RTS79TY/RTS83TY/RTW410TY

Hardware Kit Includes Loose:

- (1) 12 Hex head bolts (M8-1.25x30mm) Grade 8.8
- (2) 12 Hex head bolts (M8-1.25x 25mm) Grade 8.8
- (3) 24 Lock washers (M8) Grade 8.8
- (4) 36 Flat washers (M8) Grade 8.8
- (5) 12 Hex head nuts (M8-1.25) Grade 8.8

Components List:

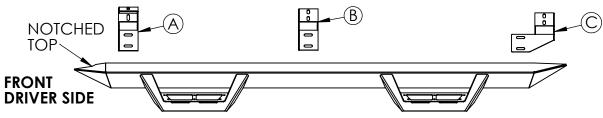
- (1) 2 RT Steps (Driver & Passenger)
- (2) 2 Front Mounting Brackets RTSPN026
- (3) 2 Middle Mounting Brackets RTSPN005
- (4) 2 Rear Mounting Brackets (Driver & Passenger) RTSPN027

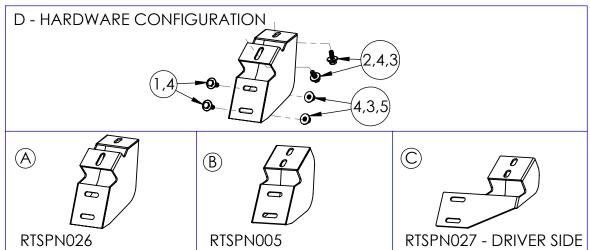
DISCLAIMER: USE ONLY
COMPONENTS AND HARDWARE
SUPPLIED BY ICI.
NO SUBSTITUTIONS.

LOOSE FIT ALL COMPONENTS.
DO NOT TIGHTEN UNTIL ALL
COMPONENTS ARE INSTALLED
AND ADJUSTED.

2005-2016 Toyota Tacoma Installation Instructions

Double Cab





Step by Step Installation Instructions

- STEP 1: Read and understand instructions completely before beginning installation.
- **STEP 2:** Remove all old steps and hardware from truck.
- STEP 3: Locate the driver's side step (center of front foot step is 20" to front of bar AND front of bar notch on top). Each step uses 3 mounting brackets. The bracket closest to the front of the vehicle is shown in figure A, the middle bracket is shown in figure B and rear bracket in figure C.
- STEP 4: On the underside of the rocker panel there are 3 mounting locations down the length of the cab with 2 threaded holes per location. They may have plastic plugs covering them. Using provided M8x16mm hex head bolts, flat washers and lock washers, loose fit brackets to these locations. See figure D for hardware configuration.
- STEP 5: Once all 3 brackets are loose fit to the truck, mount the RT Step to the brackets using provided M8x30mm hex head bolts, 2 flat washers per bolt, lock washers and nuts. See figure D for hardware configuration.
- STEP 7: Once RT Step is loose fit, tighten brackets to inside rocker to 20 ft/lbs (DO NOT USE IMPACT TOOLS). Next, adjust bar up/down and front/back then tighten step to brackets at 30 ft/lbs. Repeat for passenger side.