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## 2005-10 Suzuki DR-Z400S

V.A.L.E.™ Slip-on Exhaust System with M-7 Canister  
Part # 005-1630406V / 005-1630407V



### Parts List

Qty.	Description	Part Number
1	Muffler Canister	005-163-206M/207M
1	S-bend Tube with V.A.L.E. Assembly	005-16301S
1	HARDWARE KIT	005-163-3
2	X-Ring (half)	005-7-2-3
2	Billet Solid Mount	005-163-S
1	Barrel Clamp	005-27-57MSH
1	8mm Flat Washer	005-WF8
4	6x14mm Socket Head Cap Screws	005-SH614
4	M6 Split Lock Washer	005-WL6
1	8x60mm Socket Head Cap Screw	005-SH860
1	Ball End Hex Wrench	005-9-18610
1	TBR Sticker Kit	015-10212

### IMPORTANT - PLEASE READ CAREFULLY

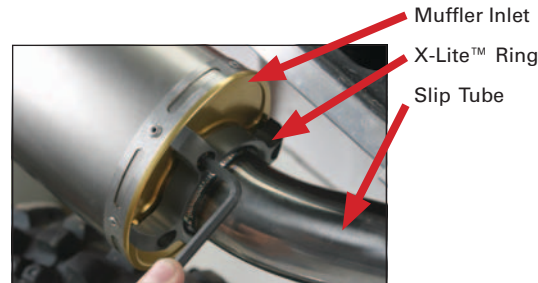
**We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the vehicle and exhaust system are completely cool before starting the installation. Also, make sure the vehicle is secure on a centerstand or ideally a service lift during installation. Be sure to save all stock components for possible use later.**

### Warranty

Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.

### Installation Instructions

- Make sure the bike is completely cool before starting the installation. Make sure the bike is secure on the sidestand or ideally a rear service stand.
- Remove right side panel.
- Remove muffler assembly from motorcycle leaving head pipe attached. You will need to remove the heatshield too.
- Attach the TBR mid-pipe to the muffler using the 4 socket head cap screws and split lock washers provided. Do not tighten yet.
- Remove the rubber bushing from the rear upper muffler mount on the subframe. Slide the supplied barrel clamp onto the mid-pipe at pipe joint.
- Attach the 2 supplied solid mount spacers in the frame (1 on each side) and attach the muffler to the motorcycle using the supplied 8x60mm bolt and washer with OEM nut. Leave loose for now. Use threadlock.
- Make sure muffler is lined up straight and tighten upper muffler mount.
- Tighten the 4x6x14mm socket head cap screws joining the muffler to the mid-pipe.
- Tighten the barrel clamp.
- Use OEM mounting hardware to re-install the heat shield.
- Re-install side panel.
- Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.



V.A.L.E.™ Assembly Detail

### Care & Cleaning

#### Care & Cleaning

Keep system free of dirt and moisture. Store in a cool, dry place. Make sure vehicle is completely cool before maintenance.

**Stainless Header System:** Polished stainless steel pipes will turn a light golden hue after a few heat cycles, this is a normal characteristic of high quality stainless steel. Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

**Titanium Header System:** Polished titanium pipes will experience color shift ranging from deep blue/purple through amber after a few heat cycles. This is a normal characteristic of high quality titanium. Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

**Polished Aluminum Canisters:** Use an aluminum or mag wheel polish to restore the bright finish to factory spec.

**Brushed Aluminum Canisters:** Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

**Carbon Fiber Canisters:** Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth. Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the carbon fiber sleeve. TBR sells repack kits (Road - #005-10038, Offroad - #005-10038MX) that include everything you need to easily do it yourself.

**Titanium Mufflers:** For cleaning use a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth. Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the carbon fiber sleeve. TBR sells repack kits (Road - #005-10038, Offroad - #005-10038MX) that include everything you need to easily do it yourself.

Repack all road canisters every 3,000 miles. Part #005-10038

Repack all offroad canisters after every 10 hours of use. Part #005-10038MX

**NEVER** dyno test your bike with carbon fiber or titanium canisters installed - the intense heat and lack of cooling air can quickly burn through the canister material. Two Brothers Racing does not provide a warranty for burned canisters.



Absolute Top Level®

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DR-Z400S**

V.A.L.E.™ Slip-on Exhaust System with M-7 Canister  
Part # 005-1630406V / 005-1630407V



**M-7 Series**  
3.75" x 4.85" OVAL

005-1630406V



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