# ADDICTIVE DESERT DESIGNS

## 2015 – Current Chevy 2500/3500 HoneyBadger & HoneyBadger Rancher Front Bumper Installation Instructions

### **PREPARATION**

- 1. Disconnect the negative terminal on the battery. Park the vehicle on level ground and set the emergency brake.
- 2. We recommend reading through the installation instructions in whole before performing the work.
- 3. Estimated Installation Time: 2 Hours
- 4. You will need the following tools:
  - a. Ratchet
  - b. 10mm Socket
  - c. 15mm Socket
  - d. 18mm Socket

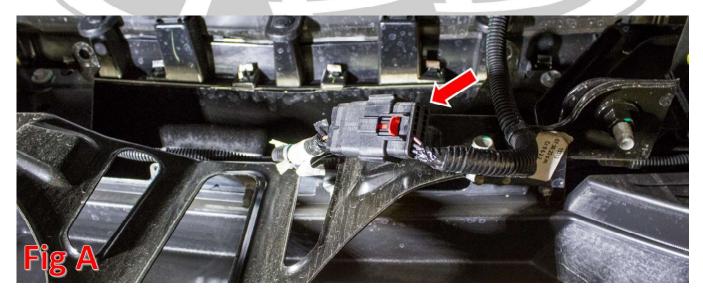
Note: this installation requires 2 people for best results

5. Included in Kit:

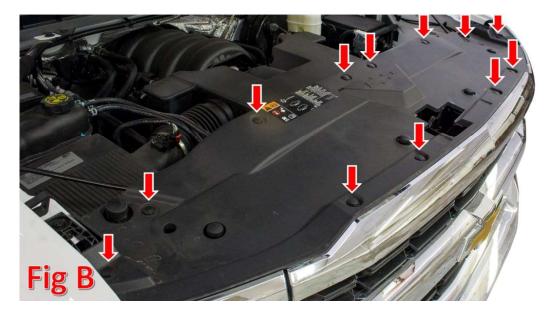
**Reuse Stock Hardware** 

### **REMOVAL**

1. Underneath the truck, unplug the main fog light harness connector. (Fig A)



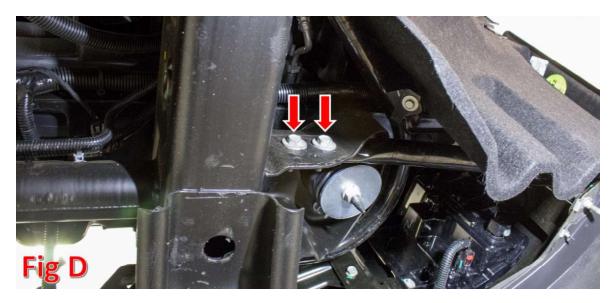
2. Under the hood of your truck, remove the plastic clips (x12) that hold on the radiator cover. Once the clips are gone, remove the radiator cover. Save the plastic clips you remove in this step. (Fig B)



3. Underneath the radiator cover, there are four 10mm bolts that need to be removed. Once these bolts are removed, carefully pull the grill off the vehicle. Save the bolts you remove in this step. (Fig C)



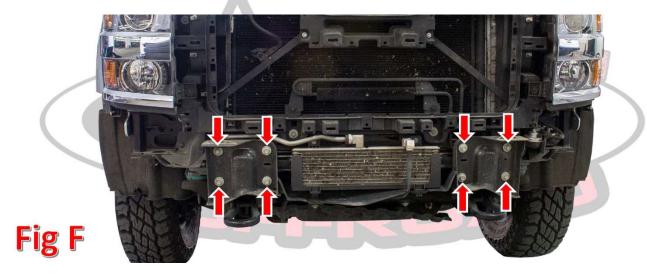
4. Underneath the vehicle, towards the wheel well, you will find the bumper side support bar. Remove the two 15mm bolts holding this bar to the frame. Repeat this step on the other side of the vehicle. (Fig D)



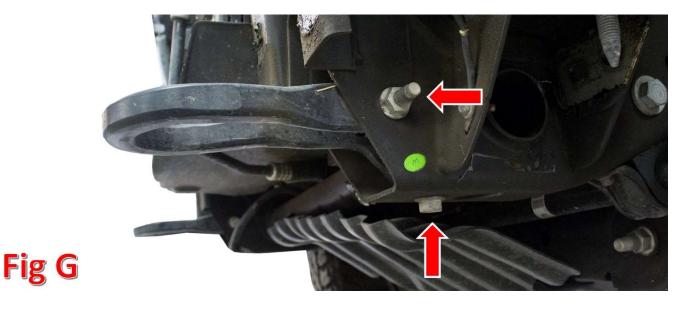
5. There are two 18mm bolts per side that hold the bumper to its mounting bracket. Remove these bolts (x4), then remove the bumper from the vehicle. (Fig E)



6. Remove the 15mm bolts (x4) that hold each bumper bracket to the frame horns. Save these bolts for reuse. With the bolts removed, take off each bracket. (Fig F)



7. Remove the 15mm bolts (x2) holding on each tow hook. Then, remove the tow hooks. (Fig G)



- 8. Carefully press your grill back onto the vehicle until you hear it click into place.
- 9. Reinstall the bolts you removed in Removal Step 3.
- 10. Place the radiator cover back in place, then reinstall the plastic clips you removed in Removal Step 2. Your vehicle should now look like the truck in Fig H.



11. Prepare to install your new ADD Front Bumper.

### **INSTALLATION**

- 1. If you have purchased any lights with your bumper, now is a good time to install those. Follow the light manufacturer's instructions for mounting and wiring information.
- 2. Line the mounting holes on the bumper up with the mounting holes on the truck's frame horns. Secure the bumper to the truck using the factory bolts you removed in Removal Step 6. Leave these finger tight for now.
- 3. Line the bumper up so that it sits straight in relation to the bottom of the grill/headlights. Then, tighten the mounting bolts to factory torque specifications.
- 4. Trim the inner fender liners to preference. We recommend following a line similar to what is shown in Fig I.



- 5. Stand back and enjoy your new ADD HoneyBadger Front Bumper.
- 6. Check and re-tighten if needed, all mounting bolts after 100 miles and periodically thereafter.



For Additional Support or Technical Questions, Please Call 480.671.0820 or

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