

See inside for;

New Patterns • Class Dates • Apollo 11

"FOR ALL MANKIND"

Apollo 50th Anniversary





THE KENNEDY SPACE CENTER



Judy Sale Wobert 2019

The Intarsia Times

Issue 2019-2020

The Intarsia Times is published yearly by Roberts Studio (Judy Gale Roberts). The Intarsia Times is shipped free to United States and Canadian residents only.

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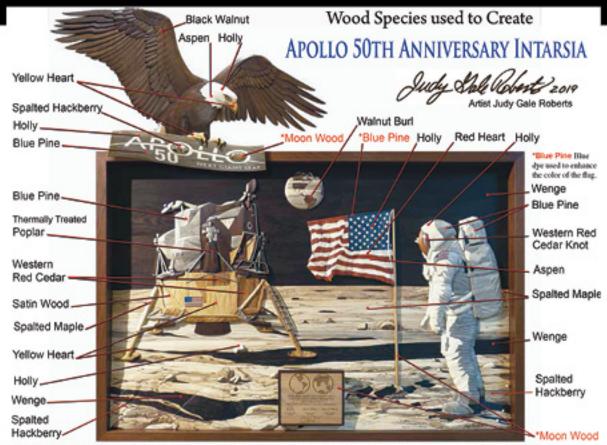
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Roberts Studio Staff

Judy Gale Roberts - president, artist, Intarsia pattern designer. Marianne - staff scroller, scroll saw class instructor. Intarsia artist. Stacy - office manager, processes all orders & Intarsia enthusiast! Stephen - seminar/dass coordinator & custom pattern liaison.

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*Moon Wood From the Moon Tree, which grew from a sycamore seed that traveled to Innar orbit during the Apollo 14 mission in 1971". Kennedy Space Center lost their Moon Tree in 2017 during hurricane Irma, the sycamore wood from the tree is infaid in this Intersis piece where it will continue to be a part of the center for years to come.

I am truly honored to have been selected to create this piece for NASA. One small step for me, one large step for Intarsia! Millions of people will see this piece for years to come and see what Intarsia is all about. The piece was commissioned by NASA, it will be on permanent display at the Kennedy Space Center (near the moon-tree garden) at Cape Canaveral, Florida.

The Apollo 11 50th Anniversary Intarsia piece contains over 1,300 individual pieces. The entire project took approximately 150 hours to design and select the shades of wood, and 1000 shop hours to cut each piece and sculpt/contour the surface. After the basic shape is achieved it is hand sanded to remove scratches. Then each piece receives three coats of clear varnish to protect the wood and bring out its natural color. They provided "Moon Wood" to incorporate into the piece. Moon Trees were grown from seeds that traveled to lunar orbit during the Apollo 14 mission in 1971. The Kennedy Space Center lost their sycamore moon tree during hurricane Irma. The Center will have a part of their tree forever inlaid in this Intarsia masterpiece. I used blue dye for the flags, the rest is the natural colors of the wood.

I was fortunate to have a great crew working as a team to make this happen. Stephen Catlett, my husband, took care of the business details. Pete Ricci and Marianne VanderVoord expertly cut thousands of parts on the scroll saw. Stacy and Marianne helped apply the finish to all those pieces, 3 times! Stacy Stackhouse took most of the progress photos on the website, intarsia.com. I couldn't have done it without all of you!



Old Friends Intai

Senior Dog Sanctuary

Approx. 72"W. x 60" H.

Michael and Zena, founders of the rescue, asked about making a large intarsia piece to hang in their new facility. The piece will include at least 38 dogs, some have crossed the rainbow bridge. The piece will have "angel dogs" in the frame and a few "free flying" dogs throughout the building. Michael has been doing intarsia since 1999, he has commissioned me to design and create the piece. When he has time, between his busy schedule taking care of the dogs well being, he will help sand the pieces.

Facebook@OldFriendsSeniorDogSanctuary

"Old Friends Senior Dog Sanctuary is a Forever Foster Home based Sanctuary in beautiful Mount Juliet, TN, generally housing approximately 120 senior dogs at the Sanctuary and others in temporary and Forever Foster Homes. We do not concern ourselves with the quantity of time that they have left, rather the quality of life we can provide them for that time. Old Friends Senior Dog Sanctuary is completely funded by donations, grants and FUNdraisers. Donations can be made by PayPal, call or visit the website."

Old Friends Senior Dog Sanctuary Mount Juliet, TN 37121 Phone: 615-754-5617 Web: https://ofsds.org





transparent vellum paper with *red ink. No need to have copies made with black ink. I would suggest downloading photos online to help with selecting wood and shaping the parts.

II-23 "Eagle and Banner" \$14.95 for one - \$39.95 for a set of 8 Included on the pattern is a banner with some stars and stripes and a blank banner you can add whatever you would like. The woods used are shown in the photo on the left, page 2.

II-24 "Lunar Module" \$19.95 for one-\$45.95 for a set of 8 It's hard to believe the LM has so many parts, especially when it's put together. While you're cutting, sanding, and applying the finish you are very aware of all the parts. Before starting the project I was collecting as many shades of blue pine I could find for the module. The darker shades are harder to find. Thanks to Jack and Judy Francis, at the Handsome Woodman.com, they supplied most of the blue pine.

II-22 "Astronaut and Flag" \$24.95 for one-\$49.95 for a set of 8 I used a combination of spalted hackberry and maple for the lunar surface. Holly, aspen and blue pine for the astronaut suit, and a very cool WRC knot for the glass portion of the helmet. I did use some blue dye on the blue pine for the flag. The stars are inlaid with holly, aspen and red heart for the stripes. Most of the woods used are shown on page 2.

I-395 "Sea Turtle" I had some great photos of sea turtles from a few snorkeling trips. I had this project on the "back burner" for a few years now until I found the perfect piece of wood for the shell. It's a piece of spalted maple that looks like marble and had the colors I was looking for. I used redwood burl for the fins and Peruvian walnut for the dark. I-88 "Snowman Chickadee" I made this project in 1994. I can't believe it's been that long ago. I used 11/2" thick wood for the original project to make a robust snowman. I remade the snowman for Scrollsaw Woodworking and Crafts magazine. I decided to reduced the size and make it a free standing piece. I used aspen for the white and some red heart for the gloves, scarf and hat, and a piece of Spanish cedar for the carrot nose. I had a unique piece of spalted hackberry I used for the wing of the chickadee. Have, that



800-316-9010

http://www.intarsia.com • judy@intarsia.com

















"New Shoes"

\$29.95

"African Adventure

printed on 35" by 45"

tracing paper.



#P-1 \$24.95 32'x 38'-556 pcs.



#P-2 \$19.95 24'x37'-187pcs.

Both of these designs have won International competitions held in Toronto, Canada. The "Hidden Forest" comes with a 19"x 25" full color poster.



411/2'x 30'- 800 pcs. #P-4 \$24.95

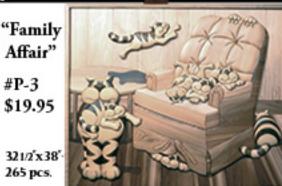
This set comes with a 25" by 19" color poster, the pattern is printed on 35" by 45" high quality tracing paper. There are 26 different creatures (animals, This design looks best when using thick wood. It is printed bugs, reptiles, and birds) all native to Africa.

The pattern is printed on 35" by 45" high quality tracing paper.

The pattern comes with a 11"x 17" color poster along with sideview pictures.

22" high by 27" The Cross is 27" high by 20" wide. Approx 44 pieces.

The "Crucifix" #P-8 \$24.95



321/2'x38' 265 pcs.

Affair"

#P-3 \$19.95

on a 35"x 45"sheet, has a 13"x19" color poster print.12

We are offering the Apollo patterns in a set of Eight patterns printed on high quality transparent vellum paper with red ink. No need to have copies made with black ink. We get many requests, especially on this larger size paper, to sell multiple copies of the pattern.

It usually takes at least 6 copies to make a project, we've added 2 more because we're all human. You can buy just one as noted above each pattern.

Width

.025

.026

.030

.031

.033

.037

.026

.030

.035

.037

.043

.053

.035

.037

.043

.059

3

5

9

00.024

0

2

3

4

5

Order# Univ.#

TLB-2/0

TLB-0

TLB-1

TLB-2

TLB-3

TLB-4

TLB-5

Order# Univ.#

PLP-2/0 2/0

PLP-1

PLP-3

PLP-5

PLP-7

PLP-9

TM-3R 3

TM-5R 5

TM-9R 9

7

TM-7R



\$22.00

\$22.00

\$22.00

\$22.00

\$22.00

\$22.00

\$22.00

\$35.00

\$35.00

\$35.00

\$35.00

\$35.00

\$35.00

Per Gross

\$35.00

\$35.00

\$35.00

\$35.00

\$3.50

\$3.50

\$3.50

\$3.50

Per Doz. Per Gross

12 Blades Per Dozen, 12 Dozen

Per Gross (144 Blades)

Universal

\$2.20

\$2.20

\$2.20

\$2.20

\$2.20

\$2.20

\$2.20

Premium 5" Plain End

Scroll Saw Blades

27

27

25

20

18

17

15 -Every 3rd rev \$3.50

12 -Every 3rd rev \$3.50

12 -Every 3rd rev \$3.50

22.5

You can mix and match the same priced blades

to make a gross to receive the gross discount.

.010

.010

.011

.013

.013

.014

.015

Super Premium Blade for Hardwoods

Every 3rd Tooth is Reversed

Width Thickness Teeth Per Inch

.008

.011

.013

.015

.017

.018

Outstanding Cutting Speed Performance Super Premium Blade for Hardwoods

Order# Univ.# Width Thickness Teeth Per Inch Per Doz.

. 013

.015

.017

.019

1 Pattern \$14.95 Set of 8 \$39.95 (same pattern) For more accurate cutting the red ink makes it easier to see the scroll saw blade.

Order# Univ.#

3

5

Thickness Teeth Per Inch Per Doz, Per Gross Order# Univ.# Width Thickness Teeth Per Inch Per Doz, Per Gross

8

9

TLB-11 11 .063

TLB-12 12 .067

GD-3

GD-5

GD-7

GD-9

TLB-6

TLB-7

TLB-8

TLB-9

TLB-10 10

PL-2/02/0

3

5

9

PL-1

PL-3

PL-5

PL-7

PL-9

Width

.035

.037

.043

.053

.039

.043

.047

.053

.059

.026

.030

.035

.037

.043

.053

.013

.015

.017

.018

.016

.017

.017

.018

.019

.020

.020

Order# Univ.# Width Thickness Teeth Per Inch

.008

.011

.013

.015

.017

.018

Great All Around Blade for Cutting Hard and Soft Woods

🙆 II-24 Lunar Module \$19.95

Super Premium Blade for Softwoods Reverse Skip Tooth Design

12 with 8 rev

12 with 8 rev

12 with 8 rev

12 with 8 rev

16

15

14

13

12

11

9.5

15 with 10 rev

13 with 7 rev

13 with 7 rev

13 with 7 rev

10 with 7 rev

8 with 6 rev

Super Premium Blade for Hardwoods

Reverse Skip Tooth Design

Thickness Teeth Per Inch Per Doz. Per Gross



\$2.20

\$2.20

\$2.20

\$2.20

\$2,20

\$2.20

\$2,20

\$2,20

\$2.20

\$2,20

\$2,20

\$3.50

\$3.50

\$3.50

\$3.50

\$3.50

\$3.50

25" x 231/2" 448 pcs 1 Pattern \$19.95 Set of 8 \$45.95 (same pattern)

\$22.00

\$22.00

\$22.00

\$22.00

\$22.00

\$22.00

\$22.00

\$22.00

\$22.00

\$22.00

\$22.00

\$35.00

\$35.00

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\$35.00



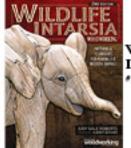
11-22 Astronaut & Flag \$24.95

231/2" x 301/2"

620 pcs

Pattern \$24.95 Set of 8 \$49.95 (same pattern)

Intarsia Books



Wildlife Intarsia IT-5 \$19.95

Intarsia Workbook #IT-4 \$15,99



NTARSI

Intarsia Per Doz. Per Gross

Easy To Make Wood Inlay TT-1 \$19.95

Intarsia DVD's



Contouring Intarsia #JB-3 DVD \$19.95

Intarsia Scroll Sawing & Contouring DVD Set \$29.90

Sout Saving ~ Accuracy

Scroll Sawing for Accuracy #JB-1 DVD \$19.95

Outstanding Cutting Speed Performance Super Premium Blade for Hardwoods

Order#	Univ.#	Width	Thickness	Teeth Per In.	Per Doz.	Per Gross
TM-2/0	00	.026	.008	30	\$3.50	\$35.00
TM-3	3	.031	. 013	20	\$3.50	\$35.00
TM-5	5	.041	.015	17	\$3.50	\$35.00
TM-7	7	.047	.017	14	\$3.50	\$35.00
TM-9	9	.059	.019	14	\$3.50	\$35.00

Chart for Blade Selection

12 with 8 rev

12 with 8 rev

12 with 8 rev

10 with 8 rev

Wood I" & Less	Platinum	Platinum +	Titanium	Titanium R	Gold	TLB
WRC	3 3 7	3 5 7	3 5 7	3 5 7	337	
Aspen, Basswood	3 3 7	357	O 5 7	O 5 7		(4) 5 6
Spanish Cedar	3 3 7	OO 7	3 5 7	₫ 5 7		(4) 5 6
Walnut, Cherry	3 3 7	OO 7	357	3 5 7		35 6
Holly, Red-Heart	3 3 7	007	3 5 7	3 5 7		(4) 5 6

Wood I" & Less		Platinum +		Titanium R	Gold	TLB
Mahogany	3 (3 (2)	OO 7	O 5 7	3 5 7		356
Yellowheart, Padauk	3 5 7	3 3 7	O 5 7	3 3 7		(4) 5 6
Zebrawood	3 5 7	3 3 7	357	3 5 7		356
Wenge	3 5 7	3 3 7	3 3 7	3.57		
Purple-Heart	3 5 7	3 3 7	337	3 5 7		
Blood-Wood	3 5 7	3 5 7	O 5 7	3.5.7		
Ebony	3 5 7	337	3 3 7	3.57		

Flex Drum Sander



DS-1 \$39.95

This soft drum sander will help you attain the soft contours on your Intarsia projects. This specially designed unit clamps to your 2000 (or 1725) R.P.M motor. Designed to fit 5/8" motor shaft it also comes with a reducer bushing to fit 1/2" motor shafts. The flex sander is approximately 2 3/4" in diameter x 7" in length. You can sand past the ends without the fear of marking the work piece. Plus you can carve with the edge of the soft sander.

DS-1 Flex Sander (comes complete with 80 and 120 grit sleeves with pad).... \$39.95ea.

DS-AS Adapter Shaft (for mounting on your drill press) ..\$4.75ca.

NDS-80 - 80 grit sleeve with pad\$5.95ea NDS-180 - 180 grit sleeve with pad\$5.95ea NDS-120 - 120 grit sleeve with pad\$5.95ea



Detail Sanders

IS-F \$12.95 Flat Sander IS-B \$12.00 Bow Sander IS-1 \$22.95 Both Sanders

Sanding Rolls for Detail Sander IS-G150...150 grit 1"x 10 yard roll...\$10.50 IS-G180...180 grit 1"x 10 yard roll...\$10.50 The flexible flat sander is great for contour sanding.

The Bow sander makes it easier to sand those hard to get to areas.

The Flat sander comes with some pre-cut strips of sandpaper to help get you started.

The flexible flat sander is great Line Master Scroll Saw Foot Switch



Comes pre-wired with a 6'cord, just plug the switch in your outlet and then plug your saw in the back of the foot switch cord, no special wiring needed.

FT-1 \$27.95

Foredom Variable Speed Bench Lathe (speed range: 500 to 7,000 rpm)

The Bench Lathe has a high torque, permanent magnet motor that is extremely quiet and smooth running. Cast iron base has mounting holes and suction cup feet for a secure hold on the work surface. Comes with right and left precision machined Tapered Spindles (A-TM-5 and A-TM-6) for holding buffs and wheels up to 4" in diameter. Flex Drum sander dosen't work with the unit.

#BL-1 \$197.00

1/4" Collet holder with Collets. Comes with 3 collets for holding accessories with 1/4", 1/8" and 3/32" shanks. #CHA-5 \$28.95 ea. \$16.00 Total shipping and handling charge.



- •1/6 horsepower, high torque motor
- .115 Volt, 125 Watts (continuous rating)
- Speed Range: 500-7,000 rpm
- . Motor shaft diameter: 5/16"
- ·Height: 5-1/8", Width: 6"
- · Weight: 7.5 lbs

▼ Kirjes Inflatable Sanders ▼

Kirges Inflatable Sanders - Use with Foredom

To use the Kirges Inflatable Sanders you will need to purchase two 1/4 Collet Holders #CHA-5. We recommend mounting the #140 on the right and the #120 on the left of the bench lathe. The Kirges K-130 will not fit the lathe.

The Kirjes sanders are soft on the edges which makes getting into tight places without tearing up the rest of the piece much easier. These little sanders have saved me time when adding extra detail to my intarsia projects. The air is pumped in through the stem. Be sure to place the sanding sleeve over the edges of the black rubber bulb. I use a rougher grit on the K-120 (like a 80 grit) and a smoother grit on the K-140 (220 grit).

Model #	Size	Shaft Size	Price
K-120	20 x 25mm	6 mm (1/4")	\$33.45 ea
K-130	28 x 80mm	8 mm (5/16")	\$46.95 ea
		6mm (1/4")	\$34.95 ea
Grit Sizes & 1	Price		250020020
KS-120 8	0 Grit 150 C	Grit 220 Grit	\$1.50 ea
KS-130 8	0 Grit 150 C	Grit 220 Grit	\$2.75 ea
KS-140 8	0 Grit 150 C	Grit 220 Grit	\$2.50 ea
Replacement	Bulbs		
KR-120\$	10.25ea KR-1	30\$12.25ea Kl	R-140\$10.95 ea
КНР Н	and Pump\$11	1.95 We recommend using the small sanders.	ng this hand pump for

#ACS \$6.00

Abrasive Cleaning Stick

This stick is great for giving your sanders extra life. The stick is 1" square by 6" long.



#SW \$11.00

2" Unitized Wheel & Mandrel Use with the Foredom

Mini Wheel 2" Diam. Unitized Wheel 1/4" thick with a 3/8" arbor hole.

Mandrel Screw type mandrel is for mounting the 2" Mini Wheel 2" overall length, use on the right side.



Use on the Right Side Collet

#MN \$6.50

These mini wheels are very similar to the Wonder Wheel. The smaller size made it easier to see what I was doing. I was able to add much finer lines. The Mini Wheel does not replace the Wonder Wheel for texturing large areas. It wears down more quickly than the Wonder Wheel. I used a wheel dresser to sharpen the wheel to a "V".

Hardware Items



The Daylight Slimline LED Magnifying Lamp provides high contrast which makes this lamp the best tool for sawing intricate pieces of wood. LED's never need replacing and use very little energy. Includes two 13cm - 5" glass lenses (3 diopter-1.75X and 5 diopter-2.25X) that are easy to change. \$20.00 shipping & handling

"Wonder Wheel"



The Wonder Wheel can be used to add texture to all Intarsia projects. The wheel also darkens/burnishes dowels used for eyes. The Wonder Wheel is 6" in diameter x 1/2" wide with a 1" mounting hole. It fits on the shaft of a bench or pedestal grinder. Max R.P.M. is 4,500

The 1" mounting hole will need a reducer bushing (shown below) to fit on the shaft of the bench grinder motor.

Telescope Reducer Bushings #BU \$3.00



Easy to Use Reduces 1" to down to 1/2",5/8", or 3/4"



Diamond Wheel Dressers



The Wonder Wheel is flat when it arrives. You will need to sharpen the edge to be able to use it for adding texture to your intarsia projects. The Coarse Diamond Wheel Dresser will do the job quickly and efficiently.

FWD Fine Wheel Dresser, same as above, just a smoother grit for \$14.95 extra fine points on the wheel.

OLD MASTERS Polyurethane Wiping Gel

Clear Gel OM \$15.95pt.

White Gel OMW \$14.95pt.



We apply three coats of the Old Masters gel to each piece before gluing down. The gel easy to use and produces a very nice professional finish.

Intarsia Whiting Gel for white pine or any white wood that yellows. The white pigment will help keep the wood a lighter shade. For more natural results just use one coat of white followed by two coats of clear.

Old Masters is only available to those living in the contiguous U.S.

1 can of gel is \$10.00 shpg • 2 to 3 cans \$13.00 shpg • 4 cans \$15.00 shpg • 5 cans \$16.00 • over 5 cans please call.

Fretwork Scrollsaw Pattern Books

The Fretwork patterns are a great way to gain experience on your scroll saw. The pieces are cut out like a stencil, no inlay involved.

On sale for only \$5.00 each (plus shipping).



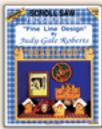
DB-1 'General Subject' \$5.00



DB-3 'The Great Outdoors' \$5.00



DB-4 'Sports' \$5,00



DB-5 'Heartland' \$5.00



DB-6 Pets & People' \$5.00



DB-7 'Circus & Clowns' \$5.00



DB-9 'Dog Breeds' \$5.00

U.S. Shipping Details

Pattern orders are rolled in mailing tubes to prevent folds and are shipped by US mail. Pattern shipping is \$8 - regardless of the amount of patterns ordered. Orders are normally shipped the same or next day after we receive them. US mail takes anywhere from 2 to 14 working days, depending on your location.

Hardware, books, and DVD shipping is \$8 to \$10, If ordering more than one, please refer to actual items in the catalog for additional shipping charges. One can of Old Masters gel is \$10 shipping, two to three cans - \$13, four cans - \$15, five cans - \$16. Depending on the quantity of any of these items ordered, they will be shipped either UPS or US mail. Pattern & hardware items, etc. shipped together will be \$14 & up depending on weight & destination. Poster/Patterns will be shipped separate from any hardware, books or DVD's. Two part shipping will be \$14 & up depending on weight and destination. If ordering large amounts of patterns and/or hardware items please call for shipping prices.

Canadian Shipping Details

Payment must be made in US funds, with international money orders or checks drawn on a US bank, or with a Visa, Mastercard, American Express, or Discover. Sorry, No postal money orders or personal checks.

Regular size pattern orders are rolled in mailing tubes to prevent folds, and shipped by US mail. Shipping price for 3 regular size patterns is \$16 - prices may vary for larger sizes and quantities. Orders are normally shipped the same or next day after we receive them.

Due to customs the mail can take from 2 to 8 weeks depending on your location. If ordering patterns along with books, DVD's and hardware items the charge will be from \$16 to \$25 (please call for shipping).

Scroll Saw Blade shipping is \$7.50 or they can be shipped together with patterns. When possible we will ship all items together. Shipping charges are subject to change depending on the weight and quantity of items ordered. Any items shipped UPS may have additional brokerage fees.

We have a dealer in Canada that carries most of our products. http://www.workshopsupply.com Workshop Supply Inc. • PO Box 160 - 100 Commissioners St. • East Embro • Ontario, Canada • NOJ 1JO Phone 1-800-387-5716 Judy Gale Roberts Studio 2620 Heather Road Seymour, TN 37865



judy@intarsia.com http://www.intarsia.com

the "Intarsia Experience"

2020 Intarsia Class Information

2020	Beginner Class Date	2020 Intermed	liate Class Dates	
May12th - May 15th	May19th - 22nd	Sept29th - Oct.2nd	May26th - 29th	October6th - 9th

Beginner Class: The class will cover the basic skills required to get you started on the right foot with Intarsia. We thoroughly explain each step from choosing scroll saw blades to applying the finish. Each step is demonstrated with time for questions ensuring everyone understands the process. All the wood, patterns, and supplies are provided.

Free Style Intermediate Class: You can choose from any Intermediate or Beginner/Intermediate project from the Newsletter. We will send you the patterns for the project along with a list of wood suggestions. Cutting the project at home, at your own pace, allows more time to focus on sanding and contouring your project. We suggest a minimum of 25 Intersia projects completed before this class. If not, we suggest you make more projects before the class, or take the beginner dass first.

Tuition \$545.00

Classes are three and half days, Tuesday 1:00pm to 4:30pm, Wednesday through Friday 9:00am to 4:30pm. We provide lunch, refreshments, and snacks during the day.

Payments: To register for a class we require a \$200.00 deposit. Full payment for the tuition must be received two weeks prior to the beginning of your class. We ask that you notify us as soon as possible if you have a change of plans so that we can fill your class space. There will be a \$50 fee to transfer from one class to another. Class payments will not be transferred to future classes outside the current year's class schedule.

Refund And Cancelation Policy: To be eligible for any returned money, you must notify us as soon as possible. There will be an automatic \$50 cancellation fee for any canceled registration, regardless of the date of withdrawal. If you withdraw from a class more than 60 days in advance, the school will refund the deposit on the class, less the \$50 cancellation fee (refund of \$150.00). If you withdraw 30 to 59 days before the class, the school will refund only 50% of the deposit on the class, less the \$50 cancellation fee (refund of \$50.00). If you withdraw within 29 days of the class, there will be NO REFUND ON ALL PAID MONEY FOR ANY REASON. If you cancel a class and are eligible for a refund, the available refundable money can be applied to another class in the same year (less the \$50 cancellation fee). You cannot transfer money to another class in the next year's schedule. If for any reason Roberts Studio must cancel a class, all money will be refunded.