



## Goodson seat wheels are built to grind accurately & outlast the competition

- Brass bushings resist galling or seizing to the holder
- Heat-cured, permanent epoxy bonding prevents loose bushings
- Bushings are set deep to expose the most abrasive for long life
- Each wheel is trued and checked to assure accurate, vibration-free grinding
- **Custom sizes and angles are available in-house – Call for more information**

**GP**

**General Purpose**  
Removes material from cast-iron seats or inserts.

**CB**

**Cool Blue**  
Pure Aluminum-Oxide stone. Superior general purpose stone for high performance Beryllium seats. Very sharp.

**S**

**Stellite**  
Specially formulated to grind Stellite and other types of hardened seat.

**F**

**Finish**  
Final polishing stone gives an ideal final finish with minimal stock removal. Removes chatter marks.

**NC**

**Nickel Chrome**  
For aluminum heads with chrom-alloy seat inserts. Soft abrasive stone to grind hard seats. Speckled.

**R**

**Ruby**  
The original Black & Decker composition, general purpose stone.

**KW**

Fits Kwik-Way 13/16"x13 thread

Colors may vary due to manufacturing processes

Size		General Purpose (GP) 90 Grit			Cool Blue (CB) 80 Grit		Stellite (S) 90 Grit	
Inch	mm	00°	30°	45°	00°	45°	00°	45°
1¼"	32	KW-1000-GP	KW-1030-GP	KW-1045-GP	KW-1000-CB	KW-1045-CB	KW-1000-S	KW-1045-S
1½"	33	KW-1000A-GP	————	KW-1045A-GP	KW-1000A-CB	KW-1045A-CB	————	————
1¾"	35	KW-1100-GP	KW-1130-GP	KW-1145-GP	KW-1100-CB	KW-1145-CB	KW-1100-S	KW-1145-S
1⅞"	36	KW-1100A-GP	————	KW-1145A-GP	KW-1100A-CB	KW-1145A-CB	KW-1100A-S	KW-1145A-S
1½"	38	KW-1200-GP	KW-1230-GP	KW-1245-GP	KW-1200-CB	KW-1245-CB	KW-1200-S	KW-1245-S
1⅞"	39	KW-1200A-GP	————	KW-1245A-GP	————	KW-1245A-CB	KW-1200A-S	KW-1245A-S
1⅝"	41	KW-1300-GP	KW-1330-GP	KW-1345-GP	KW-1300-CB	KW-1345-CB	KW-1300-S	KW-1345-S
1⅞"	43	KW-1300A-GP	————	KW-1345A-GP	KW-1300A-CB	KW-1345A-CB	KW-1300A-S	KW-1345A-S
1¾"	44	KW-1400-GP	KW-1430-GP	KW-1445-GP	KW-1400-CB	KW-1445-CB	KW-1400-S	KW-1445-S
1⅞"	47	KW-1500-GP	KW-1530-GP	KW-1545-GP	KW-1500-CB	KW-1545-CB	KW-1500-S	KW-1545-S
2"	51	KW-1600-GP	KW-1630-GP	KW-1645-GP	KW-1600-CB	KW-1645-CB	KW-1600-S	KW-1645-S
2⅞"	54	KW-1700-GP	KW-1730-GP	KW-1745-GP	KW-1700-CB	KW-1745-CB	KW-1700-S	KW-1745-S
2¼"	57	KW-1800-GP	KW-1830-GP	KW-1845-GP	KW-1800-CB	KW-1845-CB	KW-1800-S	KW-1845-S
2⅝"	60	KW-1900-GP	KW-1930-GP	KW-1945-GP	KW-1900-CB	KW-1945-CB	————	————
Size		Finishing (F) 150 Grit		Nickel Chrome (NC) 60 Grit		Ruby (R) 80 Grit		
Inch	mm	30°	45°	00°	45°	00°	45°	
1¼"	32	————	KW-1045-F	KW-1000-NC	KW-1045-NC	KW-1000-R	KW-1045-R	
1¾"	35	————	KW-1145-F	KW-1100-NC	KW-1145-NC	KW-1100-R	KW-1145-R	
1⅞"	36	————	KW-1145A-F	KW-1100A-NC	KW-1145A-NC	————	————	
1½"	38	————	KW-1245-F	KW-1200-NC	KW-1245-NC	KW-1200-R	KW-1245-R	
1⅞"	39	————	KW-1245A-F	KW-1200A-NC	KW-1245A-NC	————	————	
1⅝"	41	————	KW-1345-F	KW-1300-NC	KW-1345-NC	KW-1300-R	KW-1345-R	
1⅞"	43	————	KW-1345A-F	KW-1300A-NC	KW-1345A-NC	————	————	
1¾"	44	————	KW-1445-F	KW-1400-NC	KW-1445-NC	KW-1400-R	KW-1445-R	
1⅞"	47	————	KW-1545-F	KW-1500-NC	KW-1545-NC	KW-1500-R	KW-1545-R	
2"	51	————	KW-1645-F	KW-1600-NC	KW-1645-NC	KW-1600-R	KW-1645-R	
2⅞"	54	————	KW-1745-F	KW-1700-NC	KW-1745-NC	————	————	
2¼"	57	————	KW-1845-F	KW-1800-NC	KW-1845-NC	————	————	
2⅝"	60	————	————	KW-1900-NC	KW-1945-NC	————	————	

### Ordering is easy!

- 1 - Find the diameter (valve head diameter + 1/16" to 1/8").
- 2 - Find the angle you need (you can modify angles with our Valve Seat Wheel Dresser Stand, page 24).
- 3- Select the abrasive to match your job.

**tech tips**  
from the techxperts™

Keep your stones grinding at their best with a  
**Seat Wheel Dresser Stand!**

See Page 24 for details