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# **IMPORTANT - PLEASE READ CAREFULLY**

We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on a centerstand or ideally a service lift during installation. Be sure to save all stock components for possible use later.

# Yamaha TTR50 **Pro Privateer Complete Handlebar Kit**

030-6-01 - Blue Triple Clamp 030-6-01B - Black Triple Clamp



## **Parts List**

amp Assembly	Varies
elocation Mount	030-6-03
ritch TBR Bar Kit	030-6-04
witch for TBR Bar Kit	030-6-06
ocation Bracket	030-6-07
ıminum Carb Top (BLUE ANODIZE)	030-6-10
ad Cover for Pro Taper Bars	010-6-06C
ver	010-6-07
ole	010-6-08
for Stock Carburetor	010-6-11
R Handlebar kit	010-6-04
Vaffle Grips	010-6-03
andlebars (Black)	010-6-51B
dlock	031-P09178
	amp Assembly elocation Mount vitch TBR Bar Kit Switch for TBR Bar Kit Location Bracket uminum Carb Top (BLUE ANODIZE) Pad Cover for Pro Taper Bars ver ble for Stock Carburetor R Handlebar kit Naffle Grips andlebars (Black) dlock

### Warranty

Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.

### Installation Instructions

- 1. Remove the seat, sidecovers and fuel tank.
- Remove the stock handlebars, triple clamp, front brake cable and throttle assembly and choke lever.
- Disconnect the wires from the On/Off switch and starter button. You can locate these wires by following the wire route from the switch on the throttle. The wires are located on the side of the frame above the carburetor.
- 4. Install the TBR upper triple clamp and carefully align the three mounting holes. Fasten the OEM 27mm hex nut and washer and the 14mm headed screws. Be sure that the clamp seats evenly on the three mounting points and tighten in a triangular pattern until the top crown is evenly fastened. The top of the 27mm hex nut should be flush with the steering stem. Torque the 27mm hex nut to 105 lb-ft. Torque the 14mm (x2) headed screws to 27 lb-ft.
- Install the handlebars and tighten the TBR riser block cap using the supplied 8mm x 30mm bolts (high strength bolts). Use the supplied threadlock and torque to 23 lb-ft.
- Install the new throttle, brake lever and cables in the same fashion as they were removed. Follow the factory cable routing. Double check the carburetor and brake cable for proper adjustment and smooth operation.
- 7. Install the kill switch and starter button. (Fig. 1)
- 8. Install the choke relocator bracket and attach choke. (Fig. 2)
- Attach key assembly to supplied bracket and attach bracket to frame using OEM bolt. (Fig. 3) Tighten securely.
- Install the grips, crossbar pad, fuel tank, seat and sidecovers.
   Double check your work and your ready to go.
- 11. After your first ride recheck your work again and retorque all hardware.
- 12. The triple clamp features a two position riser block. Select the position that best suits your needs.







Fig. 2



ia 3

