



300A	60% @ CO ₂ - Gas	0.030" - 0.045" Wire	10ft	15ft	Other Lengths or Power Pins
	40% @ Mixed Gas				

Tweco® #4 / Lincoln® Connector	0501.0153	0501.0081	
Miller® Standard Connector	0501.0155	0501.0080	Contact Sumig
Euro Connector	0501.0066	0501.0157	
No Power Pin	0501.0159	0501.0160	

400A	60% @ CO ₂ - Gas	0.035" - 1/16" Wire	10ft	15ft	Other Lengths or Power Pins
	40% @ Mixed Gas				

Tweco® #4 / Lincoln® Connector	0501.0162	0501.0075	
Miller® Standard Connector	0501.0164	0501.0091	Contact Sumig
Euro Connector	0501.0067	0501.0069	
No Power Pin	0501.0167	0501.0168	

STANDARD CONSUMABLES



Photo	Description	STD C25	HD CuCrZr
	Contact Tip 0.030"/0.8 mm	0500.1080	0500.1909
	Contact Tip 0.035"/0.9 mm	0500.1241	
	Contact Tip 0.040"/1.0 mm	0500.1081	0500.1910
	Contact Tip 0.045"/1.2 mm	0500.1082	0500.1911
	Contact Tip 0.052"/1.3 mm	0500.2442	
	Contact Tip 1/16"/1.6 mm	0500.1083	

Photo	Part #	Description
	0500.1101	Threaded Gas Diffuser
	0500.2620	Threaded Nozzle Ø 15x66 mm

Photo	Description	10ft	15ft
	Steel Liner 0.030"-0.040"	0500.1116	0500.1116
	Steel Liner 0.040"-0.045"	0502.1073	0502.1073
	Steel Liner 0.045"-1/16"	0500.1119	0500.1119

XTREME DUTY S+ CONSUMABLES



Photo	Description	XD Xtreme Duty
	S+ Contact Tip 0.030"/0.8 mm	0900.1370
	S+ Contact Tip 0.035"/0.9 mm	0900.1744
	S+ Contact Tip 0.040"/1.0 mm	0900.1371
	S+ Contact Tip 0.040"/1.2 mm	0900.1336
	S+ Contact Tip 0.052"/1.3 mm	0900.1427
	S+ Contact Tip 1/16"/1.6 mm	0900.1372

Photo	Part #	Description
	0500.2982	Threaded S+ Gas Diffuser

Distributed by:

GOOSENECKS

Photo	Part #	Description
	0502.1439	Standard Gooseneck
	0502.1389	Standard Gooseneck Cover
	0502.1602	Long Gooseneck
	0502.1390	Long Gooseneck Cover
	0502.1650	Extra Long Gooseneck
	0502.1391	Extra Long Gooseneck Cover

NOZZLES

Additional Options Available. Contact us to find out more.

Photo	Part #	Description	Dimensions
	0502.1942	Standard Fume Extraction Nozzle	7/8" x 2.8"
	0502.1411	Bell Style Fume Extraction Nozzle	1" x 2.35"

KIT

CONSUMABLES (Includes 10 Contact Tips, 1 Nozzle, 1 Gas Diffuser and 1 Insulator)

Photo	Description	STD	S+ XD
	0.030" / 0.8 mm Kit	0502.2069	0502.2088
	0.035" / 0.9 mm Kit	0502.2070	0502.2089
	0.040" / 1.0 mm Kit	0502.2071	0502.2090
	0.045" / 1.2 mm Kit	0502.2072	0502.2091
	1/16" / 1.6 mm Kit	0502.2087	0502.2092

WORKS PERFECTLY WITH

*Sold Separately

Photo	Part #	Description
	9003.0083	Sumig Weld1 Fume Extractor



SUMIG USA CORPORATION
8600 Commodity Circle #159
Orlando, FL 32819

☎ 1 800 503-9717
🌐 www.sumigusa.com
✉ sumigusa@sumig.com