



401 South Grand Ave., Santa Ana, CA 92705 USA
Tel: 714-550-6070 Fax: 714-550-9661 www.twobros.com

BMW R1150GS Standard Mount Full Exhaust System



Parts List

QTY.	DESCRIPTION	PART NUMBER
1	17.5" MUFFLER LEFT EXIT	VARIES BY MODEL
1	MUFFLER CLAMP WITH RUBBER LINER	VARIES BY MODEL
1	BMW R1150GS HIGH CAT. ELIMINATOR COLLECTOR TUBE	005-3801NH
1	MUFFLER MOUNTING BRACKET	005-9204C
2	75MM SPRINGS	005-S75
2	BARREL BAND CLAMPS	27-61MSH
1	8X16MM SOCKET HEAD CAP SCREWS	NA
1	8X25MM SOCKET HEAD CAP SCREWS	NA
1	8X30MM SOCKET HEAD CAP SCREW	NA
7	8MM WASHERS	NA
3	8MM NYLON LOCK NUTS	NA
1	PACKET OF ANTI SEIZE	031-P09175
1	HIGH TEMP SILICONE SEALANT	031-P22072
2	TBR 7" SCRIPT DECALS	015-10197



IMPORTANT - PLEASE READ CAREFULLY

We recommend that this performance exhaust system be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this exhaust system, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on the sidestand or ideally a rear service stand during installation. Be sure to save all stock exhaust components for possible use later.

Installation Instructions

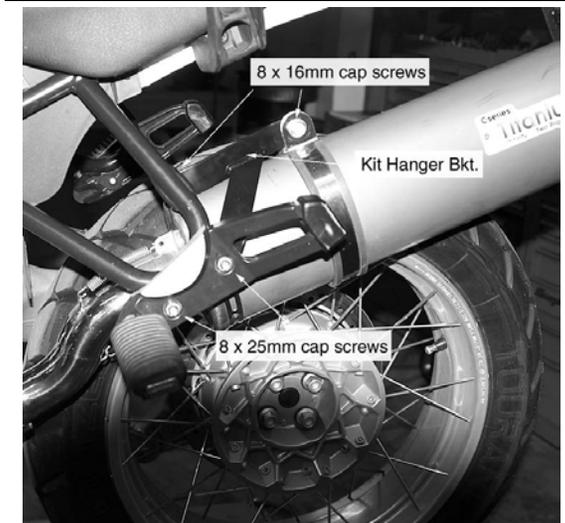
1. Make sure the bike is completely cool before starting the installation. Make sure the bike is secure on the sidestand or ideally a rear service stand.
2. Unscrew the O² sensor. Remove the stock catalytic converter and exhaust canister. **Do not remove the header pipes, simply loosen them.**
3. Remove the stock passenger foot peg bracket and remount to the frame with two 8mm x 25mm bolts, washers and nylock nuts provided in the kit. Install the high mount bracket to the exhaust pipe mount and foot peg mount per photo illustration.
4. Apply anti-seize compound and install the O² sensor into the catalytic eliminator. Install the catalytic eliminator onto the stock header pipes using the supplied barrel clamps. **Leave loose for now.**
5. Place a bead of the hi-temp sealant on the outside edge of the s-bend that goes into the canister. Slide the TBR canister onto the end of the s-bend. Wipe off the excess sealant that will squeeze out.
6. Carefully slide the canister clamp over the canister. (**Note: The stainless steel canister clamp and the name badge on the canister come from the factory with a clear plastic protective film. Please remove this film before operation.**) You may need to twist and turn the catalytic eliminator a little to get it in the right place. Locate both tabs of the canister clamp on the outside of the high mount bracket. Use the 8mm x 20mm bolt, nut and washer to secure it. **Leave loose for now.**
7. Make sure everything is aligned and tighten all hardware starting at the front of the bike and working your way backward. Be sure not to overtighten the barrel clamps. Affix the springs.
8. Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.

Centerstand Detail



Relocated Centerstand Bumper

Canister Clamp/Mount Detail



8 x 16mm cap screws

Kit Hanger Bkt.

8 x 25mm cap screws