The following are recommendations that I would use for this project. Feel free to try different mixes of colors, wood and grains. This patterns is designed with 3/4" thickness of wood in mind (unless otherwise noted). However, any thickness will work. You will need some 1/4" dowels for the eyes.

**LEGEND**

- **Grain Direction**
- **D....** Dark Shade of Wood.
- **MD....** Medium Dark Shade of Wood.
- **M.....** Medium Shade of Wood.
- **ML.....** Medium Light Shade of Wood.
- **LT.....** LT Shade of Wood
- **R.....** These sections can be raised by placing a 1/8" to 1/4" shim under the parts.

I like to add a highlight to the eye by using a small white dowel. I cut pieces of Aspen or Holly about the size of a pencil, then use a pencil sharpener to round the end. First, drill the spot for the highlight, cut the cone shape piece place a small dab of glue then press it in to the hole. After the glue has dried, sand it flush with the eye.

After shaping the tree I added the grooves to make it look like a rustic log (areas indicated by dashed lines). I used the Wonder Wheel to carve the lines.

To make the pattern the original size enlarge 126% and use 5/16" dowels for the eyes.