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Honda CRF 250L

Stainless Steel Slip-On Exhaust System with M-7 Canister
Part # 005-3610406V



IMPORTANT - PLEASE READ CAREFULLY

Two Brothers Racing products are intended for closed course competition purposes only. We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on a centerstand or ideally a service lift during installation. Be sure to save all stock components for possible use later.

Warranty

Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.

Installation Instructions

1. Make sure the bike is completely cool before starting the installation. Make sure the bike is secure on a centerstand or ideally a service lift.
2. Remove right side body panel and muffler heat shield.



3. Remove OEM muffler assembly and mid-pipe joint gasket. This will not be re-used.



4. Install TBR slip tube and OEM mounting bolt.



5. Install TBR muffler to TBR slip-on using the supplied 6x14mm socket head cap screws and lock washers provided. Leave loose for now. Use supplied 8x45mm socket head cap screw for upper muffler mount using the OEM washer and nut. Leave loose for now.



6. Remove side cover from heat shield. Save hardware for next step.



7. Install supplied cover mount bracket to side cover using OEM hardware.





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Qty.	Description	Part Number
1	Muffler Canister M-7 Aluminum	005-361-206M
1	Stainless Steel Slip On tube	005-36104S
1	HARDWARE KIT	005-361-3C
1	X-Ring Kit Black	005-7-2-3KIT
1	8x45mm Socket Head Cap Screw	005-SH845
1	6x14mm Socket Head Cap Screw	005-SH614
1	CRF250L Support Bracket	005-361-SB

Installation Instructions

- Install side cover using supplied 8x45mm muffler mount bolt and 6x14mm socket head cap screw.



- Align muffler and tighten X-ring bolts.
- Tighten the mounting bolts.
- Double check to make sure that all hardware is tightened.
- Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.



Care & Cleaning / Warranty

Care & Cleaning

Keep system free of dirt and moisture. Store in a cool, dry place. For cleaning use a mild spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Stainless Header System: Polished stainless steel pipes will turn a light golden hue after a few heat cycles, this is a normal characteristic of high quality stainless steel.

Carbon Fiber Mufflers: Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the Carbon Fiber sleeve. TBR sells repack kits (TBR part # 005-10038) that include new rivets and repack material as well as a drill bit (#30), making it easy to do yourself. Also, NEVER dyno test your bike with carbon fiber mufflers installed - the intense heat and lack of cooling air can quickly cause the CF material to burn. Two Brothers Racing does not provide a warranty for burned carbon fiber.

Aluminum Mufflers: Use an aluminum or mag wheel polish such as Mother's to restore the bright finish to factory spec.