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Mfg: Takegawa **Make:** Honda XR50R

Year: All

Product: Super Oil Pump



Parts List

- 1- Super Oil Pump
- 1- Gasket
- 1- 2mm Drill Bit

Care & Cleaning / Warranty

Warranty

Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.

IMPORTANT - PLEASE READ CAREFULLY

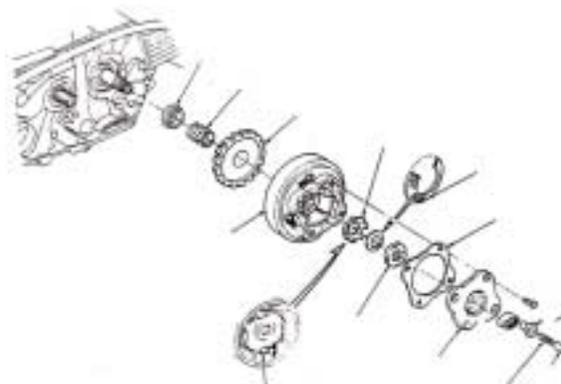
We recommend that this performance exhaust system be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this exhaust system, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on the sidestand or ideally a rear service stand during installation. Be sure to save all stock exhaust components for possible use later.

Installation Instructions

1. Make sure the bike is completely cool before starting the installation.
2. Remove the right side cover.



3. Remove the cylinder.
4. Remove the four bolts holding the clutch plate. Under this plate is the clutch locknut. Peel back the tabs on the lock washer. Remove this nut using either a Honda clutch locknut wrench or the Takegawa clutch locknut wrench (Part # 010-9-01-021, \$26.98 MSRP).

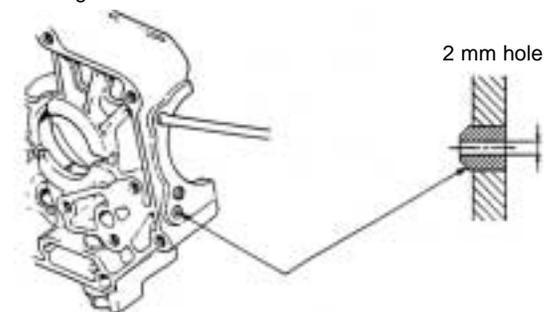


5. Remove the stock oil pump.

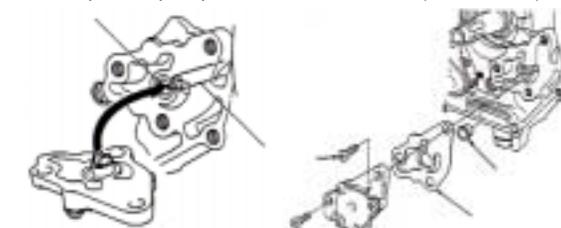


Stock Oil Pump Removed

6. Clean and remove any oil residue from the oiling outlet area around the engine case.
7. Seal off the area around the oil pump and oiling outlet so that no metal chips go astray.
8. Using the supplied 2mm drill bit carefully drill out the oiling outlet hole. Only drill out the hole, do not drill into the engine case.



9. Remove all of the aluminum chips that occurred while drilling.
10. Clean the gasket area for the oil pump to ensure a good seal. Install the gasket.
11. Line up the shafts on the Super Oil Pump and the engine. Torque the phillips screws to 6.5 ft lbs. (78 inch lbs.).



12. Reinstall the clutch, sidecover and cylinder.
13. Before you run the bike, double check your work.