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Harley Davidson
Softail Deluxe / Slim
Slip-On Exhaust System
Part # 005-4140499D/D-B



IMPORTANT - PLEASE READ CAREFULLY

We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on a center stand or ideally a service lift during installation. Be sure to save all stock components for possible use later.

Warranty

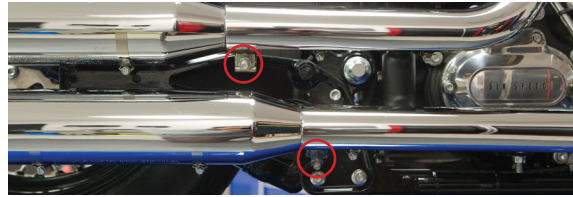
Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.



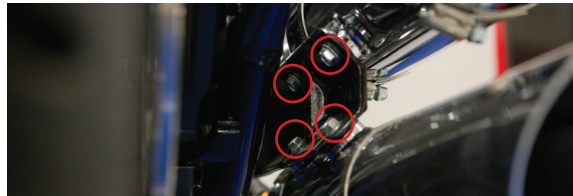
Installation Instructions

****CAUTION**** - Take care when installing black ceramic coated exhaust system. The coating can be scratched when installing.

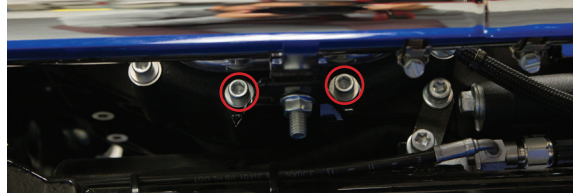
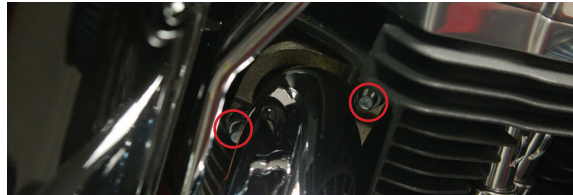
1. Make sure the motorcycle is completely cool before starting the installation. Make sure the bike is secure on the side stand or ideally on a service lift.
2. Loosen OEM joint clamps.



3. Remove four muffler bolts. These will be used with the TBR mufflers.



4. Remove OEM mufflers.
5. Slightly loosen header nuts at the cylinder. Loosen the two lower bolts at transmission where the front header mount is. Pull headers away from motorcycle enough to install spacer behind the mount. Tighten these two bolts and header nuts after spacer is installed.



6. TBR mufflers are specific to front and rear cylinders and are marked accordingly. Top (T), bottom (B).
7. Remove OEM joint clamp and install onto TBR inlet.



8. Install TBR Slip-Ons onto OEM head-pipe. We recommend installing bottom muffler and stock hardware first. Tighten.



9. Install top muffler and bolts. Tighten.
10. Tighten joint clamps.
11. Double check all your work.
12. Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.

Care & Cleaning

Care & Cleaning

Keep system free of dirt and moisture. Store in a cool, dry place. Make sure vehicle is completely cool before maintenance.

Stainless Header System: Polished stainless steel pipes will turn a light golden hue after a few heat cycles, this is a normal characteristic of high quality stainless steel. Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Titanium Header System: Polished titanium pipes will experience color shift ranging from deep blue/purple through amber after a few heat cycles. This is a normal characteristic of high quality titanium. Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Polished Aluminum Canisters: Use an aluminum or mag wheel polish to restore the bright finish to factory spec.

Brushed Aluminum Canisters: Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Carbon Fiber Canisters: Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth. Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the carbon fiber sleeve.

TBR sells repack kits (Road - #005-10038, Offroad - #005-10038MX) that include everything you need to easily do it yourself.

Titanium Mufflers: For cleaning use a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth. Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the carbon fiber sleeve.

TBR sells repack kits (Road - #005-10038, Offroad - #005-10038MX) that include everything you need to easily do it yourself.

Repack all road canisters every 3,000 miles. Part #005-10038

Repack all offroad canisters after every 10 hours of use. Part #005-10038MX

NEVER dyno test your bike with carbon fiber or titanium canisters installed - the intense heat and lack of cooling air can quickly burn through the canister material. Two Brothers Racing does not provide a warranty for burned canisters.



Absolute Top Level®

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COMPS

Harley Davidson
Softail Deluxe Slim

Slip-On Exhaust System
Part # 005-414099D/D-B



Qty.	Description	Part Number
1	Softail Muffler - Top - 24"	-
1	Softail Muffler - Bottom - 24"	-
1	Spacer	005-414-S