

Red Steel Front Bumper Install Manual

NOTE: For disassembly of vehicle and installation of brackets; go to Fabfours.com Black Steel line for your respective truck and follow the instruction manual for those steps.

- 1. Once the brackets have been installed using the bracket hardware kit, take the winch tray assembly and install it onto the brackets using the eight (8) 1/2" bolts, flat/lock washers and nuts with a 3/4" socket wrench. Figure 1.

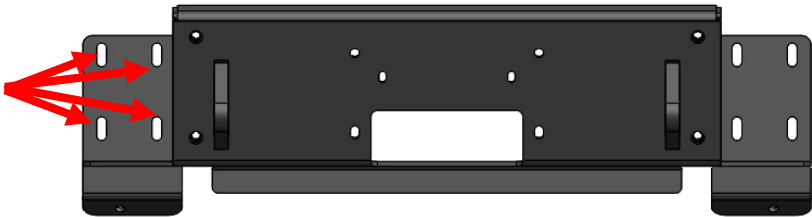


Figure1.

Note: If installing winch, install using only the top two bolts. The lower two will be installed after the bumper has been attached to the winch tray.

- 2. With assistance hold the bumper up to the winch tray and attach it using the six (6) bolts, flat/lock washers and nuts with a 3/4" socket wrench. (50218-HW) Figure 2.

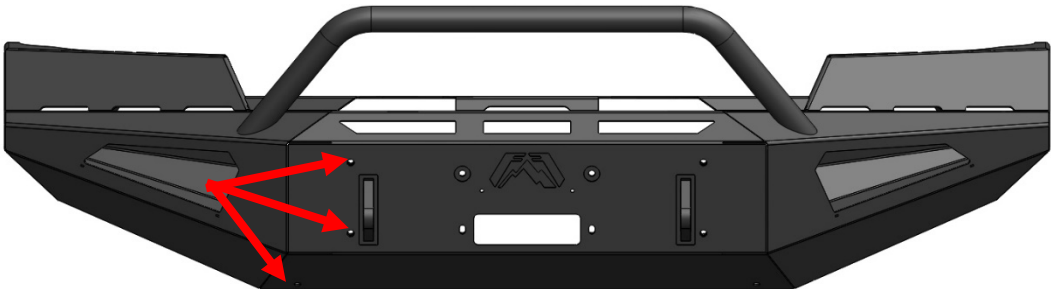


Figure 2.