Old Friends Senior Dog Sanctuary
3,797 Pieces & Counting

Most of the project hasn't been sanded, I'll be making lots of dust, see back cover!

New 80X Grit page 14
Pegas Scroll Blades page 13
New Patterns page 2-3
The Intarsia Times

Issue 2021

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Marianne - staff scroller, scroll saw class instructor, Intarsia artist.
Sandy - office manager, processes all orders & Intarsia enthusiasts.
Stephen - seminar/class coordinator & custom pattern liaison.

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Birds of a Feather Patterns

I-402 Golden Eagle
Red-tailed Hawk $7.95
5" x 14" ea. 66 pcs, 67 pcs

I-403 Osprey
American Kestrel $7.95
5" x 14" ea. 67 pcs, 24 pcs

I-404 Snowy Owl
Barred Owl $7.95
5" x 14" ea. 14 pcs, 57 pcs

I-405 Barn Owl
Great Horned Owl $7.95
5" x 14" ea. 38 pcs, 59 pcs

“Birds of a Feather” patterns are printed on 12” x 18” paper, $7.95 each. I used some 1/2” thick barn-wood for the background of these projects. The lettering is cutwork (cut out like a stencil). I applied the pattern to the back of the barn-wood because the surface was uneven. I used the Wonder Wheel to add a light texture to each feather. I glued each feather to a backing, then screwed from the back of the barn-wood. There are more instructions on the pattern.

I-402 “Golden Eagle & Red-tailed Hawk” $7.95 I used aspen for the white, Peruvian walnut for the dark, and WRC (western red cedar) for the medium wood. You could stack cut the medium and dark parts on the Red-tailed hawk.
I-403 “Osprey & American Kestrel” $7.95 I used aspen for the white, Peruvian walnut for the dark, and WRC for the medium wood. You could stack cut the medium and dark parts on the Osprey.
I-404 “Snowy Owl & Barred Owl” $7.95 I used aspen for the white, Peruvian walnut for the dark, and WRC for the medium wood. You could stack cut the medium and dark parts on the Barred Owl.
I-405 “Barn Owl & Great Horned Owl” $7.95 I used off color aspen for the white, Peruvian walnut for the dark. The great horned owl is different shades of poplar.

Tips for Gluing Your Projects

There is no fool proof way to glue things down without some human error. Most of us that make Intarsia are perfectionists (it takes one to know one) and we point out everything that is wrong with the piece when we show it to friends. We expect perfection every step of the way and it can take away the pleasure of creating works of art with wood.

I always glue the parts onto a backing, here’s why:

• If you have any parts that are cut into sections then put back together (like the dark parts of the cat’s face) you loose wood with each cut. Gluing the parts to the backing lets you evenly space the parts. Edge gluing will make a gap somewhere.
• Applying the finish before gluing the parts down will help ensure the parts are sealed properly. We coat the surface and all the sides, not on the bottom of the parts.
• I have been using Titebond Quick & Thick Glue & Aleenes Tacky glue. It is the thickest, fastest-drying glue available for use with porous and semi-porous materials. The glue provides a strong initial tack and fast speed of set, yet allows realignment of working pieces. It also develops a bond stronger than the wood itself and is very flexible which allows for some shrinking and expansion. I use the glue sparingly, a little glue goes a long way. Excess glue can cause the parts to “float” to one side or the other.

I put paper under the piece to be able to see if any of the dark backing is exposed. The initial set up before gluing can make all the difference.

On the cat in the box I chose the large lower left side of the box. This is an easy part to remove without upsetting the placement of the rest of the parts. Having a few pieces locked in will help keep things from shifting as you glue the rest of the project down. Next I glued the small right box lid near the cats ear. I glue all the parts that are not raised with a shim. Then I remove the parts and shims and glue them one shim at a time. The last shim is “Rx3” under the nose of the cat. After gluing these parts you have a little time to space the parts as needed.

When you cut up sections like the cats face out of the same piece of wood, the kerf of the saw blade (even using a 2/0) removes some wood from the parts making them a little smaller. If you have lots of cuts you need to allow a little space between the parts, otherwise any adjoining parts will not fit properly. Recently I used some double-sided tape to hold a few parts in place before I started gluing. The tape held things together while I glued some of the exterior pieces. It does help, especially with projects like I-359 Trophy Series “Moose” it made it easier to hold the antlers in place as I glued the ears to the neck “lock in” the project. To make up for the wood lost when there are lots of cuts within the same piece, like the boards on the I-352 Hay Barn, I use some thin card stock paper cut in strips to evenly space the pieces.

The line (space) helps to define each board on the barn. I hope these tips will help with your projects.

Glue the box section next the ear.
Glue the shims after adjoining parts are glued.

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About the New Patterns

I-396 “Seaside Serenity” $9.95
I used blue pine for the water and the sky, black limbs for the palm leaves and chair, tan aspen for the sand, white aspen for the sun and waves, and spalted maple for the crab. The crab is a separate piece glued to a separate backing. I used barnwood for the frame.

I-397 “Crow & Pumpkin” $9.95
I used various woods for the pumpkins, some aspen and Peruvian walnut for the eyes, red poplar for the beak, and spalted maple for the legs and feet. I added a red heart for the pumpkin, and red leaves for the beak. I used red heart for the white poplar for the leaves, Peruvian walnut for the pine cones, western red cedar for the willow wreath, and yellow heart for the centers of the poinsettias.

I-398 “Poinsettia Wreath” $9.95
I used various woods for the poinsettias, and added a red heart for the center of the wreath.

I-399 “Christmas Deer” $9.95
I used various woods for the deer, and added a red heart for the antlers. I used red heart for the red poplar for the leaves, Peruvian walnut for the pine cones, western red cedar for the willow wreath, and yellow heart for the centers of the poinsettias.

I-400 “Elephant Shelf” $9.95
I used spalted maple for the shelf, and added a red heart for the red poplar for the leaves, Peruvian walnut for the pine cones, western red cedar for the willow wreath, and yellow heart for the centers of the poinsettias.

I-401 “Home Sweet Home” $9.95
I used spalted maple for the shelf, and added a red heart for the red poplar for the leaves, Peruvian walnut for the pine cones, western red cedar for the willow wreath, and yellow heart for the centers of the poinsettias.

Select any Regular sized patterns for $9.95, or 3 for $27.95, select any Intarsia Smalls for $5.95, or 3 for $15.95.
Select any Regular sized patterns for $9.95, or 3 for $27.95, select any Intarsia Smalls for $5.95, or 3 for $15.95

Beginner
- 1-398 Poinsettia Wreath
- 1-399 Christmas Deer
- 1-223 Reindeer
- 1-224 Santa
- 1-252 Mrs Claus

Beginner/Intermediate
- 1-308 Treetop Santa
- 1-309 Tree Top Angels
- 1-355 Snow Melt
- 1-324 Snowman
- 1-343 Snow Mom
- 1-342 Snow Child

Intermediate
- 1-17 Xmas Stockings 1
- 1-89 Xmas Stockings 2

Advanced
- 1-245 Sm Christmas Ornaments

Intarsia Smalls $5.95

Classroom in a Tube $22.45 ea.
- CT-22 Wilfie
- CT-20 Einstein
- CT-6 Abe Lincoln
- CT-9 Annie
- CT-21 Buffalo Bill
- CT-23 Cowboy
- CT-12 Sitting Bull

Classroom in a Tube $22.45
- CT-1 Native American
- CT-4 Native American Woman
- CT-5 Native American Chief
- CT-17 Morning Sun
- CT-21 April Giraffe
- CT-14 Puffins

CT-10 Wolf
- CT-19 Baby Elephant
- CT-16 Bear Cub
- CT-13 Sleepy Cat
- CT-15 Dog Nap

CT-7 Mallard Duck
- CT-18 Rose

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Larger Size Patterns - Sheet Size 25"x38" Advanced/Expert Level $10.95 each, or 3 for $30.95 + $8.00 S&H

II-21 Superstition Mountain $14.95
II-05 Eagle Landing Available in two sizes, 92 pcs
II-01 15" x 37" $10.95
II-08 17" x 50" $14.95
II-02 Cloud Nine 20" x 41" - 101 pcs
II-07 Owl 131/2" x 32 1/2" - 39 pcs

II-11 Out on a Limb $17.95
II-19 Madin 34 1/4" x 44 1/2" includes two sizes of Madin 391/2 x 131/2 - 65 pcs
II-12 Sunflowers 34" x 44" - 86 pcs
II-13 Indian Woman 18 3/4" x 35" - 179 pcs
II-18 Saguaro 23 1/2" x 34" - 66 pcs
II-15 Alligator Dreams 23 1/4" x 34" - 126 pcs

II-20 Sailfish $14.95 48" x 24" - 124 pcs Sailfish 55 pcs
II-04 Woodland Trail 21 7/8" x 30 1/2" - 228 pcs
II-16 Walking Tiger $14.95 22 3/4" x 22" - 162 pcs
II-14 Macaw Paradise 36 x 16" - 226 pcs
II-03 Last Supper 18" x 22" - 40 pcs
II-17 Sundancers 23 3/8" x 32" - 45 pcs

Large Size Patterns • Advanced/Expert Level

The “Cowboy” finished size is 28" high by 36" wide, approximately 189 pieces. The pattern is printed on high quality tracing paper. Comes with a color poster.

the “Cowboy”
Order #P-6 $24.95

The smaller version finished size is 28" high by 35" wide, approximately 157 pieces. The pattern is printed on high quality tracing paper. Comes with a color poster.

“The Beginning of the Trail”

Small Version
Order #P-7 $24.95

The larger Indian version finished size is 46" high by 60" wide, approximately 200 pieces and is rated expert level. This pattern comes with a 25" by 19" color poster. The two part pattern is printed on 35" by 45" tracing paper.

Two Sizes for This Pattern
Large Version
Order #P-5 $29.95

“The Hidden Forest”

“My Shoes”

“African Adventure”

The Christ figure is 38" high by 35" wide. The Cross is 53" high by 36" wide. The Christ has 97 pieces and is rated expert level. The pattern is printed on 35" by 45" high quality tracing paper.

The pattern comes with a 11" x 17" color poster along with small view pictures.

“The Crucifix”
#P-8 $24.95

#P-1 $24.95 12x18-356 pcs.
#P-2 $19.95 24x17-287 pcs.

Both of these designs have won International competitions held in Toronto, Canada. The “Hidden Forest” comes with a 19" x 25" full color poster.

“Family Affair”
#P-3 $19.95

This set comes with a 25" by 19" color poster, the pattern is printed on 35" by 45" high quality tracing paper. There are 26 different creatures (animals, bugs, reptiles, and birds) all native to Africa.

This design looks best when using thick wood. It is printed on a 35" x 45" sheet, has a 13" x 19" color poster print.

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Apollo 50th Anniversary Patterns

II-23 Eagle & Banner $14.95 Set of 8 $39.95
II-24 Lunar Module $19.95
II-22 Astronaut & Flag $24.95

Contouring Intarsia
#JB-3 DVD $19.95
#JB-1 DVD $19.95
Intarsia Scroll Sawing & Contouring DVD Set $29.90

OnLine
12 Blades Per Dozen, 12 Dozen Per Gross (144 Blades)
5" Pinless Blades
Premium 5" Plain End Scroll Saw Blades
You can mix and match the same priced blades to make a gross to receive the gross discount.

Gold Super Premium Blade for Softwoods
Reverse Skip Tooth Design

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Platinum Super Premium Blade for Hardwoods
Every 3rd Tooth is Reversed

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Titanium Outstanding Cutting Speed Performance
Super Premium Blade for Hardwoods

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Modified Geometry Teeth (MG)
The specific tooth design makes this blade extremely efficient; tolerates aggressive feed rates, avoids overheating, & leaves a smooth finish.

http://www.intarsia.com  •  judy@intarsia.com  •  800-316-9010  •  865-428-8875
**Hardware Items**

**Flex Drum Sander**
This soft drum sander will help you attain the soft contours on your Intarsia projects. This specially designed unit clamps to your 2000 (or 1725) R.P.M. motor. Designed to fit 5/8” motor shaft it also comes with a reducer bushing to fit 1/2” motor shafts. The flex sander is approximately 2 3/4” in diameter x 7” in length. You can sand past the ends without the fear of marking the work piece. Plus you can carve with the edge of the soft sander.

- **DS-1 Flex Sander (comes complete with 80 and 120 grit sleeves with pad).... $39.95 ea.
- **DS-AS Adapter Shaft (for mounting on your drill press) ..$4.75 ea.**

**NEW**

- **80X - 80 grit heavy weight sleeve with pad...$6.95 ea.**
- **The paper used for these sleeves is much thicker, the extra thickness makes the pad last longer.**

**Motor Not Included**

- **DS-1 $40.95**

**Detail Sanders**

- **IS-F $12.95 Flat Sander**
- **IS-B $12.00 Bow Sander**
- **IS-I $22.95 Both Sanders**

**Sanding Rolls for Detail Sander**

- **IS-G150..150 grit 1”x 10 yard roll. $10.50**
- **IS-G180..180 grit 1”x 10 yard roll. $10.50**

*The flexible flat sander is great for contour sanding. The Bow sander makes it easier to sand those hard to get to areas.*

*The Flat sander comes with some pre-cut strips of sandpaper to help get you started.*

**Line Master Scroll Saw Foot Switch**

Comes pre-wired with a 6’ cord, just plug the switch in your outlet and then plug your saw in the back of the foot switch cord, no special wiring needed.

- **FT-1 $29.45**

**Foredom Variable Speed Bench Lathe**

**Collet Holders #CHA-5 $28.95**

To use the inflatable sanders order two collet holders. The 1/4” Collet holder comes with 2 extra collets for holding accessories with 1/8” and 3/32” shanks.

**Foredom Bench Lathe #BL-1 $197.00**

The Foredom Bench Lathe has a high torque, permanent magnet motor that is extremely quiet and smooth running. Comes with right and left precision machined Tapered Spindles (A-TM-5 and A-TM-6) for holding buffs and wheels up to 4” in diameter.

- **$16.00 Total shipping and handling charge.**

**Kirjes Inflatable Sanders - Use with Foredom**

To use the Kirjes Inflatable Sanders you will need to purchase two 1/4 Collet Holders #CHA-5. We recommend mounting the #140 on the right and the #120 on the left of the bench lathe. The Kirjes K-130 will not fit the lathe.

The Kirjes sanders are soft on the edges which makes getting into tight places without tearing up the rest of the piece much easier. These little sanders have saved me time when adding extra detail to my intarsia projects. The air is pumped in through the stem. Be sure to place the sanding sleeve over the edges of the black rubber bulb. I use a rougher grit on the K-120 (like a 80 grit) and a smoother grit on the K-140 (220 grit).

**Abrasive Cleaning Stick #ACS $6.00**

This stick is great for giving your sandpaper and sleeves extra life. The stick is 1” square by 6” long.

**2” Unitized Wheel & Mandrel**

**Use with the Foredom**

- **Mini Wheel 2” Diam. Unitized Wheel 1/4” thick with a 3/8” arbor hole.**
- **Mandrel Screw type mandrel is for mounting the 2” Mini Wheel 2” overall length, use on the right side.**

- **#SW $11.00**

*These mini wheels are very similar to the Wonder Wheel. The smaller size made it easier to see what I was doing. I was able to add much finer lines. The Mini Wheel does not replace the Wonder Wheel for texturing large areas. It wears down much more quickly than the Wonder Wheel. I used a wheel dresser to sharpen the wheel to a “V”.*

**KHP Hand Pump $11.95**

We recommend using this hand pump for the small sanders.

**Model #**

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<th>Model</th>
<th>Size</th>
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<tr>
<td>K-130</td>
<td>28 x 80mm</td>
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<td>K-140</td>
<td>42 x 44mm</td>
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**Grit Sizes & Price**

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**Replacement Bulbs**

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**KHP Hand Pump**

- **$11.95**

We recommend using this hand pump for the small sanders.
Hardware Items

Daylight LED Magnifier Light
#DSML $169.00
Special 10% Off $152.10
Suggested MGF $230.00
The Daylight Slimline LED Magnifying Lamp provides high contrast which makes this lamp the best tool for sawing intricate pieces of wood. LEDs never need replacing and use very little energy. Includes two 13cm - 5" glass lenses (3 diopter-1.75X and 5 diopter-2.25X) that are easy to change. $20.00 shipping & handling

"Wonder Wheel" # H-WW $40.95
The Wonder Wheel can be used to add texture to all Intarsia projects. The wheel also darkens/burnishes dowels used for eyes. The Wonder Wheel is 6" in diameter x 1/2" wide with a 1" mounting hole. It fits on the shaft of a bench or pedestal grinder. Max RPM is 4,500. The 1" mounting hole will need a reducer bushing (shown below) to fit on the shaft of the bench grinder motor. # H-WW $40.95

Telescope Reducer Bushings #BU $3.00
Reduces 1" to down to 1/2, 5/8", or 3/4" select size depending on shaft size.

Diamond Wheel Dressers $14.95 ea.
The 1/2" surface of the Wonder Wheel has a flat edge. To add texture to your Intarsia projects it is easier if the edge is sharpened to a "V" point. The Coarse Diamond Wheel Dresser will do the job quickly and efficiently. You could use a 32 grit sandpaper taped to a flat piece of wood.

WD $14.95
Coarse Wheel Dresser
TWD $14.95
Fine Wheel Dresser, same size, smoother grit for extra fine points on the wheel.

OLD MASTERS Polyurethane Wiping Gel
Clear Gel OM $15.95 per
White Gel OMW $14.95 per
We apply three coats of the Old Masters gel to each piece before giving down. The gel is easy to use and produces a very nice professional finish.

Intarsia Whiting Gel for white pine or any white wood that yellows. The white pigment will keep help the wood a lighter shade. For more natural results just use one coat of white followed by two coats of clear.

Old Masters is only available to those living in the contiguous U.S. 1 can of gel is $10.00 shipp • 2 to 3 cans $13.00 shipp • 4 cans $15.00 shipp • 5 cans $16.00 • over 5 cans please call.

Fretwork Scrollsaw Pattern Books

The Fretwork patterns are a great way to gain experience on your scroll saw. The pieces are cut out like a stencil, no inlay involved. On sale for only $5.00 each (plus shipping).

DB 1 'General Subject' $5.00
DB 3 'The Great Outdoors' $5.00
DB 4 'Sports' $5.00
DB 5 'Hearts and Love' $5.00
DB 6 'Pets & People' $5.00
DB 7 'Circus & Clowns' $5.00
DB 9 'Dog Breeds' $5.00

U.S. Shipping Details

Pattern orders are rolled in mailing tubes to prevent folds and are shipped by US mail. Pattern shipping is $8 - regardless of the amount of patterns ordered. Orders are normally shipped the same or next day after we receive them. US mail takes anywhere from 2 to 14 working days, depending on your location.

Hardware, books, and DVD shipping is $8 to $14. If ordering more than one, please refer to actual items in the catalog for additional shipping charges. One can of Old Masters gel is $10 shipping, two to three cans - $13, four cans - $15, five cans - $16. Depending on the quantity of any of these items ordered, they will be shipped either UPS or US mail. Pattern & hardware items, etc. shipped together will be $14 & up depending on weight & destination. Poster/Patterns will be shipped separate from any hardware, books or DVDs. Two part shipping will be $14 & up depending on weight and destination. If ordering large amounts of patterns and/or hardware items please call for shipping prices.

Canadian Shipping Details

Payment must be made in US funds, with international money orders or checks drawn on a US bank, or with a Visa, Mastercard, American Express, or Discover. Sorry, No postal money orders or personal checks.

Regular size pattern orders are rolled in mailing tubes to prevent folds, and shipped by US mail. Shipping price for 3 regular size patterns is $16 - prices may vary for larger sizes and quantities. Orders are normally shipped the same or next day after we receive them.

Due to customs the mail can take from 2 to 8 weeks depending on your location. If ordering patterns along with books, DVD’s and hardware items the charge will be from $16 to $25 (please call for shipping). Scroll Saw Blade shipping is $7.50 or they can be shipped together with patterns. When possible we will ship all items together. Shipping charges are subject to change depending on the weight and quantity of items ordered. Any items shipped UPS may have additional brokerage fees.

We have a dealer in Canada that carries most of our products. http://www.workshopsupply.com

Workshop Supply Inc. • PO Box 160 • 100 Commissioners St. • East Embro • Ontario, Canada • N0J 1J0 • Phone 1-800-387-5716

http://www.intarsia.com • judy@intarsia.com • 800-316-9010 • 865-428-8875
Apollo 11 50th Anniversary Intarsia

I am truly honored to have been selected to create this piece for NASA. One small step for myself, one large step for Intarsia! This past November I finally got the chance to see the piece hanging at the Kennedy Space Center, Cape Canaveral, Florida. Millions of people will see this piece for years to come and learn a little more about Intarsia. It is hard to photograph because of the glare on the glass. The piece was commissioned by NASA and it will be on permanent display at the Kennedy Space Center (near the moon-tree garden). The Apollo 11 50th Anniversary Intarsia piece contains over 1,300 individual pieces. The entire project took approximately 150 hours to design and select the shades of wood, and 1000 shop hours to cut each piece and sculpt/contour the surface.

Old Friends Intarsia Mural

Michael and Zena, founders of the sanctuary, asked about making a large intarsia piece to hang in their new facility. I started the design process back in December 2019 and as of this writing I have created the pattern for 35 of the 42 dogs, and cut & glued 3,500 pattern pieces to wood specifically chosen for that dog. Marianne, the best scroller, has carefully cut at least 3,850 pieces. That does not include the oversized Lacy, I accidently made the pattern too large to fit in the piece. As it turned out Lacy’s health started to decline and she had to be put down. I completed the piece and sent it to Michael & Zena to have as a memorial to their sweet German Shepherd. If you notice in the piece on the cover she has a halo. The size of the piece is 69 3/8” wide x 58 3/8” tall. The building is scheduled to be complete in late May, time is running out I’ll be sanding like crazy! If you’re traveling in the Nashville, TN area check it out.

https://ofdsd.org Facebook@OldFriendsSeniorDogSanctuary

“Old Friends Senior Dog Sanctuary is a Forever Foster Home based Sanctuary in beautiful Mount Juliet, TN, generally housing approximately 120 senior dogs at the Sanctuary and others in temporary and Forever Foster Homes. We do not concern ourselves with the quantity of time that they have left, rather the quality of life we can provide for that time. Old Friends Senior Dog Sanctuary is completely funded by donations, grants and FUNDraisers. Donations can be made by PayPal, call or visit the website.”

Old Friends Senior Dog Sanctuary Mount Juliet, TN 37121 Phone: 615-754-5617