

RTS65/75TY

2002-2009 Toyota 4Runner
2009-2016 Toyota 4Runner
(EXCEPT LIMITED)

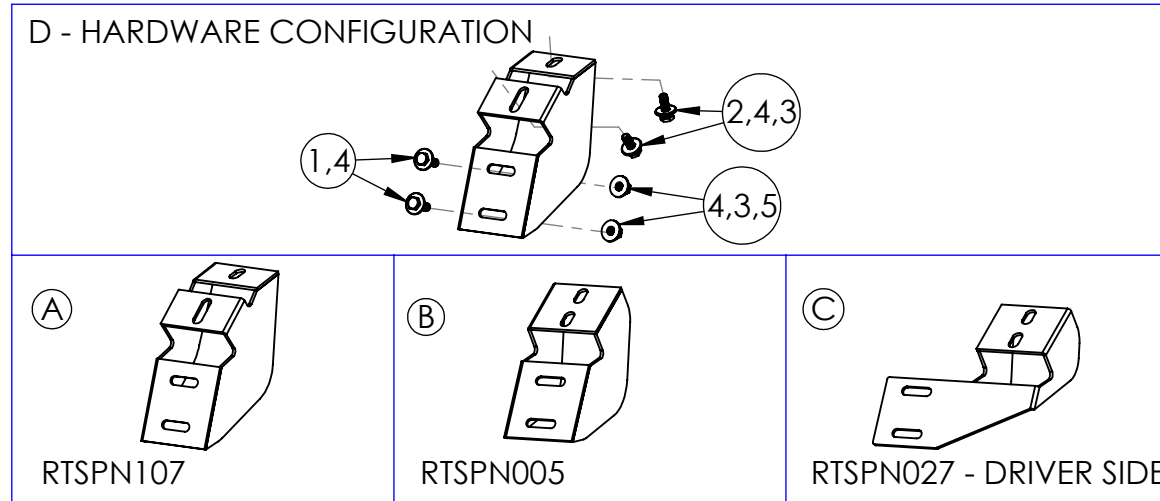
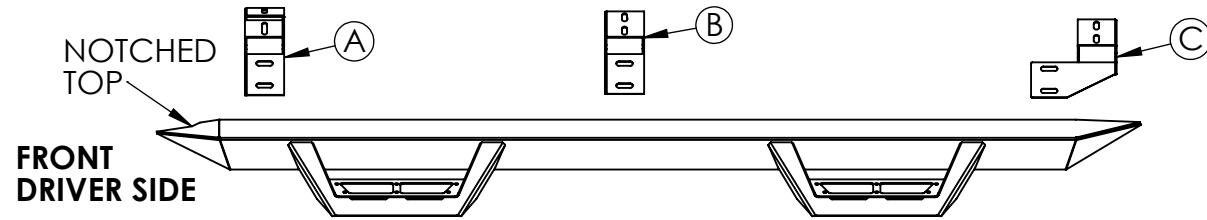
RTS65/75TY Installation Instructions

Hardware Kit Includes Loose:

- (1) 12 – Hex head bolts (M8-1.25x30mm) Grade 8.8
- (2) 12 – Hex head bolts (M8-1.25x 25mm) Grade 8.8
- (3) 24 – Lock washers (M8) Grade 8.8
- (4) 36 – Flat washers (M8) Grade 8.8
- (5) 12 – Hex head nuts (M8-1.25) Grade 8.8

Components List:

- (1) 2 – RT Steps (Driver & Passenger)
- (2) 2 – Front Mounting Brackets
RTSPN107
- (3) 2 – Middle Mounting Brackets
RTSPN005
- (4) 2 – Rear Mounting Brackets (Driver & Passenger) RTSPN027



DISCLAIMER: USE ONLY COMPONENTS AND HARDWARE SUPPLIED BY ICI. NO SUBSTITUTIONS.

LOOSE FIT ALL COMPONENTS. DO NOT TIGHTEN UNTIL ALL COMPONENTS ARE INSTALLED AND ADJUSTED.

Step by Step Installation Instructions

- STEP 1:** Read and understand instructions completely before beginning installation.
- STEP 2:** Remove all old steps and hardware from truck.
- STEP 3:** Locate the driver's side step (center of front foot step is 20 5/8" to front of bar AND front of bar notch on top). Each step uses 3 mounting brackets. The bracket closest to the front of the vehicle is shown in figure A, the middle bracket is shown in figure B and rear bracket in figure C.
- STEP 4:** On the underside of the rocker panel there are 3 mounting locations down the length of the cab with 2 threaded holes per location. They may have plastic plugs covering them. Using provided M8x16mm hex head bolts, flat washers and lock washers, loose fit brackets to these locations. See figure D for hardware configuration.
- STEP 5:** Once all 3 brackets are loose fit to the truck, mount the RT Step to the brackets using provided M8x30mm hex head bolts, 2 flat washers per bolt, lock washers and nuts. See figure D for hardware configuration.
- STEP 7:** Once RT Step is loose fit, tighten brackets to inside rocker to 20 ft/lbs (**DO NOT USE IMPACT TOOLS**). Next, adjust bar up/down and front/back then tighten step to brackets at 30 ft/lbs. Repeat for passenger side.