



401 South Grand Ave., Santa Ana, CA 92705
Tel: 714.550.6070 Fax: 714.550.9661 www.twobros.com

Yamaha
VIXION
R375 Exhaust System
Part # 005-3330122



Parts List

Qty.	Description	Part Number
1	Muffler Canister	005-R37522-10
1	Header	005-33301H
1	Slip Tube	005-33301S
1	Muffler Clamp	005-R375-C
1	8x45mm Socket Head Cap Screw	005-SH845
1	Washer	005-VW08
1	Spacer	005-S-8
2	8mm Flange Nut	005-FN8
1	TBR Sticker Kit	015-10212

IMPORTANT - PLEASE READ CAREFULLY

Two Brothers Racing products are intended for closed course competition purposes only. We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on a centerstand or ideally a service lift during installation. Be sure to save all stock components for possible use later.

Installation Instructions

1. Make sure the bike is completely cool before starting the installation. Make sure the bike is secure on a center stand or ideally a service lift.
2. Remove Header flange nuts and muffler mounting bolts. OEM exhaust gasket and flange nuts will be used with TBR system.



3. Remove OEM muffler assembly.



4. Remove OEM center stand bumper for use with TBR exhaust system.



5. Install TBR exhaust assembly to motorcycle using OEM header nuts and sealing gasket between cylinder head and exhaust pipe. Leave loose for now.



6. Install TBR slip tube. Leave loose for now.



7. Install OEM center stand bumper.



8. Install R375 muffler using supplied muffler clamp, spacer, and hardware.



9. Tighten from front to back: Header nuts / barrel clamp / Muffler mounting bolts.





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Installation Instructions

- Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.



Care & Cleaning / Warranty

Care & Cleaning

Keep system free of dirt and moisture. Store in a cool, dry place. For cleaning use a mild spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Stainless Header System: Polished stainless steel pipes will turn a light golden hue after a few heat cycles, this is a normal characteristic of high quality stainless steel.

Carbon Fiber Mufflers: Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the Carbon Fiber sleeve. TBR sells repack kits (TBR part # 005-10038) that include new rivets and repack material as well as a drill bit (#30), making it easy to do yourself. Also, NEVER dyno test your bike with carbon fiber mufflers installed - the intense heat and lack of cooling air can quickly cause the CF material to burn. Two Brothers Racing does not provide a warranty for burned carbon fiber.

Aluminum Mufflers: Use an aluminum or mag wheel polish such as Mother's to restore the bright finish to factory spec.

Warranty Information

Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.