

Q1<sup>™</sup> QUIET CORE INSERT, Part # 005-Q1 (Use with C7 & M2 mufflers Only)



Parts List

QTY.	DESCRIPTION	PART NUMBER
1	Q1 INSERT	005-Q1
1	PACKET OF THREADLOCK	031-P09178
1	5MM BALL-END ALLEN WRENCH	N/A

## A THE Q1 QUIET CORE INSERT IS NOT RECOMMENDED FOR USE WITH CARBON FIBER MUFFLERS

# **IMPORTANT - PLEASE READ CAREFULLY**

We recommend that this performance exhaust upgrade be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this exhaust upgrade, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on the sidestand or ideally a rear service stand during installation. Be sure to save all exhaust components for possible use later.

### Installation Instructions

- 1. Make sure the bike is completely cool before starting the installation.
- 2. Remove endcap by unscrewing the gold anodized aluminum bolts.



3. Remove the spark arrester (if applicable)



 Insert Q1 Quiet Core being sure to fully seat it into the groove in the Billet Outlet Cap. Be sure to align the angle of the Q1 Quiet Insert to the angle of the endcap.





5. Reinstall endcap. Apply threadlock to the gold anodized aluminum bolts and tighten endcap.



6. Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.

## Care & Cleaning / Warranty

#### Care & Cleaning

Keep system free of dirt and moisture. Store in a cool, dry place. For cleaning use a mild spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

#### Warranty

Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.