" 32	SX-1000-S	SX-1030-S	SX-1045-S	SX-1000-F	SX-1030-F	SX-1045-F	SX-1000-NC	SX-1030-NC	SX-1045-NC
1 5/16" 33	SX-1000A-S		SX-1045A-S	SX-1000A-F		SX-1045A-F	SX-1000A-NC		SX-1045A-NC
1 3/8" 35	SX-1100-S	SX-1130-S	SX-1145-S	SX-1100-F	SX-1130-F	SX-1145-F	SX-1100-NC	SX-1130-NC	SX-1145-NC
1 1/16" 36	SX-1100A-S		SX-1145A-S	SX-1100A-F		SX-1145A-F	SX-1100A-NC		SX-1145A-NC
1 1/2" 38	SX-1200-S	SX-1230-S	SX-1245-S	SX-1200-F	SX-1230-F	SX-1245-F	SX-1200-NC	SX-1230-NC	SX-1245-NC
1 9/16" 39	SX-1200A-S		SX-1245A-S	SX-1200A-F		SX-1245A-F	SX-1200A-NC		SX-1245A-NC
1 5/8" 41	SX-1300-S	SX-1330-S	SX-1345-S	SX-1300-F	SX-1330-F	SX-1345-F	SX-1300-NC	SX-1330-NC	SX-1345-NC
1 11/16" 43	SX-1300A-S		SX-1345A-S	SX-1300A-F		SX-1345A-F	SX-1300A-NC		SX-1345A-NC
1 3/4" 44	SX-1400-S	SX-1430-S	SX-1445-S	SX-1400-F	SX-1430-F	SX-1445-F	SX-1400-NC	SX-1430-NC	SX-1445-NC
1 7/8" 47	SX-1500-S	SX-1530-S	SX-1545-S	SX-1500-F	SX-1530-F	SX-1545-F	SX-1500-NC	SX-1530-NC	SX-1545-NC
2" 51	SX-1600-S	SX-1630-S	SX-1645-S	SX-1600-F	SX-1630-F	SX-1645-F	SX-1600-NC	SX-1630-NC	SX-1645-NC
2 1/8" 54	SX-1700-S	SX-1730-S	SX-1745-S	SX-1700-F	SX-1730-F	SX-1745-F	SX-1700-NC	SX-1730-NC	SX-1745-NC
2 1/4" 57	SX-1800-S	SX-1830-S	SX-1845-S	SX-1800-F	SX-1830-F	SX-1845-F	SX-1800-NC	SX-1830-NC	SX-1845-NC
2 3/8" 60	SX-1900-S	SX-1930-S	SX-1945-S	SX-1900-F	SX-1930-F	SX-1945-F	SX-1900-NC	SX-1930-NC	SX-1945-NC
2 1/2" 63	SX-2000-S	SX-2030-S	SX-2045-S	SX-2000-F	SX-2030-F	SX-2045-F	SX-2000-NC	SX-2030-NC	SX-2045-NC
2 5/8" 66							SX-2100-NC	SX-2130-NC	SX-2145-NC

All Valve Seat Wheels are guaranteed against manufacturing defects for 1 year from original purchase date



2 Angle Valve Seat Wheels

- Use with SX-HOLDER & SX-78 adaptor (page 22)
- 30° one side, 45° on the other side

General Purpose		
Inch	mm	Order No.
2 5/8"	66.0	SXL-2145-GP
3"	76.2	SXL-2345-GP
3 1/2"	88.9	SXL-2545-GP
3 3/4"	92.3	SXL-2645-GP
4"	101.6	SXL-2745-GP

SX-HOLDER



SX-78