



2012 Kawasaki EX650

Installation Instructions



JUICEBOX^{PRO}
Premium Fuel Controller

PARTS LIST

- 1 Juice Box Pro™
- 1 USB Cable
- 1 TopTune CD-ROM
- 1 Installation Guide
- 2 Velcro strip
- 1 Alcohol swab

THE IGNITION MUST BE TURNED OFF BEFORE INSTALLATION!

DOWNLOAD THE TOPTUNE SOFTWARE AND LATEST MAPS FROM OUR WEBSITE:

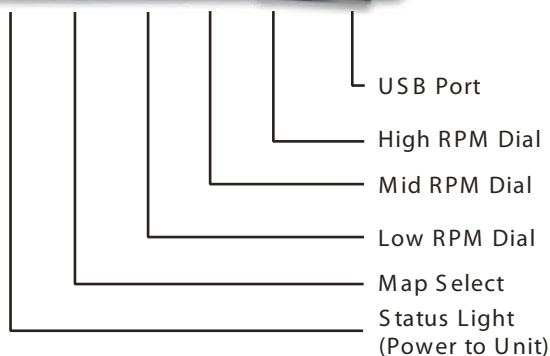
www.twobros.com

PLEASE READ ALL DIRECTIONS BEFORE STARTING INSTALLATION

401 S. Grand Ave. Santa Ana, CA 92705
(800) 211-2767 www.twobros.com

JUICEBOX PRO[®]

Premium Fuel Controller



Selecting the Map Position

The Juice Box Pro comes loaded with up to ten maps. Using a #1 Phillips screwdriver, turn the map select dial to toggle between the loaded maps. Refer to the map position table below for the maps included in your Juice Box Pro.

Using the RPM Range Dials

The Low, Mid, and High RPM Dials refer to the RPM range, in thirds, of your vehicle. Each dial allows +/- 10% fuel adjustment on top of what fuel changes are done in the map. With the dial facing straight up, there is no additional fuel change. For example, if your vehicle revs to 15,000 RPM:

- the low RPM dial will adjust 0-5000 RPM
- the mid RPM dial will adjust 5001-10000 RPM
- the high RPM dial will adjust 10001-15000 RPM

Using TopTune

Take your tuning to the next level with the TopTune software.

Installing the TopTune Software

- 1 Insert the CD provided into your computer's cd-rom drive. The launch program will run automatically. If auto-run is disabled, double-click the My Computer icon then double-click the CD drive icon. Double-click TBR TopTune.exe to manually start the CD.
- 2 Click Install Software and follow the on-screen instructions to install the Top Tune software. The TopTune software and maps will be stored in C:\Program Files\TBR TopTune.
- 3 Click Map Database. All maps will automatically be installed to the C:\Program Files\TBR TopTune\maps folder.

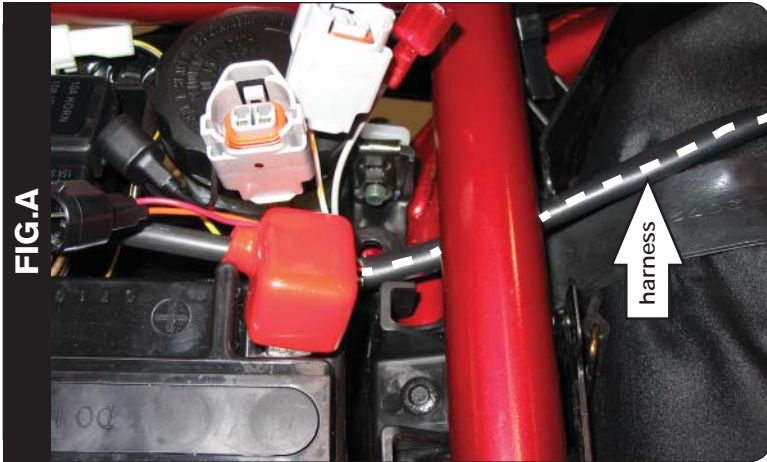
Loading Additional Maps

- 1 Connect the USB cable from the computer to the Juice Box Pro. Verify the cable is fully seated in the Juice Box Pro.
- 2 Run the TopTune software by double-clicking the program icon installed on your desktop or on your start menu.
- 3 Click Open Map File and select a map file.
- 4 Click Send Map. You can send the map to any of the ten map positions.

Altering Maps Using TopTune

The values in the map represent a percentage of fuel change over stock. A value of 10 in the map indicates at that throttle position and RPM range the vehicle will be 10% richer than stock. If the value is -10, then it would be 10% leaner than stock. You have the ability to fine tune your fuel curve by altering these values. The TopTune software allows a value of +250 to -100 in each cell.

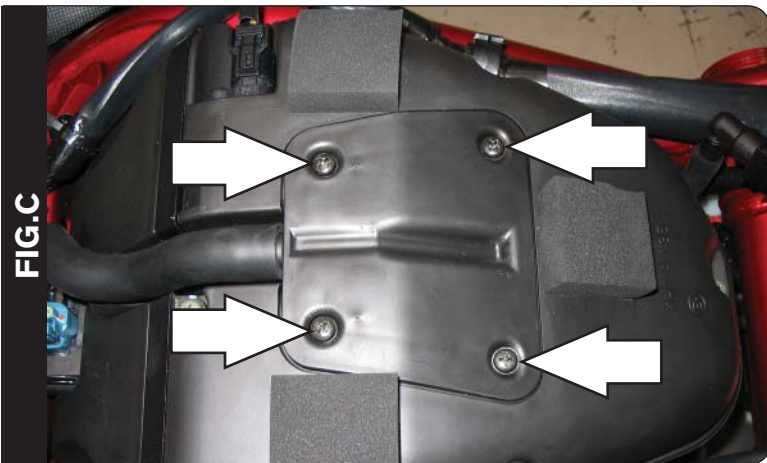
Position 0	Zero map	
Position 1	Stock exhaust Stock air filter	2012 Kawasaki EX650
Position 2	Two Brothers full exhaust Stock air filter	2012 Kawasaki EX650



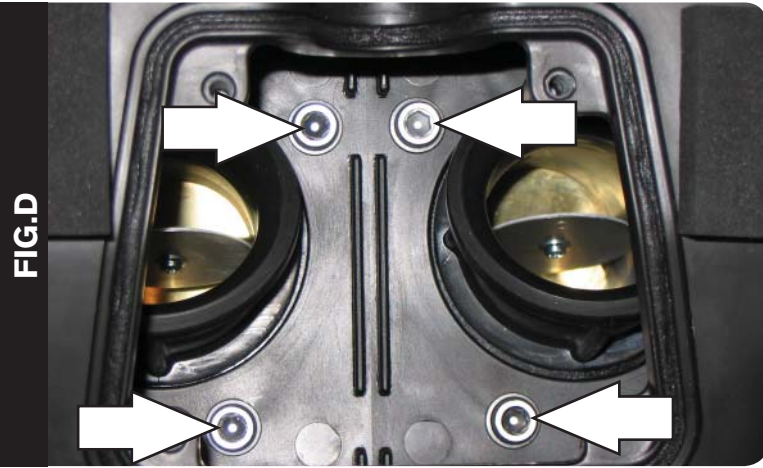
1. Remove the seat.
2. Remove the fuel tank.
3. Place the Juice Box Pro in the tail section and route the harness towards the front of the bike.
4. Route the Juice Box Pro harness under the frame crossover as shown in Figure A.



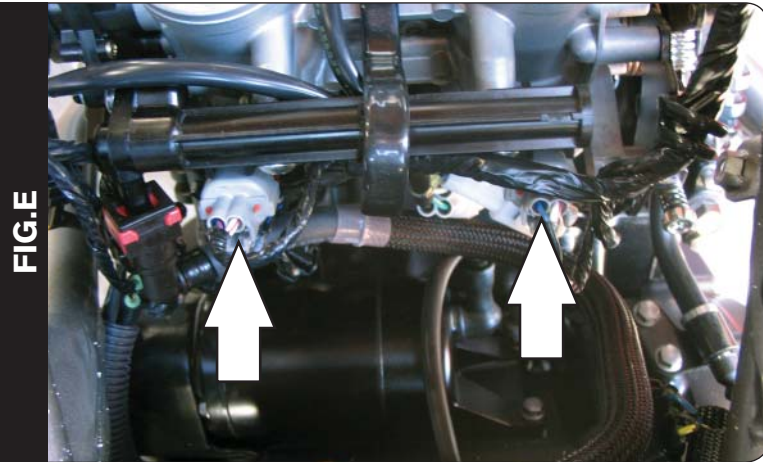
5. Route the Juice Box Pro harness under the fuel tank bracket as shown in Figure B.



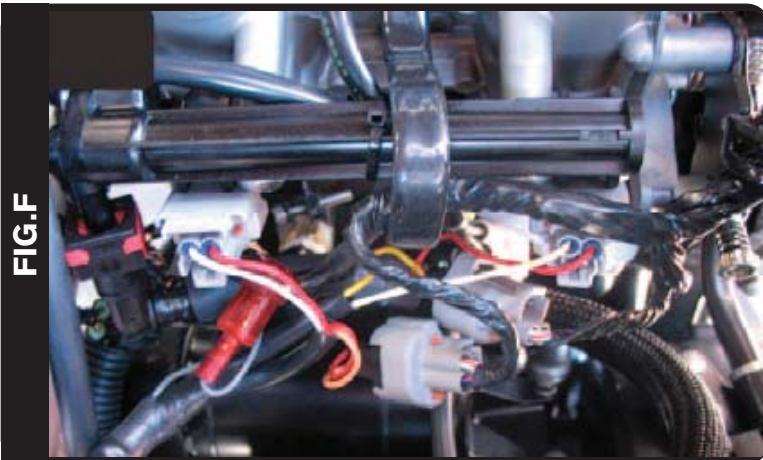
6. Remove the bolts in the air box lid as shown in Figure C.



7. Remove the four bolts securing the air box to the throttle bodies as shown in Figure D.
8. Disconnect the air box temp sensor and hoses leading to the air box.
9. Remove the air box from the bike.



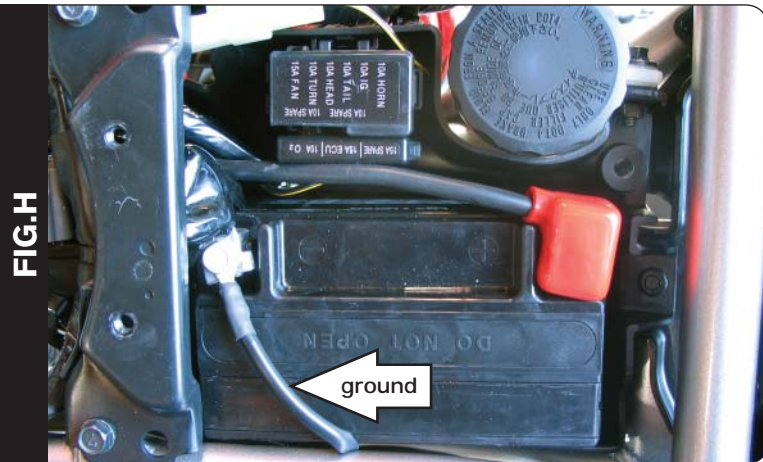
10. Unplug the stock wiring harness from the injectors as shown in Figure E.



11. Attach the connectors from the Juice Box Pro to the stock wiring harness and the fuel injector for both cylinders as shown in Figure F.
Connect the orange wires from the Juice Box Pro to the left hand cylinder.



12. Locate the Throttle Position Sensor (TPS) connector as shown in Figure G. The TPS connector is located on the left hand side of the throttle bodies.
13. Unplug the TPS connector from the throttle bodies.
14. Attach the connectors from the Juice Box Pro to the TPS and the stock wiring harness.



15. Attach the ground wire from the Juice Box Pro to the negative side of the battery as shown in Figure H.
16. Reinstall the air box.
17. Reinstall the fuel tank.
18. Reinstall the seat.



19. Using the stock rubber band, secure the Juice Box Pro in the tail section.