

FABTECH

4331 EUCALYPTUS AVE. ~~ CHINO, CA 91710
909-597-7800 Fax 909-597-7185
2005 – 2007 FORD F-250/350 SUPER DUTY 4WD
FTS22027
6" & 8" 4 LINK



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**2005 - 2007 FORD F-250/350 SUPER DUTY 4 WD
FTS22027
6" & 8" 4 LINK KIT**

PARTS LIST:

HARDWARE LIST:

FTS22027BK 4 Link Kit Box 1			FT30157 Hardware		
Qty	Part #	Description	Qty	Description	Location
1	FT30128BK	Upper Link Driver	4	3/4"-10 x 1 1/2" Bolt	Link Frame Brkt
1	FT30137BK	Upper Link Passenger	4	3/4"-10 x 4 1/2" Bolt	Links to Bracket
2	FT30129BK	Lower Link	8	3/4"-10 C-Lock Nut	
1	FT30143BK	Frnt. Bumpstop Drop Drv	16	3/4" Flat Washer	
1	FT30144BK	Frnt. Bumpstop Drop Pas	4	7/16"-14 x 1 3/4" Bolt	Link Frame Brkt
1	FT30133	Steering Stab. Drop Brkt	4	7/16"-14 Nyloc Nut	
2	FT30153	Billet Sway Bar End Link	8	7/16" SAE Flat Washer	
2	FT30169BK	Sway Bar Drop	6	1/4"-20 x 11/4" Bolt	Brake Line
1	FT30843	Hardware Subassembly	6	1/4"-20 Nyloc Nut	
			12	1/4" SAE Flat Washer	
	FT30843	Hardware Subassembly	2	5/16"-18 x 1 1/4" Bolt	Bump Stop Cntr
2	FT90050	Cup Washer	2	5/16" SAE Flat Washer	
4	FT90051	Bushing	2	5/16" Split Washer	
2	FT95243	3/4" Heim	4	7/16"-14 x 1 1/2" Bolt	Bump Stop
2	FT30154	Brake Line Drop	4	7/16"-14 Nyloc Nut	
2	FT22027i	Instruction Sheet	8	7/16" SAE Flat Washer	
1	FTAS12	Decal	4	3/8"-16 x 1 1/4" Bolt	Sway Bar Drop
1	FTREGCARD	Registration Card	4	3/8"-15 Nyloc Nut	
1	FT292	Cam Bolt Kit	8	3/8" SAE Flat Washer	
8	FT103	Mis-Alignments for Links	2	1/2"-13 x 3" Bolt	Sway Bar Link
4	FTS43	Mis-Alignment	2	1/2"-13 Nyloc Nut	@ Heim
			4	1/2" SAE Flat Washer	
	FTS22049BK	4 Link Kit Box 2	2	1/2"-13 X 3" Bttm Bolt	Sway Bar Link
Qty	Part #	Description	2	3/4" -16 RH Jam Nut	
1	FT30138BK	Pass. 4 Link Frame Brkt	1	1/8" x 2" Cotter Pin	Drag Link
1	FT30139BK	Driver 4 Link Frame Brkt	2	Lock Tight	
1	FT30175BK	Trac Bar Drop Bracket			
1	FT30178BK	Trac Bar Support Brkt			
1	FT30122	Pitman Arm			
1	FT30157	Hardware Kit			



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READ BEFORE BEGINNING INSTALLATION

READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION.

CHECK PARTS & HARDWARE AGAINST THE PARTS LIST BEFORE BEGINNING THE INSTALLATION TO ASSURE THE KIT IS COMPLETE, CONTACT FABTECH @ 909-597-7800 IF KIT IS INCOMPLETE.

FABTECH RECOMMENDS YOU DO A PRE- INSPECTION OF THE TRUCKS FRAME FOR ANY DAMAGE BEFORE BEGINNING THE INSTALLATION OF THIS KIT. FABTECH ALSO RECOMMEND YOU PREFORM AN ALIGNMENT ON THE TRUCK BEFORE BEGINNING THE INSTALLATION. IF THE TRUCK HAS ANY FRAME DAMAGE OR WILL NOT ALIGN TO FACTORY SEPECS. DO NOT INSTALL THIS KIT UNTIL THE DAMAGE IS CORRECTED. CALL FABTECH FOR FURTHER INFORMANTION.

**FABTECH RECOMMENDS THE FOLLOWING TIRE SIZES FOR USE WITH THIS KIT:
6" LIFT- 325/65R18 (35x12.50/18) TIRES W/ 18X9.5 WHEELS W/ 4 3/4" BACK SPACING
8" LIFT- 355/65R18 (37x13.50/18) TIRES W/ 18X9.5 WHEELS W/ 4 3/4" BACK SPACING**

TOOL LIST:

- FLOOR JACK
- JACK STANDS
- ASSORTED METRIC & S.A.E. WRENCHES & SOCKETS
- WHITE LITHIUM GREASE
- TORQUE WRENCH
- DRILL W/ ASSORTED BITS

AVALIABLE OPTIONS:

FTS22052BK	Coilover Hoop Conversion
FTS83500	4.0 Coil Over Dirt Logic Shock 6" Lift
FTS83501	4.0 Coil Over Dirt Logic Shock 8" Lift
FTS92001	Hydraulic Bump Stop Kit
FTS22051	Dirt Logic Dual Steering Stabilizer System
FTS8023	Standard Body Dual Steering Stabilizer System

See Fabtech's Master catalog for specific details and application.

LIFT INSTRUCTIONS:

1. Disconnect the negative terminal on the battery. Jack up the front end of the truck and support the frame, at the front frame rails, with jack stands. **NEVER WORK UNDER AN UNSUPPORTED VEHICLE.** Remove the front tires.
2. Working from both sides of the truck, remove the brake calipers (**remove the caliper cage from the knuckle, do not remove the caliper from the caliper cage**) and tie them up out of the way. **DO NOT ALLOW THE CALIPERS TO HANG FROM THE BRAKE LINES!** Remove the brake line and ABS line tabs from the front side and the rear side of the coil spring mount on the axle and save the hardware.
3. Supporting the front axle with two floor jacks, remove the front shocks and the sway bar end links from the truck. Discard the sway bar end links and the shocks. Save the lower shock hardware and discard the rest of the hardware.
4. Lower the front axle allowing the coil springs to come free of tension. **EXERCISE EXTREME CAUTION WHEN WORKING WITH COIL SPRINGS UNDER LOAD!** Remove the coil springs from the truck and discard, Save the factory upper coil isolator.
5. Remove the factory steering stabilizer from the frame mount and save the hardware. Remove the steering stabilizer frame bracket and save the hardware. Discard the frame bracket. Leave the steering stabilizer connected to the drag link. SEE PHOTO BELOW.



6. Remove the drag link from the pitman arm and save factory hardware. You will need to strike the pitman arm with a large hammer to dislodge the drag link from the pitman arm. **USE CARE NOT TO HIT THE THREADS ON THE DRAG LINK!**
7. Remove the trac bar from the frame bracket and save the original hardware. Remove the trac bar bracket from the frame and save the original hardware and discard the factory trac bar bracket. SEE PHOTO IN NEXT COLUMN.



8. Remove the factory pitman arm from the steering box using a large pitman arm puller or large two-jaw puller. Save the hardware and discard the pitman arm. SEE PHOTO BELOW.



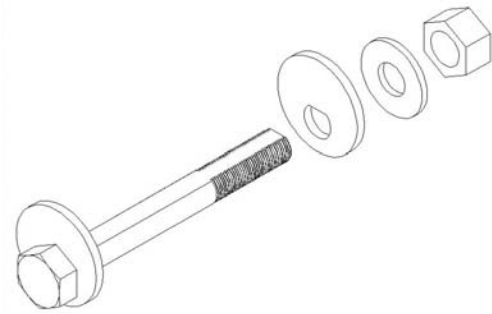
9. Locate FTS30122 new drop pitman arm. Attach to the steering box in the same indexed position as the factory pitman arm was when removed. **Install the provided FT30258 Sector Shaft Nut and torque to 350 ft. lbs. (Note: this is a one-time only use nut, once it is tightened on the sector shaft and removed, it must be discarded.**
10. Locate FT30175 trac bar frame bracket. Attach to the frame using the original hardware in the same position. Torque bolts to 110 ft. lbs. **DO NOT ATTACH THE TRAC BAR TO THE FRAME BRACKET AT THIS TIME.**
11. Locate the ABS lines on the radius arms and disconnect it at its two mounting points, one will be a plastic clip and the other is a bolt with bracket. Use care not to damage the plastic clips on the ABS line as they will be reused, discard the bolt from the bracket.
12. With the front axle still supported by the floor jacks remove both front factory radius arms from axle and factory frame mounts. Save the factory frame pivot bolts and the factory front upper pivot bolt from the axle mounts, discard the front lower axle pivot bolt.

13. Locate FT30139 Driver side frame bracket. Place the bracket into the stock radius arm frame pocket. Using the supplied $\frac{3}{4}$ " x $1\frac{1}{2}$ " bolts, nuts, and washer attach the bracket to the frame through the rearward two holes. Torque to 110 ft. lbs. SEE PHOTO BELOW.



14. Using a drill with a $\frac{7}{16}$ " drill bit, drill the two remaining holes out. The hole on the top inside of the bracket will need to be drilled through the frame and the hole on the rear of the bracket will need to be drilled through the frame also. Attach using the supplied $\frac{7}{16}$ " x $1\frac{3}{4}$ " bolts, nuts, and hardware. Torque to 50 ft. lbs.
15. Repeat steps thirteen and fourteen on the passenger side of the truck at this time.
16. Locate FT30128 upper driver side link arm. Using the original bolt attach it to the upper mount on the axle. Leave loose at this time. Locate two FT103 Mis-Alignments and insert one into each side of the bearing at the other end of the link arm. Using the supplied $\frac{3}{4}$ " x $4\frac{1}{2}$ " bolt, nuts, and washers attach the bearing end of the link arm to the upper hole in the new frame bracket. Leave loose at this time. **Repeat on the passenger side at this time using FT30137 passenger upper link.**

17. Locate FT30129 Lower link arm and attach it to the factory lower axle mount on the driver side using the supplied FT292 alignment cam hardware and leave it loose at this time. When setting the cam up in the lower link arm put the lobe of the cam forward on the 8" kit and up on a 6" kit. Locate two FT103 Mis-Alignments and insert one into each side of the bearing at the other end of the link arm. Using the supplied $\frac{3}{4}$ " x $4\frac{1}{2}$ " bolt, nut, and washers attach the bearing end of the link arm with the mis-alignments to the lower hole in the new frame bracket. **Repeat on the passenger side at this time.** SEE DIAGRAM & PHOTOS IN NEXT COLUMN.



Assembly of the FT292 Alignment Cam



IF INSTALLING A FABTECH DUAL SHOCK KIT SEE THE INSTRUCTIONS ENCLOSED WITH THE DUAL SHOCK KIT AT THIS TIME

IF INSTALLING A FABTECH COILOVER CONVERSION KIT SEE THE INSTRUCTIONS ENCLOSED WITH THE HOOP KIT AT THIS TIME

18. Working from both sides of the truck, locate and remove the factory front bump stops and save. These can be removed by pulling on the bump stop itself free from the cup. Remove the factory mounting cup from the frame and discard the hardware. Locate FT30143 and FT30144 front bump stop drop brackets. Using a drill with a $\frac{7}{16}$ " drill bit, drill out the factory locator pin hole in the frame. Now attach the bump stop to the hole in the frame using the supplied $\frac{7}{16}$ " x $1\frac{1}{2}$ " bolt, nut, and washer. Once attached and aligned with the frame drill the second hole with the $\frac{7}{16}$ " drill bit. Attach the last hole with the supplied $\frac{7}{16}$ " x $1\frac{1}{2}$ " hardware. Attach the factory bump stop cup to the new bracket using the supplied $\frac{5}{16}$ " x $1\frac{1}{4}$ " bolt, flat washer, and split washer. Press the factory bump stop back into the cup. SEE PHOTO ON NEXT PAGE.

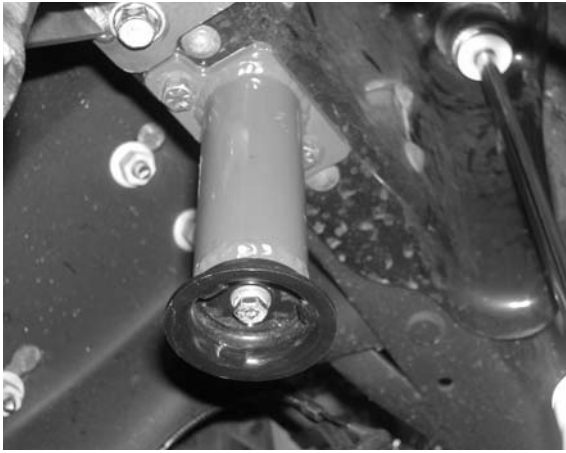


Photo shown without bump installed

19. Using the coil springs from the 6" lift or 8" lift coil spring kit install the coil spring into the truck in the factory location using the original factory upper coil isolator.
20. Torque the front and rear radius arm pivot bolts to 200 ft. lbs. **NOTE: SET THE ALIGNMENT CAMS IN THE LOWER FRONT RADIUS ARM IN THE MIDDLE OF ADJUSTMENT BEFORE TORQUING. MAKE SURE THE CAM IS SEATED INSIDE THE ALIGNMENT CAM GUIDES.**
21. Using a floor jack raise the front axle enough to compress the front coils approx. 1". Locate the correct front shocks FTS7188 for the 6" kit and FTS7189 for the 8" kit and install onto the truck.
22. Locate the factory brake line mount on the front side of the coil bucket. Remove the bracket from the mount and save the hardware. Locate FT30154 front brake line bracket and attach it to the coil bucket using the original hardware. Using the supplied 1/4" x 1 1/4" hardware attach the brake line to the bracket. You will need to carefully bend the hard line down to meet the new brake line bracket. **USE CARE NOT TO DAMAGE THE HARD LINE.** Re-install the brake caliper cages with calipers and torque caliper bolts to 166lbs. SEE PHOTO BELOW.

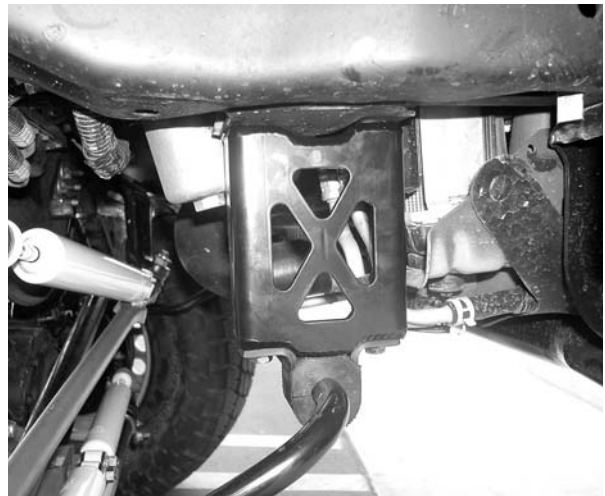


23. Locate FT30133 steering stabilizer drop bracket and install in the factory location using the original hardware. Torque to 50 ft. lbs. Reattach the factory stabilizer to the frame bracket using the original hardware. If installing a Fabtech stabilizer do so at this time. SEE PHOTO IN NEXT COLUMN.

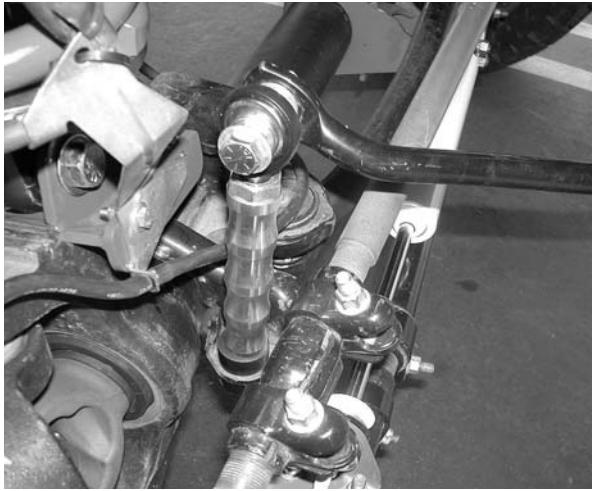


Picture Shown With Stabilizer Installed

24. Remove the front sway bar from the frame mounts and save the hardware. Locate FT30169 sway bar frame drop brackets and attach to the frame where the sway bar was originally attached using the factory hardware. Using the supplied 3/8" X 1 1/4" hardware attach the sway to the new drop brackets and torque to 35 ft. lbs. SEE PHOTO BELOW.



25. Locate both FT30153 billet sway bar end links and both of the supplied heim joints along with the supplied jam nuts. Thread the jam nuts all the way onto the heim joints, then thread the heim joints into the large end of the end links. Leave the jam nuts loose at this time. Locate the supplied 1/2" button head bolts and the sway bar bushing along with the cup washers. Attach the bushing end of the sway bar end links to the factory lower sway bar mounts on the axle, leave loose at this time. Attach the other end of the link to the factory sway bar using the supplied FT43 mis-alignments and supplied 1/2" x 3" hardware. Torque upper and lower hardware to 60 ft. lbs. SEE PHOTO ON NEXT PAGE.

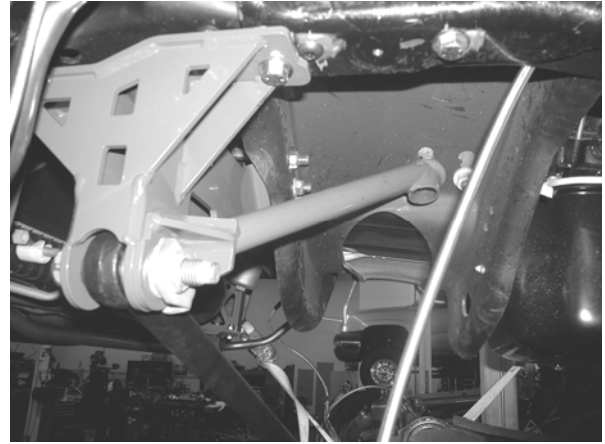


26. Route the ABS line back to the factory location on the lower coil perch and attach the line bracket to the new upper link using the supplied 1/4" hardware. Plug the wire back in at the fender well. SEE PHOTO BELOW Attach the factory brake line bracket back to the lower coil perch using the original hardware.



27. Position the factory trac bar into the new trac bar bracket. Note: You may need to raise the axle up or down to align the hole. Using the original bolt insert it from the front side of the bracket towards the back. Do not push the bolt fully through at this time.
28. Locate FT30178 trac bar support bracket. First attach it to the forward motor mount bolt on the driver side of

the truck, then line the other end up the trac bar bolt. Torque the factory motor mount bolt to 55 ft. lbs and the trac bar bolt to 400 ft. lbs. SEE PHOTO BELOW.



29. Install front tires and wheels. Torque lug nuts to wheel manufacturers specifications.
30. Re-check all front hardware at this time for correct torque tightness.
31. Check the front brake lines and ABS line at this time for proper clearance from all moving parts. You will want to steer the wheels from left to right to make sure the lines clear the wheels. Check fender to tire clearance, trim as needed. Adjust the front headlights.
32. Complete a full alignment on the truck. Re-adjust headlights.
33. RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 500 MILES.

REAR LIFT

SEE THE INSTRUCTIONS ENCLOSED IN THE REAR LIFT BOX KIT.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 50 MILES AND PERIODICALLY THEREAFTER.

For technical assistance call: 909-597-7800

Product Warranty and Warnings-

Fabtech provides a Limited Lifetime Warranty to the original retail purchaser who owns the vehicle, on which the product was originally installed, for defects in workmanship and materials.

The Limited Lifetime Warranty excludes the following Fabtech items; bushings, bump stops, ball joints, tie rod ends, limiting straps, cross shafts, heim joints. These parts are subject to wear and are not considered defective when worn. They are warranted for 60 days from the date of purchase for defects in workmanship.

Take apart shocks are considered a serviceable shock with a one year warranty on leakage only. Service seal kits are available separately for future maintenance. All other shocks are covered under our Limited Lifetime Warranty.

Fabtech does not warrant any product for finish, alterations, modifications and/or installation contrary to Fabtech's instructions. Alterations to the finish of the parts including but not limited to painting, powdercoating, plating and/or welding will void all warranties. Some finish damage may occur to parts during shipping which is considered normal and is not covered under warranty.

Fabtech products are not designed nor intended to be installed on vehicles used in race applications or for racing purposes or for similar activities. (A "RACE" is defined as any contest between two or more vehicles, or any contest of one or more vehicle against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America.

Installation of most suspension products will raise the center of gravity of the vehicle and will cause the vehicle to handle differently than stock. It may increase the vehicle's susceptibility to a rollover, on road and off road, at all speeds. Extreme care should be taken to operate the vehicle safely at all times to prevent rollover or loss of control resulting in serious injury or death. Fabtech front end Desert Guards may impair the deployment or operation of vehicles equipped with supplemental restraining systems/air bag systems and should not be installed if the vehicle is equipped as so.

Fabtech makes every effort to ensure suspension product compatibility with all vehicles listed in the catalog, but due to unknown auto manufacturers production changes and/or inconsistencies by the auto manufacturer, Fabtech cannot be responsible for 100% compatibility, including the fitment of tire and wheel sizes listed. The Tire and Wheel sizes listed in Fabtech's catalog are only a guideline for street driving with noted fender trimming. Fabtech is not responsible for damages to the vehicle's body or tires.

Fabtech's obligation under this warranty is limited to the repair or replacement, at Fabtech option, of the defective product only. All costs of removal, installation or re-installation, freight charges, incidental or consequential damages are expressly excluded from this warranty. Fabtech is not responsible for damages and/or warranty of other vehicle parts related or non related to the installed Fabtech product. This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been subject to accident, negligence, alteration, abuse or misuse as determined by Fabtech.

Fabtech suspension components must be installed as a complete system including shocks as shown in our current catalog. All warranties will become void if Fabtech parts are combined and/or substituted with other aftermarket suspension products. Combination and/or substitution of other aftermarket suspension parts may cause premature wear and/or product failure resulting in an accident causing injury or death. Fabtech does not warrant products not manufactured by Fabtech.

Installation of Fabtech product may void the vehicles factory warranty; it is the consumer's responsibility to check with their local vehicle's dealer for warranty disposition before the installation of the product.

It is the responsibility of the distributor and/or the retailer to review all warranties and warnings of Fabtech products with the consumer prior to purchase.

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www.fabtechmotorsports.com

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2005 - 2007 FORD SUPER DUTY 4WD
REAR LIFT FOR 6" F-250 W/O FACTORY OVER LOAD LEAF
FTS22033

PARTS LIST:

Qty	FTS22033	
2	FTBK4	4" Block
4	FT728U	U-Bolt
1	FTS419	Shim Kit

Qty	FT30814	Hardware Subassembly
1	31000005252	5/16" Split Washer
1	31182001081	5/16"-18 x 2" Hex Bolt gr.8
1	FT58H	5/8" Hardware
1	FT22033i	Instruction Sheet
1	FT30166	E-Brake Cable Sleeve

Tool List: (Not Included)

Floor Jack

Jack Stands

Assorted Metric and S.A.E Sockets & Allen Wrenches

READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION!

CHECK ALL PARTS INCLUDED IN THIS KIT TO THE PARTS LIST ABOVE BEFORE BEGINNING INSTALLATION OF THIS KIT. IF ANY PIECES ARE MISSING, CONTACT FABTECH AT 909-597-7800

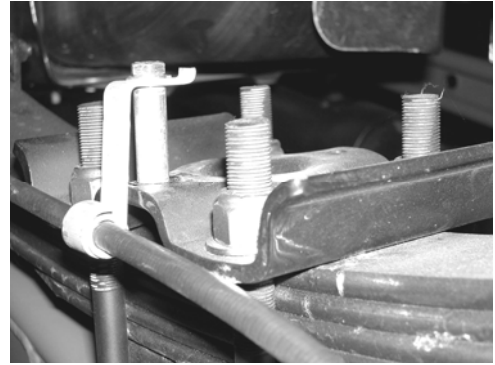
IF TRUCK IS EQUIPPED WITH REAR SWAY BAR,FTS92010BK REAR SWAY BAR DROP BRACKET CAN BE PURCHASED.

INSTRUCTIONS:

1. Disconnect the negative terminal on the battery. Jack up the rear end of the vehicle and support the frame rails with jack stands. Supporting the rear differential remove and discard the rear shocks and u bolts. Lower the axle down slowly. Use care not to over extend the brake hose.

NEVER WORK UNDER AN UNSUPPORTED VEHICLE!

2. Locate and install the rear lift blocks, the factory block will be positioned on top of the new Fabtech block, with the short center pin of both blocks facing down, to the axle. The short end of the blocks should face to the front of the vehicle. Using the supplied u-bolts, nuts, and washers align axle, lift blocks, and springs and torque to U-Bolts to 90lbs
3. Install Fabtech shock part number FTS7266 (not included) with the factory hardware and torque bolts to 65lbs.
4. Locate the E-Brake Cable mount on the driver side spring pack perch. Remove the bolt attaching it to the perch and discard the hardware.
5. Locate FT30166 E-Brake Cable Sleeve and attach between the spring perch and E-brake Cable bracket using the supplied 5/16"-18 x 2" bolt and split washer.



6. Install FTS419 shim kit as per the instructions in the FTS419 box.
7. Recheck all bolts for proper torque. Recheck brake hoses and lines for proper clearances.
8. Install tires and wheels and torque lug nuts to wheel manufacturers specifications.
9. Readjust headlights.
10. Check the front-end alignment and set to the factory specifications.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 50 MILES AND PERIODICALLY THEREAFTER.

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Instruction Sheet Part #- FT22033i

03/29/18 AK