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2005 Honda CRF 450R

Slip-on Stainless/Aluminum Exhaust System with M-7 Canister
Part # 005-1220406V



Parts List

Qty.	Description	Part Number
1	CRF450R (2005) Muffler Canister M-7	005-122-206M
1	CRF450R (05-06) Stainless Slip On Tube	005-12201S
1	8x25mm Flange Bolt	005-FB825
1	5mm Long Handle Ball end hex key	005-9-18610
1	Permatex Medium Strength Threadlock	031-P09178
4	6x14mm Socket Head Cap Screw	005-SH614
2	TBR Script Logo Yellow Decal 4"	015-10208

IMPORTANT - PLEASE READ CAREFULLY

We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on a centerstand or ideally a service lift during installation. Be sure to save all stock components for possible use later.

Warranty

Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.

Installation Instructions

1. Make sure the bike is completely cool before starting the installation. Make sure the bike is secure on a centerstand or ideally a service lift.
2. Remove right side plastic.
3. Remove upper muffler mounting bolt.
4. Remove lower muffler mounting bolt.
5. Remove OEM muffler assembly.
6. Assemble the V.A.L.E. unit by slipping the S-bend tube through the X-Lite™ ring. Apply threadlock to the 4 (four) 6mm x 14mm bolts and loosely attach the X-Lite™ ring to muffler inlet. (see photo below)
7. Slip S-bend tube of V.A.L.E. muffler assembly into OEM head pipe. Apply threadlock to original bolts and loosely secure with original hardware.
8. Making sure that the V.A.L.E. assembly is oriented correctly, securely tighten upper muffler mounting bolt.
9. Securely tighten the 4 (four) 6mm x 14mm hex head bolts of the V.A.L.E. assembly. (See V.A.L.E.™ Assembly Detail)
10. Securely tighten the lower muffler mounting bolt.
11. Reinstall side panel with original hardware.
12. Double check to make sure that all hardware is tightened
13. Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.



V.A.L.E. Assembly Detail

Care & Cleaning

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Keep system free of dirt and moisture. Store in a cool, dry place. For cleaning use a mild spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Stainless Header System: Polished stainless steel pipes will turn a light golden hue after a few heat cycles, this is a normal characteristic of high quality stainless steel.

Carbon Fiber Mufflers: Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the Carbon Fiber sleeve. TBR sells repack kits (TBR part # 005-10038) that include new rivets and repack material as well as a drill bit (#30), making it easy to do yourself. Also, NEVER dyno test your bike with carbon fiber mufflers installed - the intense heat and lack of cooling air can quickly cause the CF material to burn. Two Brothers Racing does not provide a warranty for burned carbon fiber.

Aluminum Mufflers: Use an aluminum or mag wheel polish such as Mother's to restore the bright finish to factory spec.



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