

HEARTLAND USA[®]

Fender Conversions - Motorcycle Accessories

Instruction Sheet

E-Z 240 Conversion fits wide frame 2018 to Present Softail[®]
Fatboy[®] and Breakout[®]



Parts List:

- Billet Aluminum Struts
- Raw Steel Fender
- Raw Steel Rock Guard
- Strut Bolts
- Fender Bolts
- Rock Guard Rubber
- Rock Guard Screws

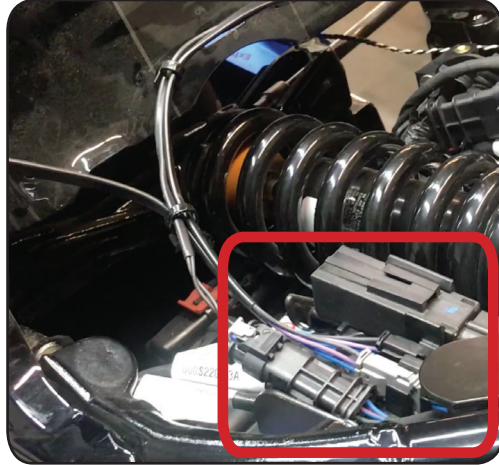


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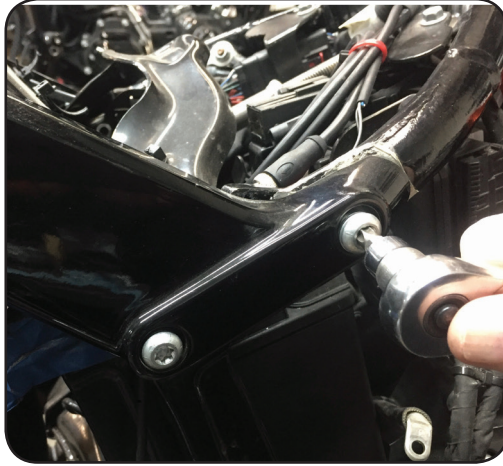
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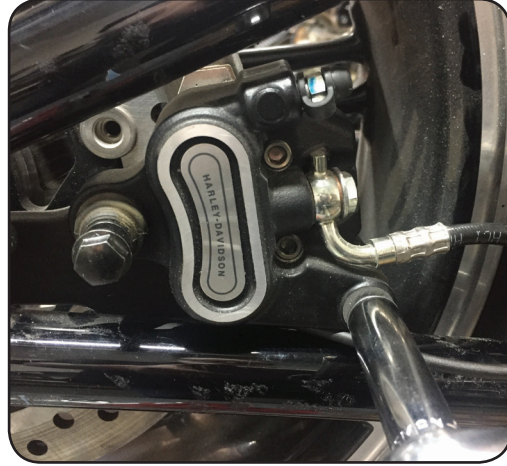
1. With bike properly secured for repair. Remove Seat



2. Under the seat area. Unplug Right and Left, Rear Light Pigtail.



3. Remove that Rear Fender by unbolting the Fender Strut Bolts on each side. Both Fender and Struts come off together.



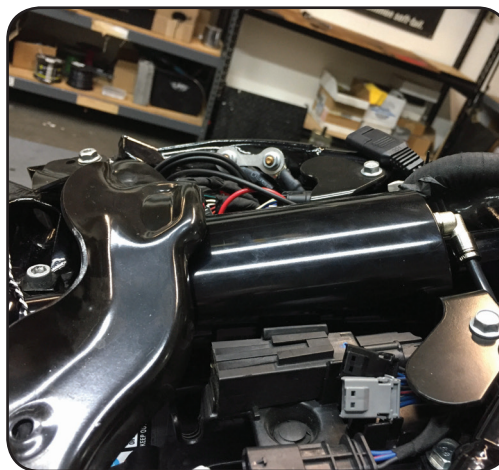
4. Remove the Rear Brake Caliper, use 12mm socket. And Note where the ABS sensor wire is located for re assembly.

Remove Rear wheel

Exhaust May have to be removed.



5. Remove that Plastic Spash Guard with single screw. Re-use this screw later.



6. Now would be the best time to Lower the bike with a New Suspension.

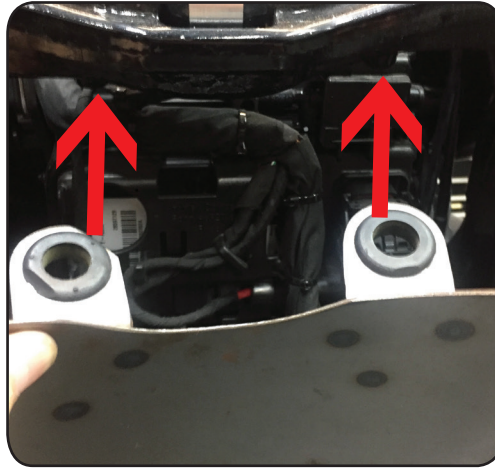
You really need to Lower the Bike to achieve the correct Heartland USA Look.

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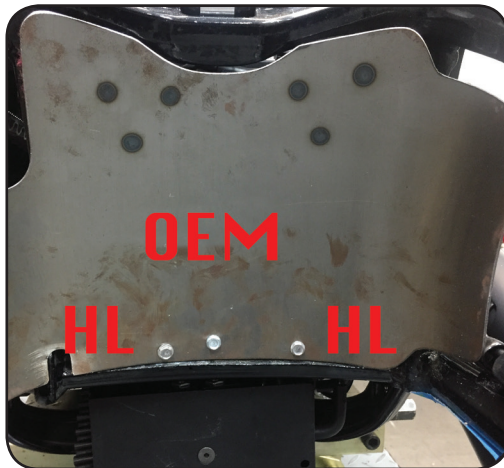
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7. Install the Rubber Gromets into brackets on Rock Guard. Spray a little Windex on the Gromets to make it slide in easier.



8. Install Rock Guard into Swing Arm. Rubber Gromets are used to hold top to Swing Arm, Via small nubs under top rail of swing arm.



10. Bolt Rock Guard to Swing Arm using stock OEM Screw and Two Supplied Screws. Center uses OEM Screw, outer use Supplied Screw



11. Install the Struts on to the Fender. Use Blue Loctite on all 6 Button Head Bolts.

Any Light Wiring should be done at this time using the wire channels in the struts.



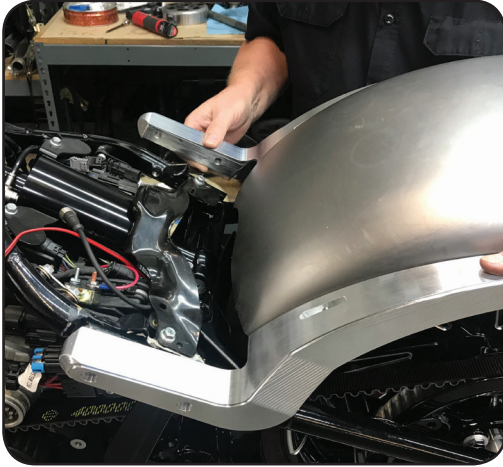
12. When using Light HL Bracketts. Run wire through fender hole and to strut wire channel.



13. Wire Channel for Strut Lights or Other Rear Lighting.

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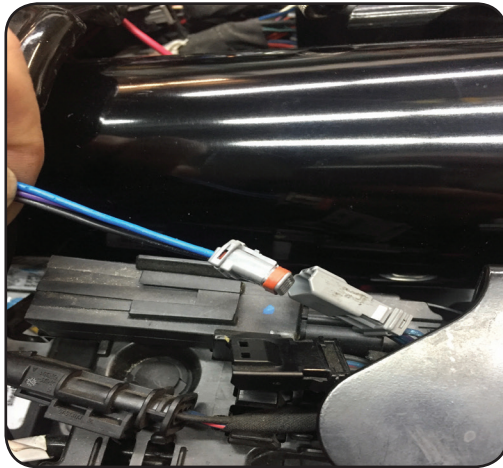
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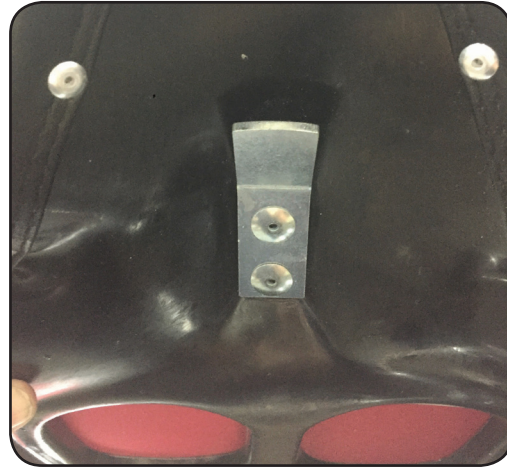
14. Mount the Strut-Fender Combo onto the Frame.



15. Use Supplied Stainless steel bolts. Use Blue Loctite.



16. Wire 3-wire Lights to OEM Pig Tails RIGHT / LEFT



17. Mount and Place Solo seat in Place. Place seat Tongue in Frame in front and push down on Center of seat to place in correct location, then push on back to set the suction cup.

Tongue may need adjustment.



18. Remount Wheel and Brake Caliper. Remember how the ABS sensor wire was routed. Tighten to all HD Torque Specs.

Other Heartland USA Products for 2018 plus Softails

License Plate Relocation Kit, aka Axle Mount Plate Holder
Front Axle Covers
Front Fender for Breakout®
Billet Tear Turn Signals
Billet Signal Mirrors
Billet Non Signal Mirrors