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 401 S. GRAND AVE., SANTA ANA, CA 92705 - (800) 211-2767
VICTORY GUNNER
 2-1 Exhaust System Part Number: 005-4210199
COMPS



1	Header Kit	005-4210199
8	Hose Clamps	005-HC-64024
1	Muffler Bracket	005-421-B
1	Barrel Clamp 64mm	005-27-64MSH
2	Flange Bolt	005-FB1634
2	Clip Nut	005-10-516CN
2	O2 Sensor Kit	005-92-22KIT
2	Spring 45mm	005-S45
1	Spring Puller	005-SP
1	Sticker Kit	015-10212

IMPORTANT - PLEASE READ CAREFULLY

We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on a centerstand or ideally a service lift during installation. Be sure to save all stock components for possible use later.

WARRANTY

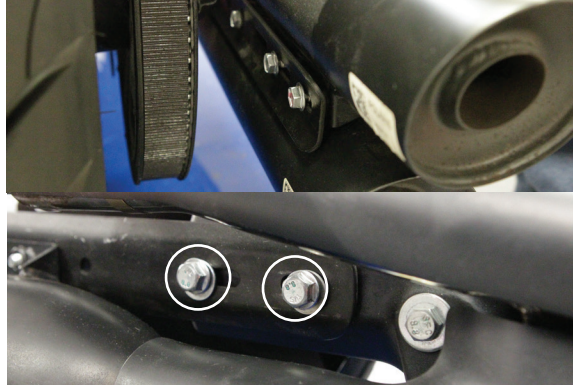
Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.

INSTALLATION INSTRUCTIONS

1. Secure motorcycle on side stand or service lift.
2. Remove right foot peg assembly for header access.



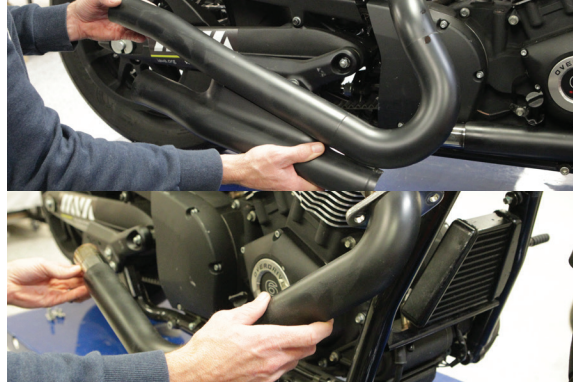
3. Remove OEM mufflers from motorcycle.



4. Remove front and rear O2 sensors from headers.



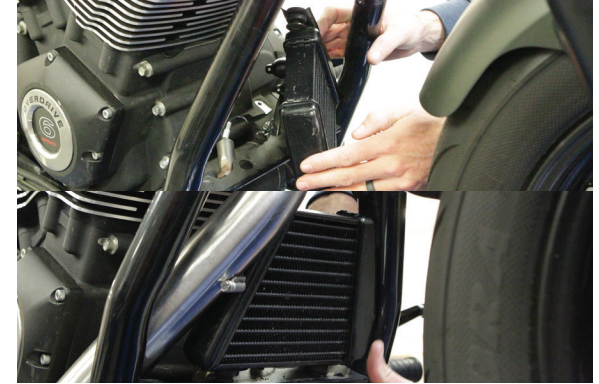
5. Remove front and rear header pipes.



6. Loosely Install supplied TBR heat shield to front header.



7. Install TBR front header using OEM hardware and re install O2 sensor. * for easier access you can remove the oil cooler*



8. Loosely Install supplied TBR heat shield to rear header and install TBR rear header using OEM hardware and re install O2 sensor.





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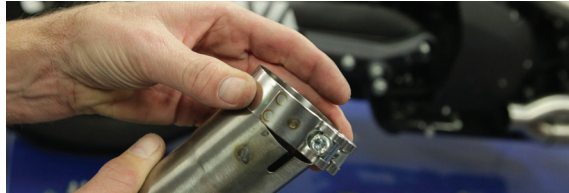
- Install TBR muffer mounting bracket using OEM hardware.



- Install TBR collector to headers using the supplied springs.



- Loosely install supplied barrel clamp to slip fit side of muffer assembly.



- Install the supplied clip nuts to the bracket on the back of the muffer.

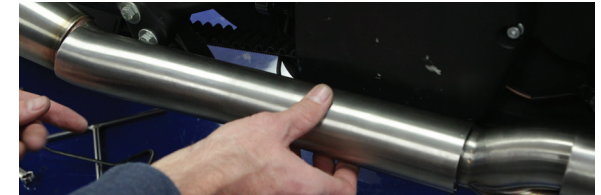


- Install muffer assembly and attached with the supplied bolts to the secure the muffer to the bracket.



- Tighten header flange bolts.

- Tighten the barrel clamp and install the heat shield to the mid-section of the exhaust pipe.



- Tighten the heat shields once they are in the correct position.

- Re-install the right foot peg assembly.

- Double check you work to be sure everything is tight and secure.