



401 South Grand Ave., Santa Ana, CA 92705
Tel: 714.550.6070 Fax: 714.550.9661 www.twobros.com

Honda CRF/XR50 Pro Privateer Complete Handlebar Kit

010-6-01P - Black Triple Clamp
010-6-01PR - Red Triple Clamp



Parts List

Qty.	Description	Part Number
1	UPPER TRIPLE CLAMP ASSEMBLY	VARIES
4	8MM X 30MM BOLTS (TOP CAP)	N/A
4	8MM X 25MM BOLTS (INSTALLED)	N/A
1	GRIPS (PAIR)	010-6-03
1	THROTTLE ASSEMBLY	010-6-04
1	HANDLEBAR	010-6-05
1	CROSSBAR PAD	010-6-06
1	FRONT BRAKE LEVER	010-6-07
1	FRONT BRAKE CABLE	010-6-08
1	NUMBERPLATE HOLDER	010-6-09
1	CARBURETOR TOP ASSEMBLY**	010-6-10
1	THROTTLE CABLE (FOR USE WITH STOCK CARBURETOR)* OR	010-6-11
	THROTTLE CABLE (FOR USE WITH TBR CARBURETOR)*	010-6-12
1	KILL SWITCH	010-6-13
1	PACKET OF THREADLOCK	031-P09178

**-Not included or needed if ordering with cable for TBR carburetor

*-Kit only includes one cable depending on what is ordered.

Warranty

Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.

IMPORTANT - PLEASE READ CAREFULLY

We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on a centerstand or ideally a service lift during installation. Be sure to save all stock components for possible use later.

Installation Instructions

1. Remove the seat, sidecovers and fuel tank.
2. Remove the stock handlebars, triple clamp, front brake cable and throttle assembly.
3. Disconnect the two wires from the On/Off switch (green and black). You can locate these wires by following the wire route from the On/Off switch on the throttle. The wires are located on the left side of the frame behind the carburetor (under a black rubber boot). Ref: Pic "D"
4. Install the TBR upper triple clamp and carefully align the three mounting holes. Fasten the factory 30mm hex nut and washer and the 14mm headed screws. Be sure that the clamp seats evenly on the three mounting points and tighten in a triangular pattern until the top crown is evenly fastened. The top of the 30mm hex nut should be flush with the steering stem. Torque the 30mm hex nut to 105 lb-ft. Torque the 14mm (x2) headed screws to 27 lb-ft.
5. Install the handlebars and tighten the TBR riser block cap using the supplied 8mm x 30mm bolts (blue high strength bolts). Use the supplied threadlock and torque to 23 lb-ft.
6. Install the new throttle, brake lever and cables in the same fashion as they were removed. Follow the factory cable routing. Double check the carburetor and brake cable for proper adjustment and smooth operation.
7. Install the kill switch per instructions included in the kill switch.
8. Install the number plate holder using the supplied hardware as shown. Ref: Pic "A" & "B"
9. Install the grips, crossbar pad, fuel tank, seat and sidecovers. Double check your work and your ready to go.
10. After your first ride recheck your work again and re-torque all hardware.
11. The triple clamp features a two position riser block. Select the position that best suits your needs.

