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2006-10 Yamaha RAPTOR 700

Stainless Steel Slip-On Exhaust System with M-7 Aluminum Canister
Part # 005-1380406V



IMPORTANT - PLEASE READ CAREFULLY

We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Be sure to save all stock components for possible use later.

****This product has not been tested with all available accessories and some items may cause excessive heat. Excessive heat may cause damage to your vehicle. Two Brothers Racing will not be responsible for damaged parts.**

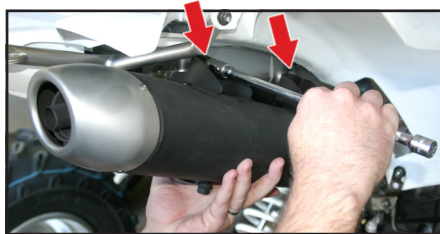
Warranty

Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.

Installation Instructions

1. Make sure the quad is completely cool before starting the installation. Make sure the quad is secure on a level surface and the wheels are chocked to prevent the quad from rolling.

2. Remove the two bolts securing the OEM muffler to the frame.



3. Loosen the OEM clamp connecting the slip tube to the header.



4. Carefully remove OEM muffler assembly from quad.

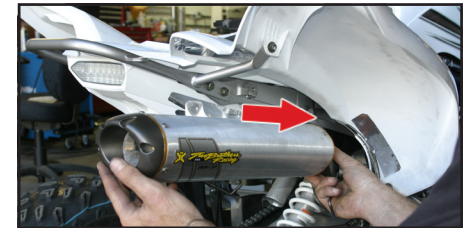


5. Use the 4 (four) 6 x 14mm socket head cap screws and split lock washers to loosely attach the X-Lite™ ring to muffler inlet.



6. Carefully slide TBR muffler assembly into place making sure that the TBR slip tube is fully inserted into the OEM header.

IMPORTANT: Make sure that the slip tube is rotated away from the plastics as far as possible. This will prevent possible damage to the plastics due to excessive heat build-up.



7. Attach muffler canister to frame using OEM bolts. Tighten both bolts securely.



8. Securely tighten the 4 (four) 6mm x 16mm hex head bolts of the V.A.L.E. assembly.

IMPORTANT: Before fully tightening the 4 (four) 6mm x 16mm hex head bolts of the V.A.L.E. assembly, make sure that the slip tube is rotated away from the plastics as far as possible. This will prevent possible damage to the plastics due to excessive heat build-up.



9. Remove seat to expose breather box and remove the breather box cover. For best performance we recommend running the quad without the breather box cover in



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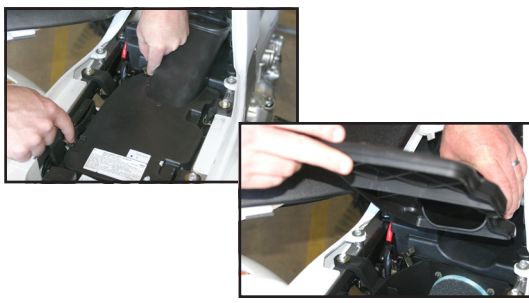
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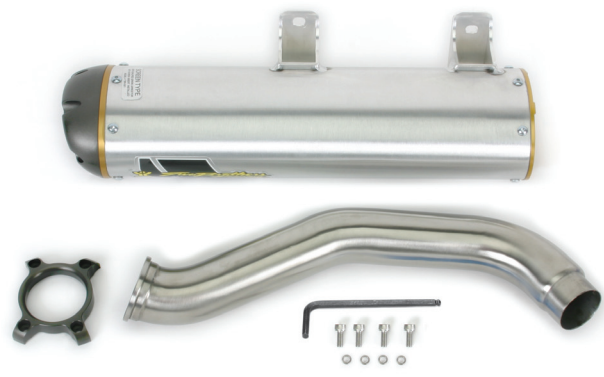
Installation Instructions

- place.
- 10. Double check to make sure that all hardware is tightened
- 11. Before you run the bike, clean off all fingerprints and



somewhat permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.

dirt, as any oily residue will etch the metal and become



| Qty. | Description | Part Number |
|------|---|--------------|
| 1 | Raptor 700 Muffler Canister M-7 Aluminum | 005-138-206M |
| 1 | Raptor 700 Stainless Steel S-Bend Slip-On | 005-13801S |
| 1 | HARDWARE KIT | 005-138-3 |
| 1 | V.A.L.E.™ X-Lite Ring | 005-7-2-3KIT |
| 1 | Spark Arrestor (Installed) | 005-106S |

Care & Cleaning

Care & Cleaning
Keep system free of dirt and moisture. Store in a cool, dry place. Make sure vehicle is completely cool before maintenance.

Stainless Header System: Polished stainless steel pipes will turn a light golden hue after a few heat cycles, this is a normal characteristic of high quality stainless steel. Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Titanium Header System: Polished titanium pipes will experience color shift ranging from deep blue/purple through amber after a few heat cycles. This is a normal characteristic of high quality titanium. Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Polished Aluminum Canisters: Use an aluminum or mag wheel polish to restore the bright finish to factory spec.

Brushed Aluminum Canisters: Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Carbon Fiber Canisters: Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth. Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the carbon fiber sleeve. TBR sells repack kits (Road - #005-10038, Offroad - #005-10038MX) that include everything you need to easily do it yourself.

Titanium Mufflers: For cleaning use a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth. Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the carbon fiber sleeve. TBR sells repack kits (Road - #005-10038, Offroad - #005-10038MX) that include everything you need to easily do it yourself.

Repack all road canisters at the first signs of packing material deterioration. Part #005-10038
Repack all offroad canisters after every 10 hours of use. Part #005-10038MX

NEVER dyno test your bike with carbon fiber or titanium canisters installed - the intense heat and lack of cooling air can quickly burn through the canister material. Two Brothers Racing does not provide a warranty for burned canisters.